SERIES 50

Double-acting, magnetic, cushioned ø 16, 25, 32, 40, 50, 63, 80 mm





- Four ports on each chamber
- Possibility to supply both chambers from one side (on request)

PNEUMATIC ACTUATION

Series 50 rodless cylinders are available in 7 different diameters to cover as many applications as possible. A permanent magnet is assembled on the cylinder piston allowing the position to be detected by means of proximity switches positioned on the sliding axis. This series of cylinder is normally supplied with end-stroke cushioning, that can be regulated by means of a screw located on the end-cover.

The Series 50 cylinders are recommended to be used according to the load values and torque forces detailed in the relative tables.

GENERAL DATA

| Type of construction | Rodless with integral carriage |
|-----------------------|--|
| Operation | Double-acting |
| Materials | End-covers, piston and barrel = AL seals = PU and NBR |
| Operating temperature | 0°C ÷ 50°C(with dry air − 10°C) |
| Operating pressure | 1 ÷ 8 bar |
| Speed | 10 ÷ 1000 mm/sec (without load) |
| Fluid | Clean air, without lubrication. If lubricated air is used, it is recommended to use oil ISOVG32. Once applied the lubrication should never be interrupted. |
| Strokes min - max | For all bores 100 ÷ 4000 mm |
| Stroke tolerance | Strokes ≤ 1000 mm = 0 / +0,6 mm strokes > 1000 mm = 0 / +3 mm |
| Type of mounting | Foot mounted |



RODLESS CYLINDERS SERIES 50 - CODING EXAMPLE

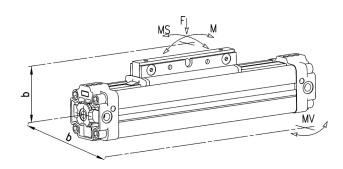
Coding example

| 50 | | M | 2 | P | 50 | Α | 0500 |
|------|--|----------------|--|---|----|---|--|
| 50 | SERIES | | | | | | |
| М | VERSION M = standard i | magnetic | | | | | |
| 2 | OPERATION 2 = double-ac | ting cushioned | | | | | PNEUMATIC SYMBOL CDSS (see the following pages) |
| Р | | | nd NBR seals - standard ca nd NBR seals - flanged car | | | | |
| 50 | BORE 16 = 16 mm 25 = 25 mm 32 = 32 mm 40 = 40 mm 50 = 50 mm 63 = 63 mm 80 = 80 mm | | | | | | |
| Α | TYPE OF MOUN A = standard | ITING | | | | | |
| 0500 | STROKE (see ta | able) | | | | | |

Maximum permitted loads and torque forces

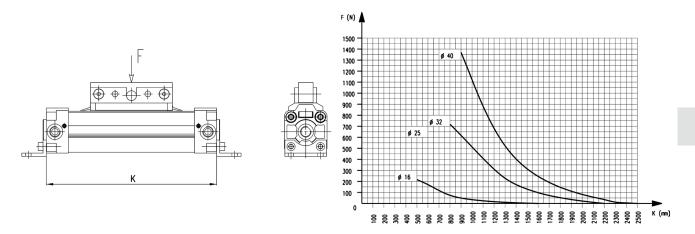
 $M = F \times b$ $MS = F \times b$ $MV = F \times b$

Note: Loads and bending torque are valid if applied separately.



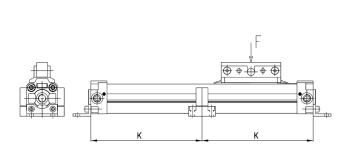
| Ø | Max. load permitted (N) F | Max. bending torque force permitted (Nm) M | Max. bending torque force permitted (Nm) Ms | Torsional torque force permitted (Nm) Mv |
|----|---------------------------|--|---|--|
| 16 | 218 | 3,1 | 0,5 | 1 |
| 25 | 660 | 12,4 | 1,9 | 5 |
| 32 | 720 | 30 | 4 | 8 |
| 40 | 1370 | 39 | 4 | 9 |
| 50 | 1600 | 122 | 11 | 16 |
| 63 | 2210 | 190 | 19 | 26 |
| 80 | 3770 | 305 | 30 | 47 |

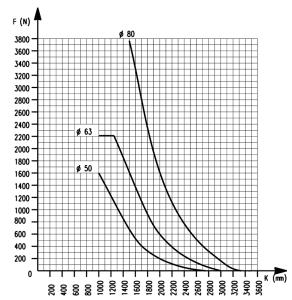
Loads according to supports distance



This chart has been made according to a max. distance of 0.5 mm Load (N). Once the load and the cylinder diameter have been fixed, the chart gives the K values beyond which it is necessary to put an intermediate feet Mod. BH-50.

Loads according to supports distance





This chart has been made according to a max. distance of 0.5 mm Load (N).

Once the load and the cylinder diameter have been fixed, the chart gives the K values beyond which it is necessary to put an intermediate feet Mod. BH-50.



SERIES 50 - DIMENSIONAL CHARACTERISTICS

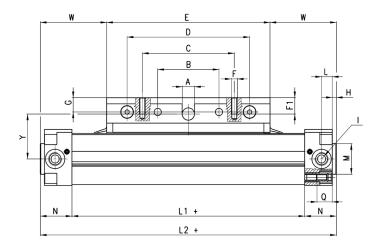
Cylinders with standard carriage Mod. 50M2P

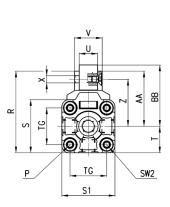




CDSS

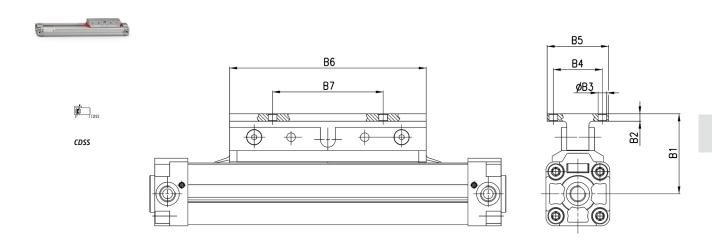
COSS





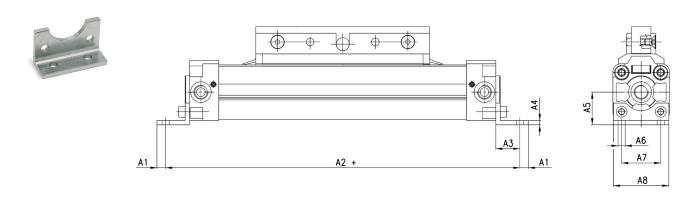
| Ø | Α | В | C | D | E | F | F1 | G | Н | 1 | L | L1+ | L2+ | М | N | P | Q | R | S | S1 | T | U | V | Z | Х | Υ | W | AA | BB | TG | SW2 |
|----|----|-----|-----|-----|-----|-----|----|----|-----|------|------|-----|-----|----|----|-----|------|-------|-------|-----------|------|----|----|----|-----|------|-----|----|-----|----|-----|
| 16 | 5 | 32 | 48 | 64 | 76 | M4 | 8 | 6 | 2 | M5 | 5,3 | 100 | 130 | 16 | 15 | М3 | 8 | 42,5 | 28 | 27 | 13,5 | 10 | 18 | 24 | 4,5 | 24,5 | 27 | 29 | 30 | 18 | 4 |
| 25 | 8 | 50 | 80 | 100 | 120 | M5 | 10 | 13 | 2,5 | G1/8 | 9,5 | 150 | 200 | 22 | 25 | M5 | 13,5 | 63 | 40 | 40 | 20 | 15 | 23 | 33 | 5,5 | 38 | 40 | 43 | 46 | 27 | 6 |
| 32 | 12 | 60 | 90 | 120 | 160 | M6 | 15 | 14 | 4 | G1/4 | 10,5 | 188 | 250 | 30 | 31 | M6 | 15 | 80 | 52 | 52 | 26 | 18 | 27 | 46 | 7 | 48,5 | 45 | 54 | 60 | 36 | 6 |
| 40 | 12 | 55 | 90 | 110 | 150 | M6 | 12 | 12 | 4 | G1/4 | 17,5 | 226 | 300 | 35 | 37 | M6 | 15 | 88,5 | 63 | 63 | 31,5 | 18 | 28 | 49 | 7 | 51 | 75 | 57 | 61 | 43 | 6 |
| 50 | 12 | 70 | 110 | 140 | 180 | M6 | 12 | 12 | 4 | G1/4 | 13,5 | 272 | 350 | 40 | 39 | M8 | 16 | 103 | 74,5 | 76 | 38 | 18 | 28 | 57 | 7 | 59 | 85 | 65 | 69 | 53 | 10 |
| 63 | 16 | 90 | 140 | 180 | 220 | M8 | 15 | 15 | 4 | G3/8 | 17,5 | 342 | 430 | 45 | 44 | M8 | 16 | 125 | 92 | 94 | 47 | 19 | 30 | 68 | 9 | 70 | 105 | 78 | 83 | 67 | 10 |
| 80 | 20 | 120 | 180 | 240 | 280 | M10 | 20 | 18 | 4 | G1/2 | 32 | 408 | 520 | 45 | 56 | M10 | 18,5 | 153,5 | 115,5 | 117 | 58,5 | 20 | 32 | 83 | 11 | 86 | 120 | 95 | 101 | 83 | 12 |

Cylinders with flanged carriage Mod. 50M2U



| Ø | B1 | B2 | В3 | B4 | B5 | B6 | B7 |
|----|-----|----|-----|----|-----|-----|-----|
| 16 | 36 | 4 | 4,5 | 25 | 40 | 76 | 50 |
| 25 | 51 | 5 | 5,5 | 35 | 50 | 120 | 70 |
| 32 | 66 | 6 | 7 | 40 | 50 | 160 | 90 |
| 40 | 66 | 6 | 7 | 45 | 60 | 150 | 80 |
| 50 | 74 | 6 | 7 | 45 | 60 | 180 | 100 |
| 63 | 89 | 7 | 9 | 60 | 80 | 220 | 130 |
| 80 | 108 | 8 | 11 | 75 | 100 | 280 | 180 |

Foot mount Mod. B

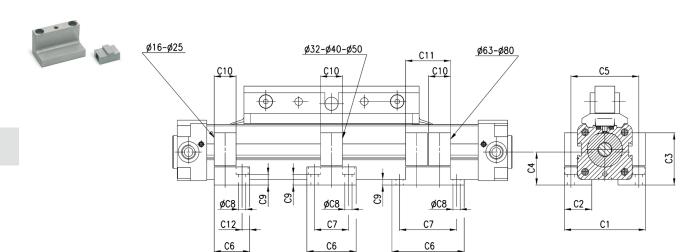


+ = add the stroke

| Mod. | A1 | A2+ | A3 | A4 | A5 | A6 | A7 | A8 | |
|---------|------|-----|------|----|----|-----|----|-----|--|
| B-50-16 | 3 | 150 | 12 | 3 | 15 | 3,6 | 18 | 26 | |
| B-50-25 | 6,5 | 232 | 18,5 | 3 | 22 | 5,5 | 27 | 39 | |
| B-50-32 | 8 | 286 | 22 | 4 | 30 | 6,6 | 36 | 51 | |
| B-50-40 | 13,5 | 325 | 16,5 | 4 | 38 | 9 | 30 | 62 | |
| B-50-50 | 13,5 | 375 | 16,5 | 6 | 48 | 9 | 40 | 75 | |
| B-50-63 | 11 | 460 | 19 | 6 | 57 | 11 | 48 | 93 | |
| B-50-80 | 18,5 | 555 | 21,5 | 6 | 72 | 14 | 60 | 116 | |

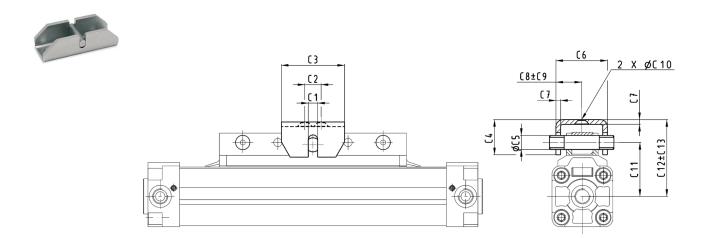


Brackets Mod. BH-50



| Mod. | C1 | C2 | C3 | C4 | C5 | C6 | C7 | C8 | С9 | C10 | C11 | C12 |
|----------|-----|----|------|----|-----|----|----|-----|------|-----|-----|-----|
| BH-50-16 | 42 | 12 | 25 | 15 | 34 | 20 | - | 3,4 | 4,5 | 12 | - | 4 |
| BH-50-25 | 56 | 21 | 32,6 | 22 | 47 | 22 | - | 5,5 | 10,1 | 12 | - | 5 |
| BH-50-32 | 74 | 25 | 47,5 | 30 | 62 | 45 | 31 | 6,6 | 9,7 | 20 | - | - |
| BH-50-40 | 85 | 35 | 56 | 38 | 73 | 60 | 45 | 6,6 | 18,2 | 20 | - | - |
| BH-50-50 | 98 | 32 | 67,5 | 48 | 86 | 60 | 45 | 6,6 | 29,7 | 20 | - | - |
| BH-50-63 | 126 | 50 | 78,5 | 57 | 109 | 74 | 56 | 9 | 11 | 20 | 41 | - |
| BH-50-80 | 155 | 65 | 96 | 72 | 135 | 80 | 60 | 11 | 14,5 | 20 | 41 | - |

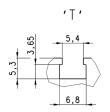
Self-compensating adaptor Mod. CF

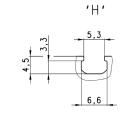


| Mod. | C1 | C2 | С3 | C4 | C5 | C6 | C7 | C8 | С9 | C10 | C11 | C12 | C13 |
|----------|------|-----|-------|------|------|------|-----------|------|-----|-----|------|-------|-----|
| CF-50-25 | 6 | 16 | 40,8 | 22,9 | 7,9 | 31,5 | 3 | 15,8 | 1,2 | 5,6 | 38 | 55,4 | 4,5 |
| CF-50-32 | 9,3 | 50 | 76,4 | 27,4 | 11,9 | 38,5 | 4 | 19 | 1,7 | 7,1 | 48,5 | 69,4 | 5,5 |
| CF-50-40 | 9,3 | 50 | 76,4 | 24,4 | 11,9 | 38,5 | 4 | 19 | 1,2 | 7,1 | 51 | 70,9 | 3,5 |
| CF-50-50 | 9,3 | 80 | 114,6 | 37,1 | 11,9 | 43,9 | 6 | 22 | 1,8 | 8,6 | 59 | 89,2 | 5,9 |
| CF-50-63 | 12,7 | 100 | 134,6 | 42,2 | 15,9 | 43,9 | 6 | 22 | 0,8 | 8,6 | 70 | 104,7 | 6,5 |
| CF-50-80 | 12,7 | 125 | 159,5 | 42,2 | 19,9 | 50,3 | 6 | 25,1 | 3 | 11 | 86 | 122,2 | 5 |

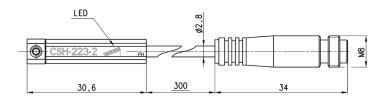
Magnetic proximity switches wtih M8 3-pin connector for H-slot

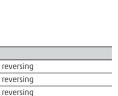










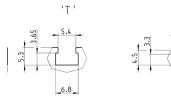


| Mod. | Operation | Connection | Voltage | Output | Max. current | Max Load | Protection |
|-----------|------------------|-----------------------|-----------------|--------|--------------|-------------|--|
| CSH-253 | Reed NO | 2 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSH-253EX | Reed NO | 2 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSH-263 | Reed NO | 3 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSH-263EX | Reed NO | 3 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSH-364 | Magnetoresistive | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 250 mA | 6 W | Against polarity reversing and overvoltage |
| CSH-364EX | Magnetoresistive | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 250 mA | 6 W | Against polarity reversing and overvoltage |
| CSH-463 | Reed NC | 3 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CZH-463EX | Reed NC | 3 wires M8 male 3 nin | 10 ÷ 30 V ΔC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |



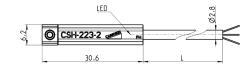
Magnetic proximity switches with 2 or 3 wire cable for H-slot









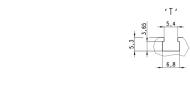


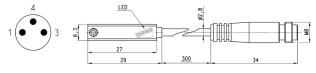
| Mod. | Operation | Connection | Voltage | Output | Max. current | Max Load | Protection | L = cable legth |
|--------------|------------------|------------|-------------------------------|--------|--------------|-------------|--|-----------------|
| CSH-223-2 | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CSH-223-5 | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-223-10 | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing and overvoltage | 10 m |
| CSH-223-2EX | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing and overvoltage | 2 m |
| CSH-223-5EX | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-223-10EX | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 10 m |
| CSH-221-2 | Reed | 2 wires | 30 ÷ 230 V AC - 30 ÷ 110 V DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CSH-221-5 | Reed | 2 wires | 30 ÷ 230 V AC - 30 ÷ 110 V DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-221-2EX | Reed | 2 wires | 30 ÷ 230 V AC - 30 ÷ 110 V DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CSH-221-5EX | Reed | 2 wires | 30 ÷ 230 V AC - 30 ÷ 110 V DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-233-2 | Reed | 3 wires | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CSH-233-5 | Reed | 3 wires | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-233-2EX | Reed | 3 wires | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CSH-233-5EX | Reed | 3 wires | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-334-2 | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 250 mA | 6 W | Against polarity reversing and overvoltage | 2 m |
| CSH-334-5 | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 250 mA | 6 W | Against polarity reversing and overvoltage | 5 m |
| CSH-334-2EX | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 250 mA | 6 W | Against polarity reversing and overvoltage | 2 m |
| CSH-334-5EX | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 250 mA | 6 W | Against polarity reversing and overvoltage | 5 m |
| CSH-433-2 | Reed NC | 3 wires | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing and overvoltage | 2 m |
| CSH-433-5 | Reed | 3 wires | 10 ÷ 30 V AC/DC | PNP-NC | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-433-2EX | Reed | 3 wires | 10 ÷ 30 V AC/DC | PNP-NC | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CSH-433-5EX | Reed | 3 wires | 10 ÷ 30 V AC/DC- | PNP-NC | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |

Note for 2-wire switches Mod. CSH-223-2, CSH-223-5, CSH-221-2, CSH-221-5: in case of polarity reversing the sensor will still be operating, but the LED diode won't turn on.

Magnetic proximity switches with M8 3-pin connector for T-slot









Cable length: 0,3 m

| Mod. | Operation | Connection | Voltage | Output | Max. current | Max Load | Protection |
|------------|------------------|-----------------------|------------------|--------|--------------|-------------|--|
| CST-250N | Reed | 2 wires M8 male 3 pin | 10 ÷ 110 V AC/DC | - | 250 mA | 10 VA / 8 W | None |
| CST-250NEX | Reed | 2 wires M8 male 3 pin | 10 ÷ 110 V AC/DC | - | 250 mA | 10 VA / 8 W | None |
| CST-262 | Reed | 3 wires M8 male 3 pin | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CST-262EX | Reed | 3 wires M8 male 3 pin | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CST-362 | Magnetoresistive | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage |
| CST-362EX | Magnetoresistive | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage |
| CST-562 | Hall effect | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage |
| CST-562EX | Hall effect | 3 wiresM8 male 3 pin | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage |

Note for 2-wire switch Mod. CST-250N:

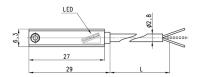
in case of polarity reversing the sensor will still be operating, but the LED diode won't turn on

Magnetic proximity switches with 2- or 3-wire cable for T-slot









| Mod. | Operation | Connections | Voltage | Output | Max. current | Max Load | Protection | L = length cable |
|--------------|------------------|-------------|---------------------------|--------|--------------|-------------|--|------------------|
| CST-220 | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 2 m |
| CST-220-5 | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8 W | None | 5 m |
| CST-220-12 | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 12 m |
| CST-220EX | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 2 m |
| CST-220-5EX | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 5 m |
| CST-220-12EX | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 12 m |
| CST-232 | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CST-232-5 | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CST-232EX | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8W | Against polarity reversing | 2 m |
| CST-232-5EX | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8W | Against polarity reversing and overvoltage | 5 m |
| CST-332 | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 2 m |
| CST-332-5 | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 5 m |
| CST-332EX | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 2 m |
| CST-332-5EX | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 5 m |
| CST-432 | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP-NC | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CST-432-5 | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP-NC | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CST-432EX | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP-NC | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CST-432-5EX | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP-NC | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CST-532 | Hall effect | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 2 m |
| CST-532-5 | Hall effect | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 5 m |
| CST-532EX | Hall effect | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 2 m |
| CST-532-5EX | Hall effect | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 5 m |

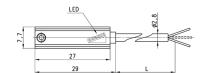
Note for 2-wire switches Mod. CST-220, CST-220-5: in case of polarity reversing the sensor will still be operating, but the LED diode won't turn on.

Magnetic proximity switches with 2- or 3-wire cable for V-slot



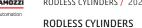




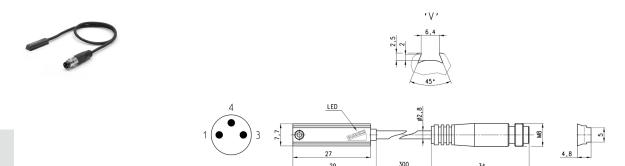


| Mod. | Operation | Connections | Voltage | Output | Max. current | Max Load | Protection | L = length cable |
|---------|------------------|-------------|---------------------------|--------|--------------|-------------|--|------------------|
| CSV-220 | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8 W | None | 2 m |
| CSV-232 | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8W | Against polarity reversing | 2 m |
| CSV-332 | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 2 m |

SERIES 50 - ACCESSORIES



Magnetic proximity switches with M8 3-pin connector for V-slot



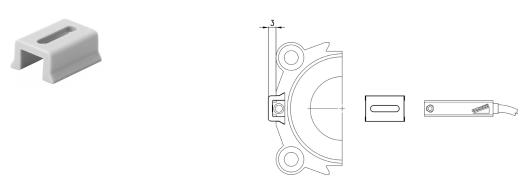
Cable length: 0.3 m

| Mod. | Operation | Connection | nection Voltage Out | | Max. current | Max Load | Protection |
|----------|------------------|-----------------------|---------------------|-----|--------------|-------------|--|
| CSV-250N | Reed | 2 wires M8 male 3 pin | 10 ÷ 110 V AC/DC | - | 250 mA | 10 VA / 8 W | None |
| CSV-262 | Reed | 3 wires M8 male 3 pin | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSV-362 | Magnetoresistive | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage |

Note for 2-wire switch Mod. CSV-250N:

in case of polarity reversing the sensor will still be operating, but the LED diode won't turn on.

Adapters for Series CST-CSH-CSG sensors, V-slot

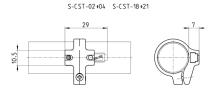


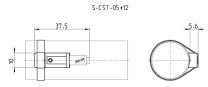
| Mod. | Series QP-QPR cylinders | Series 50 cylinders |
|----------|-------------------------|---------------------|
| S-CST-01 | Ø 20 ÷ 100 | Ø 32 ÷ 80 |

Adapters for Series CST-CSH-CSG sensors



Materials: technopolymer (S-CST-02÷04)





| Mod. | Cylinders Series | Ø |
|----------|------------------|--------------------|
| S-CST-01 | 23, 24, 25, 27 | 32, 40, 50, 63, 80 |

SERIES 52

Double-acting, magnetic, cushioned Ø 25, 32, 40, 50, 63 mm



- Three main versions:
 - basic
 - slide bearing
 - roller bearing
- Extra short carriage as option for all versions
- Possibility of feeding both chambers from one side only

Series 52 rodless cylinders are available in 5 diameters (25, 32, 40, 50 and 63 mm) and comes in three main versions: Basic (M), with Slide bearing (G) and with Roller bearings (R). Furthermore these three main versions are each available with either standard- or short carriage to cover a wider range of applications.

A permanent magnet is assembled on the piston allowing the position to be detected by means of proximity switches positioned in grooves located on 3 sides on the cylinder profile. The cylinder is equipped with an end stroke cushioning which can be regulated by means of a screw located on each end cover of the cylinder. These cylinders are also available in versions with air supply from one side (end cover) only if needed.

GENERAL DATA

| Models | Standard, with slide bearings, with roller bearings, air supply from one or both sides, with standard or short carriage. For sizes 50 - 63 roller bearings version is not available. |
|--|--|
| Materials | AL (anodized), plastic, hardened steel, seals: NBR, PU |
| Operating temperature | -10°C ÷ +70°C |
| Operating pressure | 1 ÷ 8 bar 1,5 ÷ 8 bar (Ø25 for "R" version) |
| Speed | 10 ÷ 1000 mm/sec (without load) |
| Fluid | filtered air, without lubrication. If lubricated air is used, it is recommended to use ISO VG32 oil. Once applied the lubrication should never be interrupted. If speeds exceed 1 m/s lubricated air is recommended. |
| Bore size | Ø25 Ø32 Ø40 Ø50 Ø63 |
| Cushioning length (mm) | 14 mm - Ø25 20 mm - Ø32 25 mm - Ø40 22 mm - Ø50 32 mm - Ø63 |
| Strokes with standard carriage (version "P") | max 6000 mm - Ø25 max 5950 mm - Ø32 max 5900 mm - Ø40, Ø50 max 5880 mm - Ø63 |
| Strokes with short carriage (version "C") | max 6000 mm |
| Stroke tolerance | strokes < 1000 mm = 0 / +0,6 mm strokes > 1000 mm = 0 / +3 mm |
| Connection | G1/8 (Ø 25; 32) G1/4 (Ø 40) G3/8 (Ø 50; 63) |



SERIES 52 - CODING EXAMPLE

CODING EXAMPLE

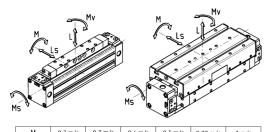
| 52 | 2 | М | 2 | P | 40 | Α | 0500 |
|------|--|--|---|-----|----|---|---|
| 52 | SERIES | | | | | | |
| M | VERSION M = standard G = with slid R = with roll | | 32 - 40) | | | | |
| 2 | | | air supply from both sides air supply from one side or | | | | PNEUMATIC SYMBOLS CDSS (see the following pages) CDSS (see the following pages) |
| Р | | 1 AL profile tube, NBR a 1 AL profile, NBR and Pl | nd PU seals, standard carria J seals, short carriage | ige | | | |
| 40 | BORE 25 = 25 mm 32 = 32 mm 40 = 40 mm 50 = 50 mm 63 = 63 mm | | | | | | |
| Α | TYPE OF MOU A = standard | | | | | | |
| 0500 | STROKE (see table) | | | | | | |

LOADS AND TORQUE FORCES Ø 25 - 32

COMPLEX LOADS

If more than one force and torque is applied simultaneously, they have to be calculated according to the following formula: L/L (max)+ Ls/Ls $(max)+ M/M (max)+ Ms/Ms (max)+ Mv/Mv (max) \le 1$. For models 52M, the load and torque values refer to the center of the tube. For models 52G/52R the load and torque values refer to the center point of the external guide. It is also necessary for these models to guarantee on the fixing surface a max 0,1 flatness's value. The load and torque values refer to a velocity of: Models 52M/52G/52M/52G ≤ 0,2 m/s, models 52R $\leq 2 \text{ m/s}$.

Load adjustment coefficients can be found on the following page.



| V | 0.2 m/s | 0.3 m/s | 0.4 m/s | 0.5 m/s | 0.75 m/s | 1 m/s |
|---|---------|---------|---------|---------|----------|-------|
| С | 1 | 0.75 | 0.5 | 0.4 | 0.27 | 0.2 |

Table showing the maximum permitted loads and torque forces

| Mod. | L Max (N) | Ls Max (N) | M Max (Nm) | Ms Max (Nm) | Mv Max (Nm) | Mass at 0 mm stroke (Kg) | Additional mass per 100 mm (Kg) |
|---------------------|-----------|--------------|--------------|---------------|---------------|--------------------------|---------------------------------|
| 52M2P25A - 52M8P25A | 270 | - | 13 | 2,5 | 11 | 0,88 | 0,30 |
| 52M2C25A - 52M8C25A | 270 | - | 8 | 2 | 7 | 0,62 | 0,30 |
| 52G2P25A - 52G8P25A | 580 | 580 | 23 | 10 | 23 | 1,31 | 0,30 |
| 52G2C25A - 52G8C25A | 340 | 340 | 9 | 5 | 9 | 0,88 | 0,30 |
| 52R2P25A - 52R8P25A | 850 | 1300 | 65 | 35 | 105 | 1,97 | 0,42 |
| 52R2C25A - 52R8C25A | 850 | 1300 | 29 | 35 | 64 | 1,33 | 0,42 |
| 52M2P32A - 52M8P32A | 300 | - | 30 | 3 | 24 | 1,40 | 0,39 |
| 52M2C32A - 52M8C32A | 300 | - | 15 | 3 | 12 | 0,96 | 0,39 |
| 52G2P32A - 52G8P32A | 850 | 850 | 33 | 15 | 33 | 2,09 | 0,39 |
| 52G2C32A - 52G8C32A | 460 | 460 | 14 | 6,5 | 14 | 1,35 | 0,39 |
| 52R2P32A - 52R8P32A | 900 | 1500 | 79 | 40 | 125 | 2,96 | 0,48 |
| 52R2C32A - 52R8C32A | 900 | 1500 | 36 | 40 | 76 | 1,91 | 0,48 |

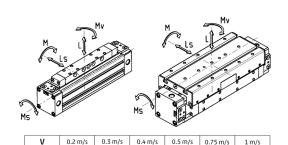
LOADS AND TORQUE FORCES Ø 40 - 50 - 63

COMPLEXIDADS

If more than one force and torque is applied simultaneously, they have to be calculated according to the following formula: L/L (max)+ Ls/Ls $(max)+ M/M (max)+ Ms/Ms (max)+ Mv/Mv (max) \le 1$. For models 52M, the load and torque values refer to the center of the tube. For models 52G/52R the load and torque values refer to the center point of the

The load and torque values refer to a velocity of: Models 52M/52G ≤0,2 m/s Models 52R ≤2 m/s If the velocity exceeds 0.2m/s for the models 52M/52G, the load and torque values have to be multiplied by the coefficients according to the table.

Load adjustment coefficients can be found on the following page.



0.5

0.75

Table showing the maximum permitted loads and torque forces

| Mod. | L Max (N) | Ls Max (N) | M Max (Nm) | Ms Max (Nm) | Mv Max (Nm) | Mass at 0 mm stroke (Kg) | Additional mass per 100 mm (Kg) |
|---------------------|-----------|------------|--------------|---------------|---------------|--------------------------|---------------------------------|
| 52M2P40A - 52M8P40A | 650 | - | 60 | 4 | 54 | 2,41 | 0,52 |
| 52M2C40A - 52M8C40A | 650 | - | 30 | 4 | 27 | 1,65 | 0,52 |
| 52G2P40A - 52G8P40A | 1120 | 1120 | 60 | 25 | 60 | 3,58 | 0,52 |
| 52G2C40A - 52G8C40A | 600 | 600 | 25 | 11 | 25 | 2,30 | 0,52 |
| 52R2P40A - 52R8P40A | 1200 | 2000 | 190 | 67 | 118 | 5,89 | 0,74 |
| 52R2C40A - 52R8C40A | 1200 | 2000 | 85 | 67 | 72 | 3,84 | 0,74 |
| 52M2P50A - 52M8P50A | 800 | - | 80 | 17 | 74 | 5,30 | 0,96 |
| 52M2C50A - 52M8C50A | 800 | - | 38 | 17 | 32 | 3,50 | 0,96 |
| 52G2P50A - 52G8P50A | 1550 | 1500 | 200 | 70 | 200 | 7,28 | 0,96 |
| 52G2C50A - 52G8C50A | 820 | 800 | 60 | 40 | 60 | 4,63 | 0,96 |
| 52M2P63A - 52M8P63A | 1400 | - | 110 | 17 | 100 | 8,10 | 1,32 |
| 52M2C63A - 52M8C63A | 1400 | - | 50 | 17 | 48 | 5,40 | 1,32 |
| 52G2P63A - 52G8P63A | 2200 | 2000 | 300 | 102 | 300 | 11,02 | 1,32 |
| 52G2C63A - 52G8C63A | 1100 | 1100 | 105 | 56 | 105 | 7,10 | 1,32 |



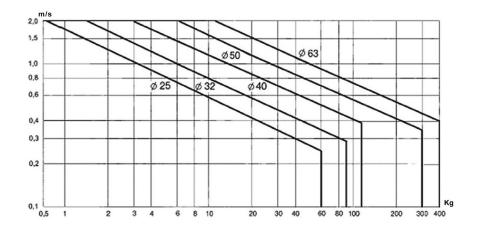
RODLESS CYLINDERS SERIES 52 - DIAGRAMS

END CUSHION DIAGRAM AND LOAD ADJUSTMENT COEFFICIENTS

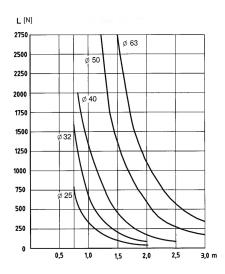
The end cushion regulating screw has to be regulated to obtain a smooth movement at the end of stroke. In those applications which have different values than the ones stated in the diagram, external shock-absorbers have to be used. The shock-absorber should be centrally located with respect to the center of the mass. The diagram applies for horizontal operations.

LOAD ADJUSTMENT COEFFICIENTS

| Speed 0,2 m/s 0,3 m/s 0,4 m/s 0,5 m/s 0,75 m/s | Coefficient |
|--|-------------|
| 0,2 m/s | 1 |
| 0,3 m/s | 0,75 |
| 0,4 m/s | 0,5 |
| 0,5 m/s | 0,4 |
| 0,75 m/s | 0,27 |
| 1 m/s | 0,2 |



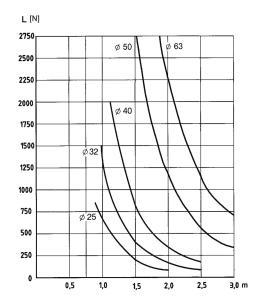
LOADS ACCORDING TO SUPPORTS DISTANCE





The charts have been made according to a max. deflection of 0,5 mm and 1 mm when a load (N) is applied.
The charts give the max distance between two supports in order to stay within

the deflection range given.



DEFLECTION 1 mm

The charts have been made according to a max. deflection of 0,5 mm and 1 mm when a load (N) is applied.

The charts give the max distance between two supports in order to stay within

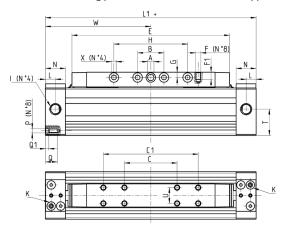
The charts give the max distance between two supports in order to stay within the deflection range given.

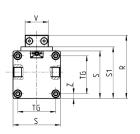
Cylinders with standard carriage Mod. 52M2P

The cylinder has two supply ports "I" for both endcovers. The operator needs to choose which one of the two ports to use on each endcover. The remaining port has to be closed with the supplied tap.









+ = add the stroke K = cushion regulation screw

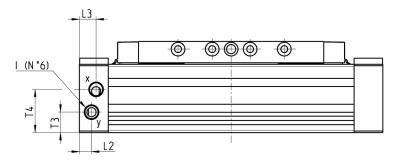
| Mod. | Ø | W | E | L1 | 1 | В | G | N | L | øΑ | øΧ | S1 | T | Z | C1 | С | U | F | F1 | Н | V | S | R | Р | TG | Q | Q1 |
|----------|----|-----|-------|-----|------|----|-----|----|------|----|-----|-----------|------|------|-----|----|----|----|----|-----|----|-----|-----|----|----|----|----|
| 52M2P25A | 25 | 100 | 149,5 | 200 | G1/8 | 25 | 5 | 19 | 9,5 | 6 | 4,5 | 49 | 25 | 4,5 | 90 | 50 | 15 | M5 | 7 | 70 | 22 | 45 | 60 | M4 | 36 | 11 | 3 |
| 52M2P32A | 32 | 120 | 184,5 | 240 | G1/8 | 25 | 5,5 | 19 | 9,5 | 6 | 5,5 | 58 | 32 | 7,5 | 130 | 45 | 15 | M5 | 7 | 100 | 22 | 54 | 69 | M5 | 41 | 11 | 4 |
| 52M2P40A | 40 | 150 | 222,5 | 300 | G1/4 | 25 | 7 | 23 | 11,5 | 7 | 6,5 | 68 | 38 | 7,5 | 160 | 90 | 15 | M5 | 9 | 130 | 22 | 64 | 82 | М6 | 49 | 12 | 4 |
| 52M2P50A | 50 | 175 | 262 | 350 | G3/8 | 35 | 9 | 30 | 17 | 10 | 8,5 | 94 | 59 | 12,5 | 150 | 60 | 34 | M8 | 16 | 180 | 46 | 90 | 115 | М8 | 65 | 17 | 5 |
| 52M2P63A | 63 | 200 | 300 | 400 | G3/8 | 50 | 9,5 | 30 | 17 | 10 | 8,5 | 110 | 68,5 | 14,0 | 240 | 80 | 34 | M8 | 16 | 180 | 46 | 106 | 131 | M8 | 78 | 17 | 5 |

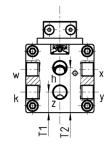
Cylinders with standard carriage Mod. 52M8P

The cylinder has six supply ports (I), three for one direction (x-h-w), and the other three (y-z-k) for the opposite direction. With supporting feet (Mod. B-52 / BA-52), ports "h" and "z" have to be closed.









Where no dimensions are presented, refer to dimensions of cylinder model 52M2P.

| Mod. | Ø | T1 | T2 | Т3 | T4 | L2 | L3 | I | |
|----------|----|------|------|------|------|------|------|------|--|
| 52M8P25A | 25 | 13,5 | 29,5 | 13,5 | 28,5 | 8 | 11 | G1/8 | |
| 52M8P32A | 32 | 17,5 | 34,5 | 17,5 | 34,5 | 9,5 | 9,5 | G1/8 | |
| 52M8P40A | 40 | 15,5 | 38 | 20,5 | 42,5 | 11,5 | 11,5 | G1/4 | |
| 52M8P50A | 50 | 29,5 | 59 | 29 | 59 | 17 | 17 | G3/8 | |
| 52M8P63A | 63 | 34 | 68,5 | 34 | 68,5 | 17 | 17 | G3/8 | |



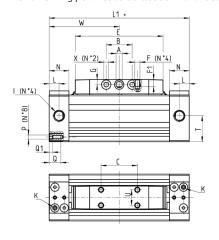
SERIES 52 - DIMENSIONAL CHARACTERISTICS

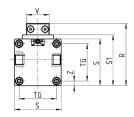
Cylinders with short carriage Mod. 52M2C

The cylinder has two supply ports "I" for both endcovers. The operator needs to choose which one of the two ports to use on each end cover. The remaining port has to be closed with the supplied tap.









+ = add the stroke K = cushion regulation screw

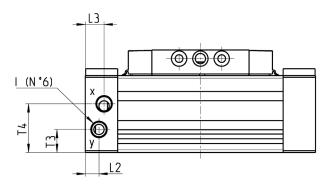
| Mod. | Ø | W | L | L1 | I | В | G | N | E | gΑ | gΧ | R | С | F | F1 | U | T | V | S | S1 | TG | Р | Z | Q | Q1 |
|----------|----|------|------|-----|------|----|-----|----|-------|----|-----|-----|----|----|----|----|------|----|-----|-----------|----|----|------|----|----|
| 52M2C25A | 25 | 67,5 | 9,5 | 135 | G1/8 | 25 | 5 | 19 | 84,5 | 6 | 4,5 | 60 | 35 | M5 | 7 | 15 | 25 | 22 | 45 | 49 | 36 | M4 | 4,5 | 11 | 3 |
| 52M2C32A | 32 | 77,5 | 9,5 | 155 | G1/8 | 25 | 5,5 | 19 | 99,5 | 6 | 5,5 | 69 | 45 | M5 | 7 | 15 | 32,5 | 22 | 54 | 58 | 41 | M5 | 7,5 | 11 | 4 |
| 52M2C40A | 40 | 95 | 11,5 | 190 | G1/4 | 25 | 7 | 23 | 112,5 | 7 | 6,5 | 82 | 50 | M5 | 9 | 15 | 38,5 | 22 | 64 | 68 | 49 | M6 | 7,5 | 12 | 4 |
| 52M2C50A | 50 | 105 | 17 | 210 | G3/8 | 35 | 9 | 30 | 122 | 10 | 8,5 | 115 | 64 | M8 | 16 | 34 | 59 | 46 | 90 | 94 | 65 | M8 | 12,5 | 17 | 5 |
| 52M2C63A | 63 | 125 | 17 | 250 | G3/8 | 50 | 9,5 | 30 | 150 | 10 | 8,5 | 131 | 80 | M8 | 16 | 34 | 68,5 | 46 | 106 | 110 | 78 | M8 | 14 | 17 | 5 |

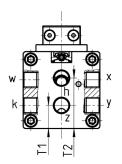
Cylinders with short carriage Mod. 52M8C

The cylinder has six supply ports (I), three for one direction (x-h-w), and the other three (y-z-k) for the opposite direction. With supporting feet (Mod. B-52 / BA-52), ports "h" and "z" have to be closed.









Where no dimensions are presented, refer to dimensions of cylinder model 52M2C.

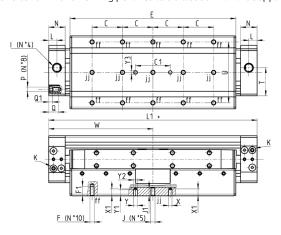
| Mod. | Ø | T1 | T2 | Т3 | T4 | L2 | L3 | ı | |
|----------|----|------|------|------|------|------|------|------|--|
| 52M8C25A | 25 | 13,5 | 29,5 | 13,5 | 28,5 | 8 | 11 | G1/8 | |
| 52M8C32A | 32 | 17,5 | 34,5 | 17,5 | 34,5 | 9,5 | 9,5 | G1/8 | |
| 52M8C40A | 40 | 15,5 | 38 | 20,5 | 42,5 | 11,5 | 11,5 | G1/4 | |
| 52M8C50A | 50 | 29,5 | 59 | 29 | 59 | 17 | 17 | G3/8 | |
| 52M8C63A | 63 | 34 | 68,5 | 34 | 68,5 | 17 | 17 | G3/8 | |

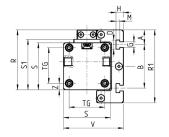
Cylinders with slide bearing Mod. 52G2P

The cylinder has two supply ports "I" for both endcovers. The operator needs to choose which one of the two ports to use on each end cover. The remaining port has to be closed with the supplied tap.









- + add the stroke
- K = cushion regulation screw jj = these holes are present in cylinder Ø32 only

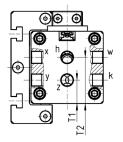
| Mod. | Ø | W | E | L1 | I | L | T | U | N | С | F | F1 | D | В | Α | Н | G | М | J | J1 | TG | Z | S | R1 | Р | V | Q | Q1 | _ø Y2 | Υ | _ø X Y1 | X1 | Y3 | C1 S1 | R |
|----------|----|-----|-----|-----|------|------|------|----|----|----|----|----|------|-----|------|-----|-----|-----|----|----|----|------|-----|-----|----|-------|----|----|-----------------|-----|-------------------|-----|----|-------|--------|
| 52G2P25A | 25 | 100 | 159 | 200 | G1/8 | 9,5 | 25 | 30 | 19 | 30 | M5 | 8 | 10,5 | 50 | 12,5 | 8,5 | 6,5 | 4,5 | - | - | 36 | 4,5 | 45 | 75 | M4 | 59 | 11 | 3 | 4 | 4,5 | 4 4, | 5,5 | 4 | 40 49 | 60 |
| 52G2P32A | 32 | 120 | 191 | 240 | G1/8 | 9,5 | 32,5 | 70 | 19 | 35 | M5 | 11 | 10,5 | 50 | 17 | 8,5 | 6,5 | 4,5 | М5 | 9 | 41 | 7,5 | 54 | 84 | M5 | 69 | 11 | 4 | 4 | 4,5 | 4 7 | 8 | 4 | 40 58 | 69 |
| 52G2P40A | 40 | 150 | 246 | 300 | G1/4 | 11,5 | 38 | 55 | 23 | 55 | М6 | 12 | 10,5 | 80 | 10 | 8,5 | 6,5 | 4,5 | - | - | 49 | 7,5 | 64 | 100 | М6 | 79 | 12 | 4 | 6 | 6,5 | 6 7 | 8 | 6 | 40 68 | 82 |
| 52G2P50A | 50 | 175 | 270 | 350 | G3/8 | 17 | 59 | 42 | 30 | 50 | M8 | 16 | 10,5 | 94 | 23 | 8,5 | 6,5 | 4,5 | - | - | 65 | 12,5 | 90 | 133 | M8 | 112,5 | 17 | 5 | - | 6,5 | 6 3 | 3 | 6 | 40 94 | 115 |
| 52G2P63A | 63 | 200 | 320 | 400 | G3/8 | 17 | 68,5 | 60 | 30 | 60 | M8 | 16 | 10,5 | 110 | 24 | 8,5 | 6,5 | 4,5 | - | - | 78 | 14 | 106 | 150 | M8 | 134,5 | 17 | 5 | - | 6,5 | 6 6, | 6,5 | 6 | 40 11 | .0 132 |

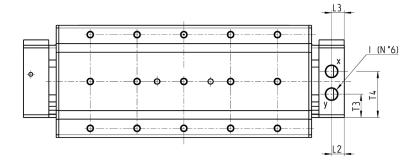
Cylinders with slide bearing Mod. 52G8P

The cylinder has six supply ports (I), three for one direction (x-h-w), and the other three (y-z-k) for the opposite direction. With supporting feet (Mod. B-52 / BA-52), ports "h" and "z" have to be closed.









Where no dimensions are presented, refer to dimensions of cyl. mod. 52G2P. The guide can be applied on the right side, if requested.

| Mod. | Ø | T1 | T2 | T3 | T4 | L2 | L3 | 1 | |
|----------|----|------|------|------|------|------|------|------|--|
| 52G8P25A | 25 | 13,5 | 29,5 | 13,5 | 28,5 | 8 | 11 | G1/8 | |
| 52G8P32A | 32 | 17,5 | 34,5 | 17,5 | 34,5 | 9,5 | 9,5 | G1/8 | |
| 52G8P40A | 40 | 15,5 | 38 | 20,5 | 42,5 | 11,5 | 11,5 | G1/4 | |
| 52G8P50A | 50 | 29,5 | 59 | 29 | 59 | 17 | 17 | G3/8 | |
| 52G8P63A | 63 | 34 | 68,5 | 34 | 68,5 | 17 | 17 | G3/8 | |



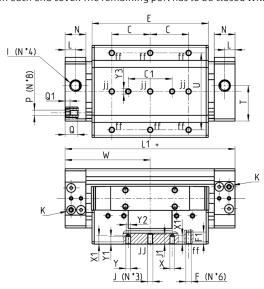
SERIES 52 - DIMENSIONAL CHARACTERISTICS

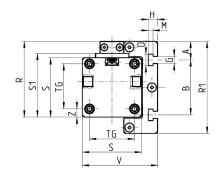
Cylinders with slide bearing Mod. 52G2C

The cylinder has two supply ports "I" for both endcovers. The operator needs to choose which one of the two ports to use on each end cover. The remaining port has to be closed with the supplied tap.









- + add the stroke K = cushion regulation screw jj = these holes are present in cylinder Ø32 only

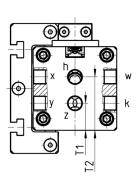
| Mod. | Ø | W | E | L1 | 1 | L | T | U | N | С | F | F1 | D | В | Α | Н | G | М | J | J1 | TG | Z | S | R1 | Р | V | Q | Q1 | _ø Y2 | ? Y | _ø X Y1 | X1 | Y3 (| 1 S1 | R |
|----------|----|------|-----|-----|------|------|------|----|----|----|----|----|------|-----|------|-----|-----|-----|----|----|----|------|-----|-----|----|-------|----|----|-----------------|-----|-------------------|-----|------|-------|-----|
| 52G2C25A | 25 | 67,5 | 94 | 135 | G1/8 | 9,5 | 25 | 30 | 19 | 30 | M5 | 8 | 10,5 | 50 | 12,5 | 8,5 | 6,5 | 4,5 | - | - | 36 | 4,5 | 45 | 75 | M4 | 59 | 11 | 3 | 4 | 4,5 | 4 4,5 | 5,5 | 4 4 | 0 49 | 60 |
| 52G2C32A | 32 | 77,5 | 106 | 155 | G1/8 | 9,5 | 32,5 | 70 | 19 | 35 | M5 | 11 | 10,5 | 50 | 17 | 8,5 | 6,5 | 4,5 | M5 | 9 | 41 | 7,5 | 54 | 84 | М5 | 69 | 11 | 4 | 4 | 4,5 | 4 7 | 8 | 4 4 | 0 58 | 69 |
| 52G2C40A | 40 | 95 | 136 | 190 | G1/4 | 11,5 | 38,5 | 55 | 23 | 55 | М6 | 12 | 10,5 | 80 | 10 | 8,5 | 6,5 | 4,5 | - | - | 49 | 7,5 | 64 | 100 | М6 | 79 | 12 | 4 | 6 | 6,5 | 6 7 | 8 | 6 4 | 0 68 | 82 |
| 52G2C50A | 50 | 105 | 148 | 210 | G3/8 | 17 | 59 | 42 | 30 | 50 | M8 | 16 | 10,5 | 94 | 23 | 8,5 | 6,5 | 4,5 | - | - | 65 | 12,5 | 90 | 133 | M8 | 113 | 17 | 5 | - | 6,5 | 6 3 | 3 | 6 4 | 0 94 | 115 |
| 52G2C63A | 63 | 125 | 180 | 250 | G3/8 | 17 | 68,5 | 60 | 30 | 60 | M8 | 16 | 10,5 | 110 | 24 | 8,5 | 6,5 | 4,5 | - | - | 78 | 14 | 106 | 150 | M8 | 134,5 | 17 | 5 | - | 6,5 | 6 6,5 | 6,5 | 6 4 | 0 110 | 132 |

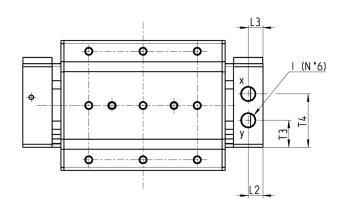
Cylinders with slide bearing Mod. 52G8C

The cylinder has six supply ports (I), three for one direction (x-h-w), and the other three for the opposite direction (y-z-k). With supporting feet (mod. B-52 / BA-52), ports "h" and "z" have to be closed.









Where no dimensions are presented, refer to dimensions of cylinder model 52G2C. The guide can be applied on the right side, if requested.

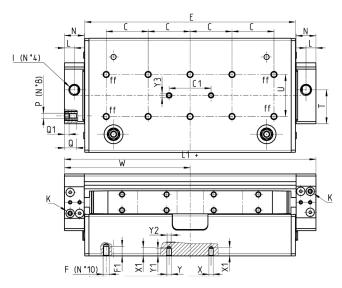
| Mod. | Ø | T1 | T2 | Т3 | T4 | L2 | L3 | I |
|----------|----|------|------|------|------|------|------|------|
| 52G8C25A | 25 | 13,5 | 29,5 | 13,5 | 28,5 | 8 | 11 | G1/8 |
| 52G8C32A | 32 | 17,5 | 34,5 | 17,5 | 34,5 | 9,5 | 9,5 | G1/8 |
| 52G8C40A | 40 | 15,5 | 38 | 20,5 | 42,5 | 11,5 | 11,5 | G1/4 |
| 52G8C50A | 50 | 29,5 | 59 | 29 | 59 | 17 | 17 | G3/8 |
| 52G8C63A | 63 | 34 | 68,5 | 34 | 68,5 | 17 | 17 | G3/8 |

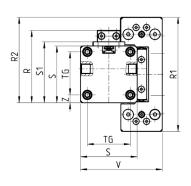
Cylinders with roller bearings Mod. 52R2P

The cylinder has two supply ports "I" for both endcovers. The operator needs to choose which one of the two ports to use on each end cover. The remaining port has to be closed with the supplied tap.









- + add the stroke K = cushion regulation screw
- ff = these holes are not present in cylinder Ø25

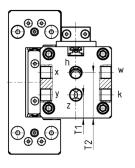
| Mod. | Ø | W | E | L1 | 1 | L | T | U | N | С | F | F1 | TG | Z | S | R1 | Р | V | Q | Q1 | _ø Y2 | Υ | _ø Χ | Y1 | Х1 | Y3 | C1 | S1 | R2 | R |
|----------|----|-----|-----|-----|------|------|------|----|----|----|----|-----|----|-----|----|-----|----|------|----|----|-----------------|-----|----------------|----|----|----|-----------|-----------|-------|----|
| 52R2P25A | 25 | 100 | 160 | 200 | G1/8 | 9.5 | 25 | 40 | 19 | 40 | M5 | 7.5 | 36 | 4.5 | 45 | 97 | M4 | 68 | 11 | 3 | 4 | 4.5 | 4 | 7 | 8 | 4 | 40 | 49 | 71 | 60 |
| 52R2P32A | 32 | 120 | 201 | 240 | G1/8 | 9.5 | 32.5 | 40 | 19 | 40 | M6 | 9 | 41 | 7.5 | 54 | 109 | M5 | 78 | 11 | 4 | 4 | 4.5 | 4 | 7 | 8 | 4 | 40 | 58 | 81.5 | 69 |
| 52R2P40A | 40 | 150 | 252 | 300 | G1/4 | 11.5 | 38 | 55 | 23 | 55 | M6 | 12 | 49 | 7.5 | 64 | 145 | M6 | 90.5 | 12 | 4 | 6 | 6.5 | 6 | 7 | 8 | 6 | 40 | 68 | 104.5 | 82 |

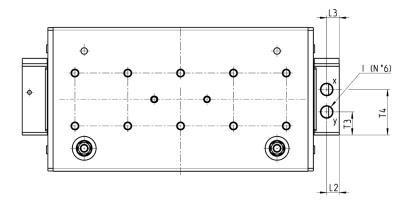
Cylinders with roller bearings Mod. 52R8P

The cylinder has six ports, three for one direction (x-h-w), and the other three (y-z-k) for the opposite direction. With supporting feet (Mod. B-52 / BA-52), ports "h" and "z" have to be closed.









Where no dimensions are presented, refer to dimensions of cylinder model 52R2P. The guide can be applied on the right side, if requested.

| Mod. | Ø | T1 | T2 | T3 | T4 | L2 | L3 | 1 | |
|----------|----|------|------|------|------|------|------|------|--|
| 52R8P25A | 25 | 13,5 | 29,5 | 13,5 | 28,5 | 8 | 11 | G1/8 | |
| 52R8P32A | 32 | 17,5 | 34,5 | 17,5 | 34,5 | 9,5 | 9,5 | G1/8 | |
| 52R8P40A | 40 | 15,5 | 38 | 20,5 | 42,5 | 11,5 | 11,5 | G1/4 | |



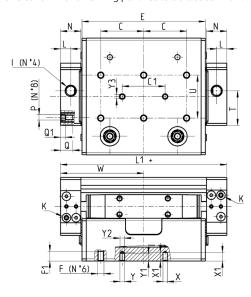
SERIES 52 - DIMENSIONAL CHARACTERISTICS

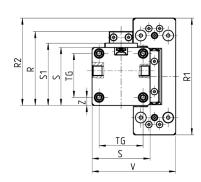
Cylinders with roller bearings Mod. 52R2C

The cylinder has two supply ports "I" for both endcovers. The operator needs to choose which one of the two ports to use on each end cover. The remaining port has to be closed with the supporting tap.









- + = add the stroke
- K = cushion regulation screw

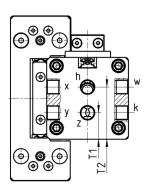
| Mod. | Ø | W | E | L1 | 1 | L | T | U | N | С | F | F1 | TG | Z | S | R1 | Р | V | Q | Q1 | _ø Y2 | Υ | _ø Χ | Y1 | Х1 | Y3 | C1 | S1 | R2 | R |
|----------|----|------|-------|-----|------|------|------|----|----|----|----|-----|----|-----|----|-----|----|------|----|----|-----------------|-----|----------------|----|----|----|----|-----------|-------|----|
| 52R2C25A | 25 | 67.5 | 95 | 135 | G1/8 | 9.5 | 25 | 40 | 19 | 20 | M5 | 7.5 | 36 | 4.5 | 45 | 97 | M4 | 68 | 11 | 3 | 4 | 4.5 | 4 | 7 | 8 | 4 | 40 | 49 | 71 | 60 |
| 52R2C32A | 32 | 77.5 | 115 | 155 | G1/8 | 9.5 | 32.5 | 40 | 19 | 40 | М6 | 9 | 41 | 7.5 | 54 | 109 | M5 | 78 | 11 | 4 | 4 | 4.5 | 4 | 7 | 8 | 4 | 40 | 58 | 81.5 | 69 |
| 52R2C40A | 40 | 95 | 143.5 | 190 | G1/4 | 11.5 | 38 | 55 | 23 | 55 | М6 | 12 | 49 | 7.5 | 64 | 145 | М6 | 90.5 | 12 | 4 | 6 | 6.5 | 6 | 7 | 8 | 6 | 40 | 68 | 104.5 | 82 |

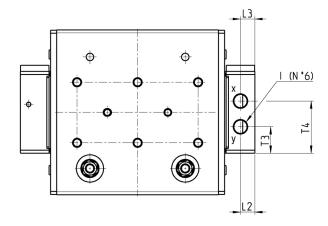
Cylinders with roller bearings Mod. 52R8C

The cylinder has six supply ports (I), three for one direction (x-h-w), and the other three (y-z-k) for the opposite direction. With supporting feet (Mod. B-52 / BA-52), ports "h" and "z" have to be closed.









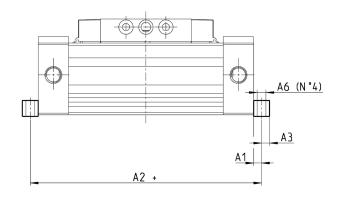
 $Where no dimensions are presented, refer to dimensions of cylinder model {\tt 52R2C}. The guide can be applied on the right side, if requested.$

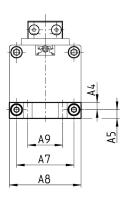
| Mod. | Ø | T1 | T2 | T3 | T4 | L2 | L3 | 1 |
|----------|----|------|------|------|------|------|------|------|
| 52R8C25A | 25 | 13,5 | 29,5 | 13,5 | 28,5 | 8 | 11 | G1/8 |
| 52R8C32A | 32 | 17,5 | 34,5 | 17,5 | 34,5 | 9,5 | 9,5 | G1/8 |
| 52R8C40A | 40 | 15.5 | 38 | 20.5 | 42.5 | 11.5 | 11.5 | G1/4 |

Foot mount Mod. B-52



Supplied with: 2x feet 4x screws





+ = add the stroke

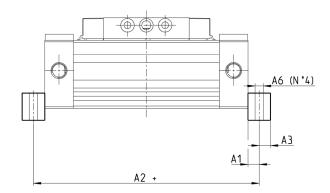
| Mod. | Ø | A1 | A2+ S. 52P | A2+ S. 52C | A3 | A4 | A5 | _ø A6 | A7 | A8 | А9 |
|---------|----|-----|------------|------------|-----|------|------|-----------------|----|-----|----|
| B-52-25 | 25 | 5 | 210 | 145 | 5 | 4,5 | 5,5 | 5,5 | 36 | 45 | 22 |
| B-52-32 | 32 | 7,5 | 255 | 170 | 7,5 | 7,5 | 8,5 | 7 | 41 | 51 | 25 |
| B-52-40 | 40 | 7,5 | 315 | 205 | 7,5 | 7,5 | 8,5 | 9 | 49 | 64 | 25 |
| B-52-50 | 50 | 7,5 | 365 | 225 | 7,5 | 12,5 | 13,5 | 8,5 | 65 | 89 | 40 |
| B-52-63 | 63 | 7,5 | 415 | 265 | 7,5 | 14 | 15 | 8,5 | 78 | 105 | 50 |

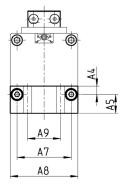
Foot mount Mod. BA-52



Supplied with: 2x feet 4x screws

These are to be used with intermediate bracket (Mod. BH-52... and BL-52...).





+ = add the stroke

| Mod. | Ø | A1 | A2+ S. 52P | A2+ S. 52C | A3 | A4 | A5 | _g A6 | A7 | A8 | A9 |
|----------|----|-----|------------|------------|-----|------|------|-----------------|----|-----|----|
| BA-52-25 | 25 | 5 | 215 | 150 | 5 | 12,5 | 12,5 | 5,5 | 36 | 45 | 22 |
| BA-52-32 | 32 | 7,5 | 255 | 170 | 7,5 | 17,5 | 17,5 | 7 | 41 | 51 | 25 |
| BA-52-40 | 40 | 7,5 | 315 | 205 | 7,5 | 8,5 | 17,5 | 9 | 49 | 64 | 25 |
| BA-52-50 | 50 | 7,5 | 365 | 225 | 7,5 | 12,5 | 27,5 | 8,5 | 65 | 89 | 40 |
| BA-52-50 | 63 | 7,5 | 415 | 265 | 7,5 | 11 | 29 | 8,5 | 78 | 105 | 50 |



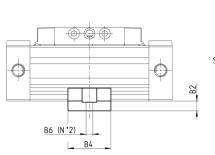
RODLESS CYLINDERS SERIES 52 - ACCESSORIES

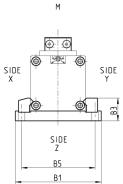
Intermediate brackets Mod. BH and BL 52-32

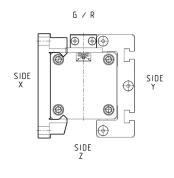


Supplied with: 1x intermediate bracket 4x screws

Assembling by using two intermediate brackets without using the feet bracket.







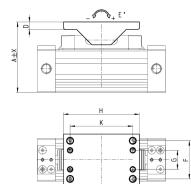
| Mod. | Ø | B1 | B2 | B3 | B4 | B5 | _ø B6 | |
|----------|----|-----|----|------|----|------|-----------------|--|
| BH-52-25 | 25 | 70 | 8 | 18,5 | 35 | 60 | 5,5 | for cylinders vers. M mounting on sides X, Y, Z - for cylinders vers. G or R mounting on sides X and Y |
| BH-52-32 | 32 | 85 | 10 | 23,5 | 40 | 73 | 6,5 | for cylinders vers. M mounting on side Z |
| BL-52-32 | 32 | 85 | 10 | 23,5 | 40 | 73 | 6,5 | for cylinders vers. M, G or R mounting on sides X and Y |
| BH-52-40 | 40 | 105 | 10 | 23,5 | 40 | 90,5 | 9 | for cylinders vers. M mounting on sides X, Y, Z - for cylinders vers. G or R mounting on sides X and Y |
| BH-52-50 | 50 | 138 | 15 | 30 | 70 | 120 | 11 | for cylinders vers. M mounting on sides X, Y, Z - for cylinders vers. G or R mounting on sides X and Y |
| BH-52-63 | 63 | 154 | 15 | 36 | 70 | 136 | 11 | for cylinders vers. M mounting on sides X, Y, Z - for cylinders vers. G or R mounting on sides X and Y |

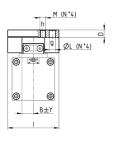
Self-compensating adaptor Mod. CF-52



Supplied with: 1x adaptor 1x pin 2x feet 2x seeger

The self-compensating adaptor is used to compensate the difference between the rodless cylinder and the external guide system.
Suitable for cylinders mod.
52M2P/52M2C/52M8P/52M8C.





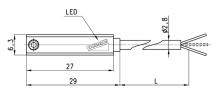
| Mod. | Ø | А | Х | E° | В | Υ | D | - 1 | F | G | Н | К | _ø L | M |
|-------------|----|-------|-----|------|----|-----|----|-----|----|----|-----|-----|----------------|----|
| CF-52-25-32 | 25 | 74 | 1 | ±8 | 12 | 0,8 | 8 | 54 | 40 | 20 | 80 | 66 | 6,5 | M6 |
| CF-52-25-32 | 32 | 82 | 0,5 | ±6 | 12 | 0,8 | 8 | 54 | 40 | 20 | 80 | 66 | 6,5 | M6 |
| CF-52-40 | 40 | 94,5 | 0,5 | ±6 | 12 | 0,8 | 8 | 54 | 40 | 20 | 80 | 66 | 6,5 | M6 |
| CF-52-50-63 | 50 | 130,5 | 0,5 | ±5 | 24 | 0,8 | 11 | 80 | 51 | 23 | 122 | 102 | 9 | M8 |
| CF-52-50-63 | 63 | 146 | 0,5 | ±4,5 | 24 | 0,8 | 11 | 80 | 51 | 23 | 122 | 102 | 9 | M8 |

Magnetic proximity switches with 2- or 3-wire cable for T-slot



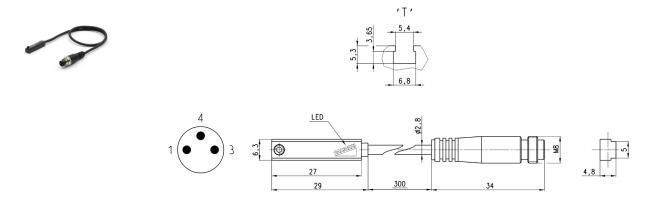






| Mod. | Operation | Connections | Voltage | Output | Max. current | Max. load | Protection | L = length cable |
|--------------|------------------|-------------|---------------------------|--------|--------------|-------------|--|------------------|
| CST-220 | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 2 m |
| CST-220-5 | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8 W | None | 5 m |
| CST-220-12 | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 12 m |
| CST-220EX | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 2 m |
| CST-220-5EX | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 5 m |
| CST-220-12EX | Reed | 2 wires | 10 ÷ 110 V AC/DC-230 V AC | - | 250 mA | 10 VA / 8W | None | 12 m |
| CST-232 | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CST-232-5 | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CST-232EX | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8W | Against polarity reversing | 2 m |
| CST-232-5EX | Reed | 3 wires | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8W | Against polarity reversing and overvoltage | 5 m |
| CST-332 | Magnetoresistive | 3 wires | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage | 2 m |

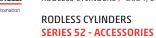
Magnetic proximity switches with M8 3-pin connector for T-slot



Cable length: 0,3 m

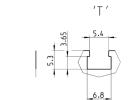
| Mod. | Operation | Connection | Voltage | Output | Max. current | Max Load | Protection |
|------------|------------------|-----------------------|------------------|--------|--------------|-------------|--|
| CST-250N | Reed | 2 wires M8 male 3 pin | 10 ÷ 110 V AC/DC | - | 250 mA | 10 VA / 8 W | None |
| CST-250NEX | Reed | 2 wires M8 male 3 pin | 10 ÷ 110 V AC/DC | - | 250 mA | 10 VA / 8 W | None |
| CST-262 | Reed | 3 wires M8 male 3 pin | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CST-262EX | Reed | 3 wires M8 male 3 pin | 5 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CST-362 | Magnetoresistive | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage |
| CST-362EX | Magnetoresistive | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage |
| CST-562 | Hall effect | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage |
| CST-562EX | Hall effect | 3 wiresM8 male 3 pin | 10 ÷ 27 V DC | PNP | 100 mA | 6 W | Against polarity reversing and overvoltage |

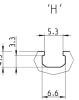
Note for 2-wire switch Mod. CST-250N: in case of polarity reversing the sensor will still be operating, but the LED diode won't turn on



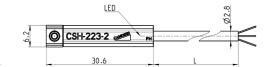
Magnetic proximity switches with 2- or 3-wire cable for H-slot Mod. CSH











| Mod. | Operation | Connection | Voltage | Output | Max. current | Max Load | Protection | L = cable legth |
|--------------|-----------|------------|-------------------------------|--------|--------------|-------------|--|-----------------|
| CSH-223-2 | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CSH-223-5 | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-223-10 | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing and overvoltage | 10 m |
| CSH-223-2EX | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing and overvoltage | 2 m |
| CSH-223-5EX | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-223-10EX | Reed | 2 wires | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 10 m |
| CSH-221-2 | Reed | 2 wires | 30 ÷ 230 V AC - 30 ÷ 110 V DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CSH-221-5 | Reed | 2 wires | 30 ÷ 230 V AC - 30 ÷ 110 V DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-221-2EX | Reed | 2 wires | 30 ÷ 230 V AC - 30 ÷ 110 V DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |
| CSH-221-5EX | Reed | 2 wires | 30 ÷ 230 V AC - 30 ÷ 110 V DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing | 5 m |
| CSH-233-2 | Reed | 3 wires | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing | 2 m |

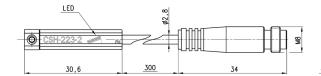
Magnetic proximity switches wtih M8 3-pin connector for H-slot Mod. CSH













Cable length: 0,3 m

| Mod. | Operation | Connection | Voltage | Output | Max. current | Max. load | Protection |
|-----------|------------------|-----------------------|-----------------|--------|--------------|-------------|--|
| CSH-253 | Reed NO | 2 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSH-253EX | Reed NO | 2 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | - | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSH-263 | Reed NO | 3 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSH-263EX | Reed NO | 3 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSH-364 | Magnetoresistivo | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 250 mA | 6 W | Against polarity reversing and overvoltage |
| CSH-364EX | Magnetoresistivo | 3 wires M8 male 3 pin | 10 ÷ 27 V DC | PNP | 250 mA | 6 W | Against polarity reversing and overvoltage |
| CSH-463 | Reed NC | 3 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |
| CSH-463EX | Reed NC | 3 wires M8 male 3 pin | 10 ÷ 30 V AC/DC | PNP | 250 mA | 10 VA / 8 W | Against polarity reversing |