# CYLINDERS ALUMINIUM PROFILE SERIES 41K

Double-acting, cushioned, magnetic ø 160 - 200 mm





- In compliance with ISO 15552 standard and with the previous DIN/ISO 6431 VDMA 24562 standard
- Rolled stainless steel rod
- Adjustable pneumatic cushioning
- Rod scraper in brass

Series 41K cylinder comply with the ISO 15552 standard and can be assembled with the entire range of standard accessories.

The mounting brackets used on the end-blocks tube are designed in an extremely secure way, making use of cylinder tie-rods positioned internally and not visible on the assembled cylinder.

This cylinder series is normally equipped with adjustable endstroke cushioning by means of a screw positioned on the end-block.

### **GENERAL DATA**

Type of construction	Profile (with tie-rods)
Operation	Double-acting
Design	ISO 15552
Materials	AL end blocks and piston - rolled AISI 420B stainless steel piston rod - zinc-plated steel piston rod nut - anodized AL-profile tube zinc-plated steel tie-rods and tie-rod nuts - NBR-PU rod - piston - cushion seals - brass rod scraper
Mounting	With front flange - rear flange - foot mounts - centre trunnion - front and rear trunnion
Strokes min - max	10 ÷ 2500 mm
Operating temperature	0°C ÷ 80°C (with dry air - 20°C)
Operating pressure	1 ÷ 10 bar
Speed	10 ÷ 500 mm/sec (without load) ATEX version Ø 160 - 200 10 ÷ 500 mm/sec
Fluid	Filtered air, without lubrication. If lubricated air is used, it is recommended to use oil ISOVG32. Once applied the lubrication should never be interrupted.

MOZZI

50

×

×

100

×

×

150

×

200

×

×

400

×

500

×

### CYLINDERS ALUMINIUM PROFILE SERIES 41K - STANDARD STROKES

### Standard strokes

### **≭** = double-acting

Ø

160

200

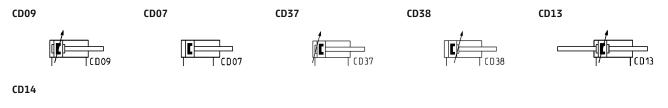
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# Coding example

41	. K 2 P 160 A	0200
41	SERIES	
К	VERSION K = standard magnetic	
2	OPERATION 2 = double-acting, front and rear cushions 3 = double-acting, no cushion 4 = double-acting, rear cushions 5 = double-acting, front cushion 6 = double-acting, through-rod, front and rear cushions 8 = double-acting, through-rod, no cushion	PNEUMATIC SYMBOL CD09 CD07 CD37 CD38 CD13 CD14
Р	MATERIALS P = see the GENERAL DATA table on the previous page R = AISI 420B stainless steel tie-rods, AISI 303 stainless steel tie-rod nuts C = rolled AISI 303 stainless steel piston rod, AISI 304 stainless steel piston rod nut U = rolled stainless steel AISI 303 piston rod, AISI 304 stainless steel piston rod nut, stainless steel AISI 420B tie-rods, stainless steel AISI 303 tie-rod nuts, AISI 420B stainless steel tie-rods, AISI 303 stainless steel tie-rod nuts W = rolled AISI 304 stainless steel piston rod, AISI 304 stainless steel piston rod nut, AISI 420B stainless steel tie-rods, AISI 303 stainless steel tie-rod nuts W = rolled AISI 304 stainless steel piston rod, AISI 304 stainless steel piston rod nut, AISI 420B stainless steel tie-rods, AISI 303 stainless steel tie-rod nuts	
160	BORE 160 = 160 mm 200 = 200 mm	
Α	TYPE OF DESIGN A = standard F = cylinder with centre trunnion	
0200	STROKE (see the table)	
	<ul> <li>= standard</li> <li>V = FKM rod seal</li> <li>W = all seals in FKM +130°C</li> <li>C = PU coated cylinder. Colour: Grey</li> <li>G = with brass rod scraper (chrome plated AISI 420B stainless steel rod, NBR rod seal)</li> <li>() = extended piston rod mm</li> </ul>	
	*Version C is available on request. For further information, please contact our technical dept.	
	CERTIFICATIONS	

# **Pneumatic symbols**

The pneumatic symbols indicated in the CODING EXAMPLE are shown below.





### Accessories



Foot mount Mod. B

Rear trunnion, male Mod. L



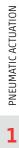
90° swivel combination Mod. ZS

Front and rear flange Mod. D-E

Swivel combination

#### Centre trunnion Mod. F





Self aligning rod Mod. GK



Proximity switch Mod. CSN



Front and rear female

trunnion Mod. C-H

Adapter Mod. S53

for CSN proximity switches



Swivel ball joint Mod.

GA



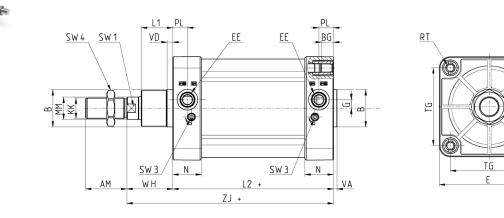
Mod. C+L+S





### CYLINDERS ALUMINIUM PROFILE SERIES 41K - DIMENSIONAL CHARACTERISTICS

# Cylinders



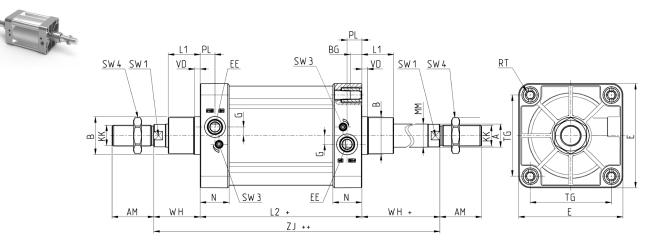
Ø

O

### + = add the stroke

Ø	"ММ	КК	ø₿	PL	G	L1	AM	VA	EE	WH	L2+	ZJ +	VD	Ν	RT	BG	TG	E	SW1	SW3	SW4	Cushion stroke
160	40	M36x2	65	25,5	15	55	72	6	G3/4	80	180	260	10	50	M16	24	140	180	36	4	55	33
200	40	M36x2	75	25,5	15	65	72	8	G3/4	95	180	275	25	50	M16	24	175	220	36	4	55	48

# Cylinders - through-rod



### + = add the stroke once ++ = add the stroke twice

ø	ММ	КК	øВ	PL	G	11	AM	VA	EE	WH	L2+	ZJ +	VD	N	RT	BG	TG	E	SW1	SW3	SW4	Cushion stroke
160	40	M36x2	65	25,5	15	55	72	6	G3/4	80	180	260	10	50	M16	24	140	180	36	4	55	33
200	40	M36x2	75	25,5	15	65	72	8	G3/4	95	180	275	25	50	M16	24	175	220	36	4	55	48

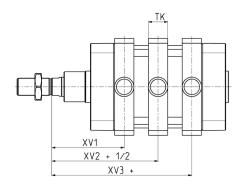
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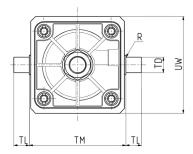
### CYLINDERS ALUMINIUM PROFILE SERIES 41K - DIMENSIONAL CHARACTERISTICS



# Cylinders with trunnion Mod. F assembled







PNEUMATIC ACTUATION

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### + = add the stroke + 1/2 = add half the stroke

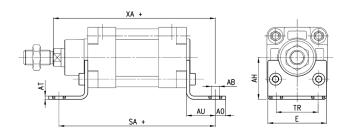
Mod.	Ø	XV1	XV2+1/2	XV3 +	тм	ТК	TD	TL	UW	R
F-160	160	150	170	190	200	40	32	32	190	2
F-200	200	165	185	205	250	40	32	32	240	2

# Foot mount Mod. B

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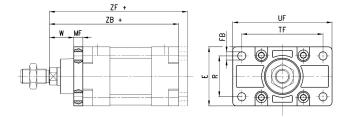
Supplied with: 2x foot mounts in blackpainted steel (cataphoresis) 4x white zinc-plated screws



					+ = ad	ld the stroke				
Mod.	ø	AT	SA +	XA +	TR	E	AB	AH	AO	AU
B-41-160	160	10	300	320	115	175	18,5	115	25	60
B-41-200	200	12	320	345	135	238	24	135	35	70

### Front and rear flange Mod. D-E





Material: aluminium for Ø 160 ÷ Ø 200; Supplied with:

Supplied with: 1x flange 4x screws

					+ = a0	ld the stroke					
Mod.	Ø	W	MF	ZB +	TF	R	UF	E	<sub>ø</sub> FB	ZF +	
D-E-41-160	160	60	20	260	230	115	260	180	18	280	
D-E-41-200	200	70	25	275	270	135	300	220	22	300	

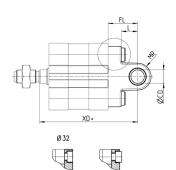
# Front or rear female trunnion Mod. C-H



Material: aluminium

Supplied with: 1x female trunnion 4x screws





+ = add the stroke

Mod.	Ø	٥CD	L	FL	D +	XD +	MR	E	СВ	UB	
C-H-41-160	160	30	35	55	180	315	30	175	90	170	
C-H-41-200	200	30	35	60	180	335	30	215	90	170	

PNEUMATIC ACTUATION

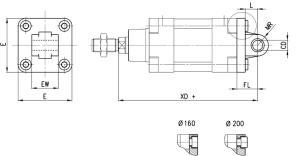
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### Rear male trunnion Mod. L



#### Material: aluminium

Supplied with: 1x male trunnion 4x screws



				0	idd the stroke			
Mod.	Ø	βCD	L	FL	XD +	MR	E	EW
L-41-160	160	30	35	55	315	30	175	90
L-41-200	200	30	35	60	335	30	215	90

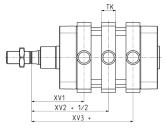
+ - add the stroke

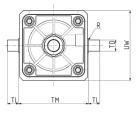
# Centre trunnion Mod. F



# Material: white zinc-plated steel

Supplied with: 1x centre trunnion 4x fixing elements 4x nuts





Mod.	Ø	XV1	XV+1/2	XV3 +	ТМ	h	gTD	TL	UW	R	
F-41-160	160	150	170	190	200	40	32	32	190	0,2	
F-41-200	200	165	185	205	250	40	32	32	240	0,2	

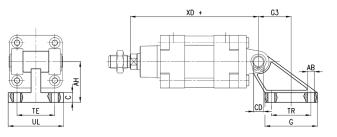
+ = add the stroke

# 90° Swivel combination Mod. ZS

Supplied with: 1x aluminium swivel combination 45°



Supplied with: 1x aluminium swivel combination 45°

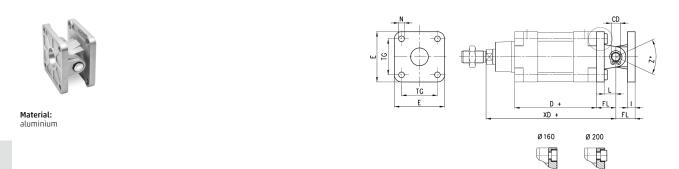


### + = add the stroke

Mod.	Ø	TE	TR	gAB	AH	C	G	σD	UL	XD +	G3*
ZS-160N	160	118	88	14	115	20	126	30	156	315	53
ZS-200N	200	122	90	18	135	25	130	30	162	335	60

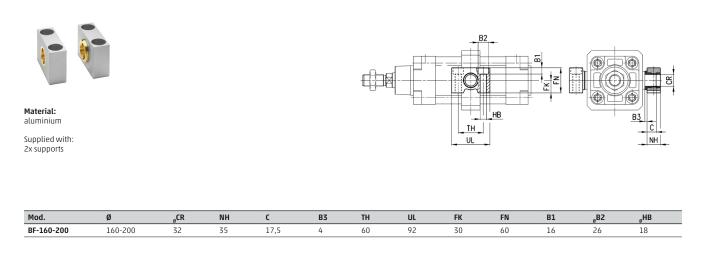
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For more complete and up to date information about the Camozzi Automation product range, please refer to our online catalogue at http://catalogue.camozzi.com/

### Accessory combination Mod. C+L+S



	+ = add the stroke										
Mod.	ø	βCD	L	FL	D +	XD +	TG	E	øN	I	Z° (max)
C+L+S	160	30	35	55	180	315	140	175	17	20	25
C+L+S	200	30	35	60	180	335	175	215	17	25	20

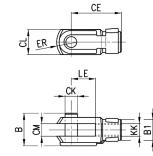
## Counter bracket for centre trunnion Mod. BF



# Rod fork end Mod. G



### ISO 8140 Material: zinc-plated steel



### + = add the stroke

Mod.	Ø	СК	IF	CM	CI	FR	CE	КК	B	R1
	, C	øcn		CIT		EK	CL .		5	ø
G-160-200	160-200	35	72	35	70	44	144	M36x2	92	60

SW

### CYLINDERS ALUMINIUM PROFILE SERIES 41K - ACCESSORIES

좃

AX

CE



### Swivel ball joint Mod. GA

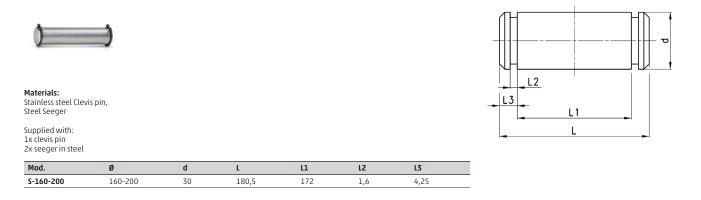
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**ISO 8139** Material: zinc-plated steel

2000	plated steel	

Mod.	Ø	<sub>ø</sub> CN	U	EN	ER	AX	CE	КК	σT	Z	SW
GA-160-200	160-200	35	28	43	40	56	125	M36x2	46	6	50

# Clevis pin Mod. S



### Piston rod lock nut Mod. U

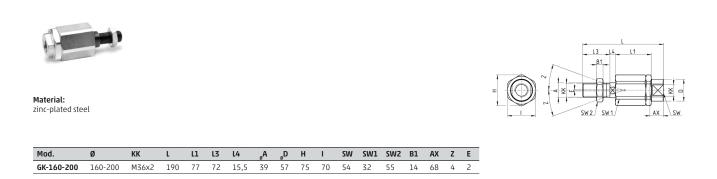


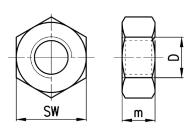
### UNI EN ISO 4035

Material: zinc-plated steel

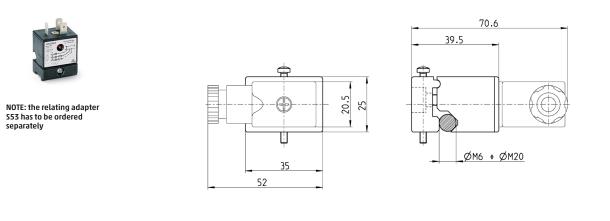
Mod.	Ø	D	m	SW	
U-160-200	160-200	M36x2	14	55	

# Self aligning rod Mod. GK





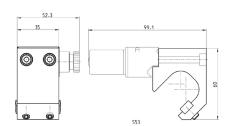
# Proximity switches - Mod. CSN



Mod. Series	<u> </u>	
CSN-2032-0 41K	160-200	

# Adapter Mod. S53 for CSN proximity switch



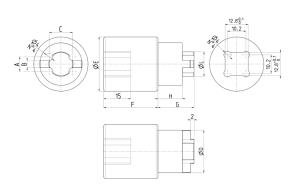


Mod.	Series	Ø
\$53	41K	160-200

# Special key to disassemble cylinders



Material: steel



Mod.	Ø	A	В	С	<sub>ø</sub> D	øE	F	G	н	øL
160-200-40K/8C	160/200	8	4	12,9	23,5	30	30	20	13,5	13,5
250-40K/8C	250	9,5	5	16,6	31,5	30	27	24	16	17,5
320-40K/8C	320	9,5	5	20,3	35,5	32	27	24	16	21