

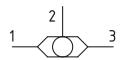


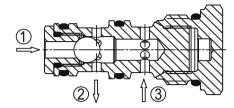
Application Notes



Basic Operation: Load Shuttle Valve

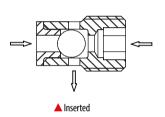
Load shuttle valves sense the higher pressure between two lines and allow a signal to the third port, while blocking the lower pressure port. The valve will sense the pressure difference between port 1 and 3 with the higher pressure referenced to port 2.

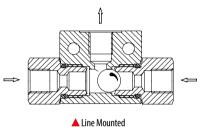




Load Shuttle Valve Types

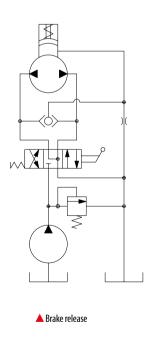
In addition to cartridge type load shuttle valves, insert and line mounted versions are also available. The insert can be mounted deep within the manifold using the space available efficiently. A line mounted valve can be mounted in the piping when a multi function HIC is not required will sense the pressure difference between port 1 and 3 with the higher pressure referenced to port 2.

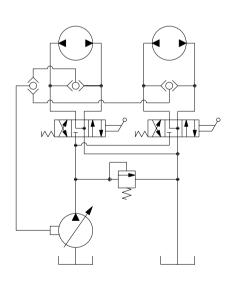




Typical Applications

In addition to cartridge type load shuttle valves, insert and line mounted versions are also available. The insert can be mounted deep within the





▲ Load Sense

Classified as Business

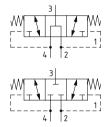
2

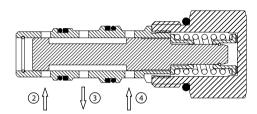
Shuttle Valves Application Notes



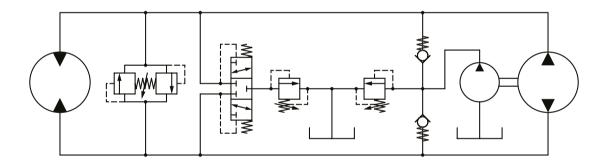
Basic Operation: Hot Oil Shuttle Valves

Hot oil shuttle valves are spool type valves that are internally piloted sensing two pressures and opening the lower pressure port to the outlet while blocking the higher-pressure port. The name is derived from its position in closed loop hydrostatic circuits where the hot oil from the motor outlet is diverted through a cooler. The exhaust flow can be regulated by balancing a purge relief valve setting, normally fitted to port 3 with the charge pump relief pressure. A closed center condition is used where it is important that flow is not lost across the two legs of the Hydrostatic circuit which could potentially delay or make unstable the initial movement of the machine. An open centre condition may be used where pressure spikes across the Hydrostatic circuit need to be avoided especially during rapid reversal.





Typical Applications



Closed loop Hydrostatic transmission flushing circuit.

Quick reference



Shuttle Valves	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP124-1	CP04-3	Load Shuttle Valve	3.7 l/min [1 US gpm]	350 bar [5000 psi]	5
	SV 04	NCS04/3	Load Shuttle Valve	15 l/min [4 US gpm]	315 bar [4600 psi]	6
1 3	CP128-1	SDC08-3	Load Shuttle Valve	22 l/min [5.8 US gpm]	315 bar [4600 psi]	7
	CP120-4	SDC10-3	Load Shuttle Valve	25 l/min [7 US gpm]	330 bar [4800 psi]	8
	SV 06	NCS06/3	Load Shuttle Valve	48 l/min [12.7 US gpm]	350 bar [5000 psi]	9
	1SH10	A16927	Load Shuttle Valve, Insert type	20 l/min [5 US gpm]	350 bar [5000 psi]	10
In-line Shuttle Valves	Model No.	Cavity	Description	Flow*	Pressure	Page
F D	VS 06	N/A	Load Shuttle Valve, Line Mounted, 1/4 BSP	35 l/min [9 US gpm]	350 bar [5000 psi]	11
$A \longrightarrow B$	VS 10	N/A	Load Shuttle Valve, Line Mounted, 3/8 BSP	45 l/min [12 US gpm]	350 bar [5000 psi]	12
			Line Mounted, 3/8 B3P	[12 03 gpiii]	[2000 þ3i]	
Hot Oil Shuttle Valves	Model No.	Cavity	Description	Flow*	Pressure	Page
Hot Oil Shuttle Valves	Model No.	Cavity SDC10-4	,	<u> </u>		Page
Hot Oil Shuttle Valves Hot Oil Shuttle Valves			Description	Flow*	Pressure 350 bar	
3 W W W W W W W W W	CP720-3	SDC10-4	Description Hot Oil Shuttle Valve	Flow* 25 I/min [7 US gpm]	Pressure 350 bar [5000 psi]	13

^{*}Flow ratings are for reference only. Refer to individual product page for performance information.

CP124-1

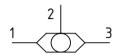
Load Shuttle Valve

350 bar [5000 psi] • 3.7 l/min [1 US gpm]

■ DESCRIPTION AND OPERATION

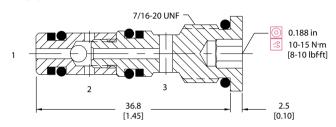
This valve senses the higher of the two input pressures at ports 1 and 3 and routes it to the output port 2.

SCHEMATIC



DIMENSIONS

mm [in]



Danfoss

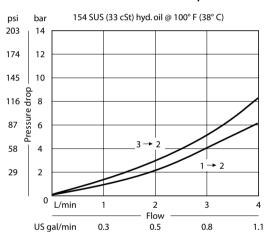
■ PERFORMANCE DATA

Rated pressure*	350 bar [5000 psi]
Rated flow at 7 bar [100psi]	3.7 l/min [1 US gpm]
Leakage	6 drops/min @ Rated pressure
Weight	0.02 kg [0.04 lb]
Cavity	CP04-3

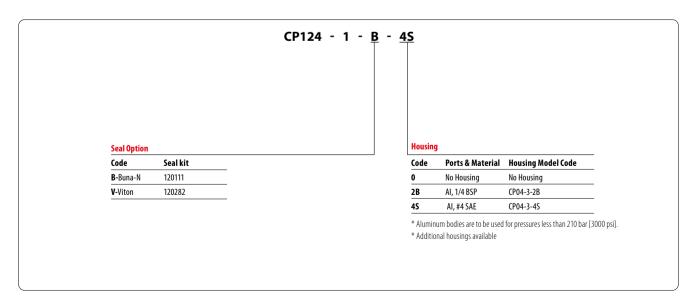
^{*}Rated pressure based on NFPA fatigue test standard [at 1 million cycles]

PERFORMANCE CURVES

Pressure drop



MODEL CODE



5

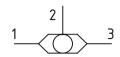
SV 04 Load Shuttle Valve

315 bar [4600 psi] • 15 l/min [4 US gpm]

■ DESCRIPTION AND OPERATION

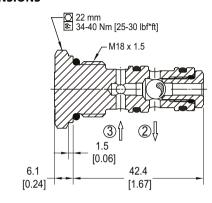
This valve senses the higher of the two input pressures at ports 1 and 3 and routes it to the output port 2.

SCHEMATIC



DIMENSIONS

mm [in]



<u>Danfoss</u>

■ PERFORMANCE DATA

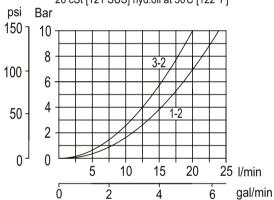
Rated pressure*	315 bar [4600 psi]
Rated flow at 7 bar [100psi]	15 l/min [4 US gpm]
Leakage	6 drops/min @ Rated pressure
Weight	0.07 kg [0.15 lb]
Cavity	NCS04/3

^{*}Rated pressure based on NFPA fatigue test standard [at 1 million cycles]

■ PERFORMANCE CURVES

Pressure drop

26 cSt [121 SUS] hyd.oil at 50°C [122 °F]



MODEL CODE



6

Housing

Code	Ports & Material	Housing Model Code
00	No Housing	No Housing
SE1/4	AL, 1/4 BSP	NCS04/3-SE-1/4
SE4S	AL, #4 SAE	NCS04/3-SE-4S
SE6S	AL, #6 SAE	NCS04/3-SE-6S

^{*} Aluminum bodies are to be used for pressures less than 210 bar [3000 psi].

coue	Jeai Kit
B -0mit	230000160
V -Viton	230000450

^{*} Additional housings available

CP128-1

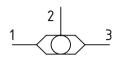
Load Shuttle Valve

315 bar [4600 psi] • 22 l/min [5.8 US gpm]

■ DESCRIPTION AND OPERATION

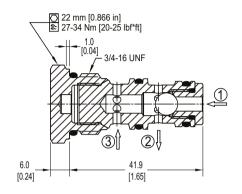
This valve senses the higher of the two input pressures at ports 1 and 3 and routes it to the output port 2.

SCHEMATIC



DIMENSIONS

mm [in]



<u>Danfoss</u>

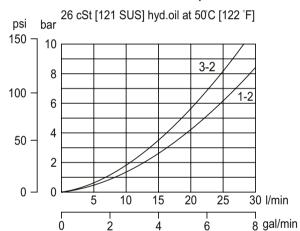
PERFORMANCE DATA

Rated pressure*	315 bar [4600 psi]	
Rated flow at 7 bar [100psi]	22 l/min [5.8 US gpm]	
Leakage	6 drops/min @ Rated pressure	
Weight	0.06 kg [0.14 lb]	
Cavity	SDC08-3	

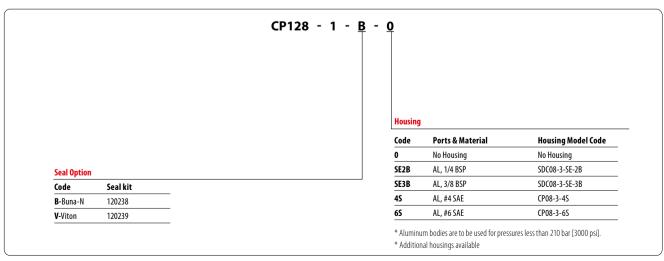
^{*}Rated pressure based on NFPA fatigue test standard [at 1 million cycles]

PERFORMANCE CURVES

Pressure drop



MODEL CODE



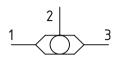
CP120-4

Load Shuttle Valve
330 bar [4800 psi] • 25 l/min [7 US gpm]

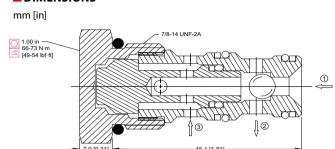
DESCRIPTION AND OPERATION

This valve senses the higher of two input pressures at 1 and 3, and routes it to the output 2.

■SCHEMATICS



DIMENSIONS

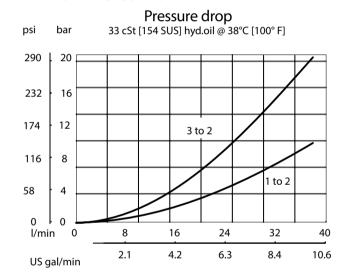


■ PERFORMANCE DATA

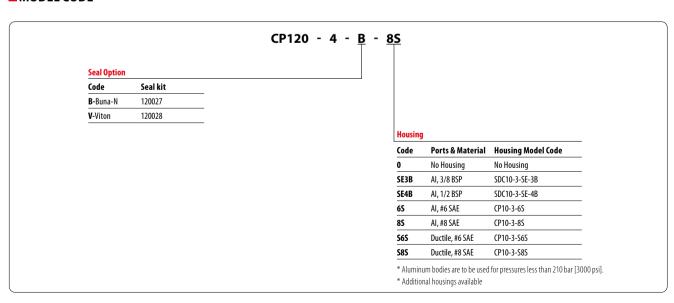
Rated pressure*	330 bar [4800 psi]
Rated flow at 7 bar [100psi]	25 l/min [7 US gpm]
Leakage	6 drops/min @ Rated pressure
Weight	0.10 kg [0.22 lb]
Cavity	SDC10-3

^{*}Rated pressure based on NFPA fatigue test standard [at 1 million cycles]

■ PERFORMANCE CURVES



■ MODEL CODE



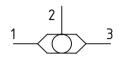
SV 06

Load Shuttle Valve 350 bar [5000 psi] • 48 l/min [12.7 US gpm]

■ DESCRIPTION AND OPERATION

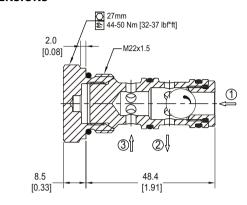
This valve senses the higher of two input pressures at 1 and 3, and routes it to the output 2.

SCHEMATIC



DIMENSIONS

mm [in]



Danfoss

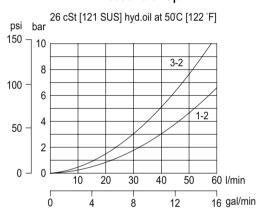
■ PERFORMANCE DATA

Rated pressure*	350 bar [5000 psi]
Rated flow at 7 bar [100psi]	48 l/min [12.7 US gpm]
Leakage	6 drops/min @ Rated pressure
Weight	0.11 kg [0.24 lb]
Cavity	NCS06/3

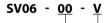
^{*}Rated pressure based on NFPA fatigue test standard [at 1 million cycles]

■ PERFORMANCE CURVES

Pressure drop



MODEL CODE



Seal Option

 Code
 Seal kit

 B-Omit
 230000070

 V-Viton
 230000110

Housing

Code	Ports & Material	Housing Model Code
00	No Housing	No Housing
SE3/8	AL, 3/8 BSP	NCS06/3-SE3/8
SE1/2	AL, 1/2 BSP	NCS06/3-SE1/2
SE6S	AL, #6 SAE	NCS06/3-SE-6S
SE8S	AL, #8 SAE	NCS06/3-SE-8S

^{*} Aluminum bodies are to be used for pressures less than 210 bar [3000 psi].

^{*} Additional housings available

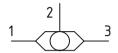
1SH10

Load Shuttle Valve, Insert type 350 bar [5000 psi] • 20 I/min [5 US gpm]

■ DESCRIPTION AND OPERATION

This valve senses the higher of two input pressures at 1 and 3, and routs it to output 2.

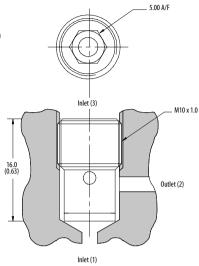
SCHEMATIC





mm [in]

Using LOC-TITE 542, torque cartridge to 8–10 Nm against the bottom of the cavity.

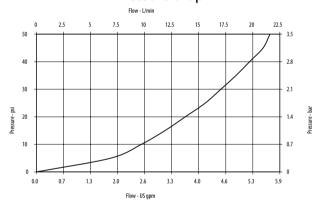


■ PERFORMANCE DATA

Rated pressure	350 bar [5000 psi]
Rated flow	20 l/min [5 US gpm]
Leakage	0.6 ml/min max
Weight	0.05 kg [0.11 lbs]
Cavity	A16927

■ PERFORMANCE CURVES

Pressure drop



■ MODEL CODE

1SH10

Basic code

1SH10-Cartridge Only



VS 06

Load Shuttle Valve, Line Mounted, 1/4 BSP 350 bar [5000 psi] • 35 l/min [9 US gpm]

DESCRIPTION AND OPERATION

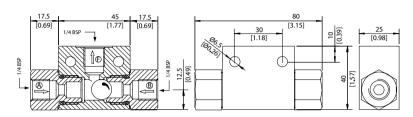
This valve senses the higher of the two input pressures and routes it to the output port.

SCHEMATIC

$\underbrace{A} \underbrace{\qquad \qquad \qquad B}$

DIMENSIONS

mm [in]



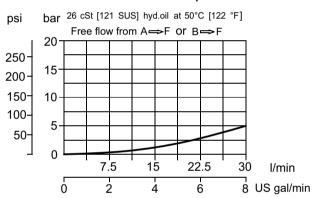
■ PERFORMANCE DATA

Rated pressure	350 bar [5000 psi]	
Rated flow at 7 bar [100psi]	35 l/min [9 US gpm]	
Leakage	6 drops/min @ Rated pressure	
Weight	0.22 kg [0.49 lb]	

■ PERFORMANCE CURVES

Pressure drop

Danfoss



■MODEL CODE

VS06 - G - V

Seal Option
Omit-Buna-N
V-Viton

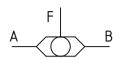
VS 10

Load Shuttle Valve, Line Mounted, 3/8 BSP 350 bar [5000 psi] • 45 l/min [12 US gpm]

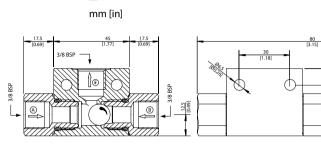
■ DESCRIPTION AND OPERATION

This valve senses the higher of two input pressures and routes it to the output port.

SCHEMATIC



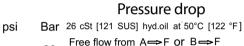
DIMENSIONS

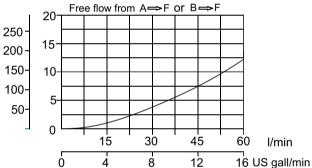


■ PERFORMANCE DATA

Rated pressure	350 bar [5000 psi]	
Rated flow at 7 bar [100psi]	45 l/min [12 US gpm]	
Leakage	6 drops/min @ Rated pressure	
Weight	0.19 kg [0.42 lb]	

PERFORMANCE CURVES





■MODEL CODE

VS 10 - G - V

Seal Option
Omit-Buna-N
V-Viton

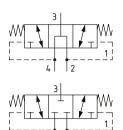
CP720-3

Hot Oil Shuttle Valve
350 bar [5000 psi] • 25 I/min [7 US gpm]

■ DESCRIPTION AND OPERATION

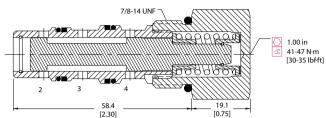
This valve has an internally piloted spool that directs flow from the lower pressure inlet, 2 or 4, to the output at 3.

■ SCHEMATIC



DIMENSIONS



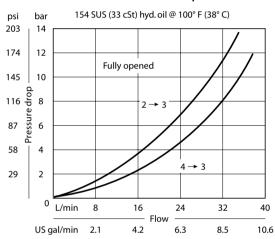


PERFORMANCE DATA

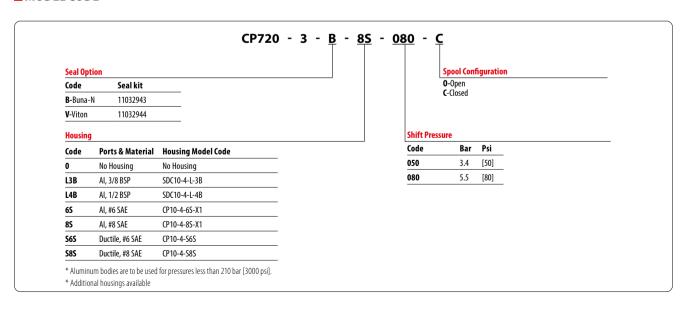
Rated pressure	350 bar [5000 psi]
Rated flow at 7 bar [100psi]	25 l/min [7 US gpm]
Leakage	82 cm ³ /min [5 in ³ /min] @ 207 bar [3000 psi]
Weight	0.15 kg [0.34 lb]
Cavity	SDC10-4

■ PERFORMANCE CURVES

Pressure drop



MODEL CODE





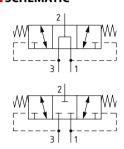
CP721-3

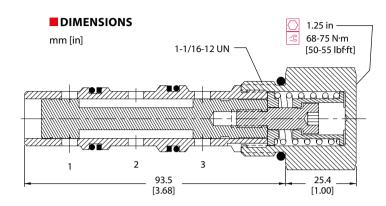
Hot Oil Shuttle Valve
350 bar [5000 psi] • 90 l/min [24 US qpm]

■ DESCRIPTION AND OPERATION

This valve has an internally piloted spool that directs flow from the lower pressure inlet, 1 or 3, to the output at 2.

■ SCHEMATIC





Danfoss

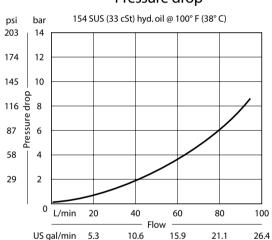
■ PERFORMANCE DATA

Rated pressure*	350 bar [5000 psi]
Rated flow at 7 bar [100psi]	90 l/min [24 US gpm]
Leakage	82 cm ³ /min [5 in ³ /min] @ 207 bar [3000 psi]
Weight	0.34 kg [0.75 lb]
Cavity	CP12-3M

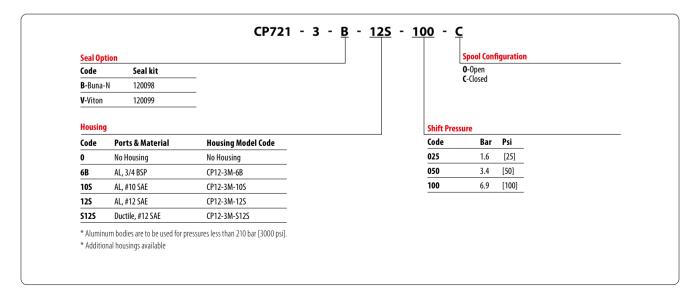
^{*}Rated pressure based on NFPA fatigue test standard [at 1 million cycles]

PERFORMANCE CURVES

Pressure drop



MODEL CODE



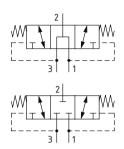
HS12

Hot Oil Shuttle Valve 450 bar [6500 psi] • 80 l/min [21 US qpm]

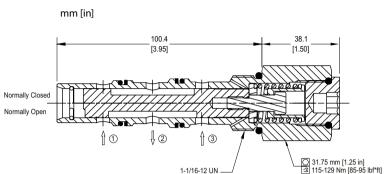
DESCRIPTION AND OPERATION

This valve has an internally piloted spool that directs flow from the lower pressure inlet, 1 or 3, to the output at 2.

■ SCHEMATIC



DIMENSIONS



■ PERFORMANCE DATA

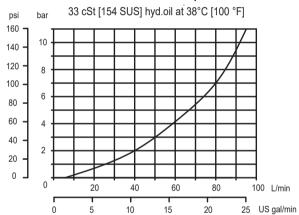
Rated pressure*	450 bar [6500 psi]
Rated flow at 7 bar [100psi]	80 l/min [21 US gpm]
Leakage	82 cm ³ /min [5 in ³ /min] @ 207 bar [3000 psi]
Weight	0.41 kg [0.90 lb]
Cavity	CP12-3M

^{*} Rated Pressure based on NFPA fatigue test standards [at 1 Million Cycles, 90% assurance, 90% verification]

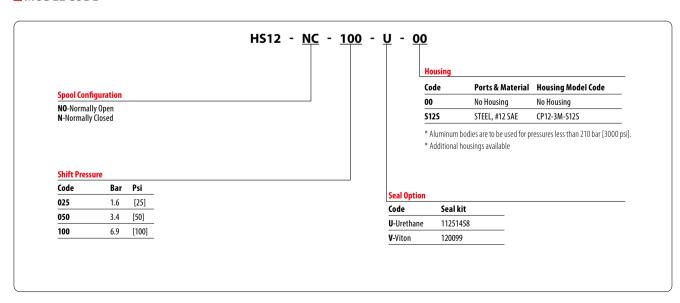
PERFORMANCE CURVES

Pressure drop

Danfoss



MODEL CODE



15

