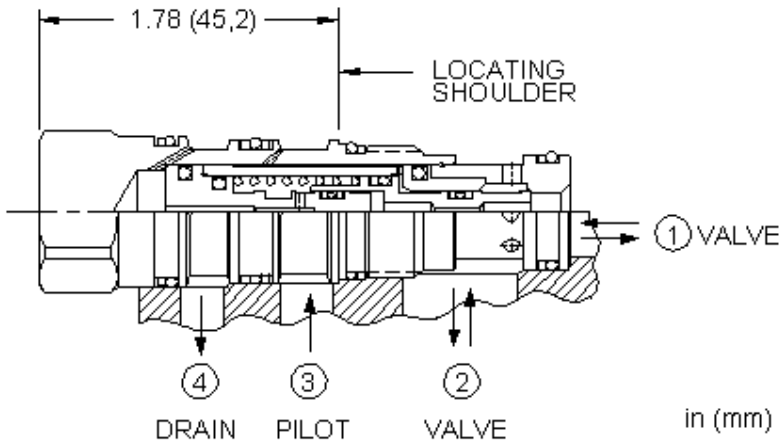
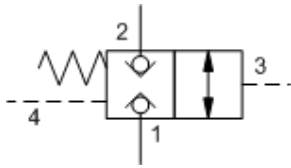




This is a normally closed, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the open position.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,16 cc
Pilot Passage into Valve	0,8 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	EPDM: 990021014
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.16 kg.

CONFIGURATION OPTIONS

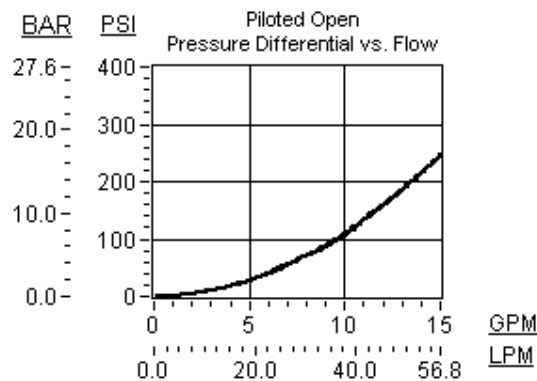
Model Code Example: DKDSArray

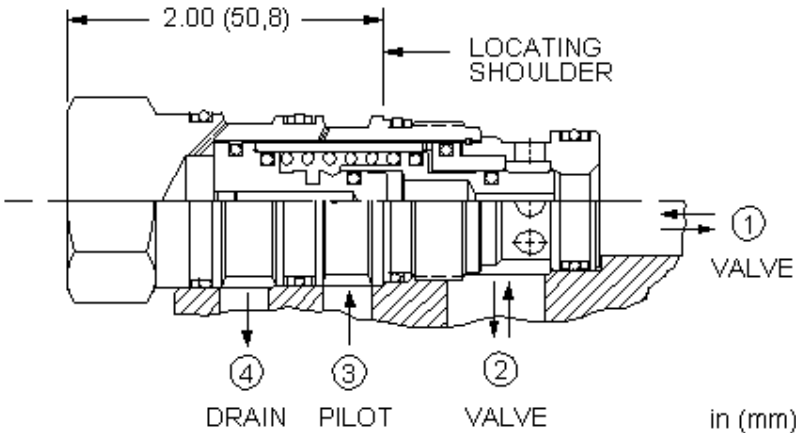
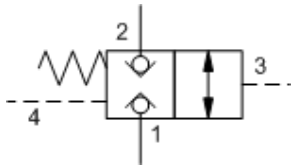
CONTROL	(X) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Standard Pilot	H 400 psi (28 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 400 psi (30 bar).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,33 cc
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990022007
Seal kit - Cartridge	EPDM: 990022014
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006
Model Weight	0.28 kg.

CONFIGURATION OPTIONS

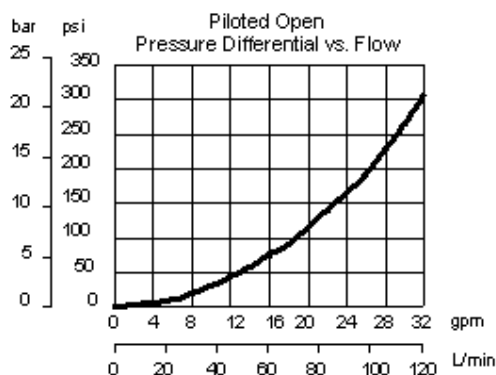
Model Code Example: DKFSXHN

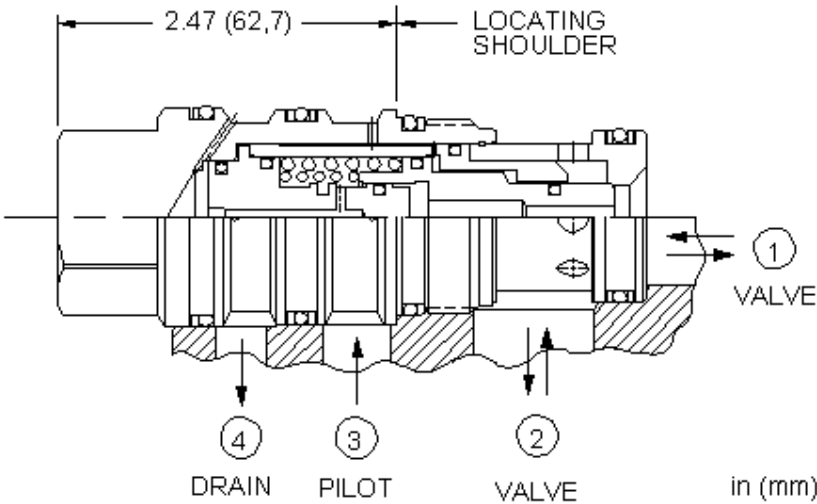
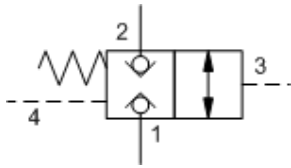
CONTROL	(X) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Standard Pilot	H 300 psi (20 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves are hydraulically balanced between port 1 and port 2.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min. @350 bar
Pilot Volume Displacement	0,82 cc
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	EPDM: 990023014
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	0.67 kg.

CONFIGURATION OPTIONS

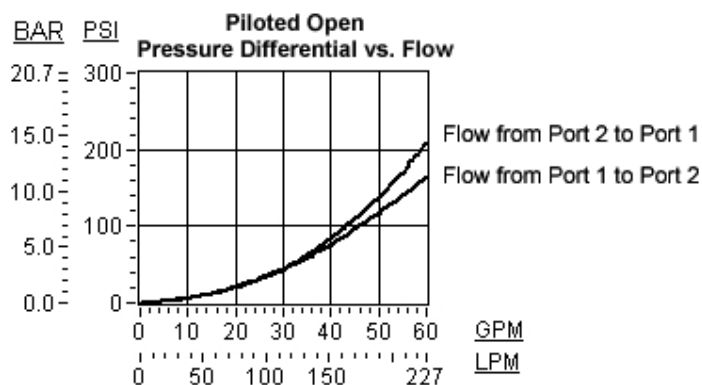
Model Code Example: DKHSXHN

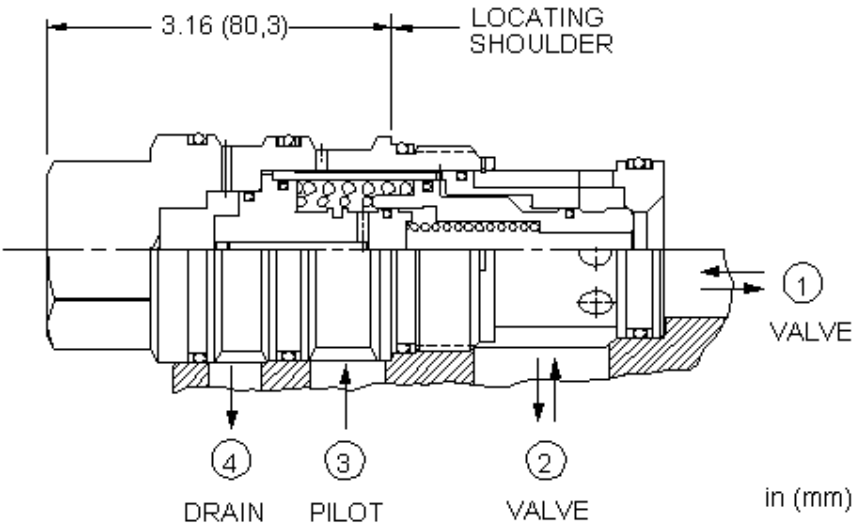
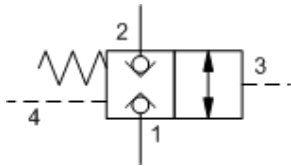
CONTROL	(X) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Standard Pilot	H 300 psi (20 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves are hydraulically balanced between port 1 and port 2.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	2,8 cc
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	EPDM: 990024014
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.51 kg.

CONFIGURATION OPTIONS

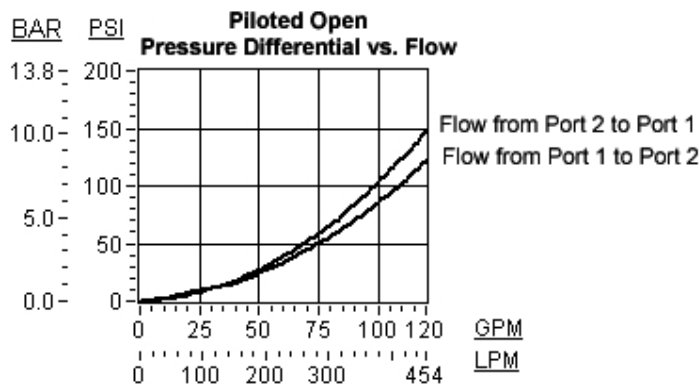
Model Code Example: DKJSXHN

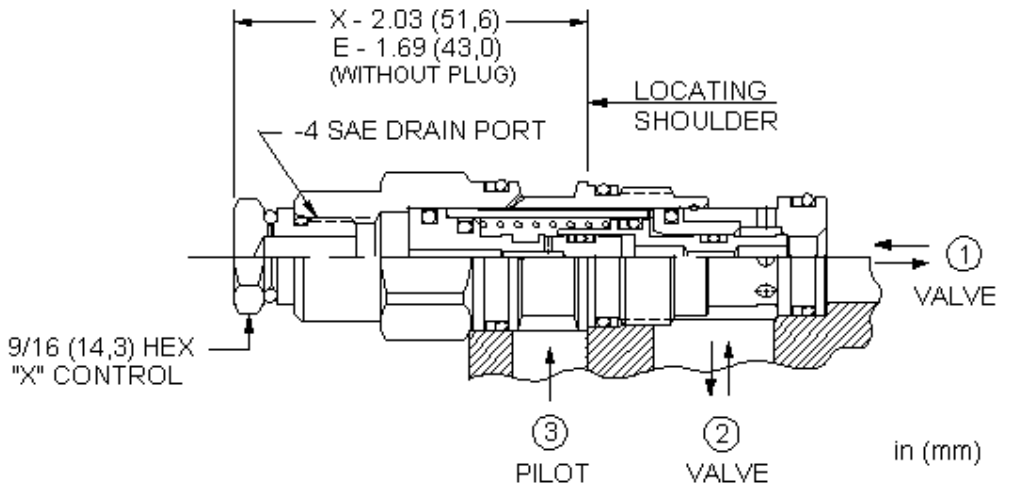
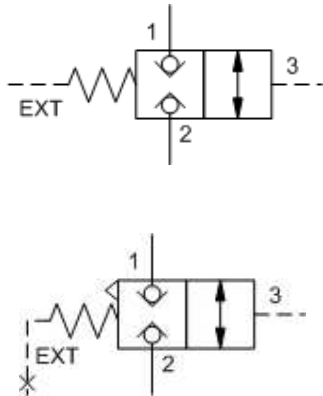
CONTROL	(X) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Standard Pilot	H 300 psi (20 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves are hydraulically balanced between port 1 and port 2.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,16 cc
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990311007
Seal kit - Cartridge	Viton: 990311006
Model Weight	0.14 kg.

CONFIGURATION OPTIONS

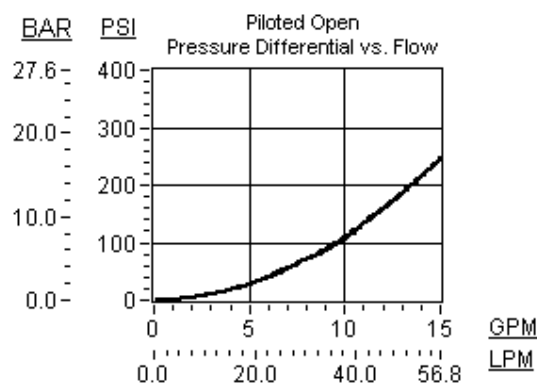
Model Code Example: DKDCEHN

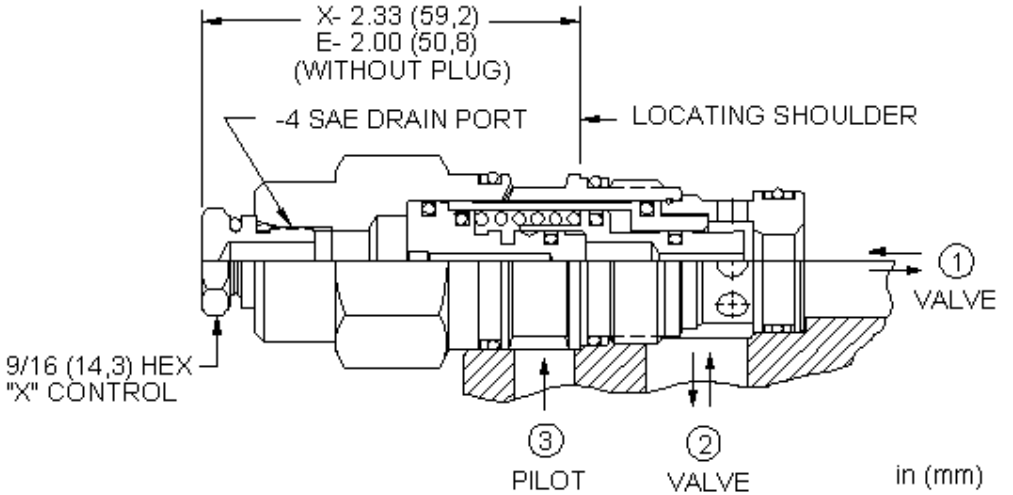
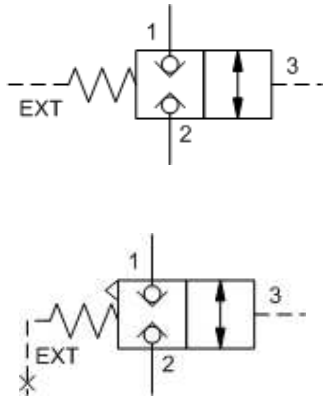
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
E External 4-SAE Drain Port X Standard Pilot, Atmospheric Vent	H 400 psi (28 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 400 psi (30 bar).
- These 3-port balanced logic valves use the same cavity as unbalanced logic valves of the same frame size and can be considered functional replacements.
- Available in external atmospheric vent (X control) or static external drain (E control) configurations.
- Three-port vented logic elements with the X control are atmospherically referenced and considered problem solvers for existing circuits using non-vented valves. Over time, these valves will eventually leak externally and/or allow moisture into the spring chamber. Four-port valves are recommended for new applications. Alternately, the external vent port can be connected to drain if the static drain port option (control option E) is selected. Removing the vent plug will convert an X control to an E control.
- These valves have positive seals between port 2 and the pilot area.
- These valves are hydraulically balanced between port 1 and port 2.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,3 cc/min.@70 bar
Pilot Volume Displacement	0,33 cc
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.27 kg.

CONFIGURATION OPTIONS

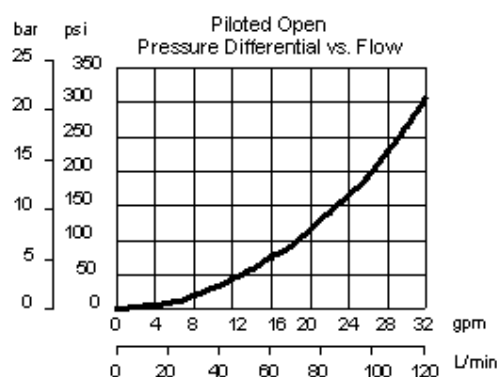
Model Code Example: DKFCEHN

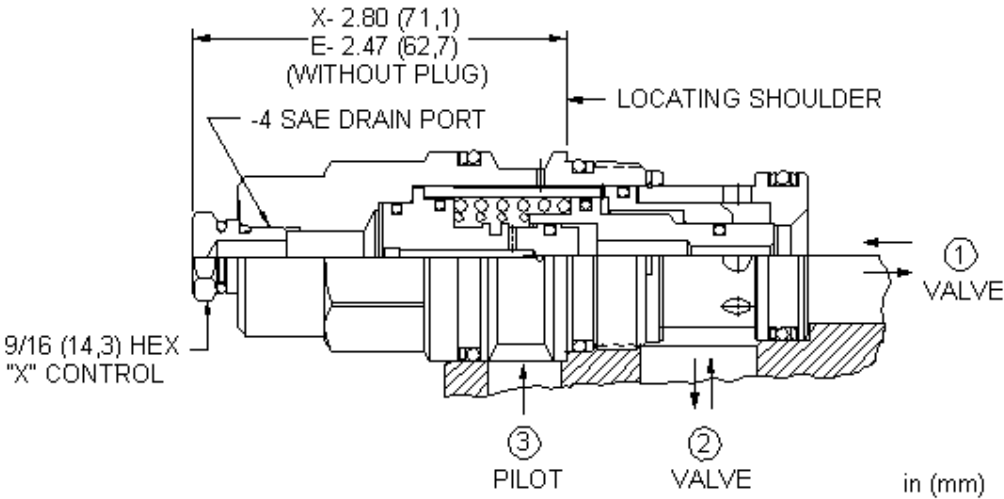
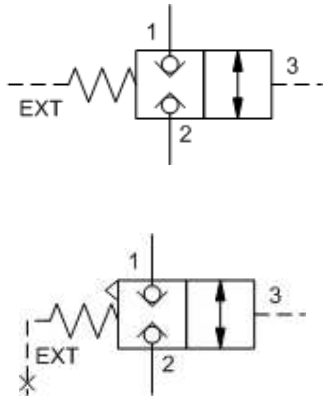
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N)
E External 4-SAE Drain Port	H 300 psi (20 bar)	N Buna-N	
X Standard Pilot, Atmospheric Vent		V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- These 3-port balanced logic valves use the same cavity as unbalanced logic valves of the same frame size and can be considered functional replacements.
- Available in external atmospheric vent (X control) or static external drain (E control) configurations.
- Three-port vented logic elements with the X control are atmospherically referenced and considered problem solvers for existing circuits using non-vented valves. Over time, these valves will eventually leak externally and/or allow moisture into the spring chamber. Four-port valves are recommended for new applications. Alternately, the external vent port can be connected to drain if the static drain port option (control option E) is selected. Removing the vent plug will convert an X control to an E control.
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,82 cc
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.60 kg.

CONFIGURATION OPTIONS

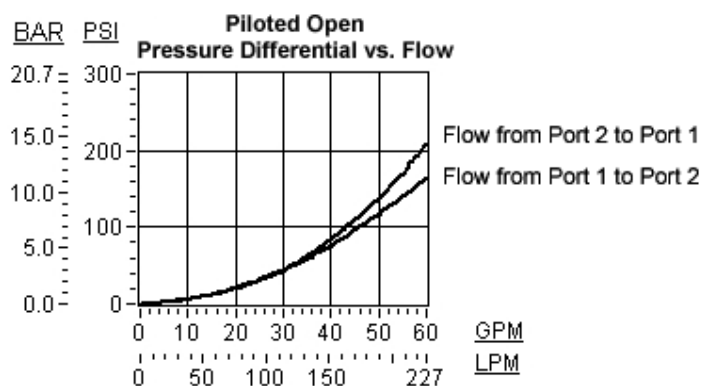
Model Code Example: DKHCEN

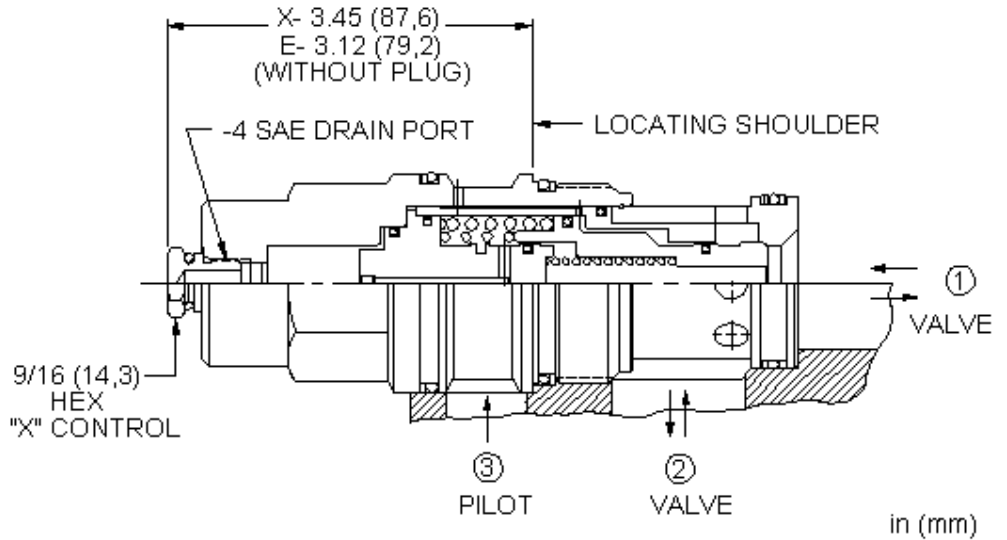
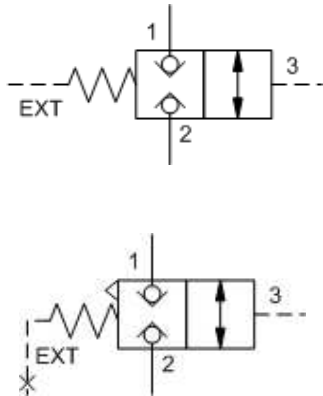
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N)
E External 4-SAE Drain Port	H 300 psi (20 bar)	N Buna-N	
X Standard Pilot, Atmospheric Vent		V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- These 3-port balanced logic valves use the same cavity as unbalanced logic valves of the same frame size and can be considered functional replacements.
- Available in external atmospheric vent (X control) or static external drain (E control) configurations.
- Three-port vented logic elements with the X control are atmospherically referenced and considered problem solvers for existing circuits using non-vented valves. Over time, these valves will eventually leak externally and/or allow moisture into the spring chamber. Four-port valves are recommended for new applications. Alternately, the external vent port can be connected to drain if the static drain port option (control option E) is selected. Removing the vent plug will convert an X control to an E control.
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	2,8 cc
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.37 kg.

CONFIGURATION OPTIONS

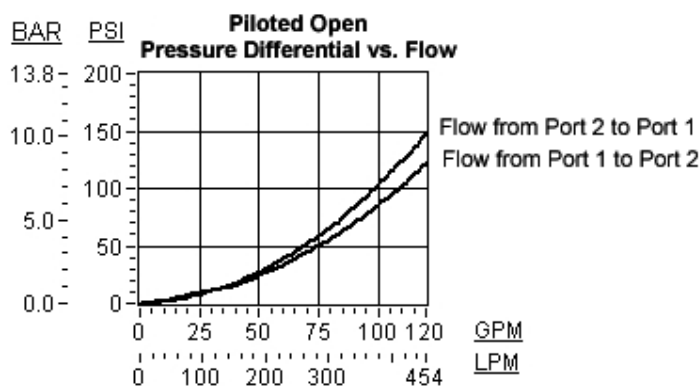
Model Code Example: DKJCEHN

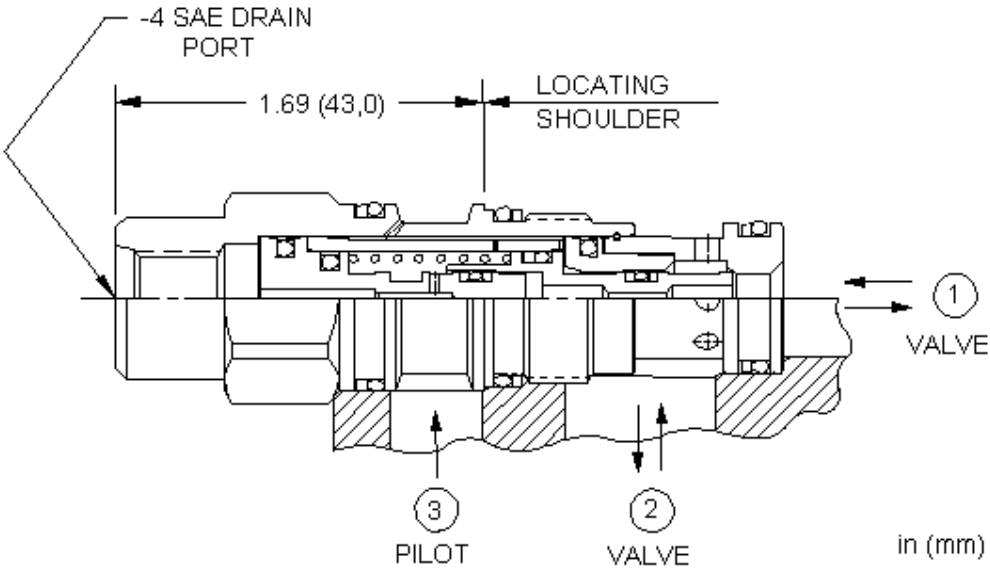
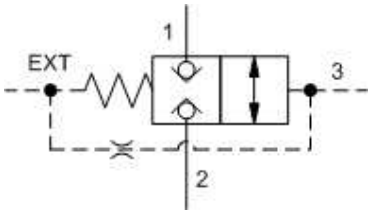
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
E External 4-SAE Drain Port	H 300 psi (20 bar)	N Buna-N	Standard Material/Coating
X Standard Pilot, Atmospheric Vent		E EPDM	/AP Stainless Steel, Passivated
		V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- These 3-port balanced logic valves use the same cavity as unbalanced logic valves of the same frame size and can be considered functional replacements.
- Available in external atmospheric vent (X control) or static external drain (E control) configurations.
- Three-port vented logic elements with the X control are atmospherically referenced and considered problem solvers for existing circuits using non-vented valves. Over time, these valves will eventually leak externally and/or allow moisture into the spring chamber. Four-port valves are recommended for new applications. Alternately, the external vent port can be connected to drain if the static drain port option (control option E) is selected. Removing the vent plug will convert an X control to an E control.
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. When the external vent port is blocked, the poppet remains in the closed position. Venting the external port shifts it to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min. @350 bar
Pilot Volume Displacement	0,16 cc
Pilot Passage into Valve	0,8 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.14 kg.

CONFIGURATION OPTIONS

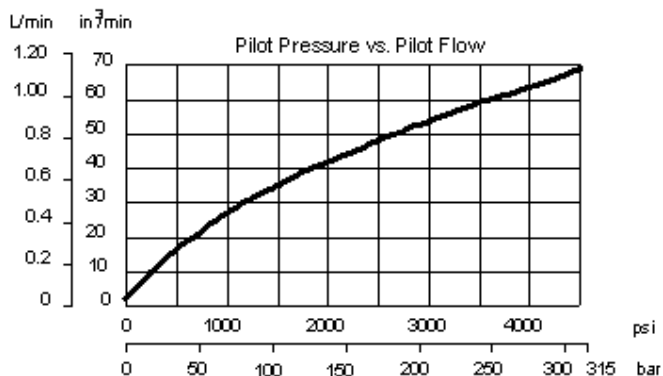
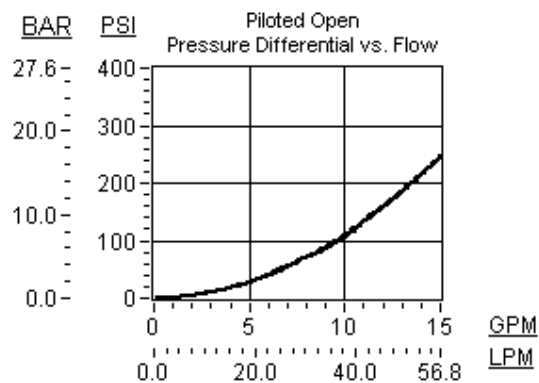
Model Code Example: DKDDEHN

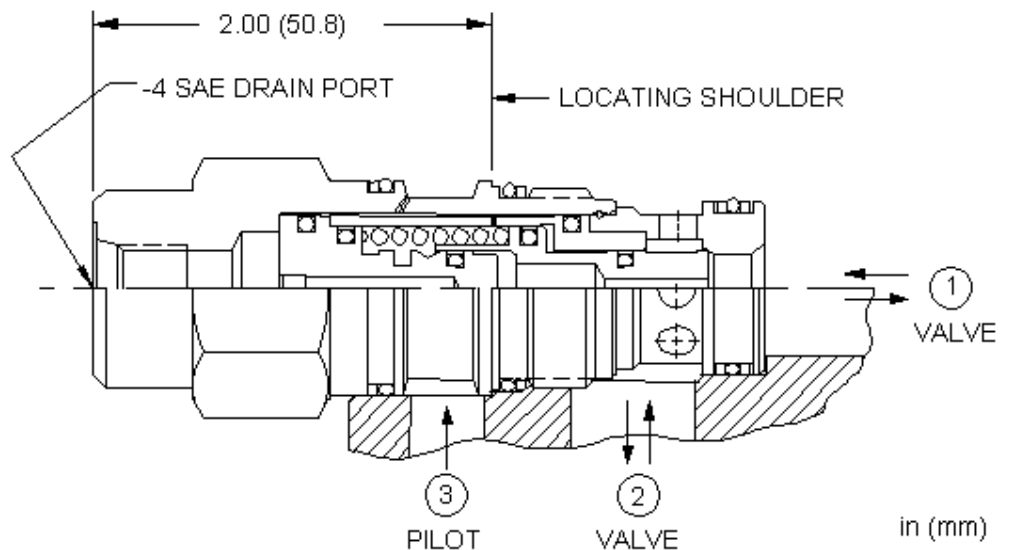
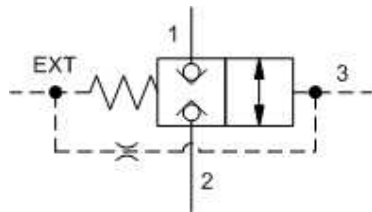
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N)
E External 4-SAE Drain Port	H 400 psi (28 bar)	N Buna-N	
		V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 400 psi (30 bar).
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- The external -4 SAE vent port may be directly connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min (0,7 cc/min). and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. When the external vent port is blocked, the poppet remains in the closed position. Venting the external port shifts it to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,33 cc
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.27 kg.

CONFIGURATION OPTIONS

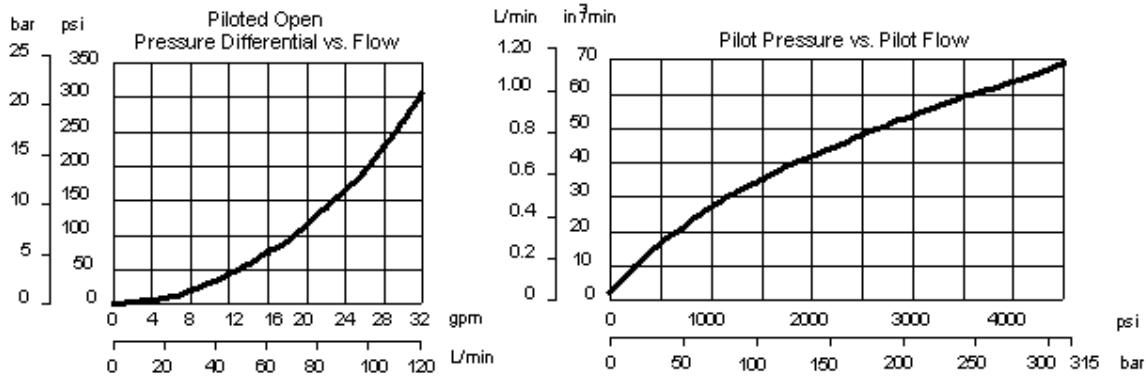
Model Code Example: DKFDEHN

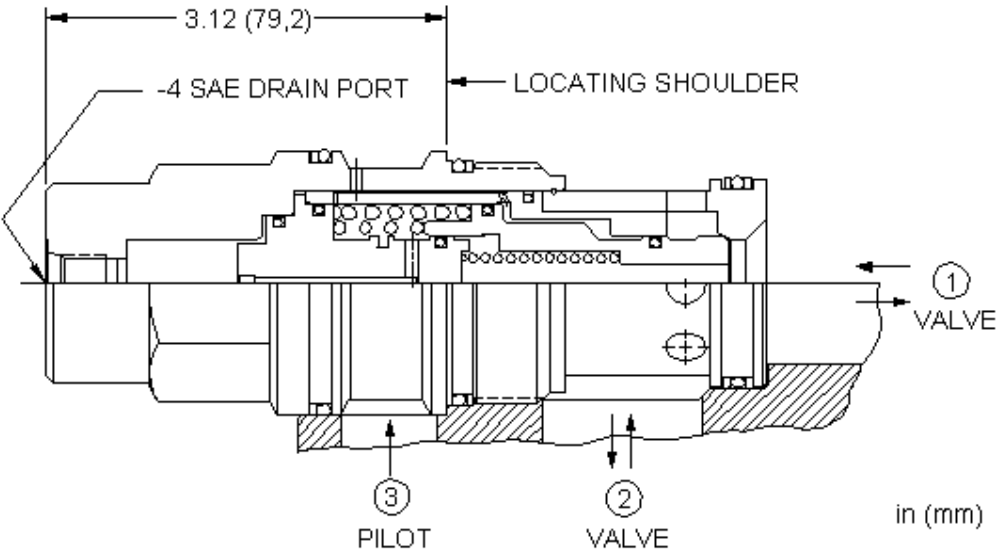
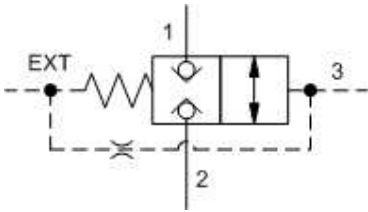
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N)
E External 4-SAE Drain Port	H 300 psi (20 bar)	N Buna-N	
		V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2, with the external drain port open and a minimum pilot pressure of 300 psi (20 bar).
- The external -4 SAE vent port may be directly connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min (0,7 cc/min), and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. When the external vent port is blocked, the poppet remains in the closed position. Venting the external port shifts it to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	2,8 cc
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.37 kg.

CONFIGURATION OPTIONS

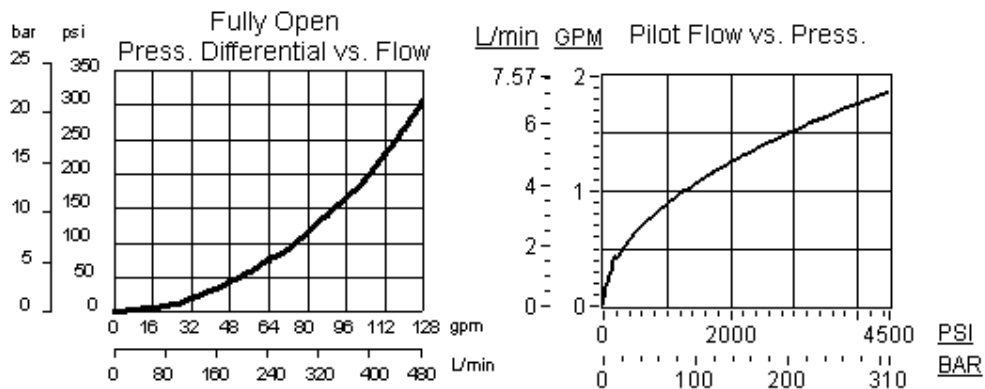
Model Code Example: DKJDEHN

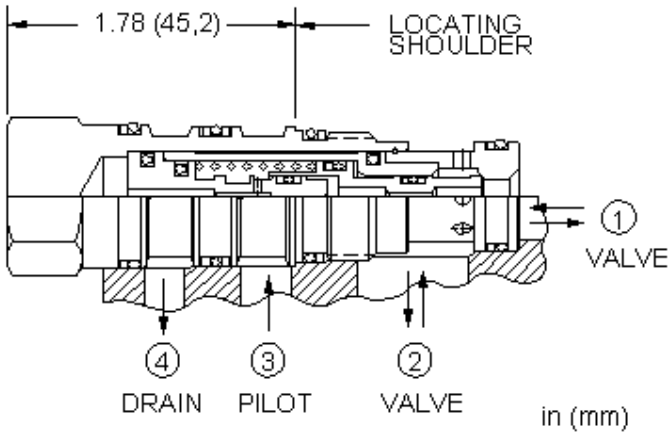
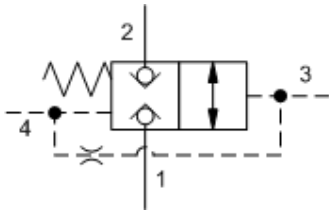
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N)
E External 4-SAE Drain Port	H 300 psi (20 bar)	N Buna-N	
		V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2, with the external drain port open and a minimum pilot pressure of 300 psi (20 bar).
- The external -4 SAE vent port may be directly connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min (0,7 cc/min). and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- These valves are hydraulically balanced between port 1 and port 2.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the closed position. Venting port 4 shifts it to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min. @350 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.16 kg.

CONFIGURATION OPTIONS

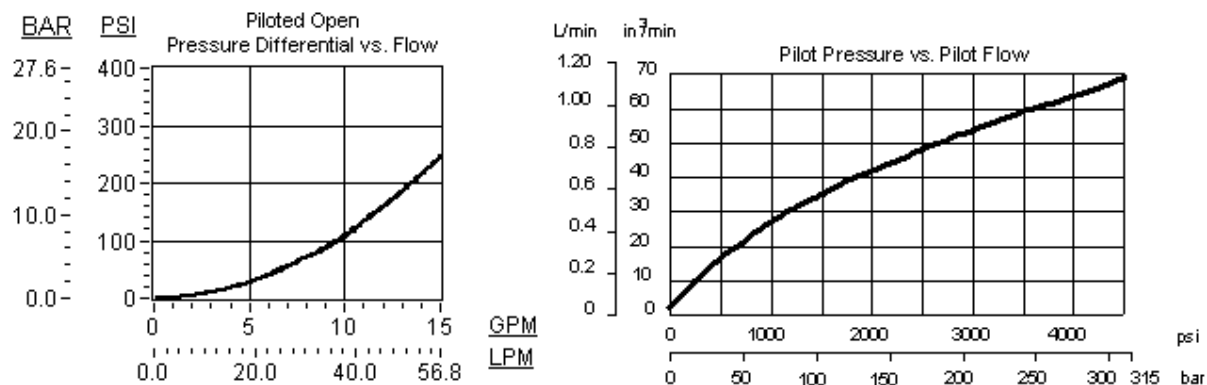
Model Code Example: DKDRXHN

CONTROL	(X) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Vent to Operate	H 400 psi (28 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

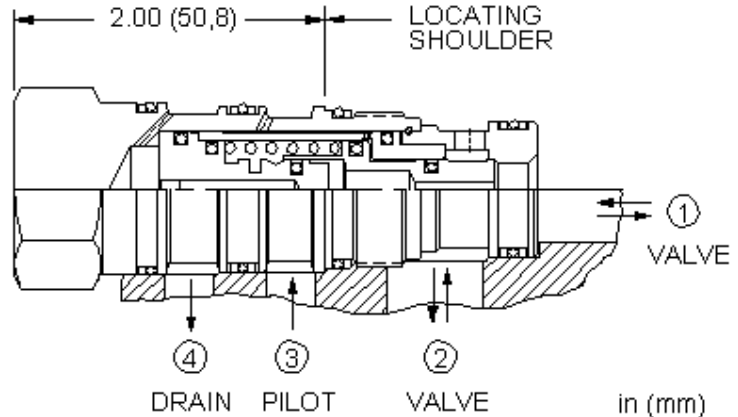
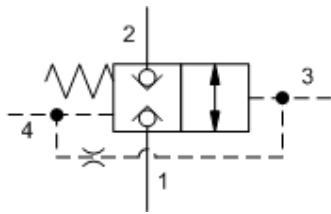
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DKDR8](#) Normally closed, balanced poppet, logic element with integral T-8A control cavity - vent-to-open



This is a normally closed, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the closed position. Venting port 4 shifts it to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990022007
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006
Model Weight	0.28 kg.

CONFIGURATION OPTIONS

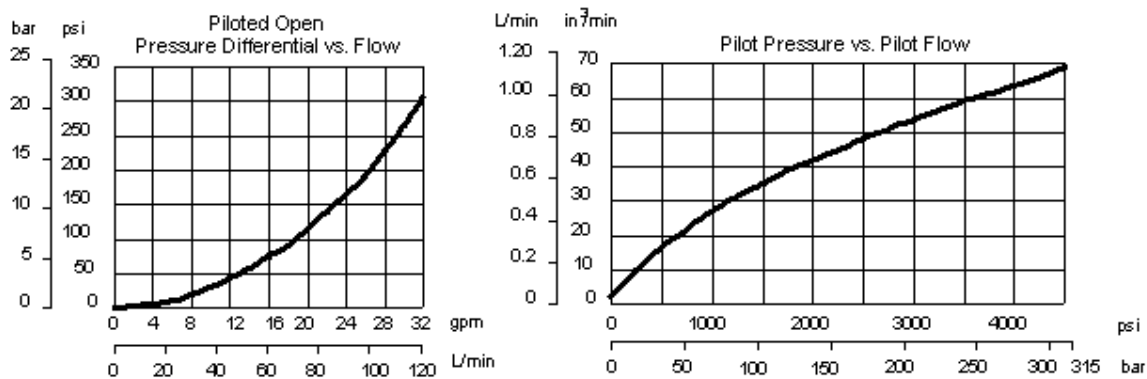
Model Code Example: DKFRXHN

CONTROL	(X) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N)
X Vent to Operate	H 300 psi (20 bar)	N Buna-N	
		V Viton	

TECHNICAL FEATURES

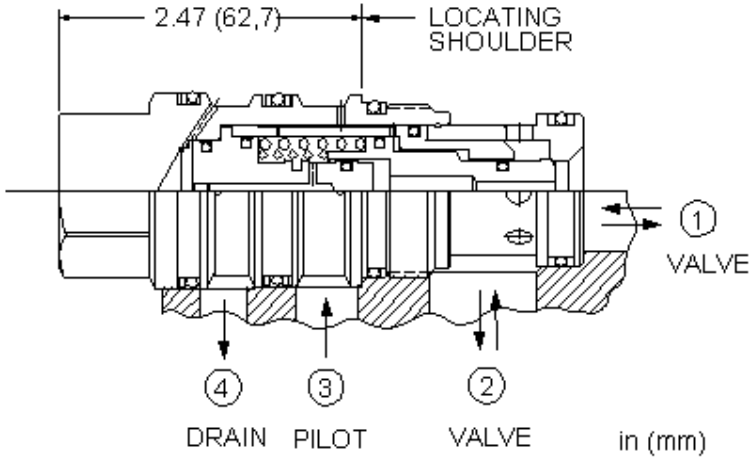
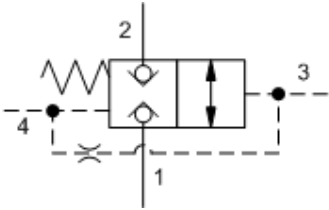
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DKFR8](#) Normally closed, balanced poppet, logic element with integral T-8A control cavity - vent-to-open



This is a normally closed, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the closed position. Venting port 4 shifts it to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min. @350 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	0.67 kg.

CONFIGURATION OPTIONS

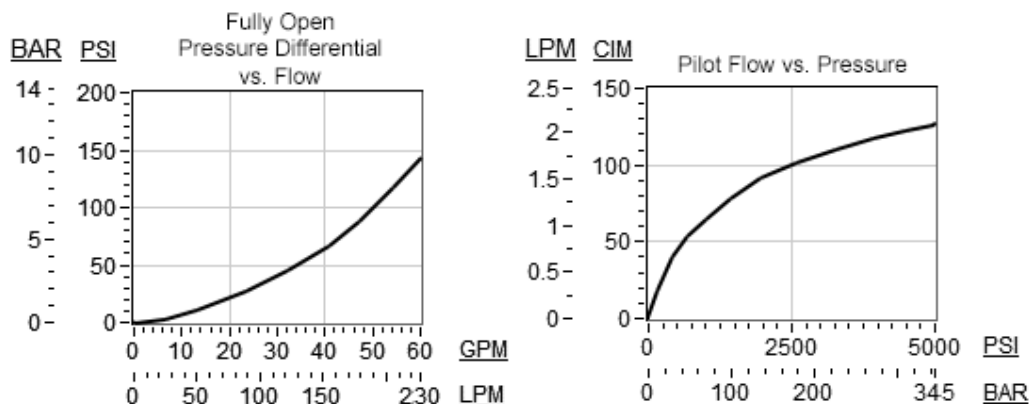
Model Code Example: DKHRXHN

CONTROL	(X)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
X Vent to Operate		H 300 psi (20 bar)		N Buna-N	
				V Viton	

TECHNICAL FEATURES

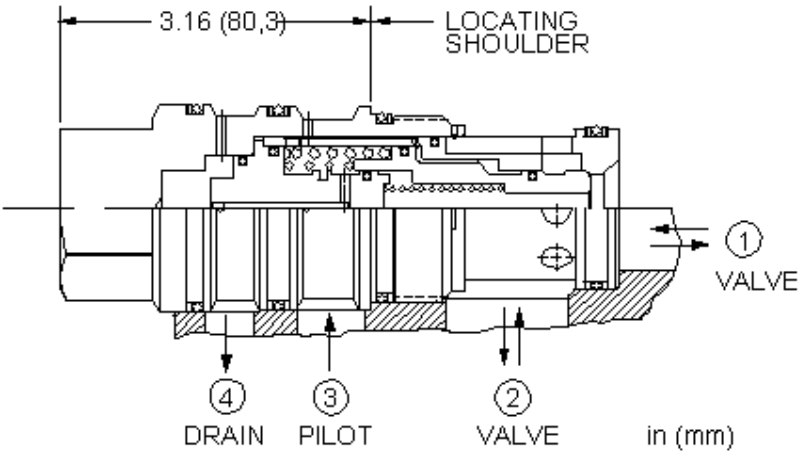
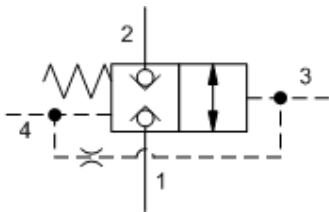
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DKHR8](#) Normally closed, balanced poppet, logic element with integral T-8A control cavity - vent-to-open



This is a normally closed, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the closed position. Venting port 4 shifts it to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.51 kg.

CONFIGURATION OPTIONS

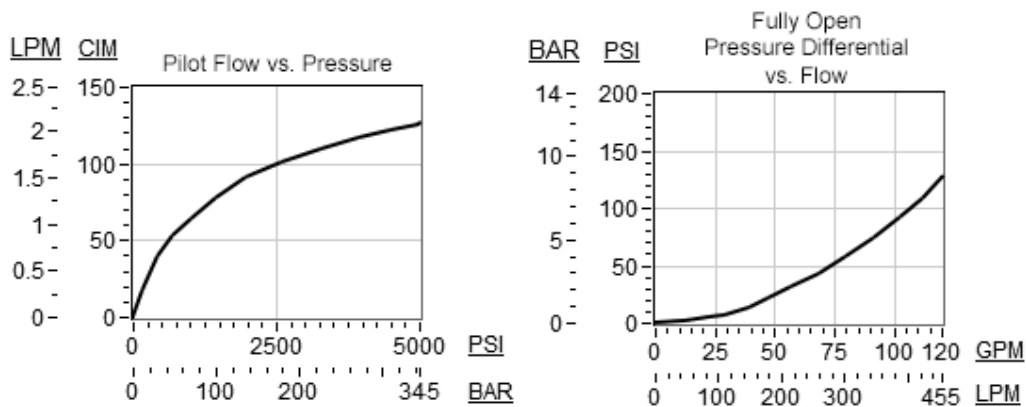
Model Code Example: DKJRArray

CONTROL	(X)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
X Vent to Operate		H 300 psi (20 bar)		N Buna-N	
				V Viton	

TECHNICAL FEATURES

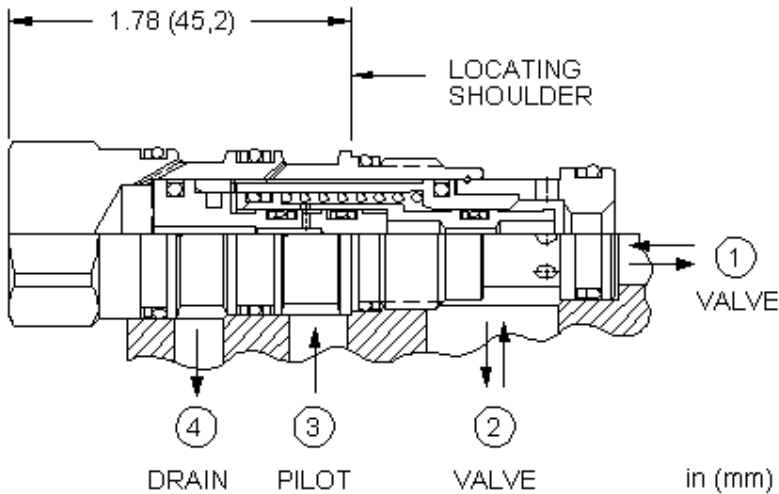
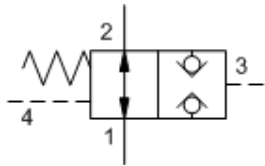
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DKJR8](#) Normally closed, balanced poppet, logic element with integral T-8A control cavity - vent-to-open



This is a normally open, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,16 cc
Pilot Passage into Valve	0,8 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	EPDM: 990021014
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.16 kg.

CONFIGURATION OPTIONS

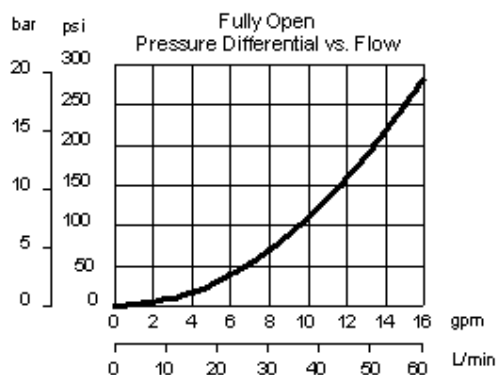
Model Code Example: DODSXHN

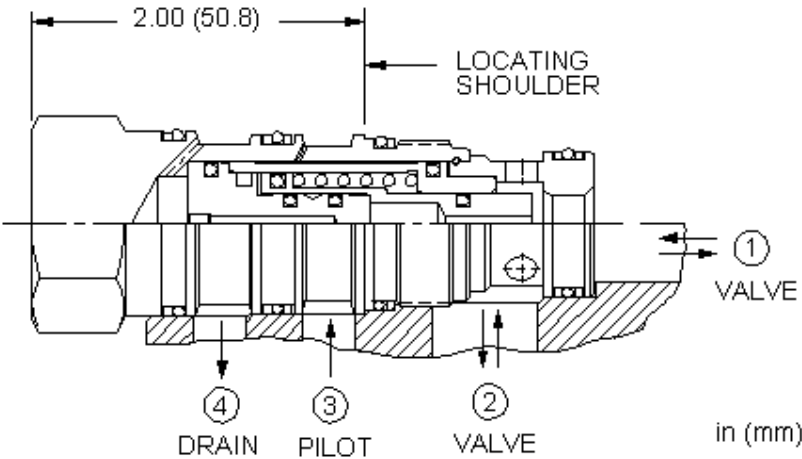
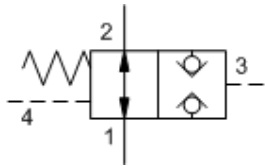
CONTROL	(X)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Standard Pilot		H 400 psi (28 bar)		N Buna-N E EPDM V Viton		Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 400 psi (30 bar).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,33 cc
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990022007
Seal kit - Cartridge	EPDM: 990022014
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006
Model Weight	0.28 kg.

CONFIGURATION OPTIONS

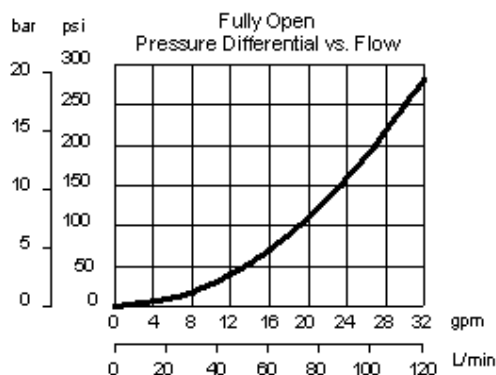
Model Code Example: DOFSXHN

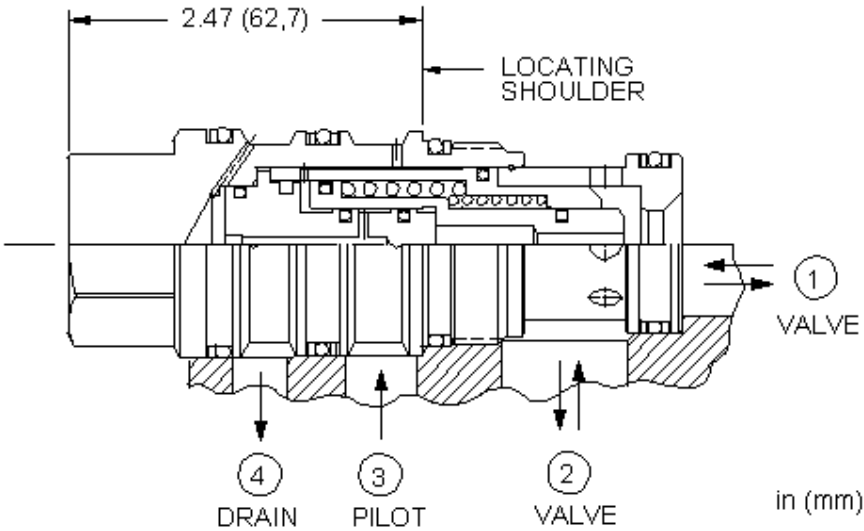
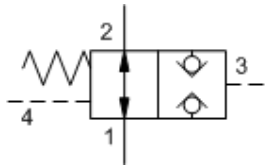
CONTROL	(X)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Standard Pilot		H 300 psi (20 bar)		N Buna-N		Standard Material/Coating
				E EPDM		/AP Stainless Steel, Passivated
				V Viton		/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,82 cc
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	EPDM: 990023014
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	0.67 kg.

CONFIGURATION OPTIONS

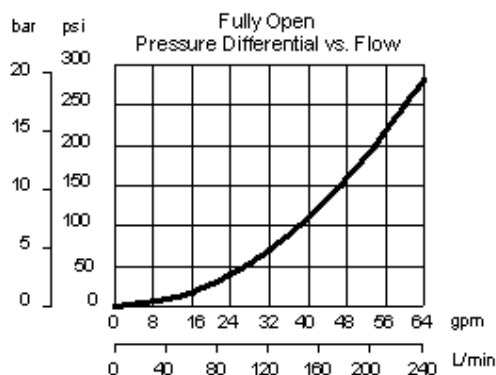
Model Code Example: DOHSXHN

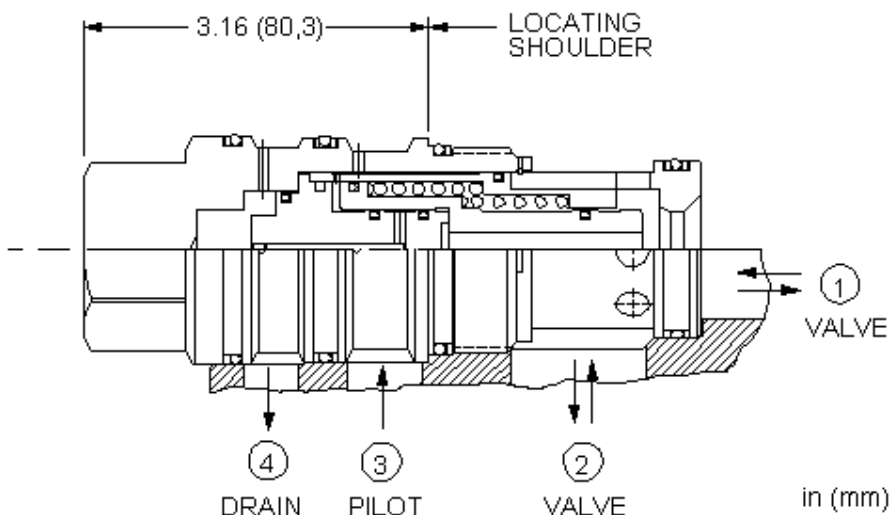
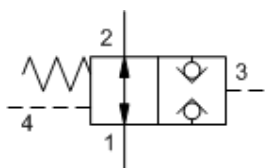
CONTROL	(X) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Standard Pilot	H 300 psi (20 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	2,8 cc
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	EPDM: 990024014
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.52 kg.

CONFIGURATION OPTIONS

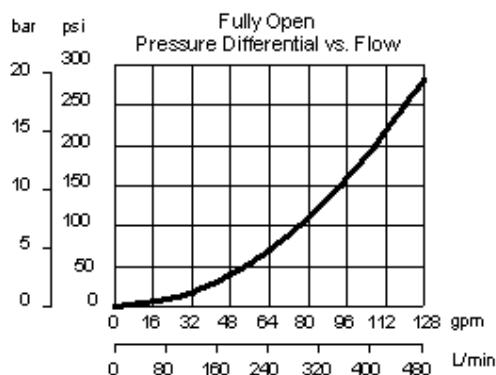
Model Code Example: DOJSXHN

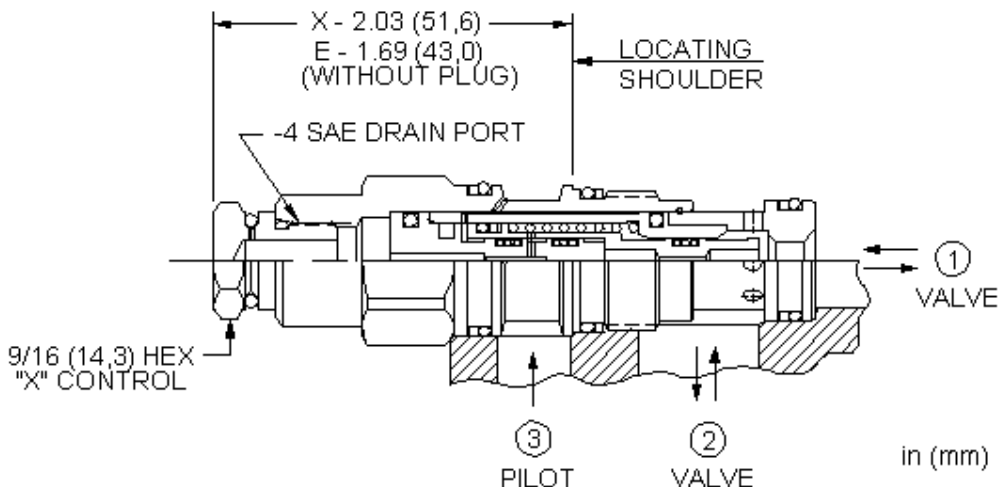
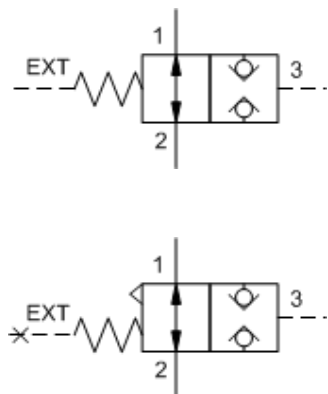
CONTROL	(X) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Standard Pilot	H 300 psi (20 bar)	N Buna-N	Standard Material/Coating
		E EPDM	/AP Stainless Steel, Passivated
		V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,16 cc
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990311007
Seal kit - Cartridge	Viton: 990311006
Model Weight	0.14 kg.

CONFIGURATION OPTIONS

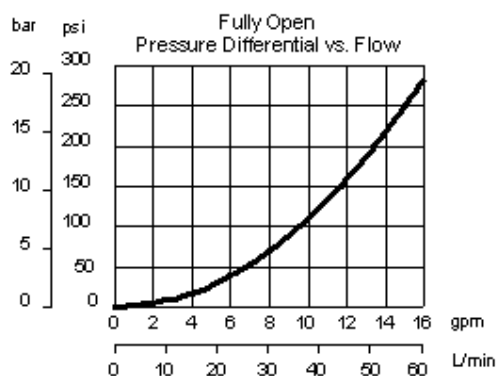
Model Code Example: DODCEHN

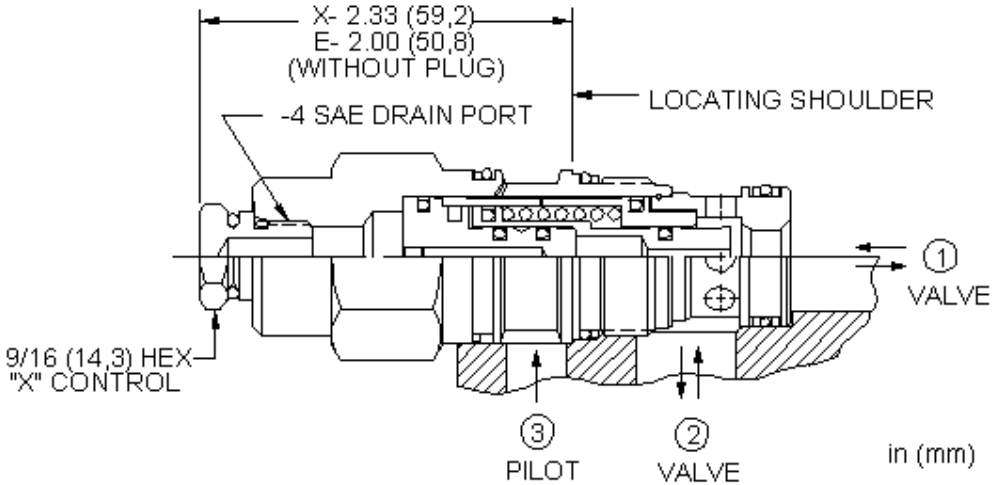
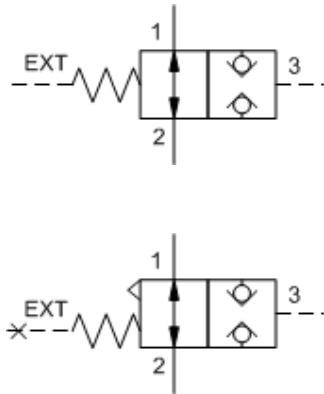
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
E External 4-SAE Drain Port	H 400 psi (28 bar)	N Buna-N	Standard Material/Coating
X Standard Pilot, Atmospheric Vent		V Viton	/AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 400 psi (30 bar).
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- These 3-port balanced logic valves use the same cavity as unbalanced logic valves of the same frame size and can be considered functional replacements.
- Available in external atmospheric vent (X control) or static external drain (E control) configurations.
- Three-port vented logic elements with the X control are atmospherically referenced and considered problem solvers for existing circuits using non-vented valves. Over time, these valves will eventually leak externally and/or allow moisture into the spring chamber. Four-port valves are recommended for new applications. Alternately, the external vent port can be connected to drain if the static drain port option (control option E) is selected. Removing the vent plug will convert an X control to an E control.
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,33 cc
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.27 kg.

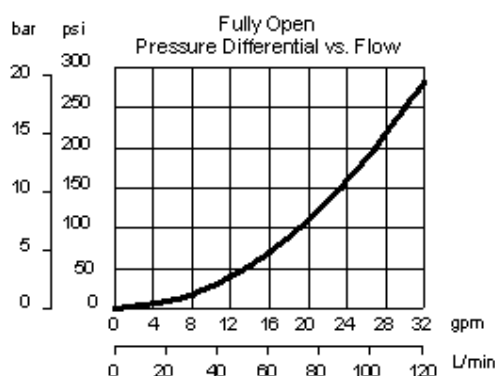
CONFIGURATION OPTIONS**Model Code Example: DOFCEHN**

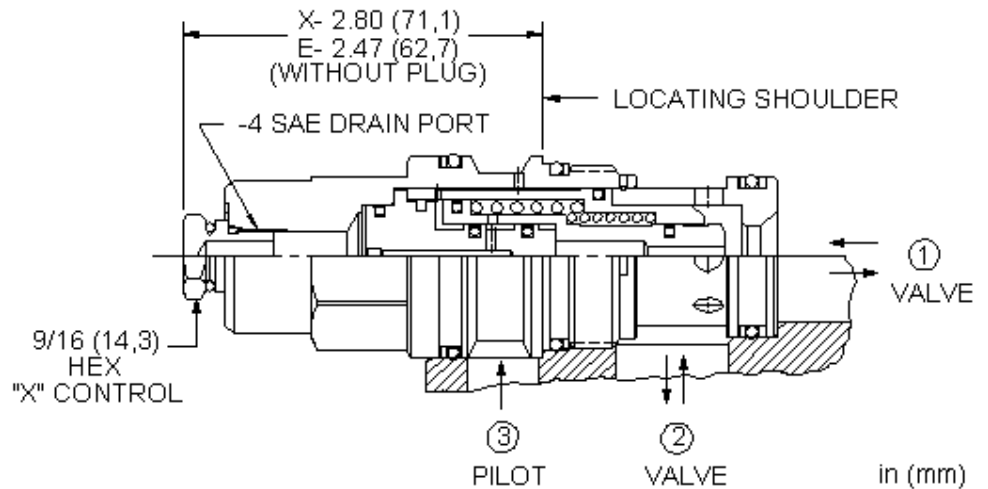
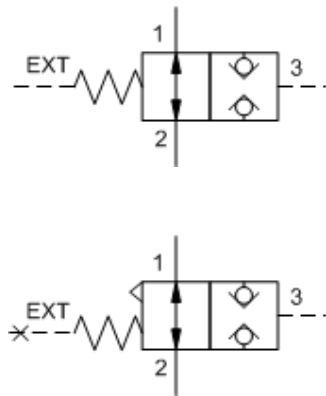
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N)
E External 4-SAE Drain Port	H 300 psi (20 bar)	N Buna-N	
X Standard Pilot, Atmospheric Vent		V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- These 3-port balanced logic valves use the same cavity as unbalanced logic valves of the same frame size and can be considered functional replacements.
- Available in external atmospheric vent (X control) or static external drain (E control) configurations.
- Three-port vented logic elements with the X control are atmospherically referenced and considered problem solvers for existing circuits using non-vented valves. Over time, these valves will eventually leak externally and/or allow moisture into the spring chamber. Four-port valves are recommended for new applications. Alternately, the external vent port can be connected to drain if the static drain port option (control option E) is selected. Removing the vent plug will convert an X control to an E control.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,82 cc
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.65 kg.

CONFIGURATION OPTIONS

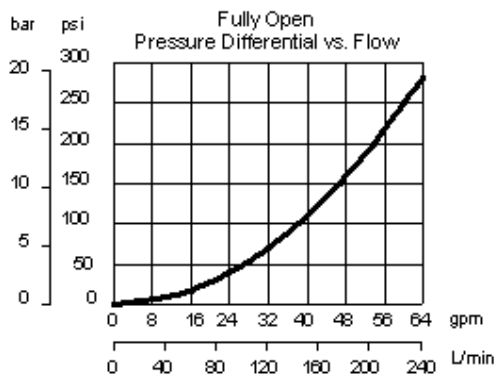
Model Code Example: DOHCEHN

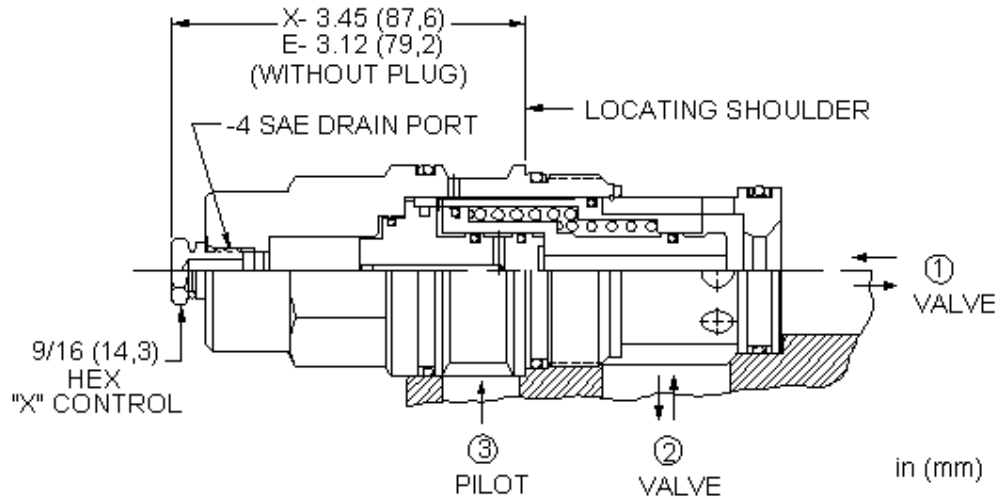
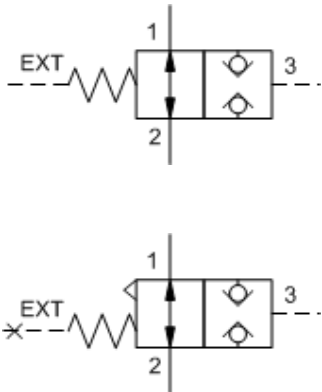
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
E External 4-SAE Drain Port	H 300 psi (20 bar)	N Buna-N	Standard Material/Coating
X Standard Pilot, Atmospheric Vent		E EPDM	/LH Mild Steel, Zinc-Nickel
		V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These 3-port balanced logic valves use the same cavity as unbalanced logic valves of the same frame size and can be considered functional replacements.
- Available in external atmospheric vent (X control) or static external drain (E control) configurations.
- Three-port vented logic elements with the X control are atmospherically referenced and considered problem solvers for existing circuits using non-vented valves. Over time, these valves will eventually leak externally and/or allow moisture into the spring chamber. Four-port valves are recommended for new applications. Alternately, the external vent port can be connected to drain if the static drain port option (control option E) is selected. Removing the vent plug will convert an X control to an E control.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. Pilot pressure at port 3 shifts the valve to the closed position.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	2,8 cc
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.38 kg.

CONFIGURATION OPTIONS

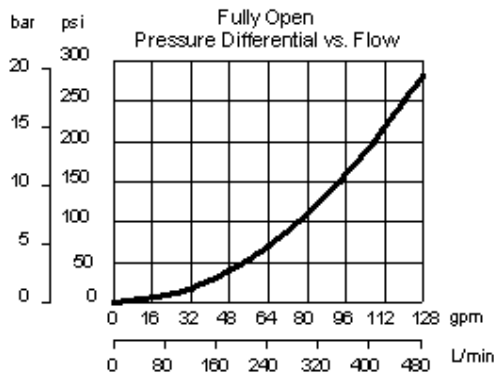
Model Code Example: DOJCArray

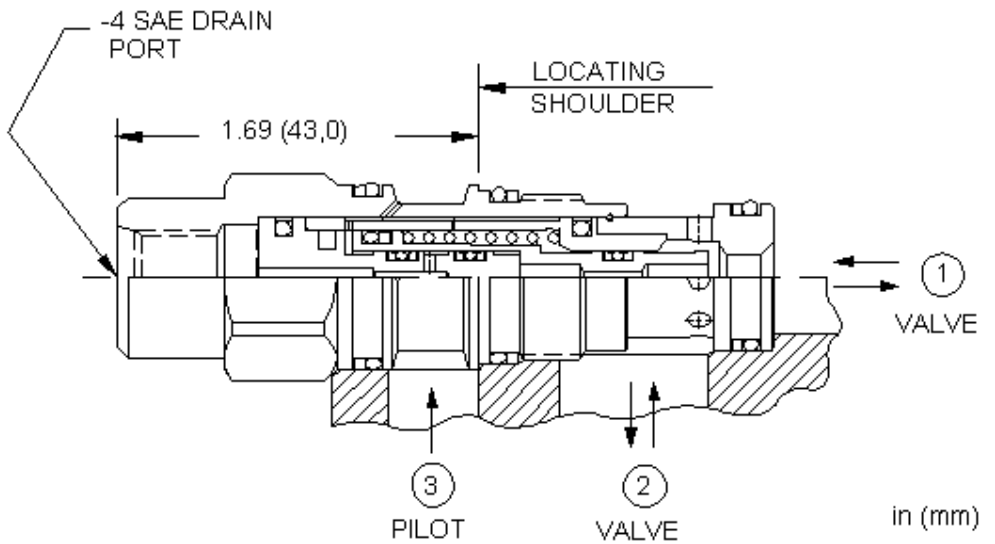
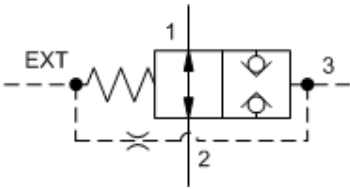
CONTROL	(E) MINIMUM PILOT PRESSURE (H)	SEAL MATERIAL (N)
E External 4-SAE Drain Port	H 300 psi (20 bar)	N Buna-N
X Standard Pilot, Atmospheric Vent		E EPDM
		V Viton

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 300 psi (20 bar).
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- These 3-port balanced logic valves use the same cavity as unbalanced logic valves of the same frame size and can be considered functional replacements.
- Available in external atmospheric vent (X control) or static external drain (E control) configurations.
- Three-port vented logic elements with the X control are atmospherically referenced and considered problem solvers for existing circuits using non-vented valves. Over time, these valves will eventually leak externally and/or allow moisture into the spring chamber. Four-port valves are recommended for new applications. Alternately, the external vent port can be connected to drain if the static drain port option (control option E) is selected. Removing the vent plug will convert an X control to an E control.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. When the external vent port is blocked, the poppet remains in the open position. Venting the external port shifts it to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,16 cc
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.08 kg.

CONFIGURATION OPTIONS

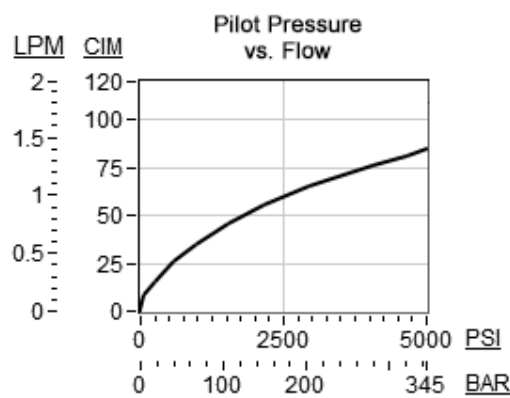
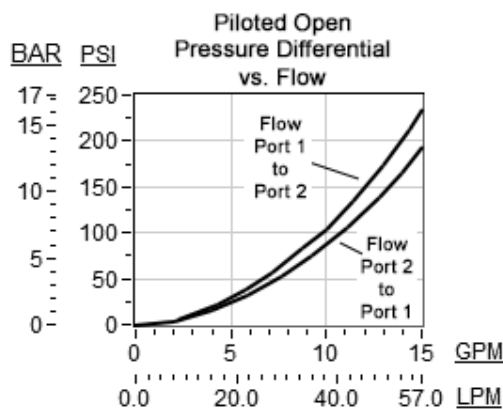
Model Code Example: DODDArray

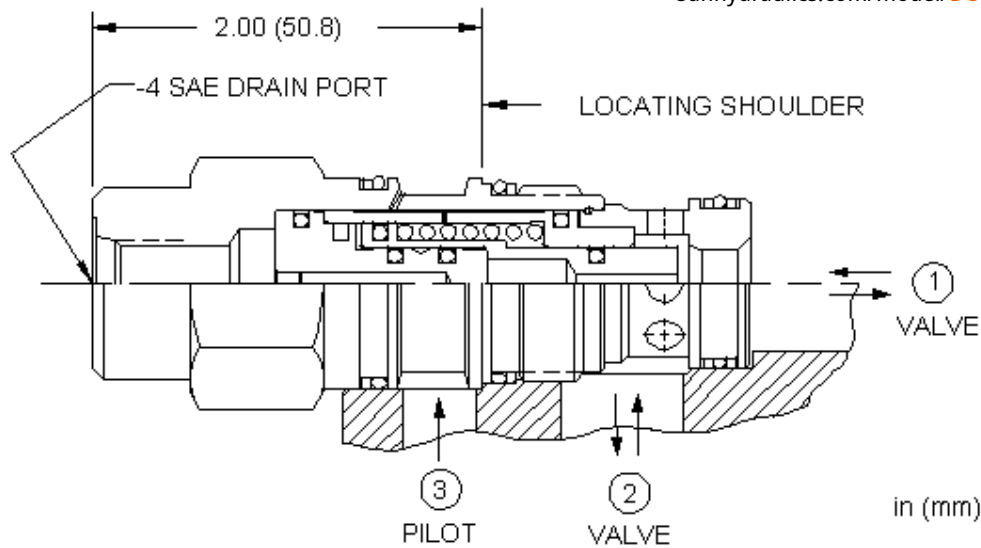
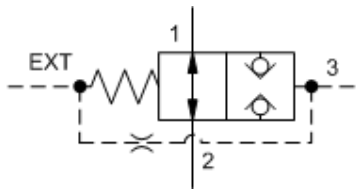
CONTROL	(E)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
E External 4-SAE Drain Port		H 400 psi (28 bar)		N Buna-N	
				V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the external drain open and a minimum pilot pressure of 400 psi (30 bar).
- The external -4 SAE vent port may be directly connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min (0,7 cc/min). and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- These valves are hydraulically balanced between port 1 and port 2.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. When the external vent port is blocked, the poppet remains in the open position. Venting the external port shifts it to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,33 cc
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.27 kg.

CONFIGURATION OPTIONS

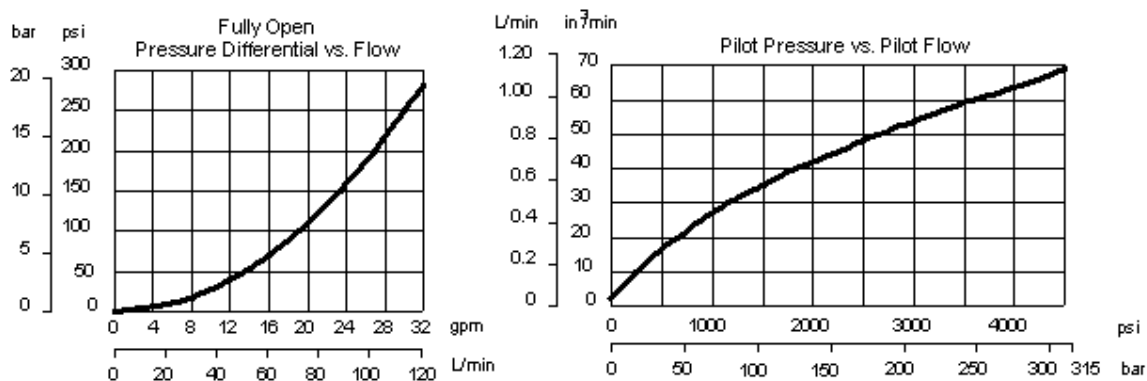
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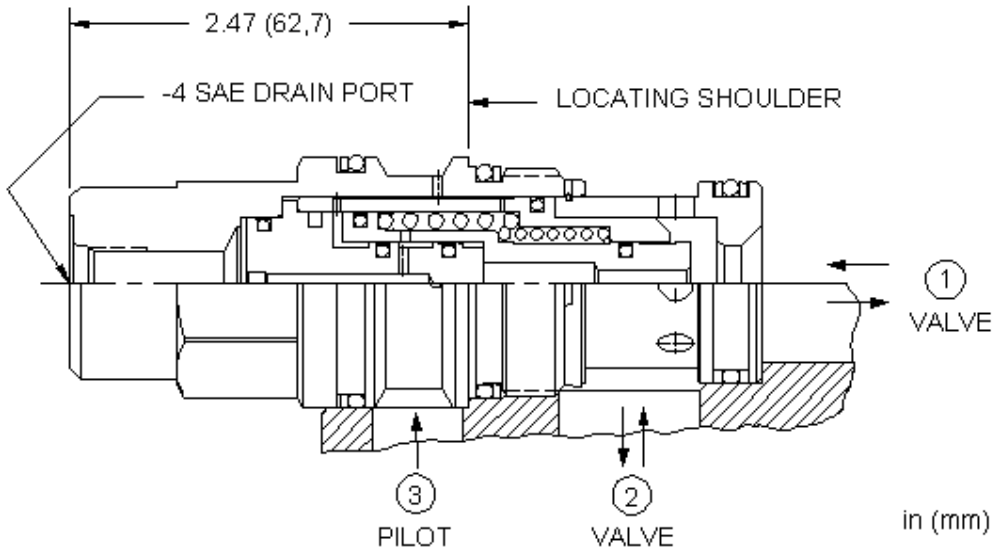
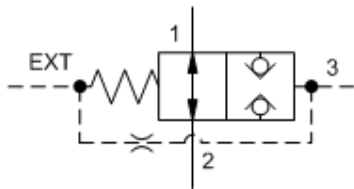
CONTROL	(E) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N)
E External 4-SAE Drain Port	H 300 psi (20 bar)	N Buna-N	V Viton

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2, with the external drain port open and a minimum pilot pressure of 300 psi (20 bar).
- The external -4 SAE vent port may be directly connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min (0,7 cc/min), and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- These valves are hydraulically balanced between port 1 and port 2.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. When the external vent port is blocked, the poppet remains in the open position. Venting the external port shifts it to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	0,82 cc
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.60 kg.

CONFIGURATION OPTIONS

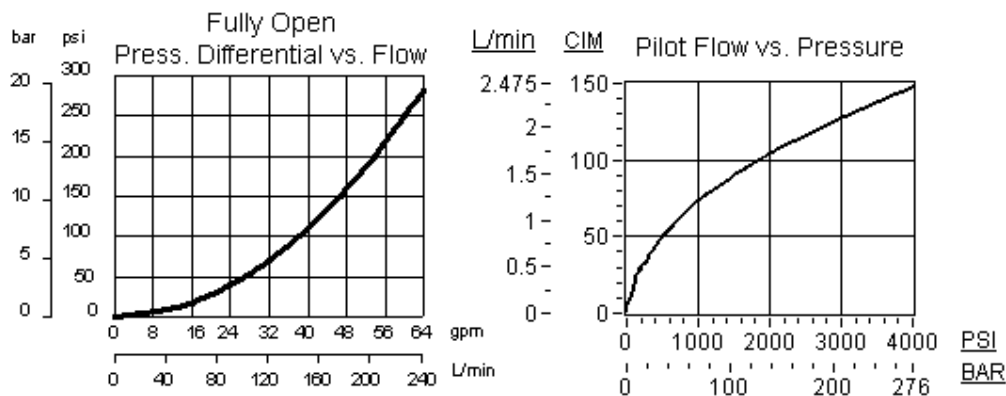
Model Code Example: DOHDArray

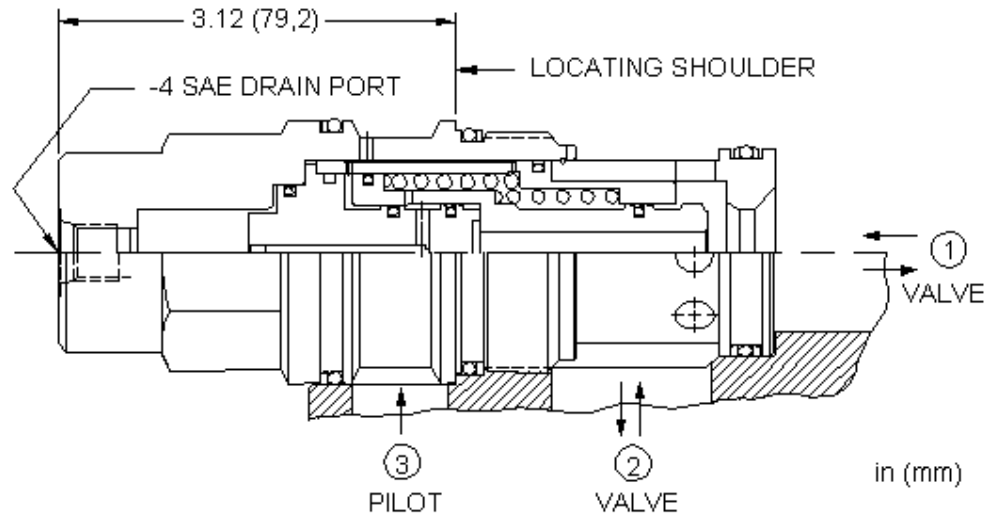
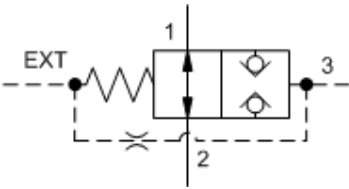
CONTROL	(E)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
E External 4-SAE Drain Port		H 300 psi (20 bar)		N Buna-N	
				V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2, with the external drain port open and a minimum pilot pressure of 300 psi (20 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- The external -4 SAE vent port may be directly connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min (0,7 cc/min), and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. When the external vent port is blocked, the poppet remains in the open position. Venting the external port shifts it to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Volume Displacement	2,8 cc
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.38 kg.

CONFIGURATION OPTIONS

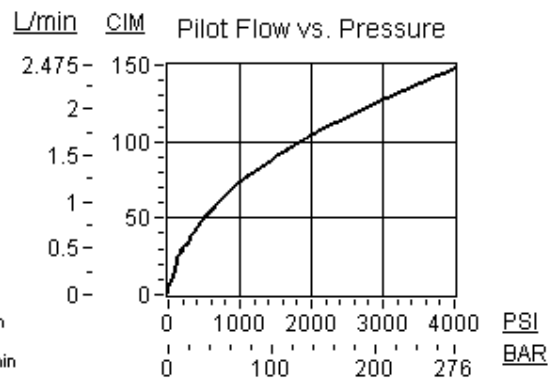
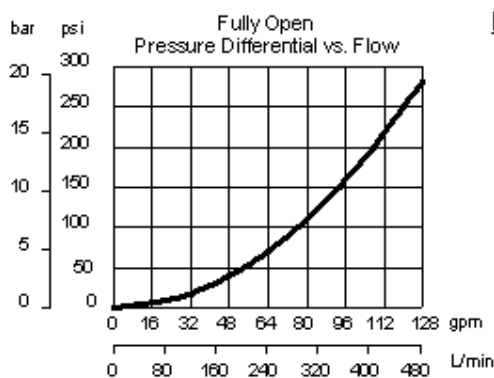
Model Code Example: DOJDArray

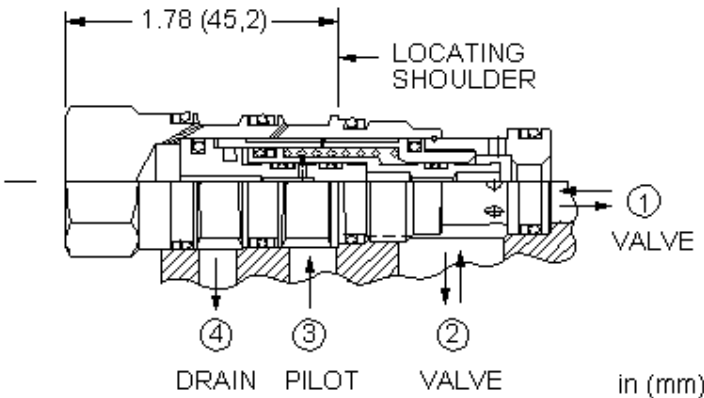
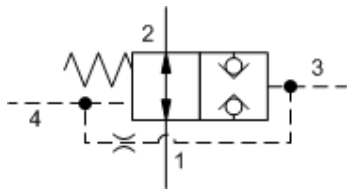
CONTROL	(E)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
E External 4-SAE Drain Port		H 300 psi (20 bar)		N Buna-N	
				V Viton	

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2, with the external drain port open and a minimum pilot pressure of 300 psi (20 bar).
- The external -4 SAE vent port may be directly connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min (0,7 cc/min), and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Port 1 and port 2 are fully sealed from port 3.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the open position. Venting port 4 shifts it to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.16 kg.

CONFIGURATION OPTIONS

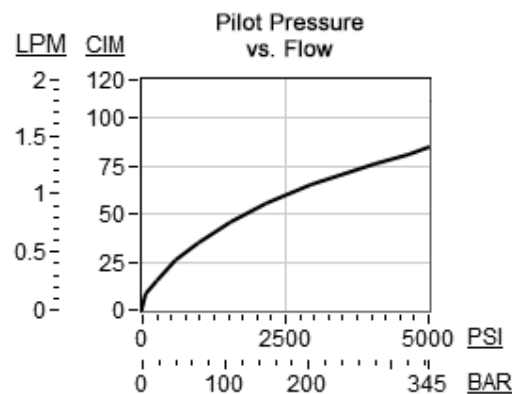
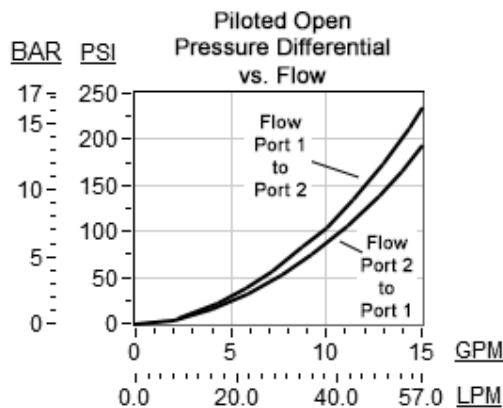
Model Code Example: DODRArray

CONTROL	(X)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Vent to Operate		H 400 psi (28 bar)		N Buna-N V Viton		Standard Material/Coating /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

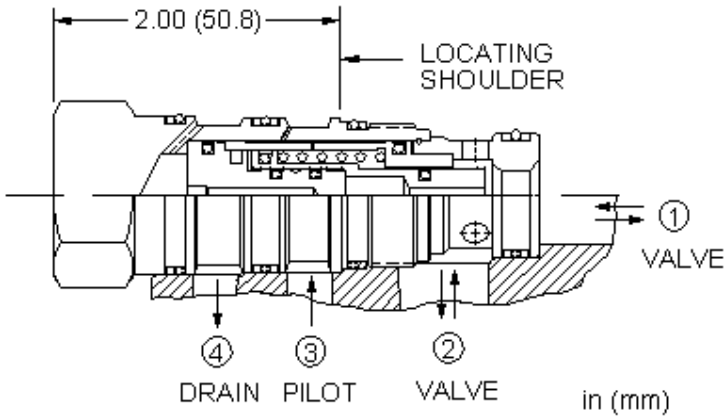
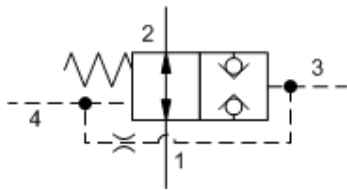
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DODR8](#) Normally open, balanced poppet, logic element with integral T-8A control cavity - vent-to-close



This is a normally open, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the open position. Venting port 4 shifts it to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990022007
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006
Model Weight	0.28 kg.

CONFIGURATION OPTIONS

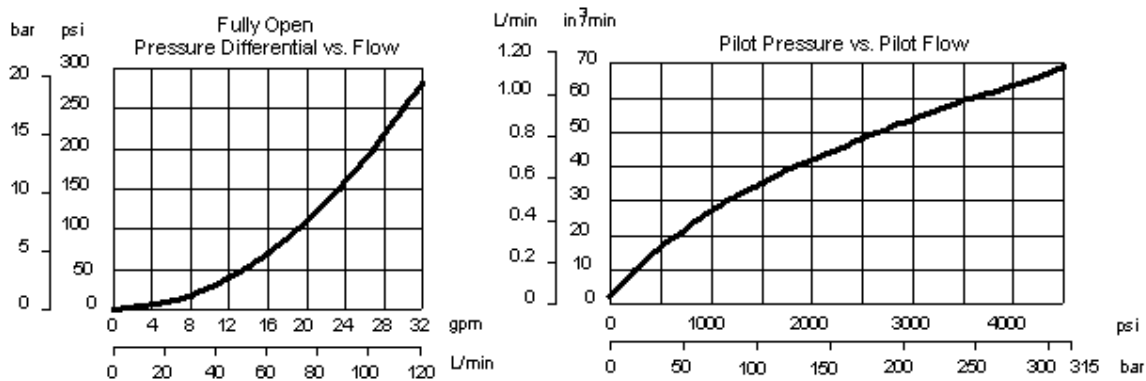
Model Code Example: DOFRXHN

CONTROL	(X)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
X Vent to Operate		H 300 psi (20 bar)		N Buna-N	
				V Viton	

TECHNICAL FEATURES

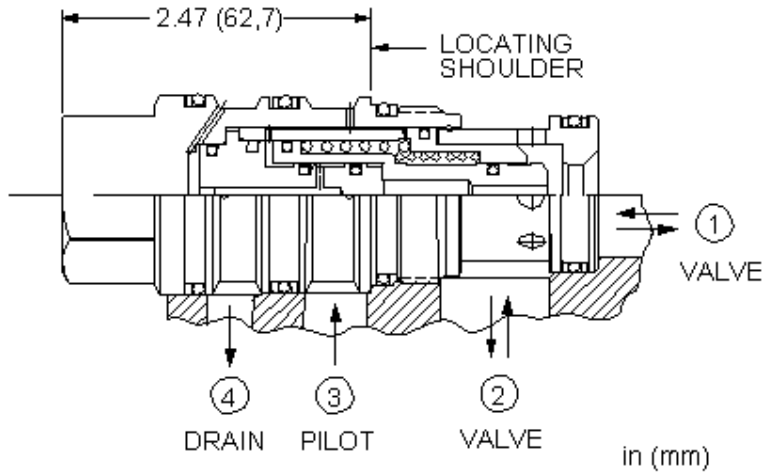
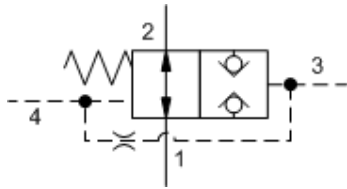
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DOFR8](#) Normally open, balanced poppet, logic element with integral T-8A control cavity - vent-to-close



This is a normally open, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the open position. Venting port 4 shifts it to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	0.67 kg.

CONFIGURATION OPTIONS

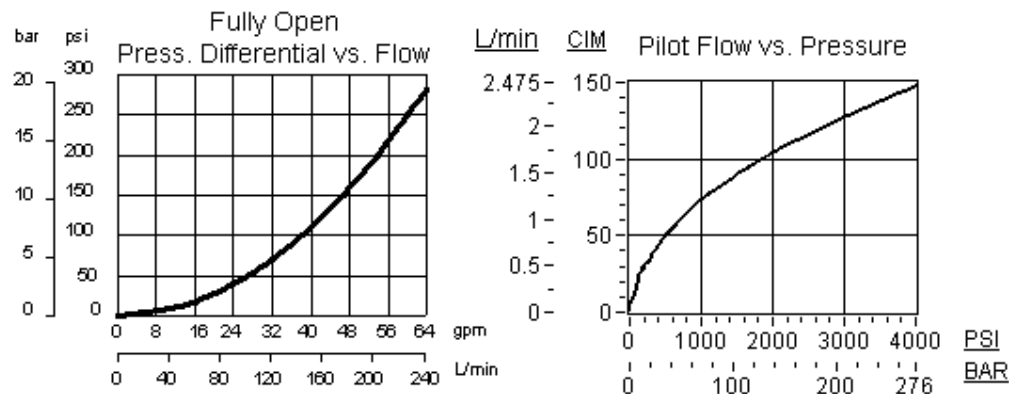
Model Code Example: DOHRXHN

CONTROL	(X)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
X Vent to Operate		H 300 psi (20 bar)		N Buna-N	
				V Viton	

TECHNICAL FEATURES

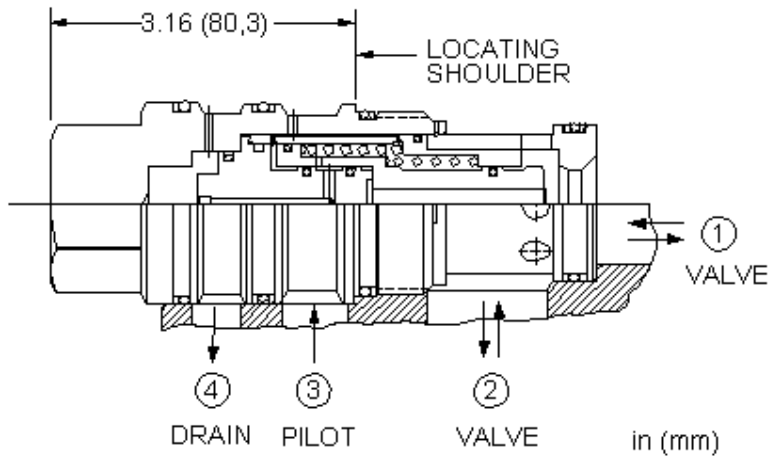
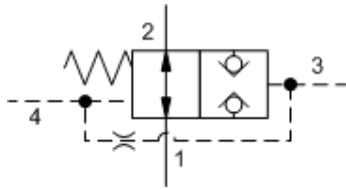
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DOHR8](#) Normally open, balanced poppet, logic element with integral T-8A control cavity - vent-to-close



This is a normally open, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the open position. Venting port 4 shifts it to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.52 kg.

CONFIGURATION OPTIONS

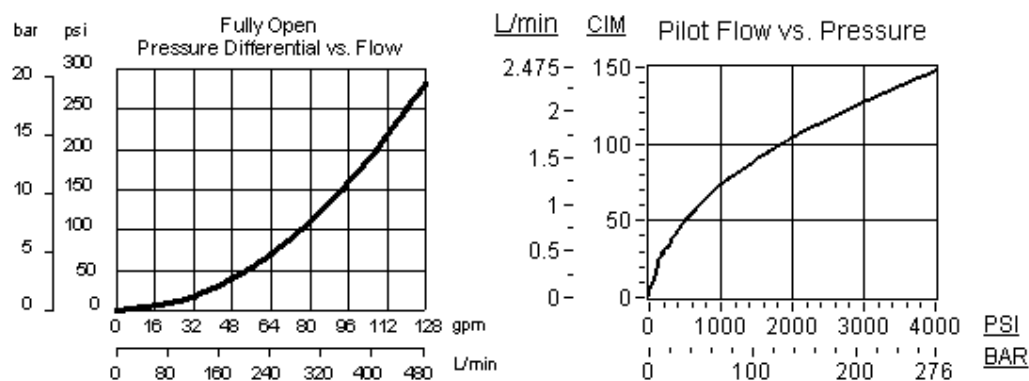
Model Code Example: DOJRXHN

CONTROL	(X)	MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
X Vent to Operate		H 300 psi (20 bar)		N Buna-N	
				V Viton	

TECHNICAL FEATURES

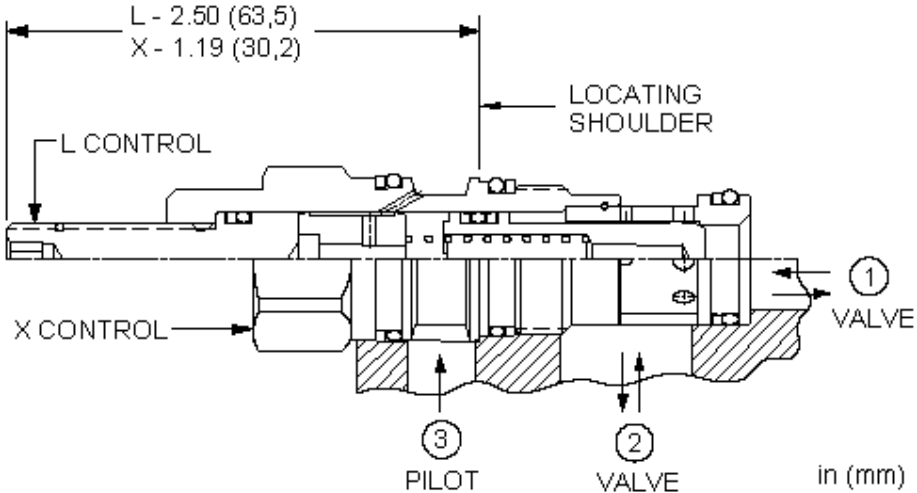
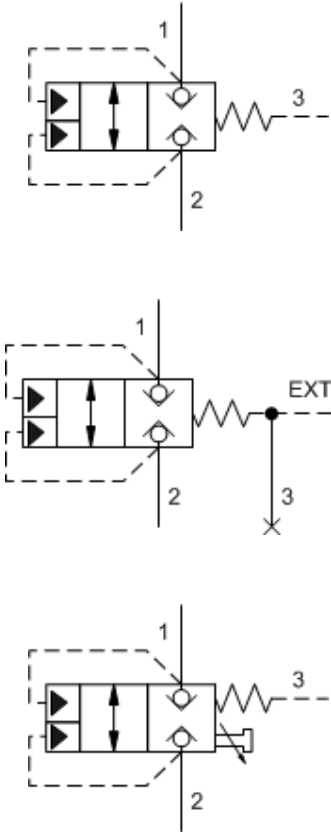
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DOJR8](#) Normally open, balanced poppet, logic element with integral T-8A control cavity - vent-to-close



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	95 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	0,66 cc
Pilot Passage into Valve	0,8 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.12 kg.

CONFIGURATION OPTIONS

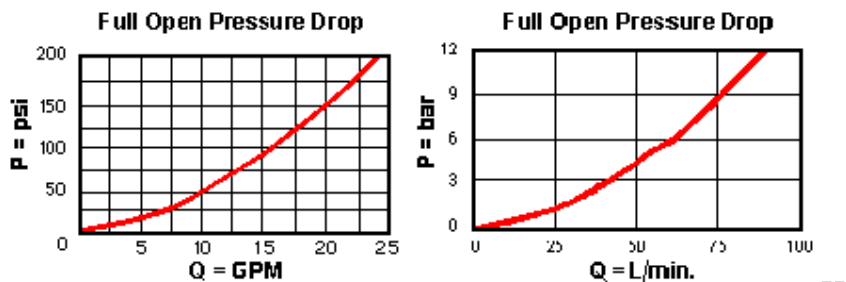
Model Code Example: LODCXDN

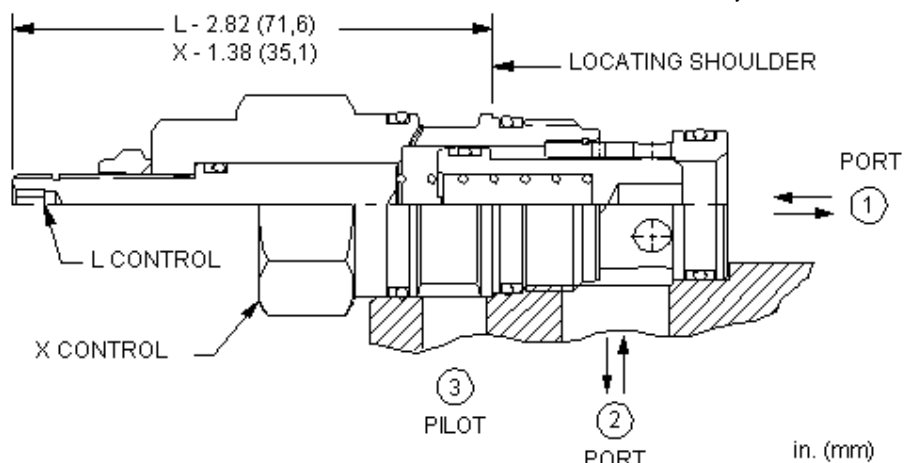
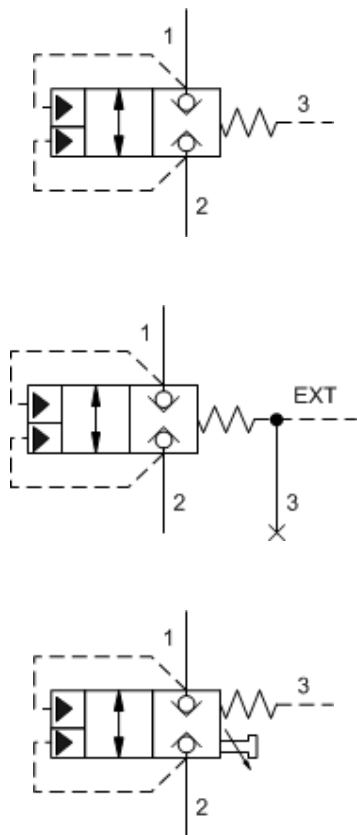
CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- Pilot port 3 requires a controlled pressure. A blocked port 3 may result in pressure intensification due to the floating design of the sleeve.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	1,1 cc
Pilot Passage into Valve	0,9 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.22 kg.

CONFIGURATION OPTIONS

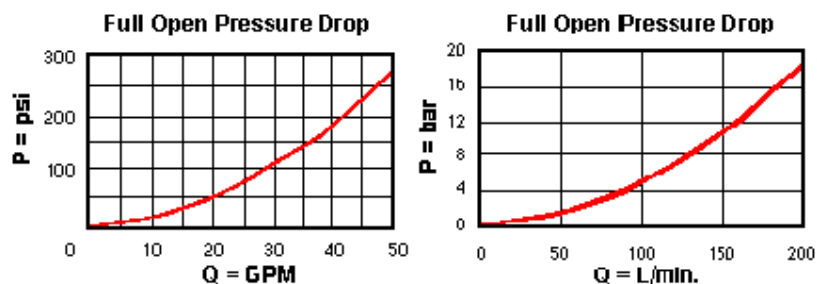
Model Code Example: LOFCXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Standard Pilot	D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
		E EPDM	/AP Stainless Steel, Passivated
		V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

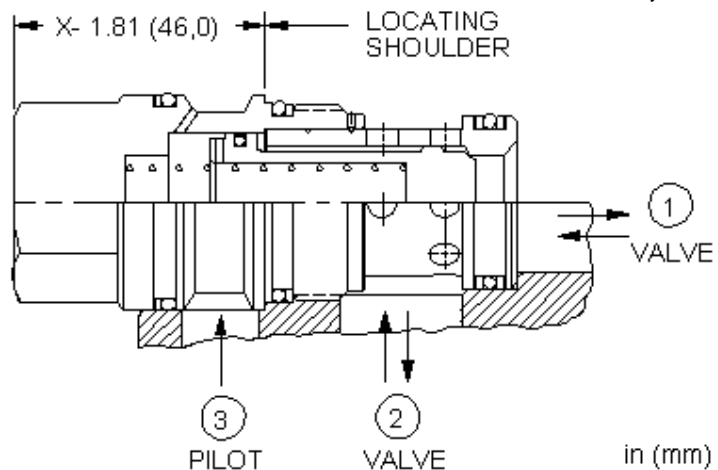
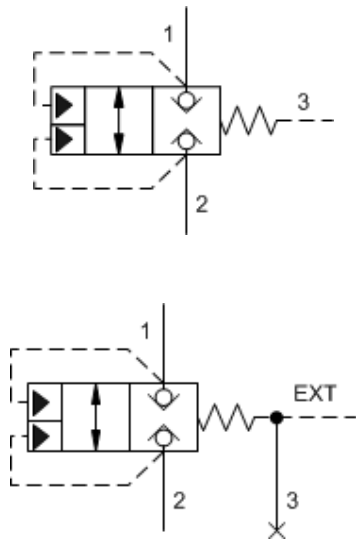
- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- Pilot port 3 requires a controlled pressure. A blocked port 3 may result in pressure intensification due to the floating design of the sleeve.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFCZ](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element with position switch



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	4,1 cc
Pilot Passage into Valve	1,50 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	EPDM: 990017014
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.50 kg.

CONFIGURATION OPTIONS

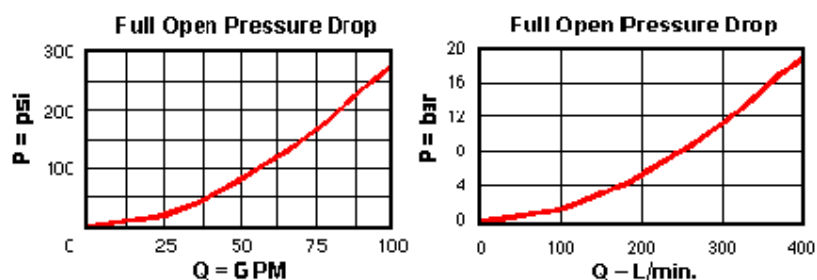
Model Code Example: LOHCXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N E EPDM V Viton	N Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

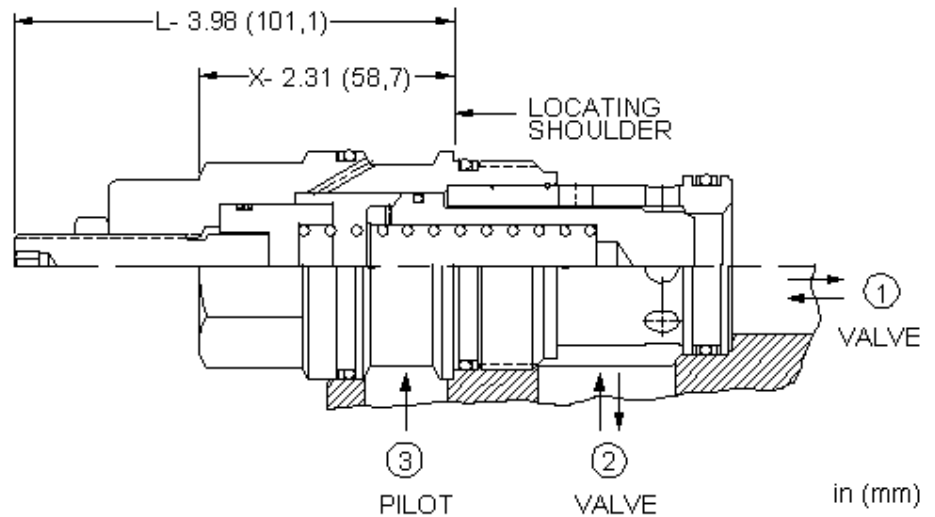
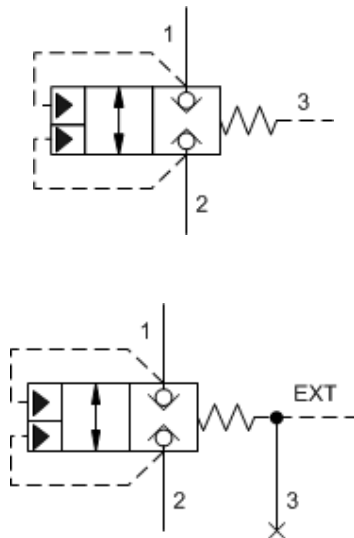
- These valves have positive seals between port 2 and the pilot area.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- Pilot port 3 requires a controlled pressure. A blocked port 3 may result in pressure intensification due to the floating design of the sleeve.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHCK](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element
- [LOHCL](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element
- [LOHCZ](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element with position switch



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	6,9 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.19 kg.

CONFIGURATION OPTIONS

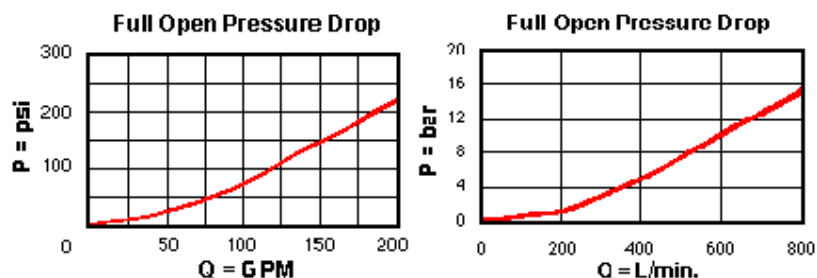
Model Code Example: LOJCDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

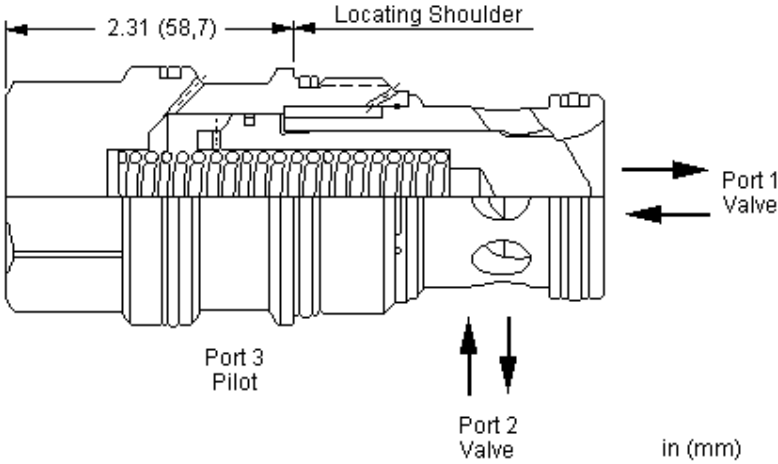
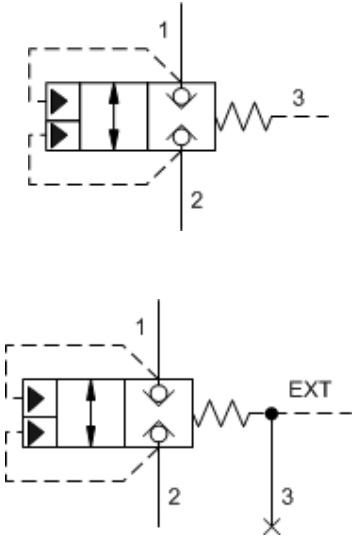
- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- Pilot port 3 requires a controlled pressure. A blocked port 3 may result in pressure intensification due to the floating design of the sleeve.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJCL](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element
- [LOJCZ](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element with position switch



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	7,7 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	EPDM: 990019014
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.16 kg.

CONFIGURATION OPTIONS

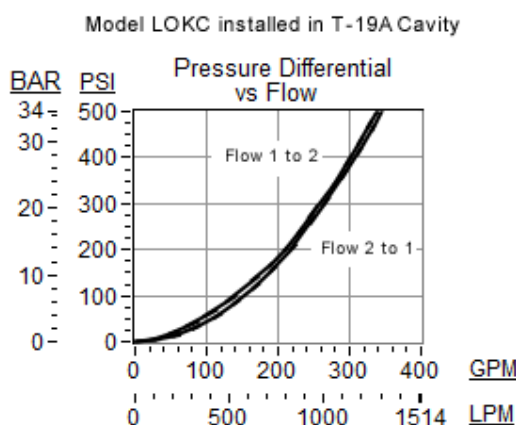
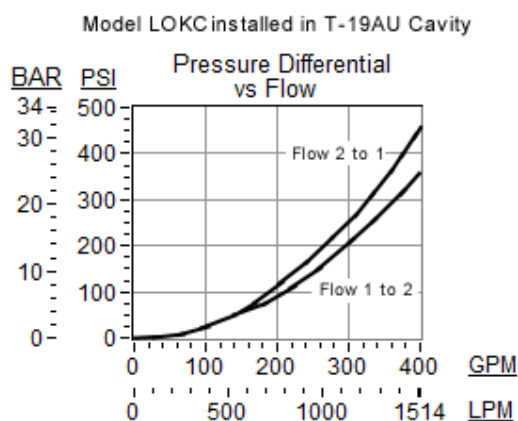
Model Code Example: LOKCXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
		E EPDM	/AP Stainless Steel, Passivated
		V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

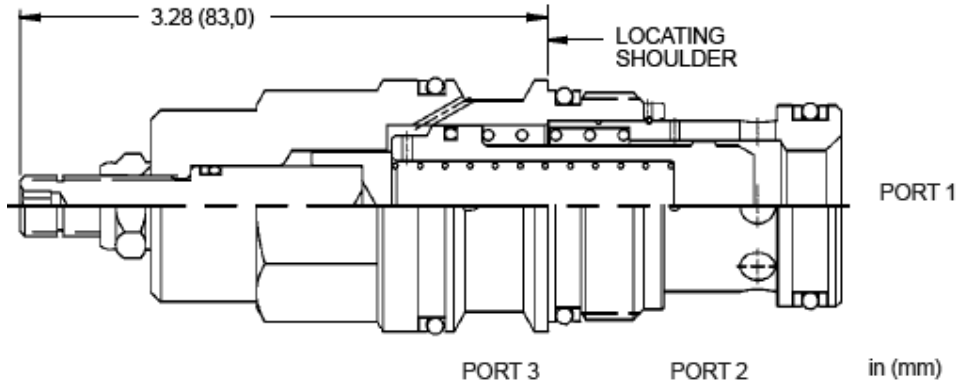
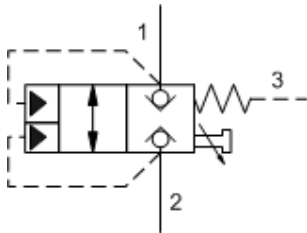
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- Pilot port 3 requires a controlled pressure. A blocked port 3 may result in pressure intensification due to the floating design of the sleeve.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOKCZ](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element with position switch



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	4,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	EPDM: 990017014
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.60 kg.

CONFIGURATION OPTIONS

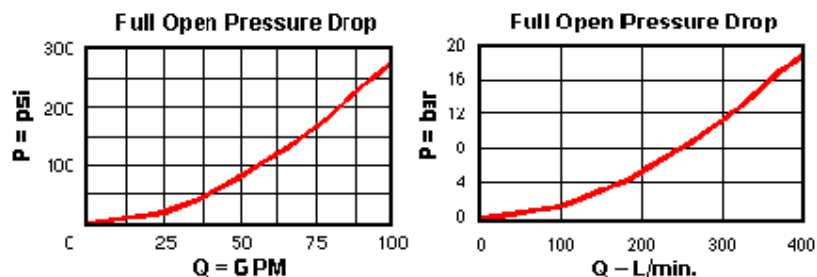
Model Code Example: LOHCLDN

CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
	E EPDM	/AP Stainless Steel, Passivated
	V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

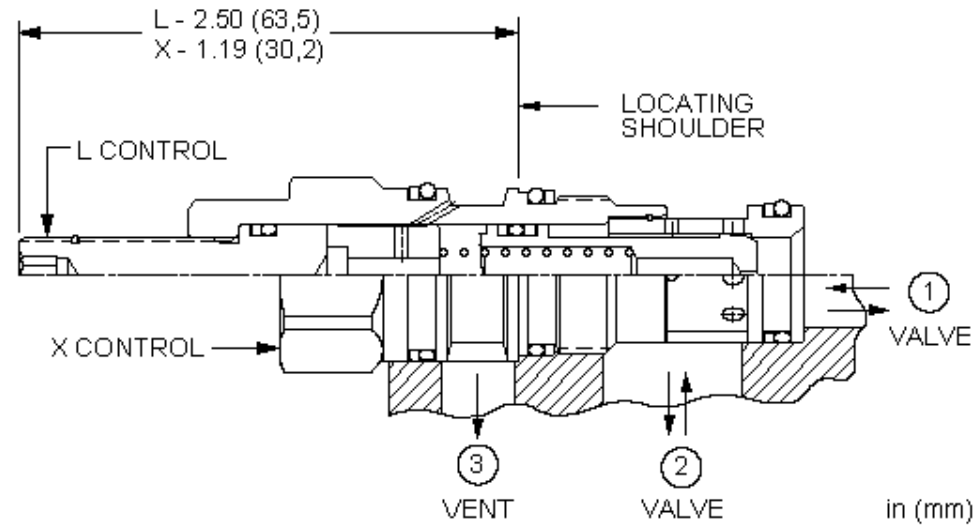
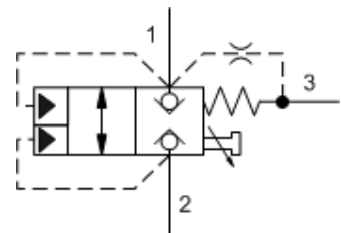
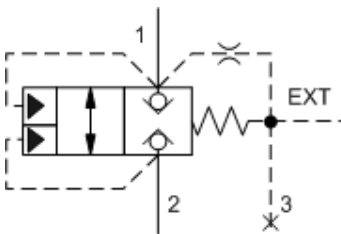
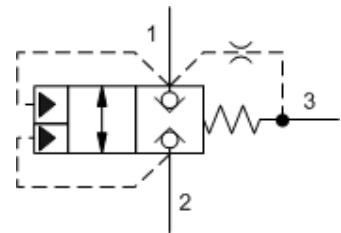
- These valves have positive seals between port 2 and the pilot area.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- Pilot port 3 requires a controlled pressure. A blocked port 3 may result in pressure intensification due to the floating design of the sleeve.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHC](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element
- [LOHCK](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element
- [LOHCZ](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element with position switch



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 1 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 1 to 2 direction and will function as a check valve from 2 to 1. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	95 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	0,66 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,53 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.12 kg.

CONFIGURATION OPTIONS

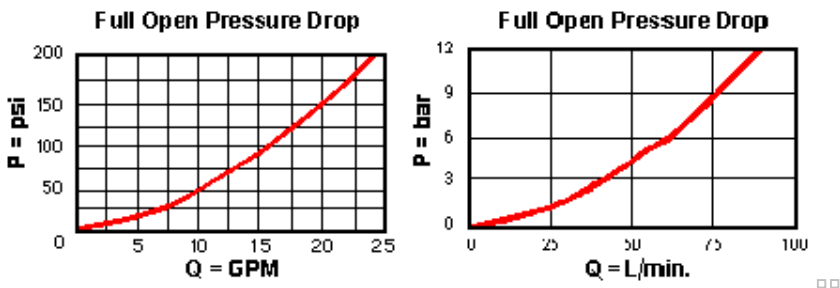
Model Code Example: LODAXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

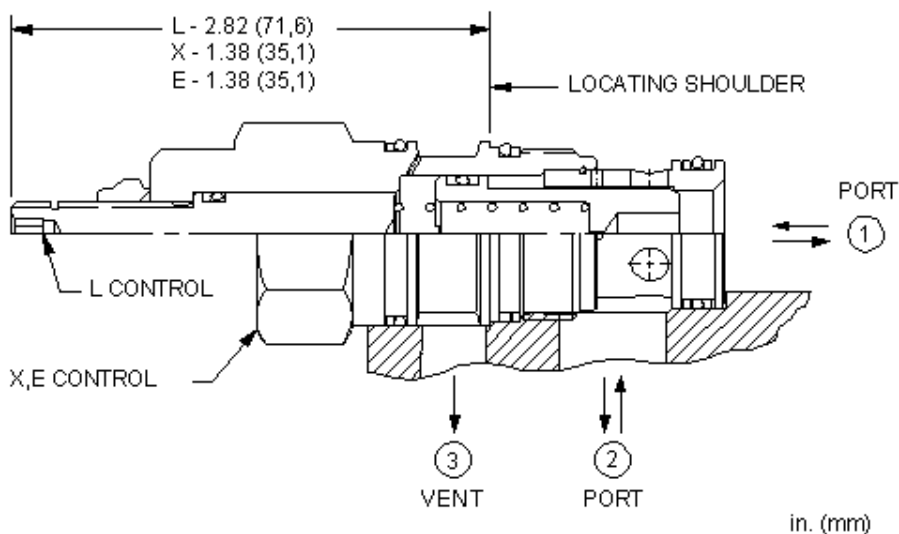
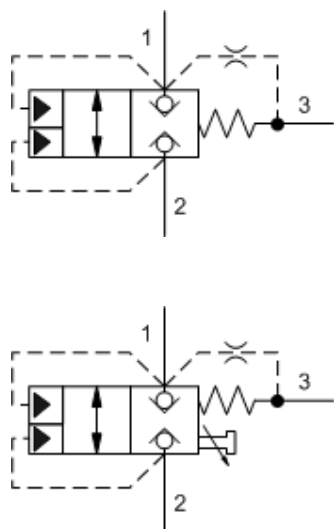
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LODA8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 1 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 1 to 2 direction and will function as a check valve from 2 to 1. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	1,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,53 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.22 kg.

CONFIGURATION OPTIONS

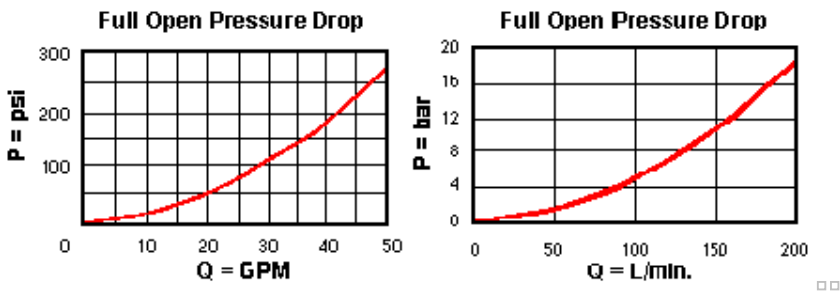
Model Code Example: LOFAArray

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

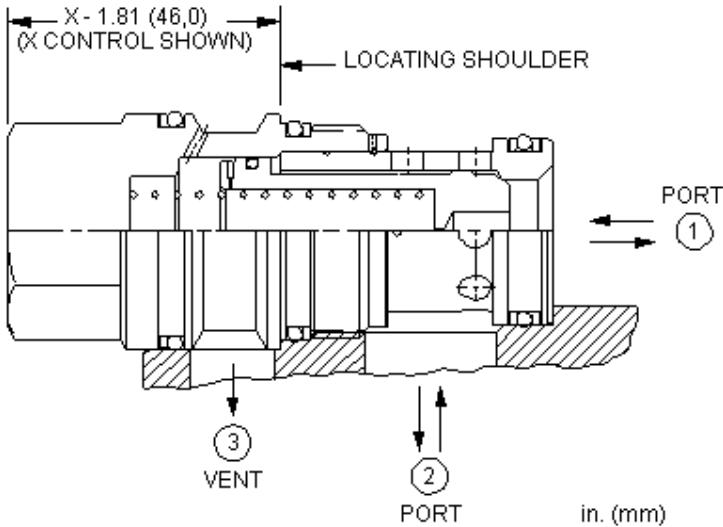
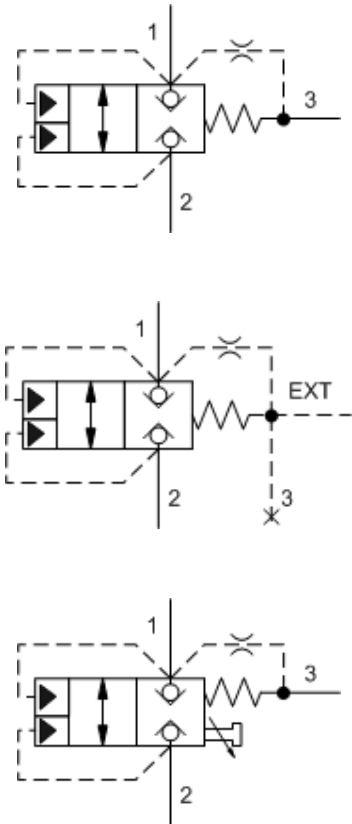
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFA8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 1 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 1 to 2 direction and will function as a check valve from 2 to 1. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	4,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,8 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.50 kg.

CONFIGURATION OPTIONS

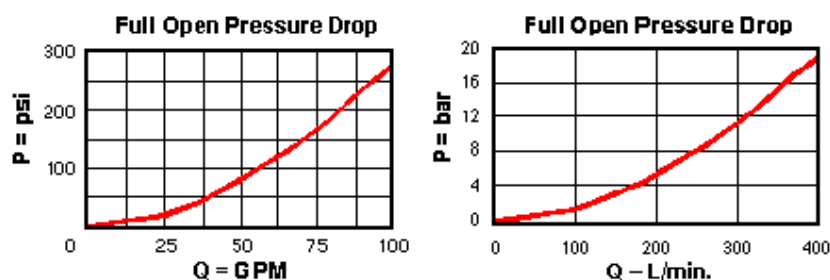
Model Code Example: LOHAXDN

CONTROL	(X)	CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Not Adjustable		D 50 psi (3,5 bar)		N Buna-N V Viton		Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

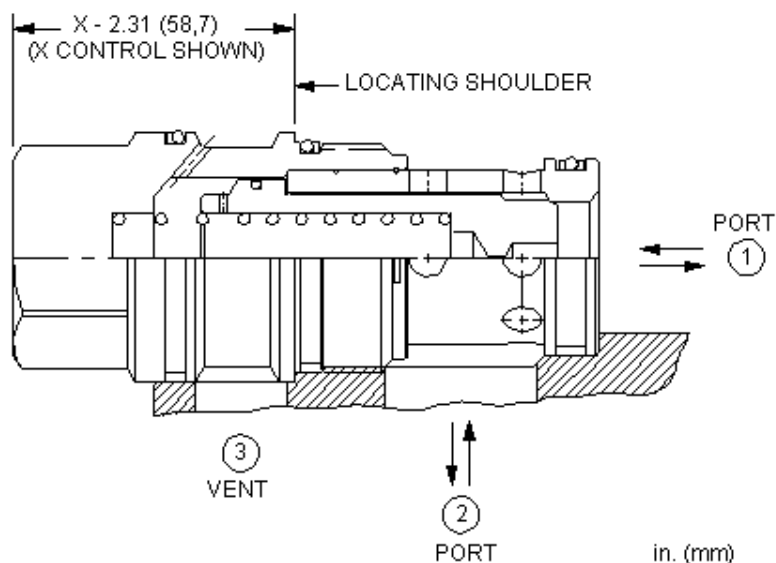
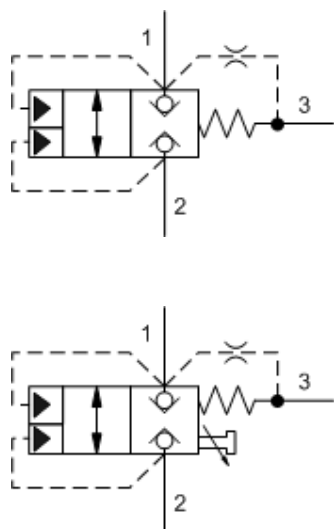
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHA8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 1 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 1 to 2 direction and will function as a check valve from 2 to 1. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	6,9 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.19 kg.

CONFIGURATION OPTIONS

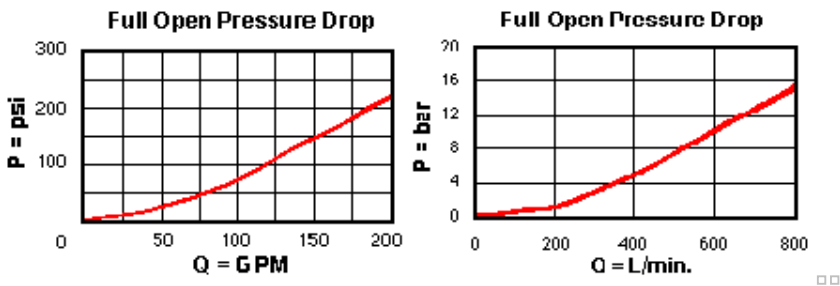
Model Code Example: LOJAArray

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable L Stroke Adjustment	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

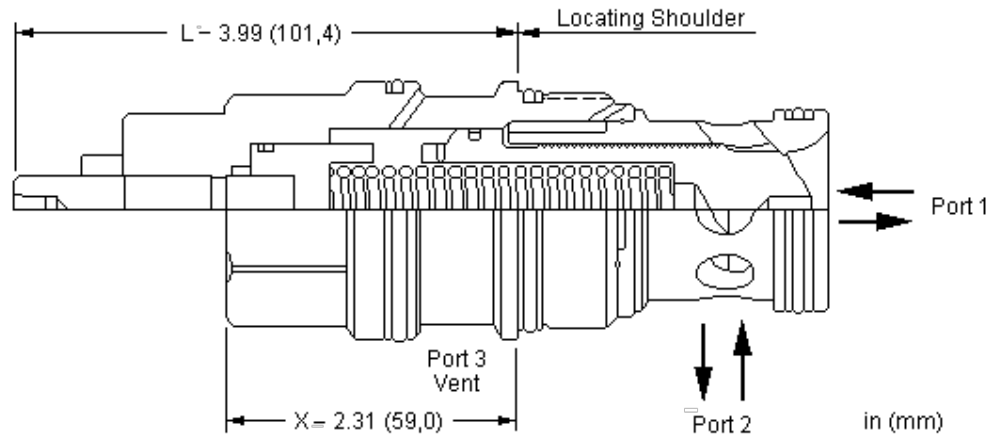
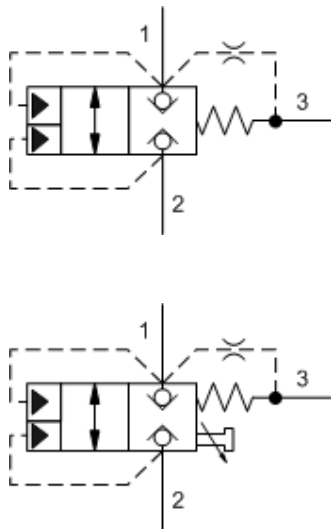
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJA8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 1 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 1 to 2 direction and will function as a check valve from 2 to 1. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	7,7 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.16 kg.

CONFIGURATION OPTIONS

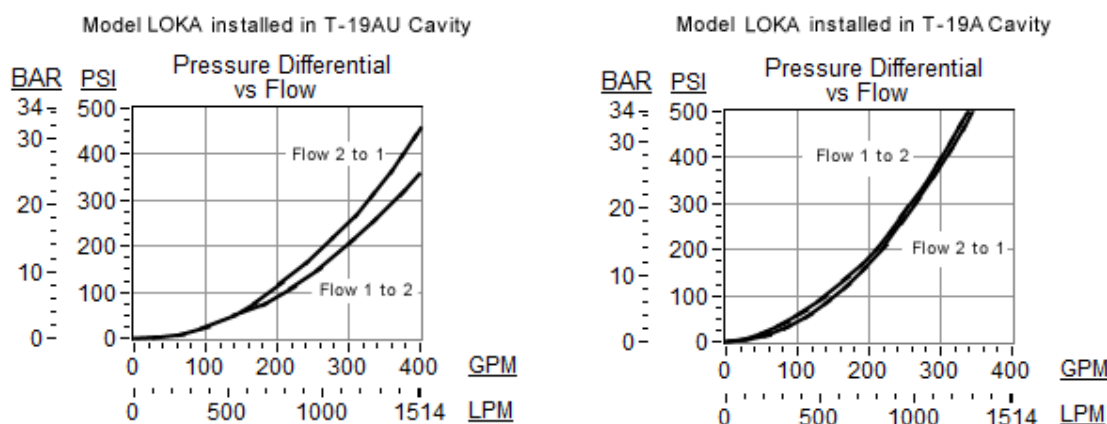
Model Code Example: LOKAXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
L Stroke Adjustment		V Viton	/AP Stainless Steel, Passivated

TECHNICAL FEATURES

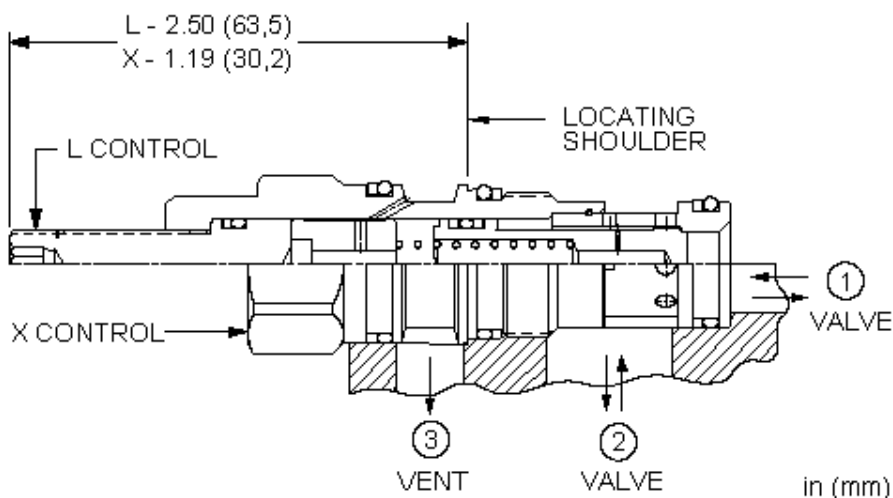
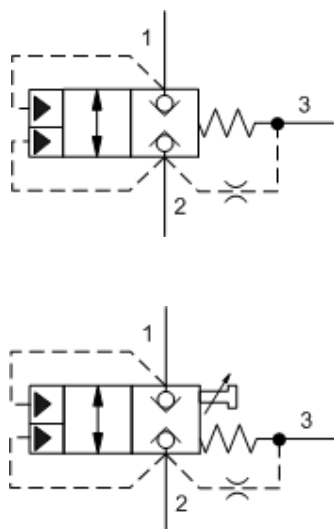
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOKA8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 2 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 2 to 1 direction and will function as a check valve from 1 to 2. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	95 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	0,66 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,53 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.12 kg.

CONFIGURATION OPTIONS

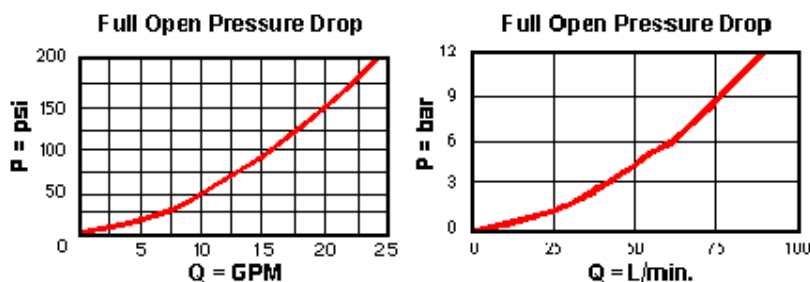
Model Code Example: LODBArray

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

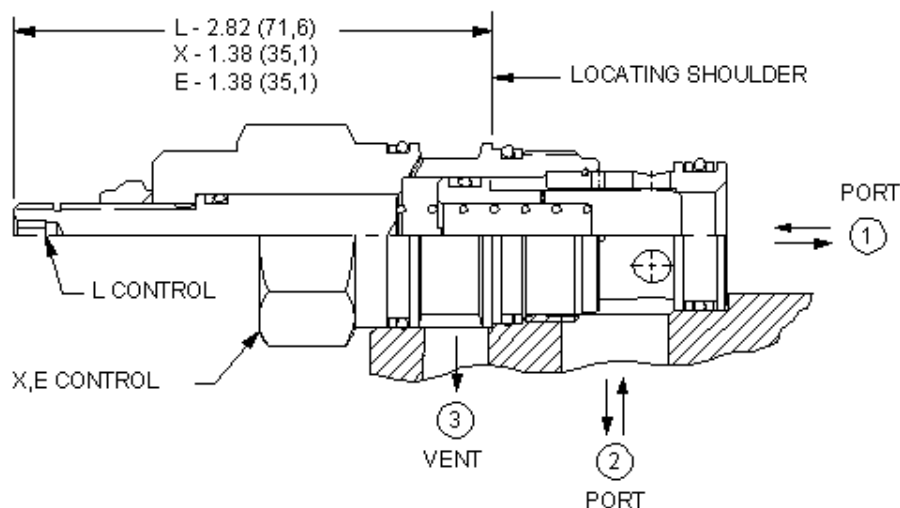
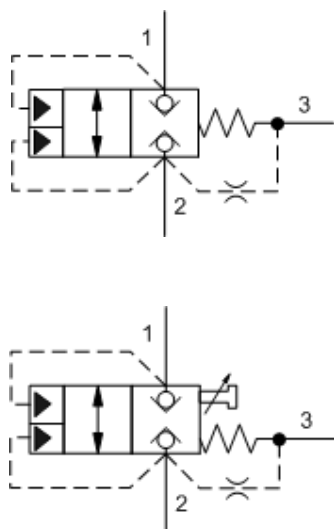
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LODB8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 2 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 2 to 1 direction and will function as a check valve from 1 to 2. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	1,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,53 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.22 kg.

CONFIGURATION OPTIONS

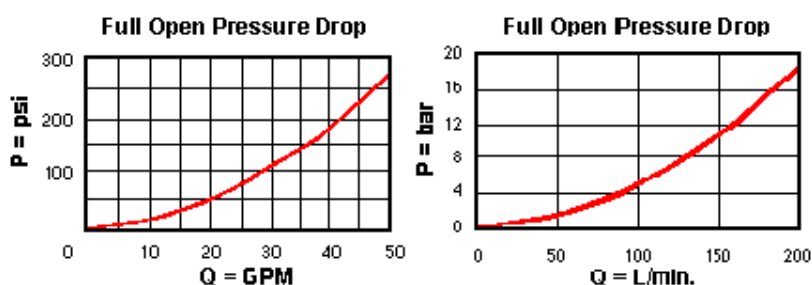
Model Code Example: LOFBArray

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N)
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	
		V Viton	

TECHNICAL FEATURES

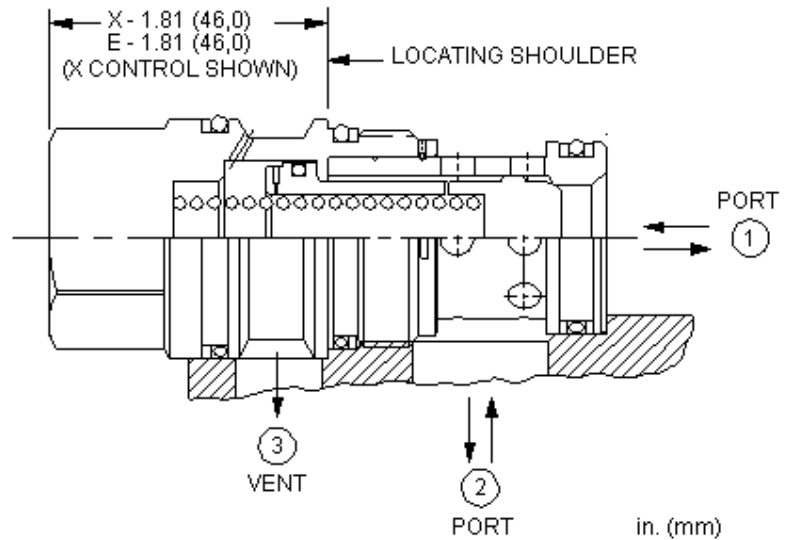
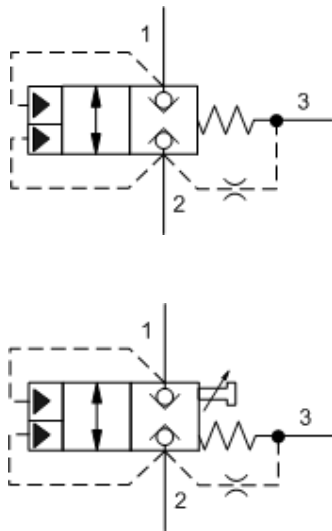
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFB8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 2 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 2 to 1 direction and will function as a check valve from 1 to 2. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	4,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,8 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	EPDM: 990017014
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.50 kg.

CONFIGURATION OPTIONS

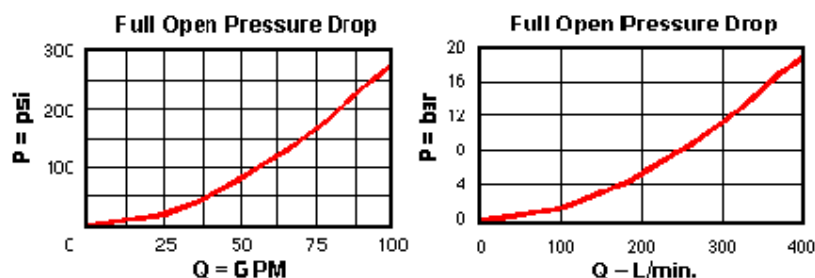
Model Code Example: LOHBXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

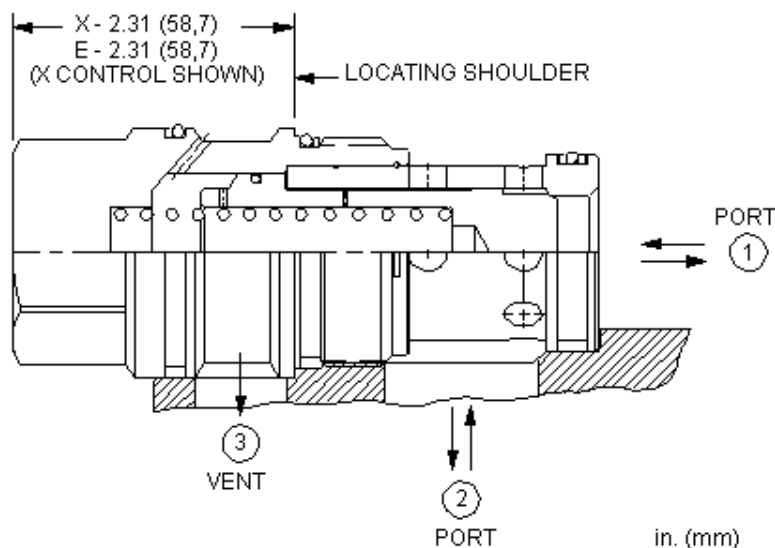
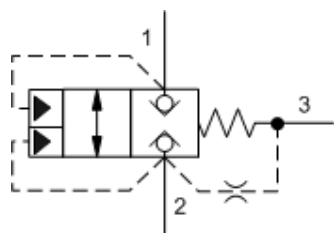
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHB8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 2 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 2 to 1 direction and will function as a check valve from 1 to 2. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	6,9 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.19 kg.

CONFIGURATION OPTIONS

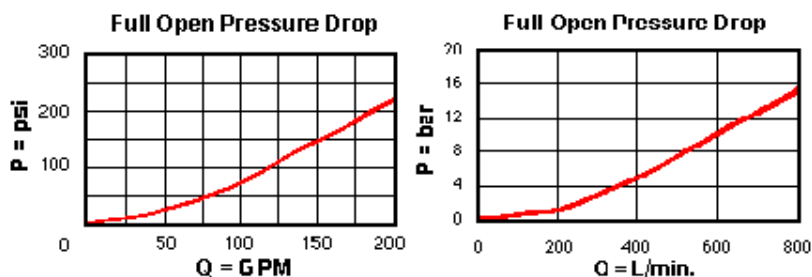
Model Code Example: LOJBXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

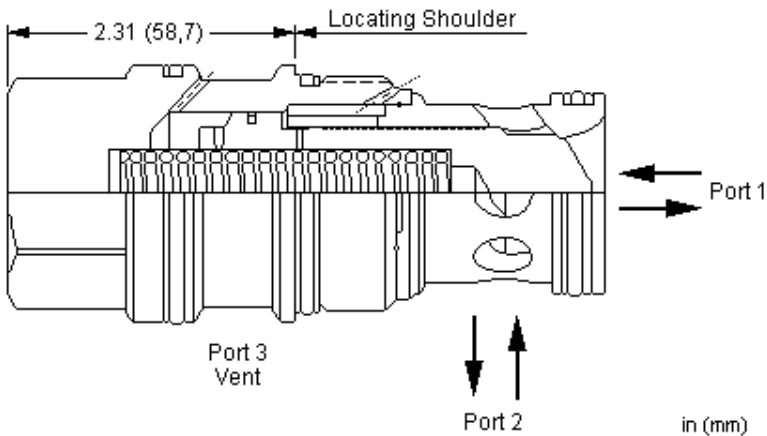
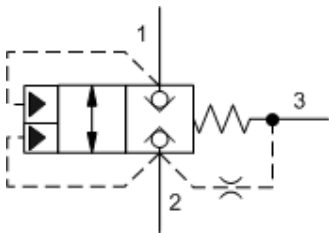
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJB8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 2 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 2 to 1 direction and will function as a check valve from 1 to 2. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	7,7 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.16 kg.

CONFIGURATION OPTIONS

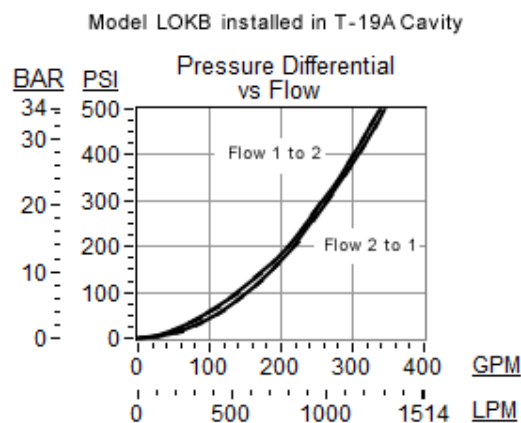
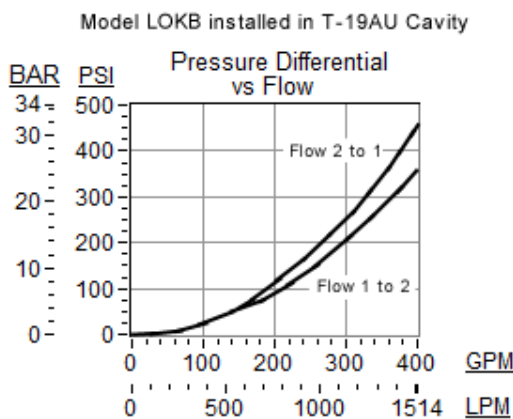
Model Code Example: LOKBArray

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

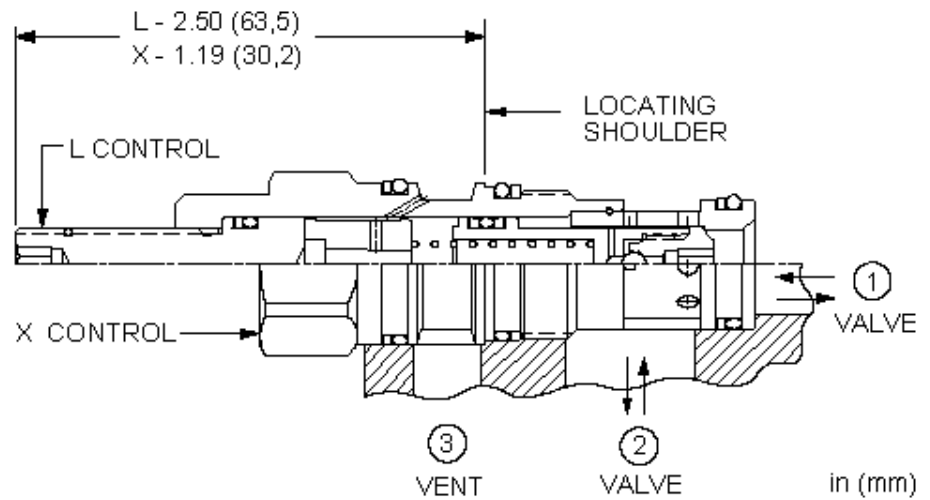
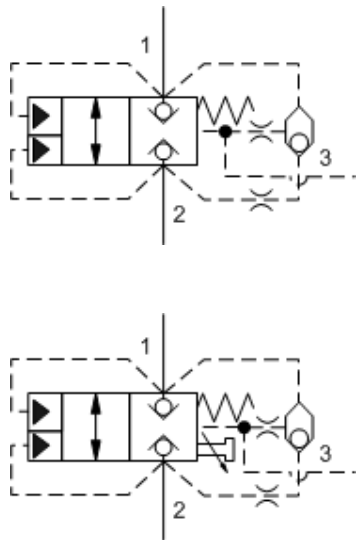
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOKB8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and incorporate an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With port 3 blocked, the valve is held in the closed position by the spring force. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	95 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	0,66 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,53 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	EPDM: 990011014
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.13 kg.

CONFIGURATION OPTIONS

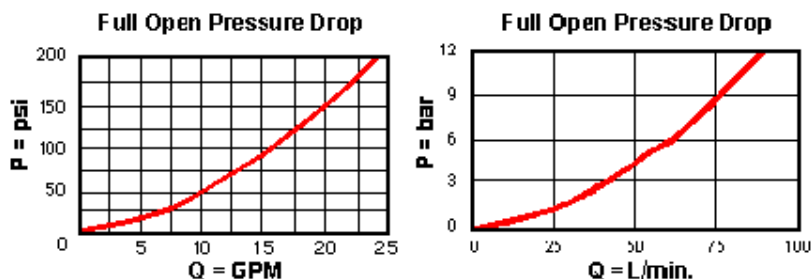
Model Code Example: LODDXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

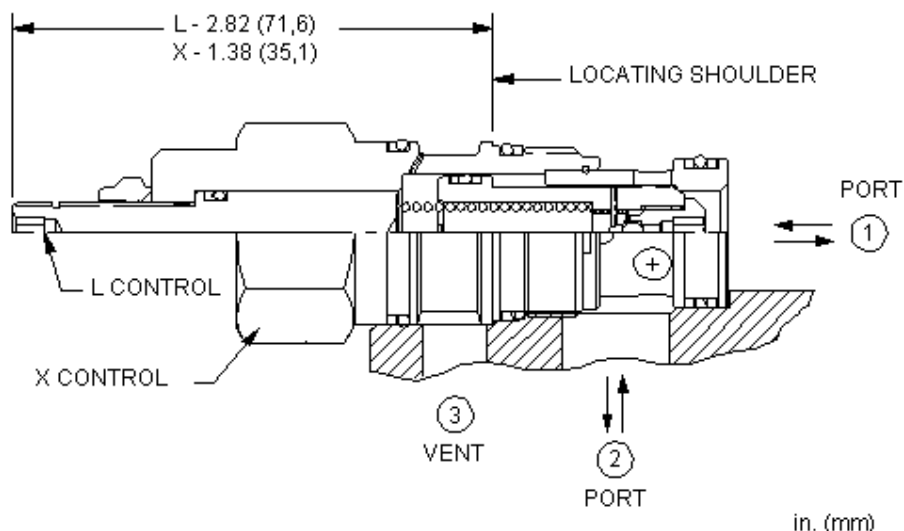
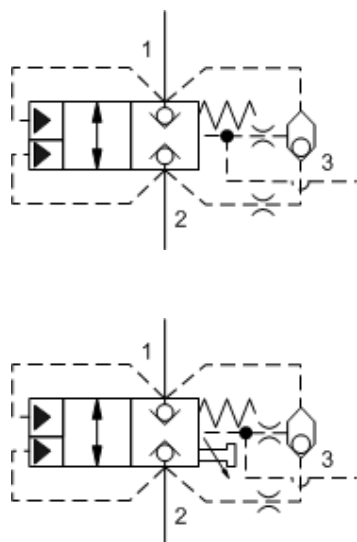
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Controlling 2 or more of these valves with 1 pilot control is not advised. The shuttle valve creates a flow path between the multiple elements. Using a blocking check on the pilot of each logic valve will prevent this.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LODD8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and incorporate an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With port 3 blocked, the valve is held in the closed position by the spring force. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	1,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,53 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	EPDM: 990202014
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.22 kg.

CONFIGURATION OPTIONS

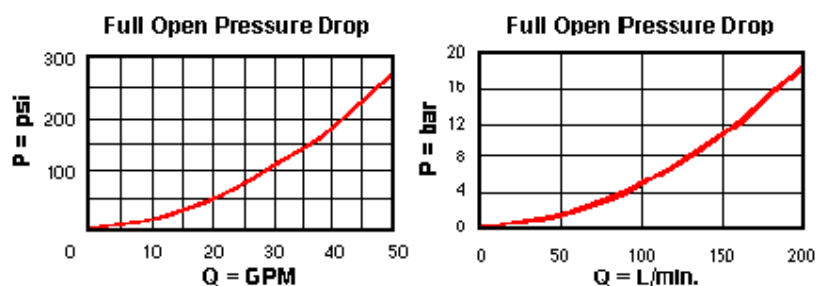
Model Code Example: LOFDXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N)
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	
		E EPDM	
		V Viton	

TECHNICAL FEATURES

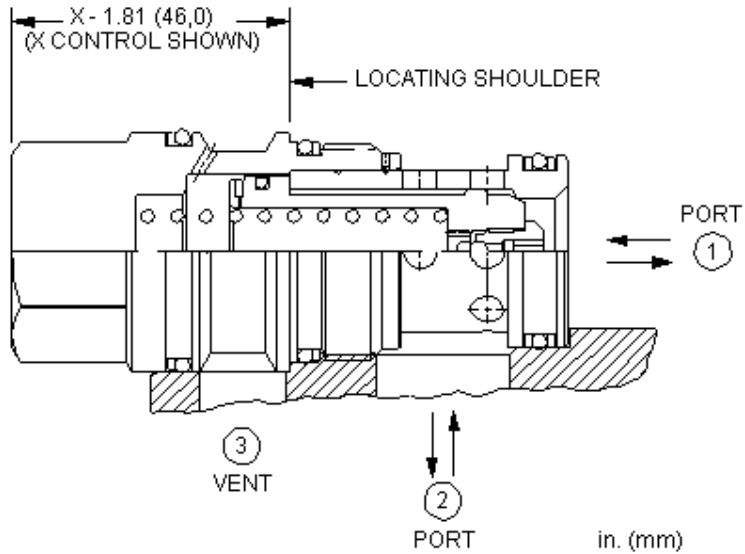
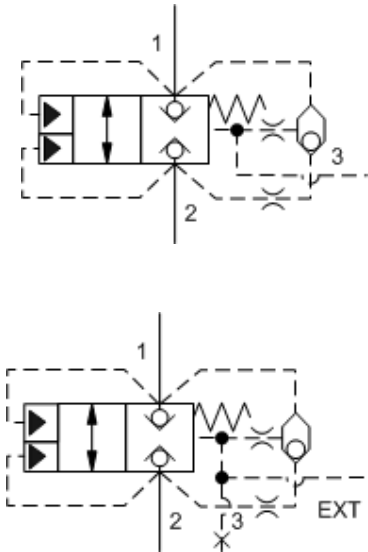
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Controlling 2 or more of these valves with 1 pilot control is not advised. The shuttle valve creates a flow path between the multiple elements. Using a blocking check on the pilot of each logic valve will prevent this.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFD8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and incorporate an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With port 3 blocked, the valve is held in the closed position by the spring force. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	4,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,8 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.50 kg.

CONFIGURATION OPTIONS

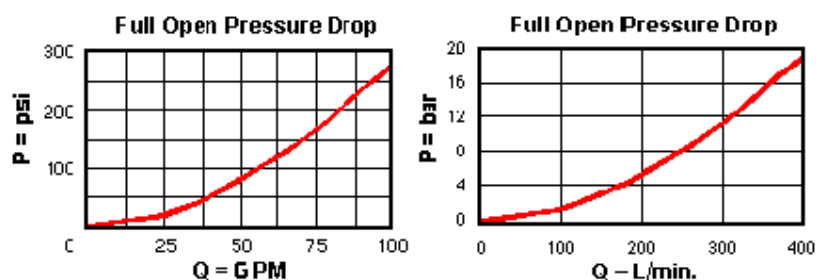
Model Code Example: LOHDXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

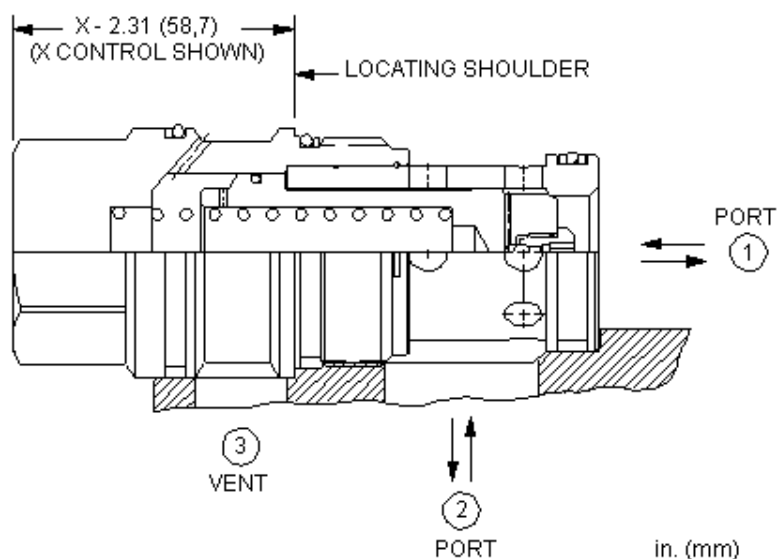
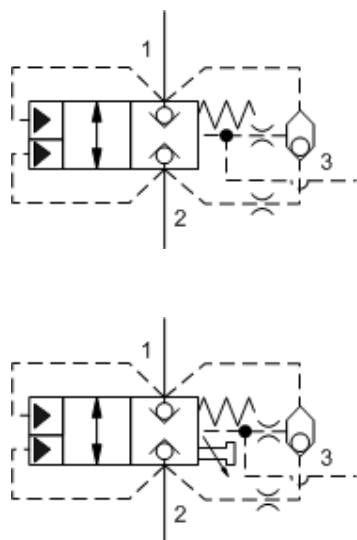
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Controlling 2 or more of these valves with 1 pilot control is not advised. The shuttle valve creates a flow path between the multiple elements. Using a blocking check on the pilot of each logic valve will prevent this.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHD8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2 and integral T-8A control cavity
- [LOHDL](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and incorporate an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With port 3 blocked, the valve is held in the closed position by the spring force. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	6,9 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.19 kg.

CONFIGURATION OPTIONS

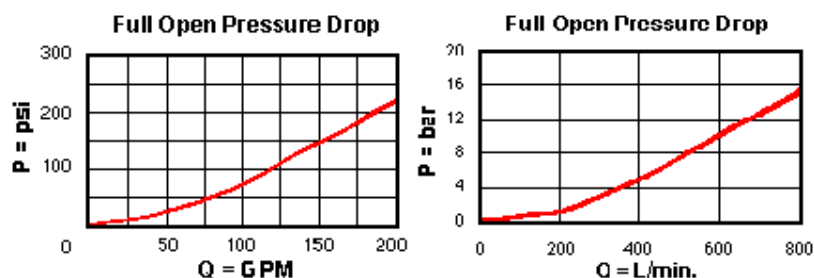
Model Code Example: LOJDXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable L Stroke Adjustment	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

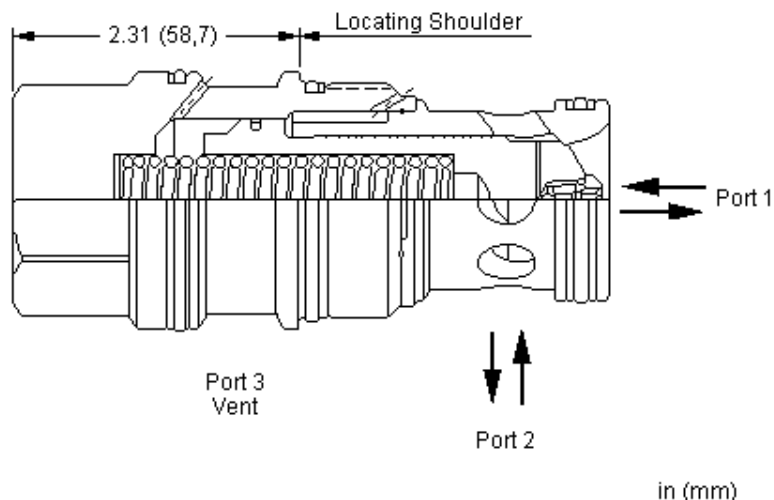
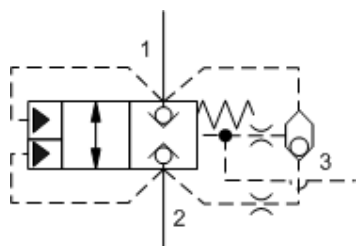
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Controlling 2 or more of these valves with 1 pilot control is not advised. The shuttle valve creates a flow path between the multiple elements. Using a blocking check on the pilot of each logic valve will prevent this.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJD8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2 and integral T-8A control cavity



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and incorporate an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With port 3 blocked, the valve is held in the closed position by the spring force. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	7,7 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.16 kg.

CONFIGURATION OPTIONS

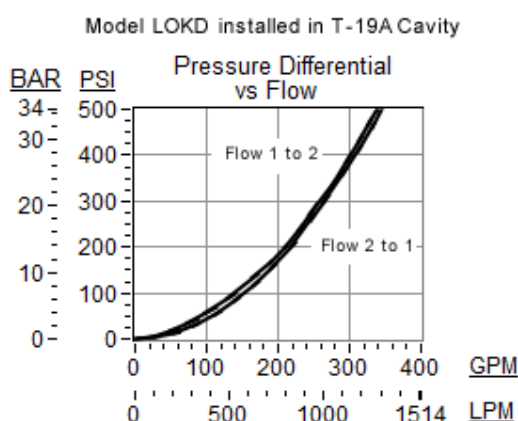
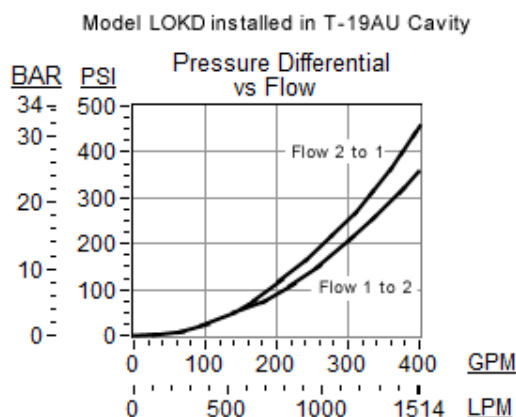
Model Code Example: LOKDXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N)
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	V Viton

TECHNICAL FEATURES

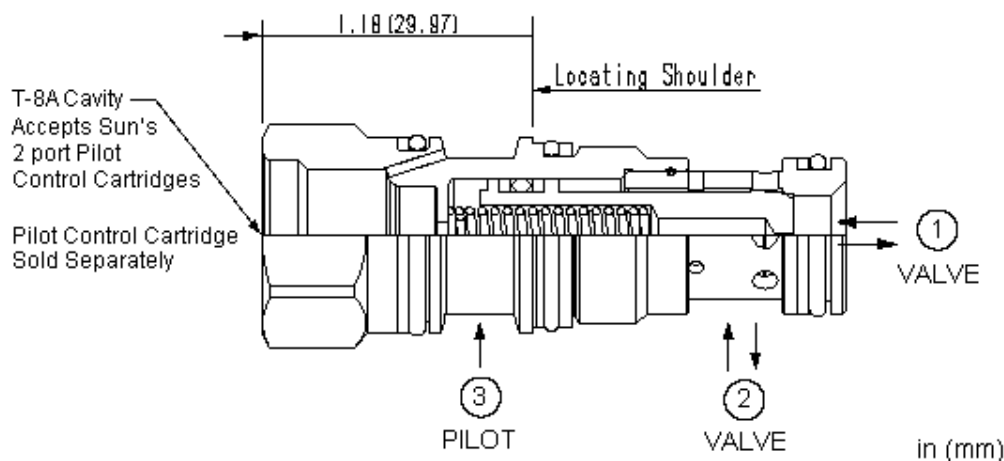
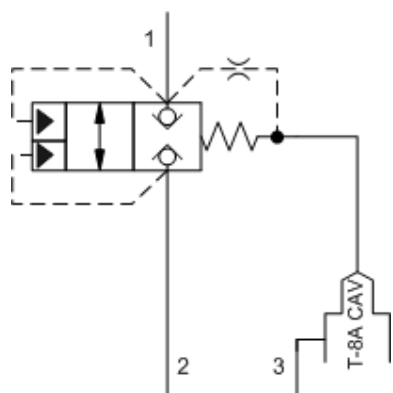
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Controlling 2 or more of these valves with 1 pilot control is not advised. The shuttle valve creates a flow path between the multiple elements. Using a blocking check on the pilot of each logic valve will prevent this.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOKD8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2 and integral T-8A control cavity



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 1 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	95 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	0,66 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,53 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.10 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

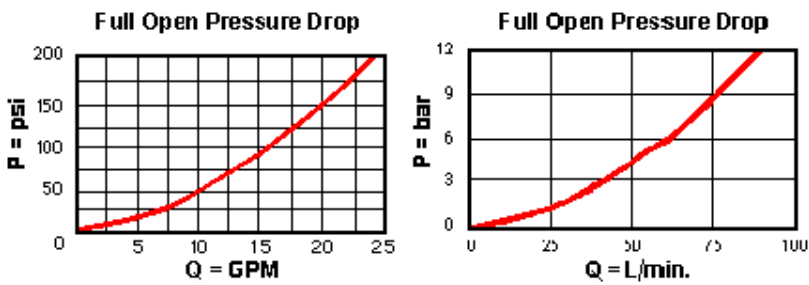
Model Code Example: LODA8Array

CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

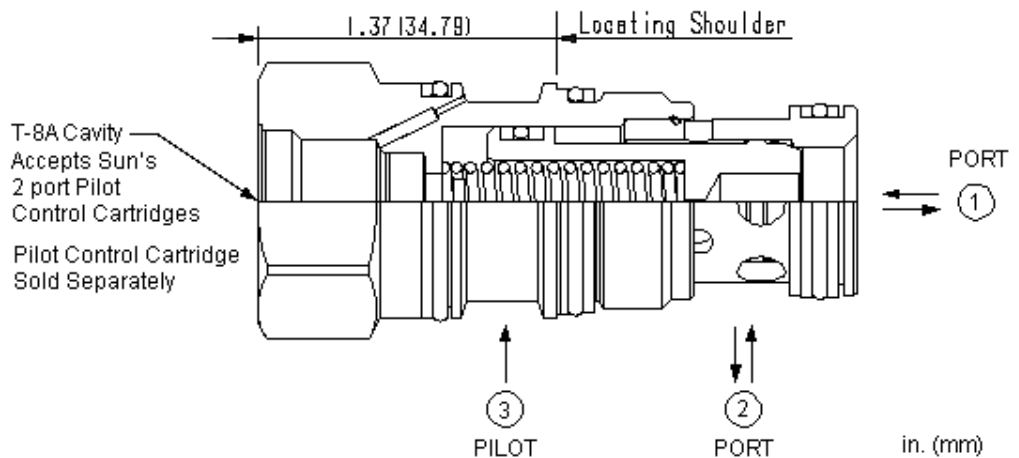
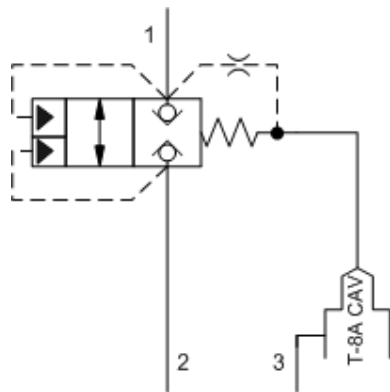
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LODA](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 1 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	1,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,53 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.20 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

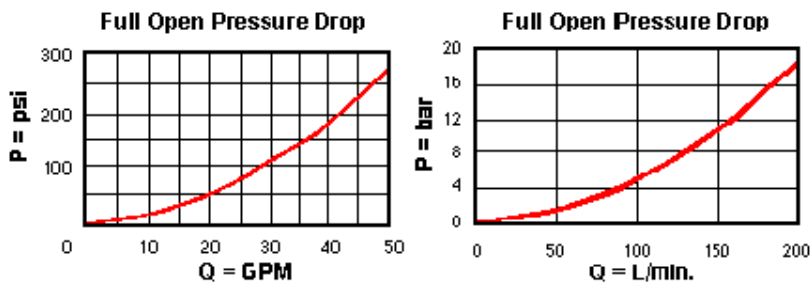
Model Code Example: LOFA8Array

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

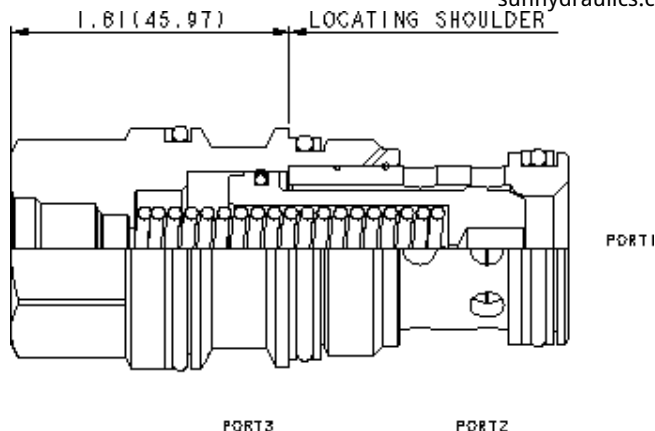
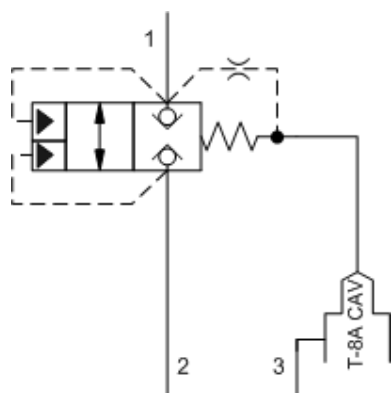
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFA](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 1 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	4,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,8 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.47 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

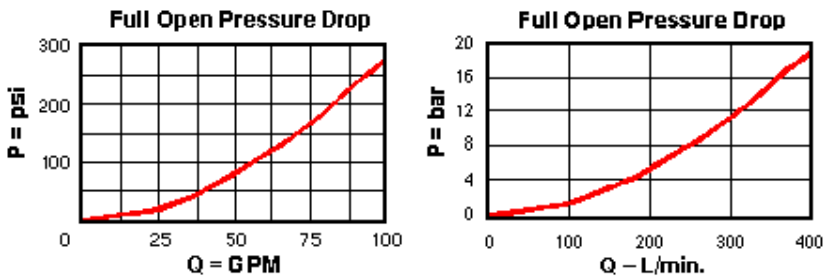
Model Code Example: LOHA8Array

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

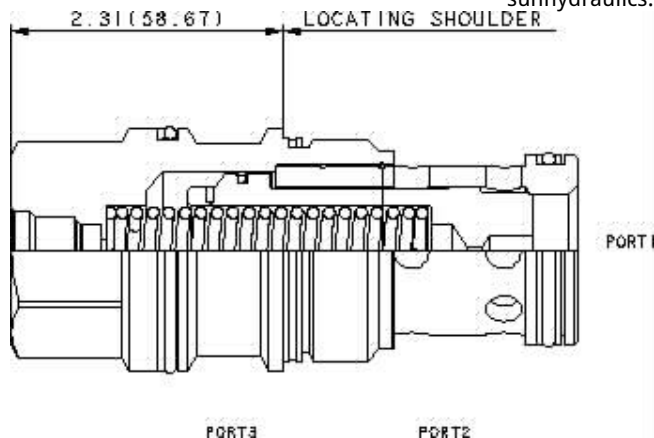
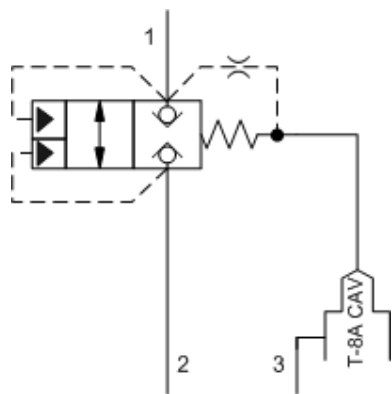
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHA](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 1 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	6,9 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.16 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

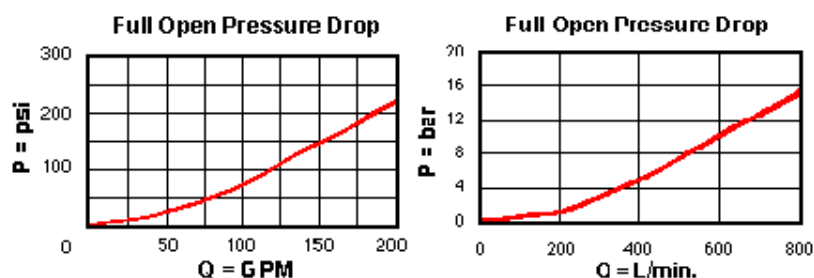
Model Code Example: LOJA8Array

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

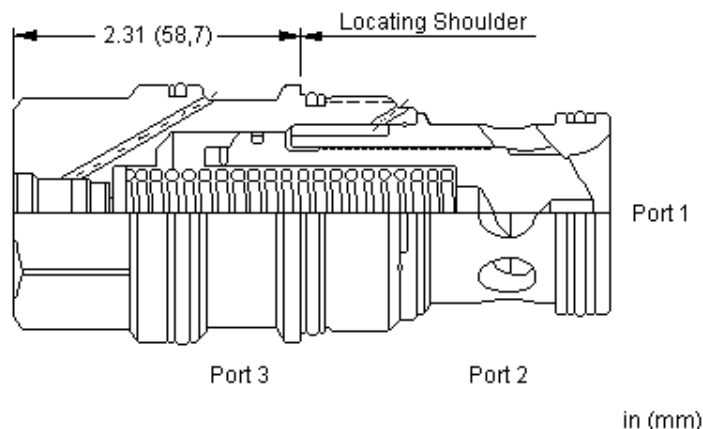
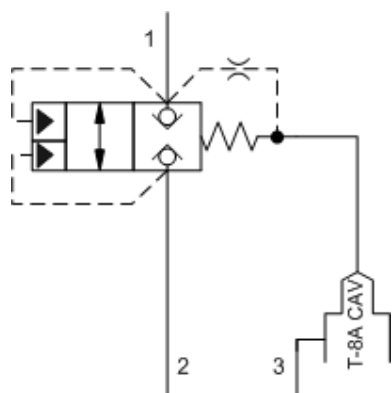
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJA](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 1 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	7,7 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.13 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

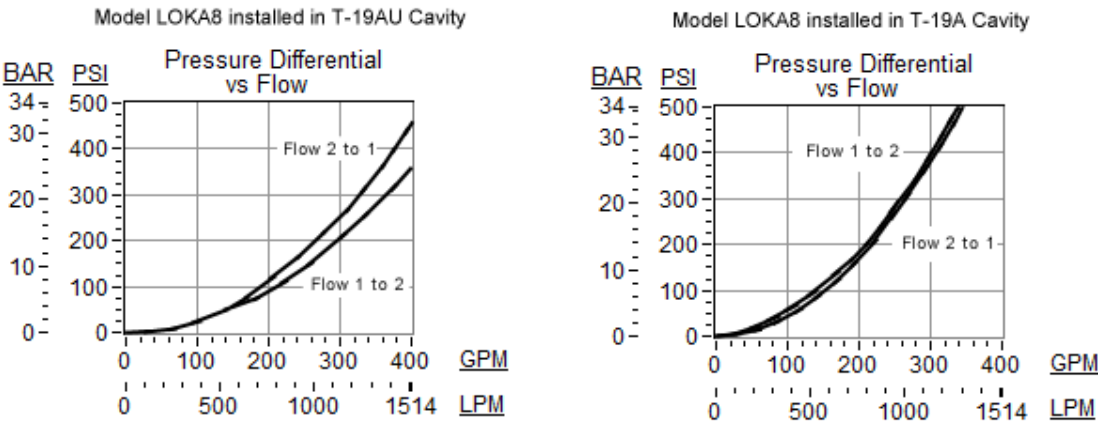
Model Code Example: LOKA8DN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

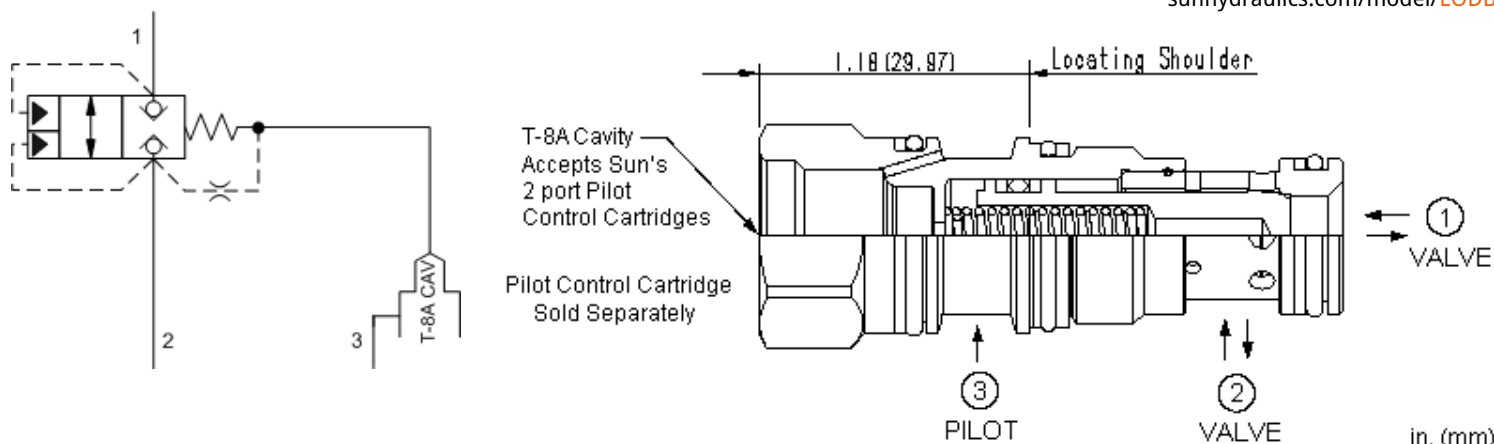
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOKA](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 2 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	95 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	0,66 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,53 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.10 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

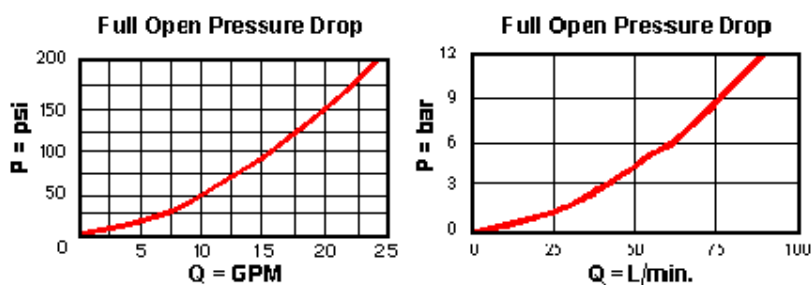
Model Code Example: LODB8Array

BIAS PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

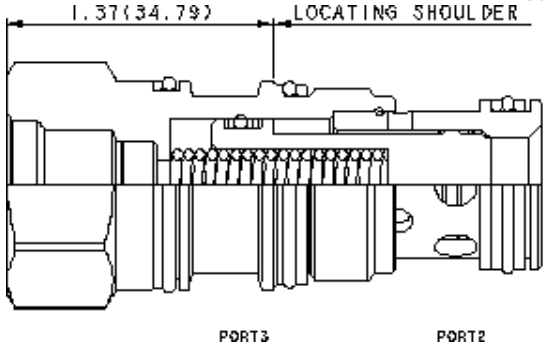
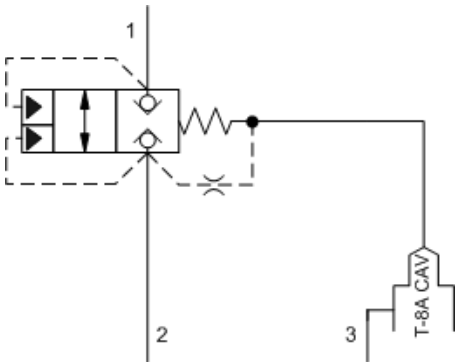
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LODB](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 2 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	1,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,53 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.20 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

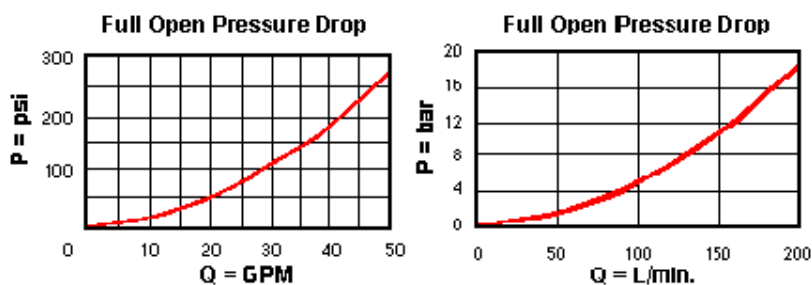
Model Code Example: LOFB8DN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

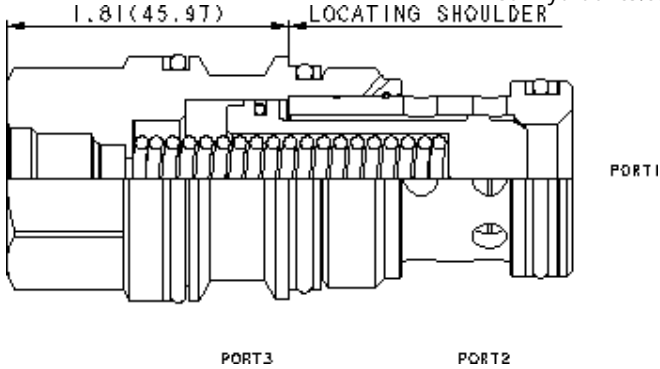
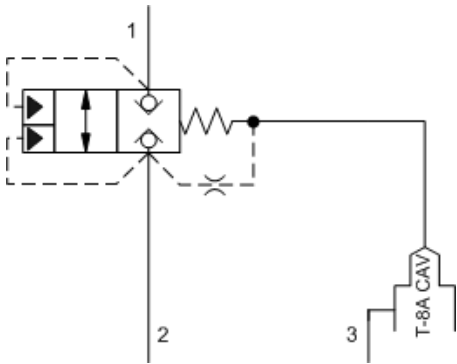
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFB](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 2 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	4,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,8 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.48 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

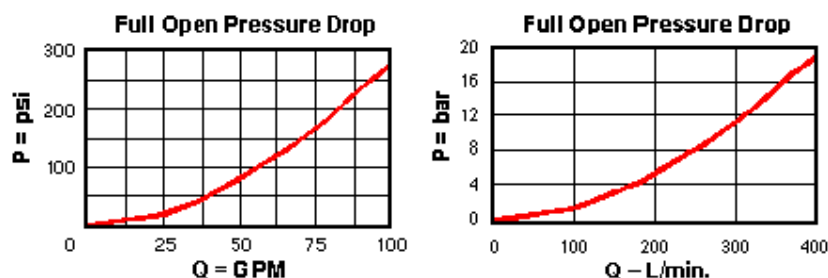
Model Code Example: LOHB8Array

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		E EPDM	
		V Viton	

TECHNICAL FEATURES

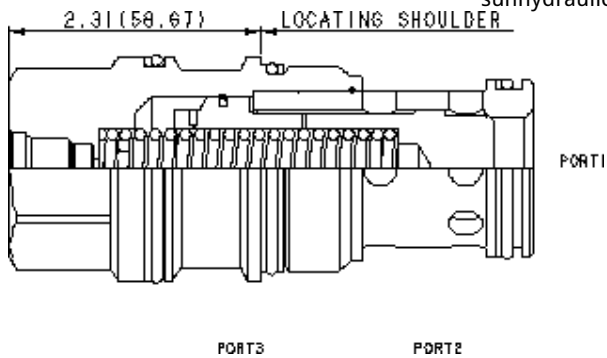
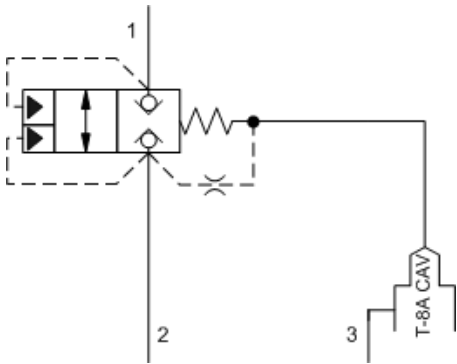
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHB](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 2 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	6,9 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.17 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

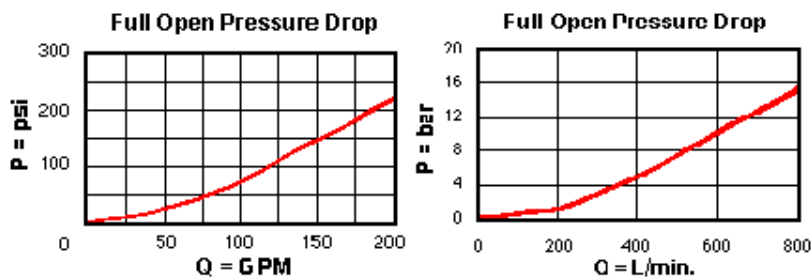
Model Code Example: LOJB8Array

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

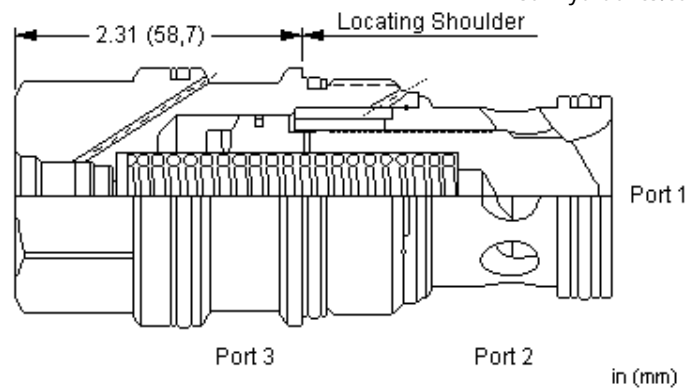
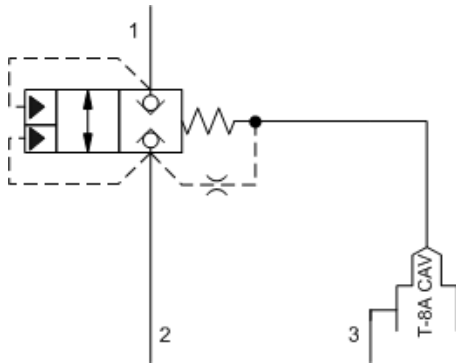
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJB](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2



This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 2 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	7,7 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.14 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

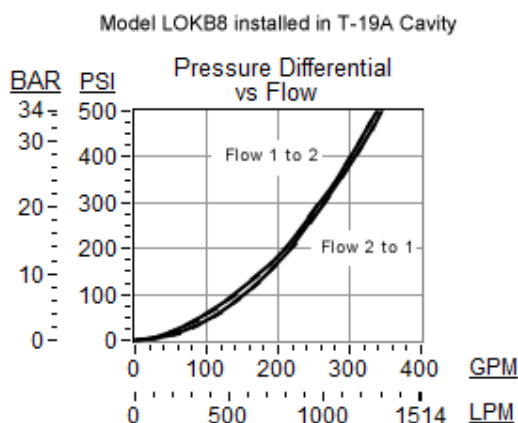
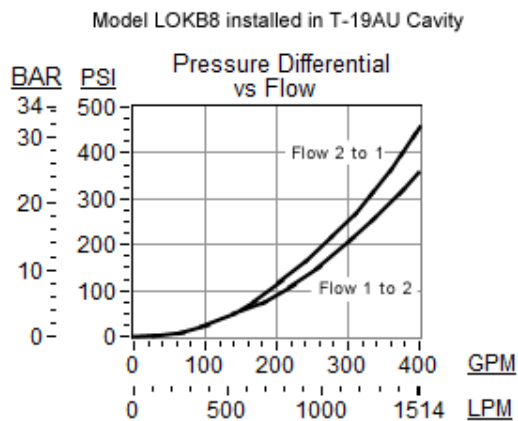
Model Code Example: LOKB8DN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

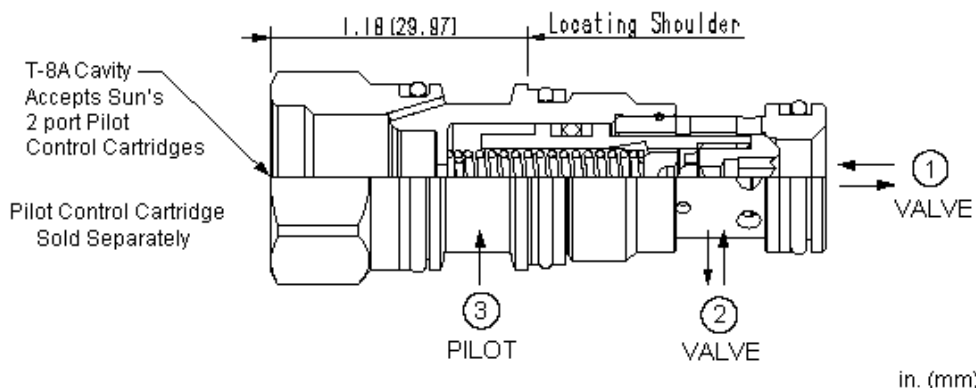
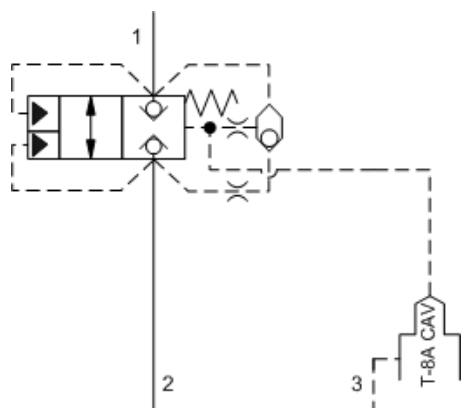
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOKB](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 2



This valve is an unbalanced, vent-to-open 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and incorporates an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	95 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	0,66 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,53 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	EPDM: 990011014
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.10 kg.

NOTES

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

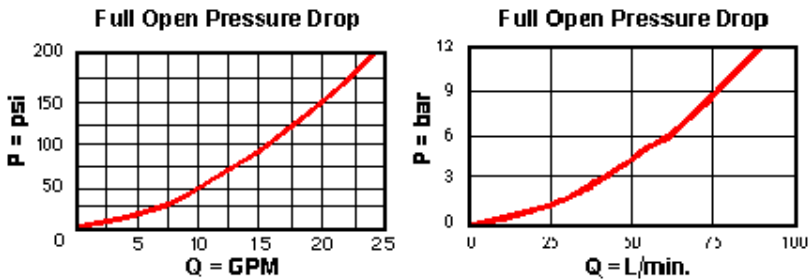
Model Code Example: LODD8DN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)	MATERIAL/COATING
D 50 psi (3,5 bar)		N Buna-N		Standard Material/Coating
		E EPDM		/AP Stainless Steel, Passivated
		V Viton		

TECHNICAL FEATURES

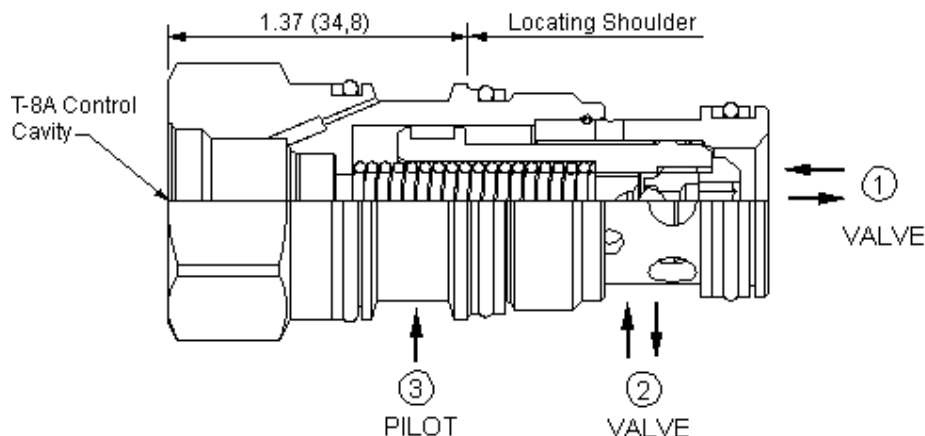
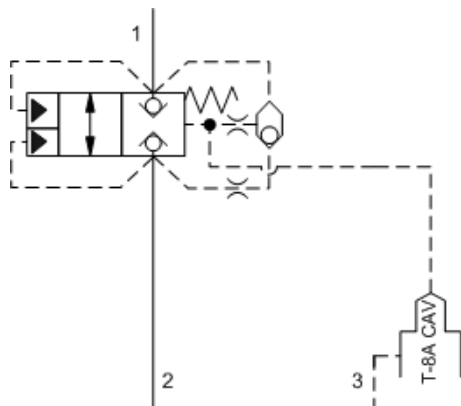
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LODD](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2



This valve is an unbalanced, vent-to-open 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and incorporates an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	1,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,53 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	EPDM: 990202014
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.20 kg.

NOTES

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

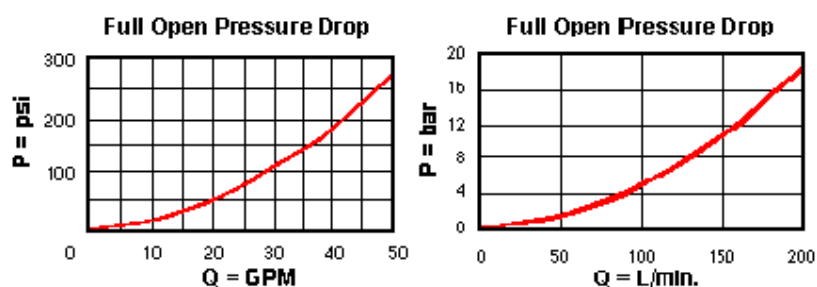
Model Code Example: LOFD8DN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		E EPDM	
		V Viton	

TECHNICAL FEATURES

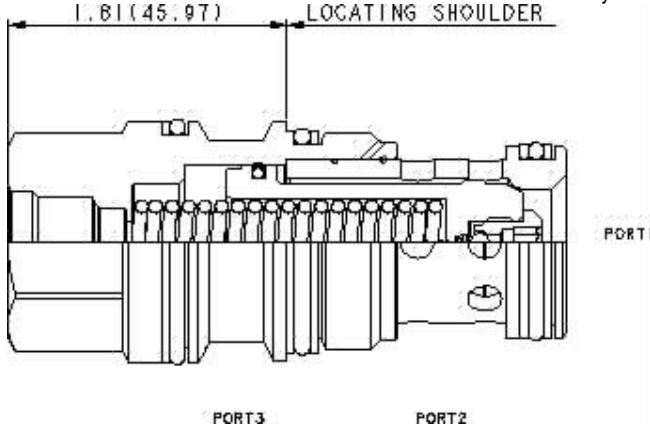
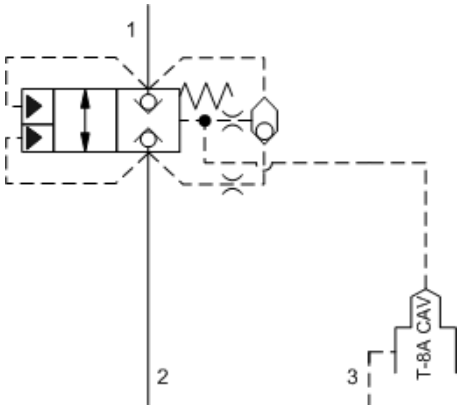
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFD](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2



This valve is an unbalanced, vent-to-open 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and incorporates an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	4,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,8 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.48 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

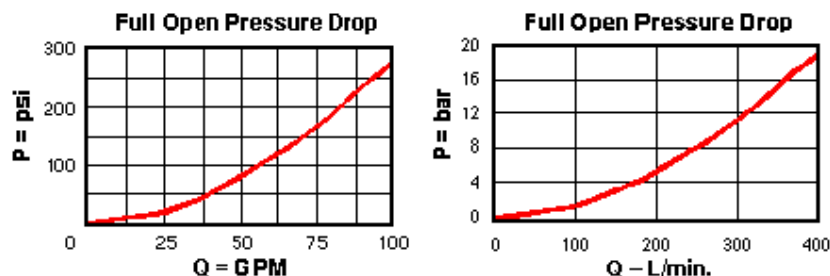
Model Code Example: LOHD8DN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		E EPDM	
		V Viton	

TECHNICAL FEATURES

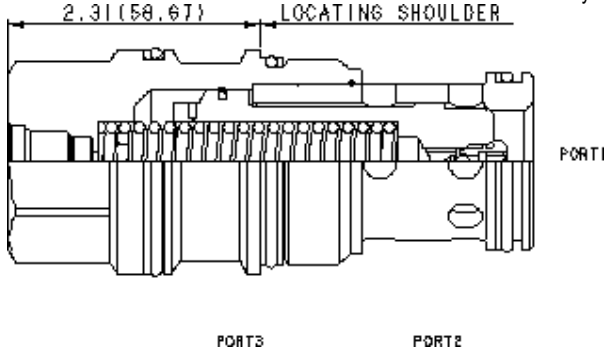
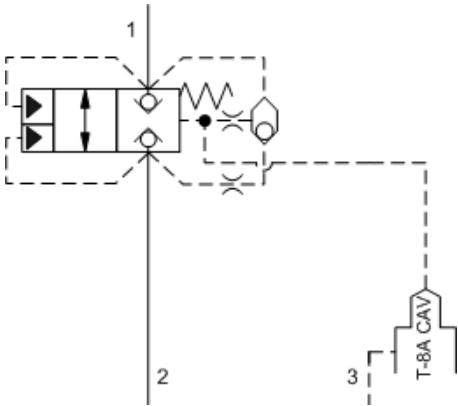
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHD](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2
- [LOHDL](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2



This valve is an unbalanced, vent-to-open 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and incorporates an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	6,9 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.17 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

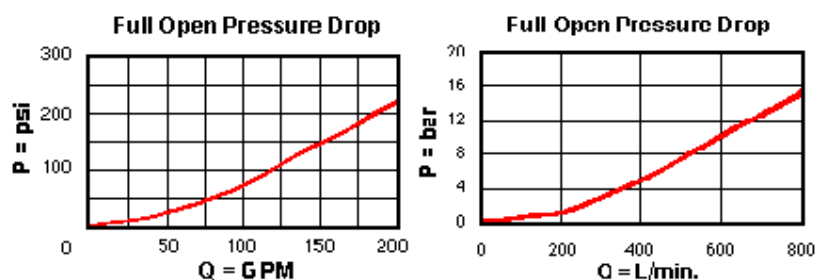
Model Code Example: LOJD8DN

CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

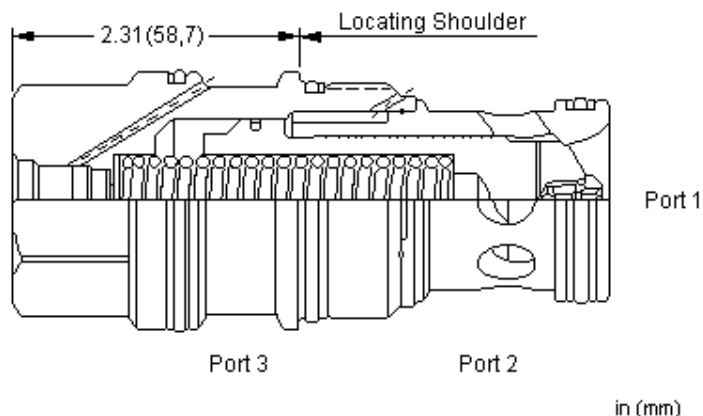
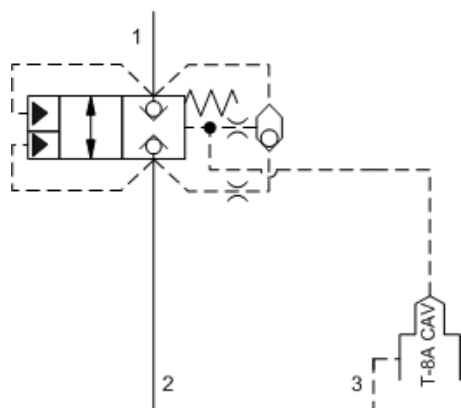
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJD](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2



This valve is an unbalanced, vent-to-open 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and incorporates an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Pilot Volume Displacement	7,7 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,9 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.13 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

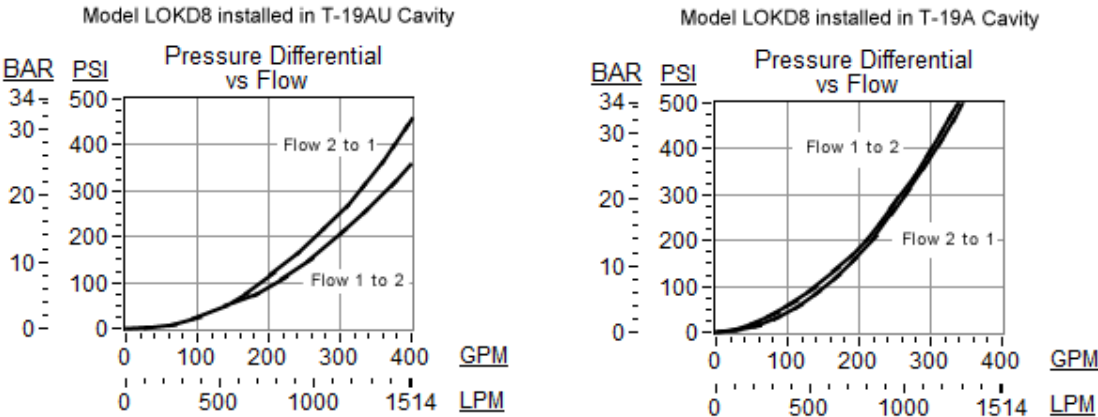
Model Code Example: LOKD8Array

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

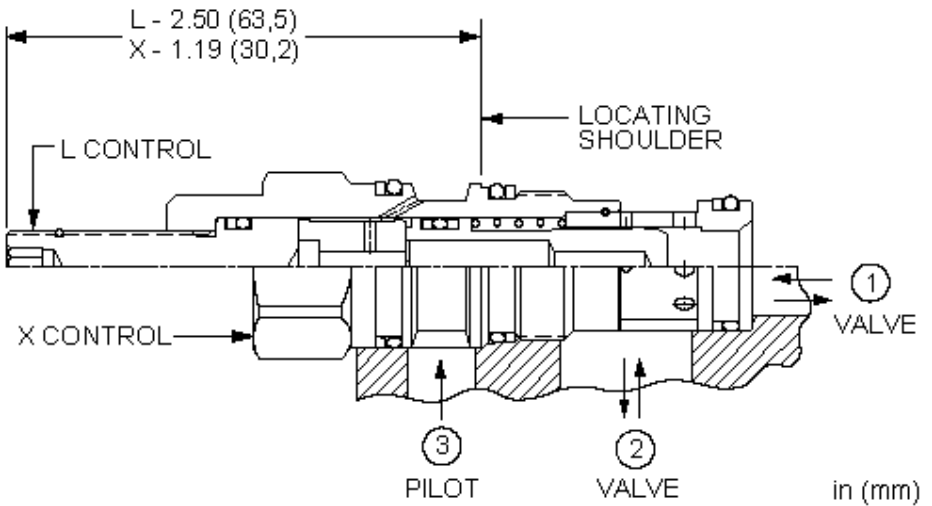
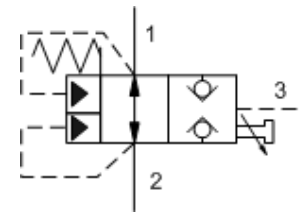
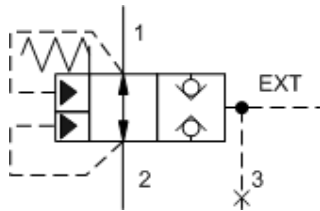
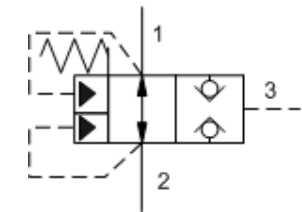
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOKD](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	95 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	0,66 cc
Pilot Passage into Valve	0,8 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	EPDM: 990011014
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.12 kg.

CONFIGURATION OPTIONS

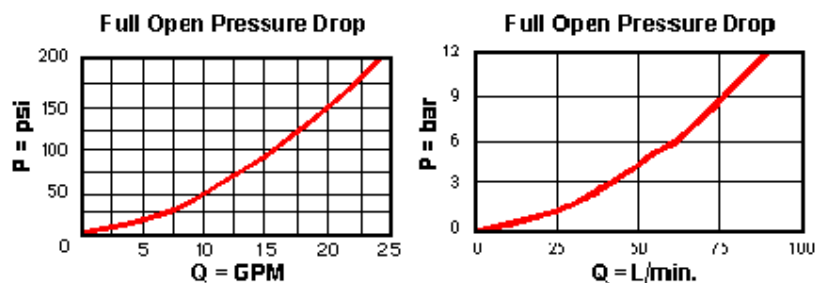
Model Code Example: LODOXDN

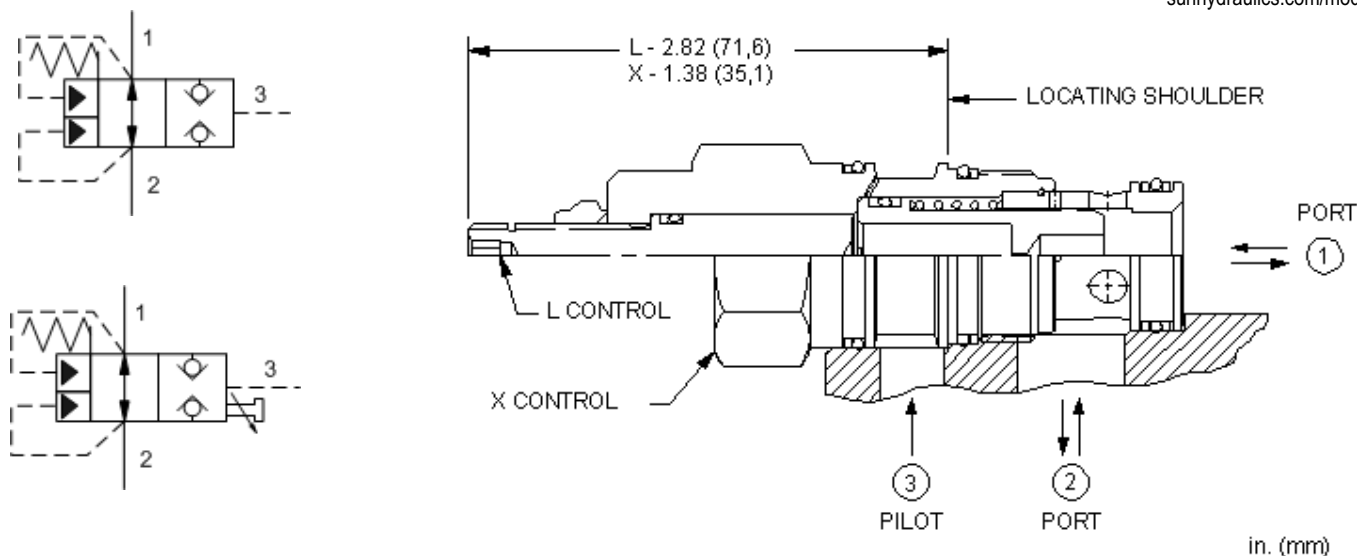
CONTROL	(X) MINIMUM PILOT PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
		E EPDM	/AP Stainless Steel, Passivated
		V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- These valves have positive seals between port 2 and the pilot area.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	1,1 cc
Pilot Passage into Valve	0,9 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.22 kg.

CONFIGURATION OPTIONS

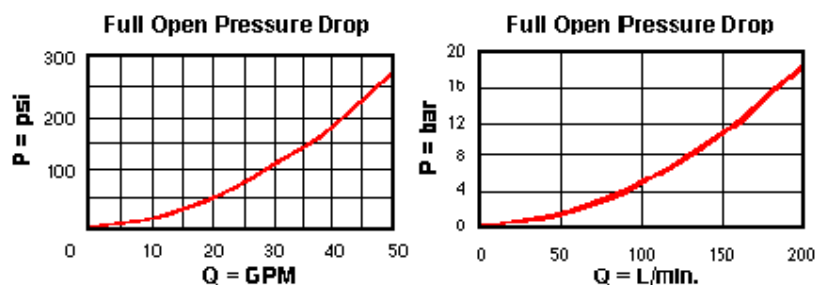
Model Code Example: LOFOXDN

CONTROL	(X) MINIMUM PILOT PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

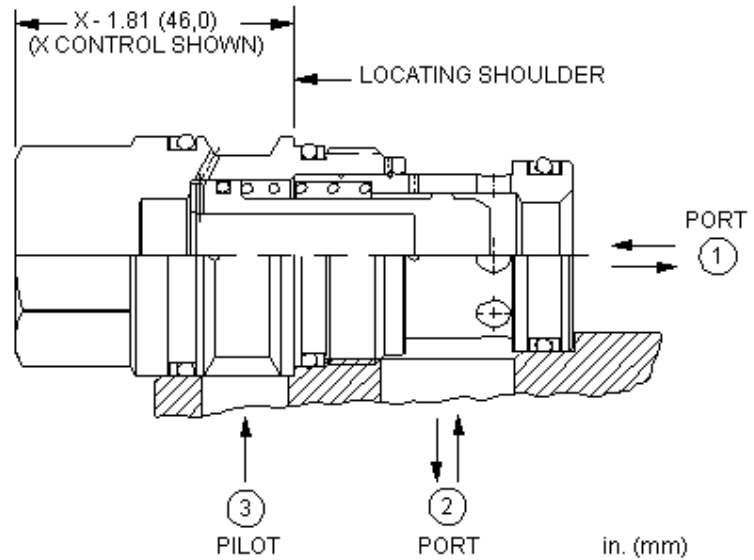
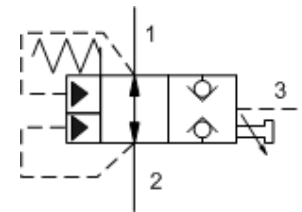
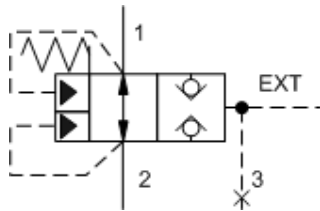
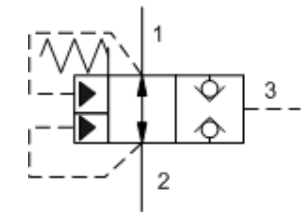
- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFOZ](#) Pilot-to-close, spring-biased open, unbalanced poppet logic element with position switch



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	4,1 cc
Pilot Passage into Valve	1,50 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	EPDM: 990017014
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.48 kg.

CONFIGURATION OPTIONS

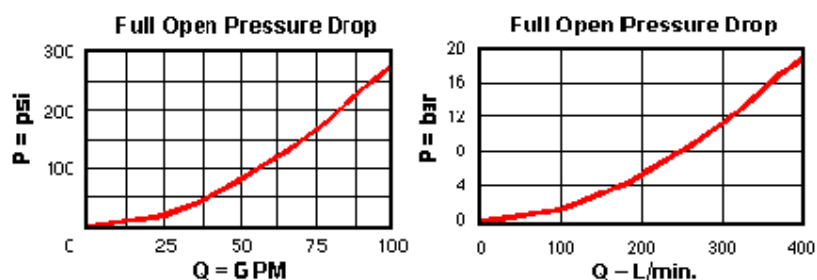
Model Code Example: LOHOXDN

CONTROL	(X) MINIMUM PILOT PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

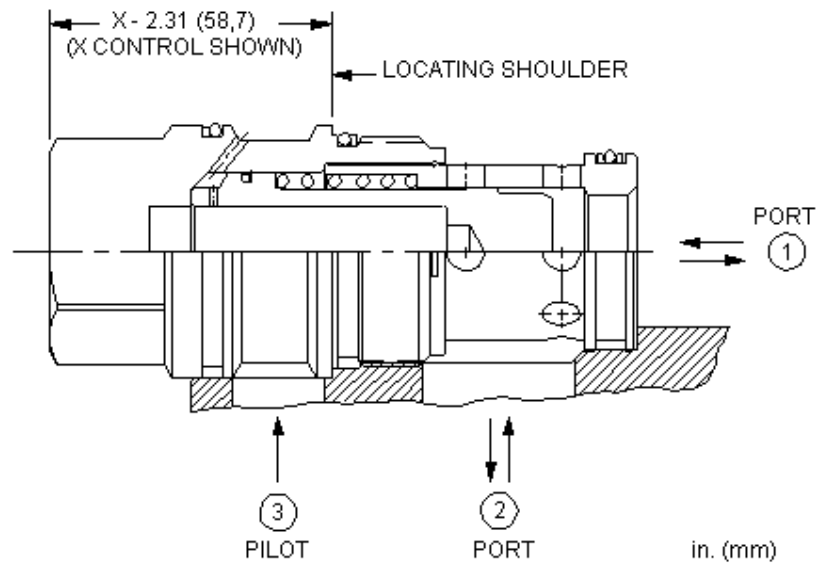
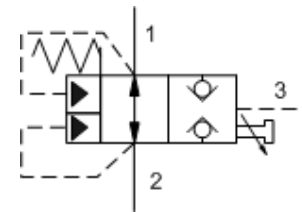
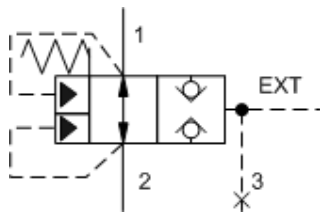
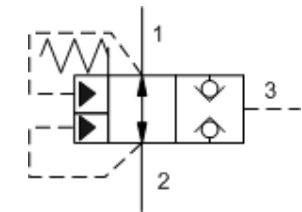
- These valves have positive seals between port 2 and the pilot area.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHOZ](#) Pilot-to-close, spring-biased open, unbalanced poppet logic element with position switch



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	6,9 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	EPDM: 990019014
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.13 kg.

CONFIGURATION OPTIONS

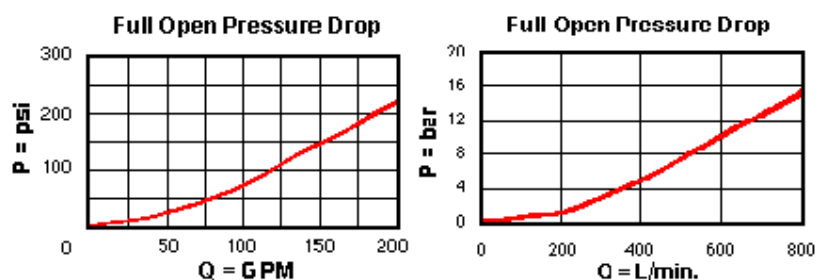
Model Code Example: LOJOXDN

CONTROL	(X) MINIMUM PILOT PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
		E EPDM	/AP Stainless Steel, Passivated
		V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

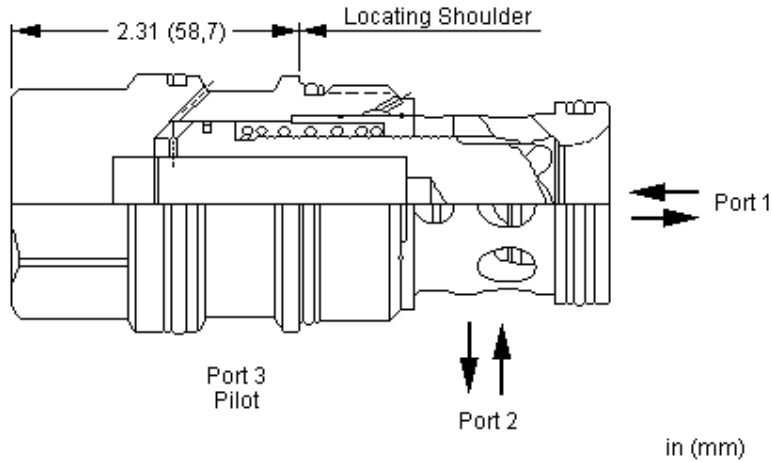
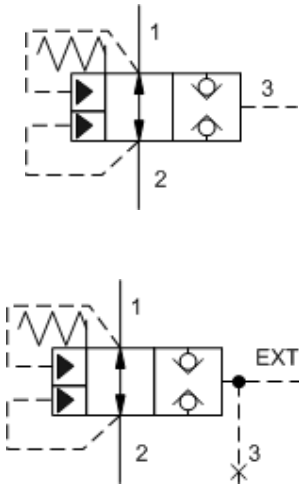
- These valves have positive seals between port 2 and the pilot area.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJOZ](#) Pilot-to-close, spring-biased open, unbalanced poppet logic element with position switch



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	7,7 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.13 kg.

CONFIGURATION OPTIONS

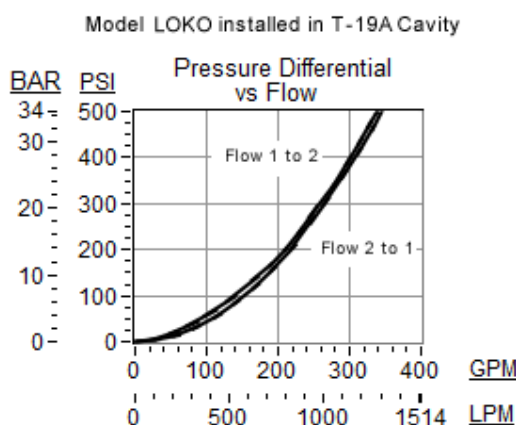
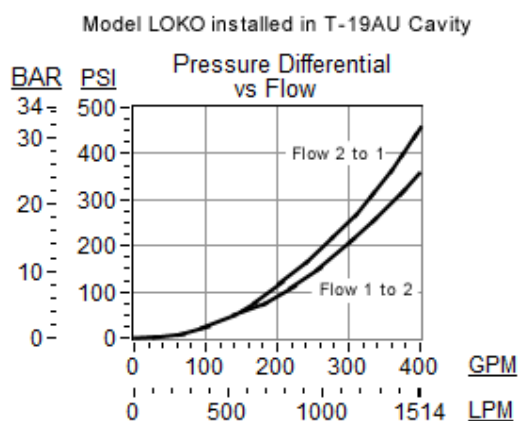
Model Code Example: LOKOXDN

CONTROL	(X) MINIMUM PILOT PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

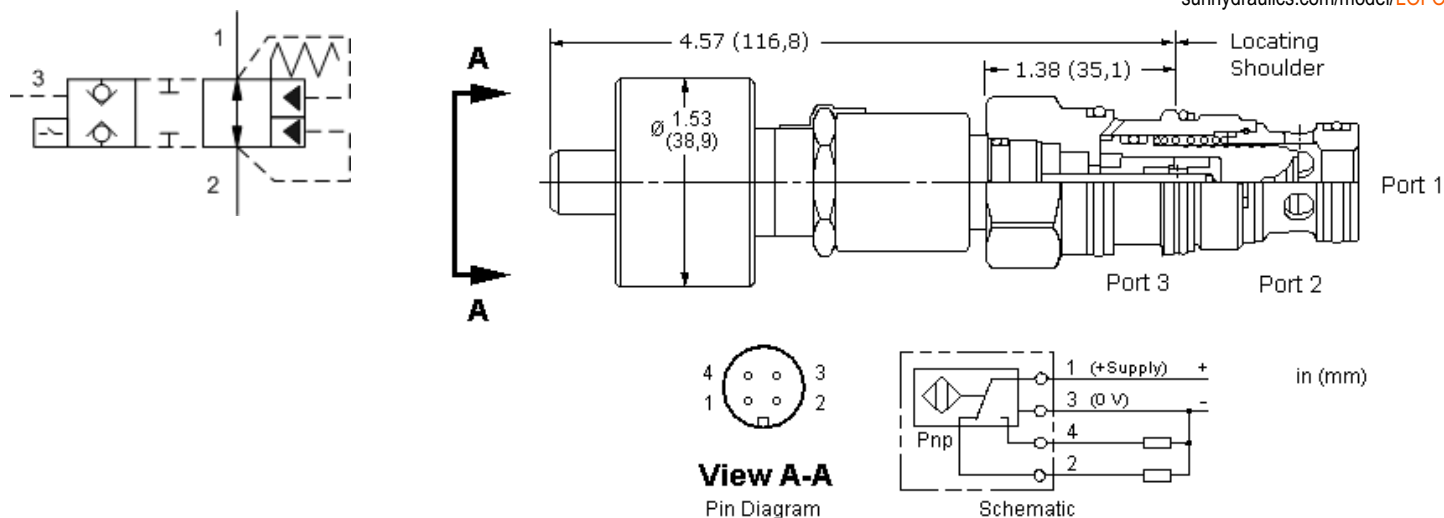
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOKOZ](#) Pilot-to-close, spring-biased open, unbalanced poppet logic element with position switch



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

This valve incorporates a position switch to provide confirmation that the valve is spring biased to the fully open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	1,1 cc
Pilot Passage into Valve	0,9 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.61 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

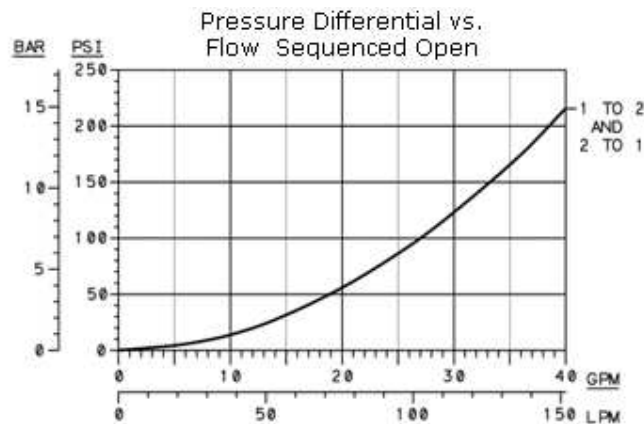
Model Code Example: LOFOZDN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

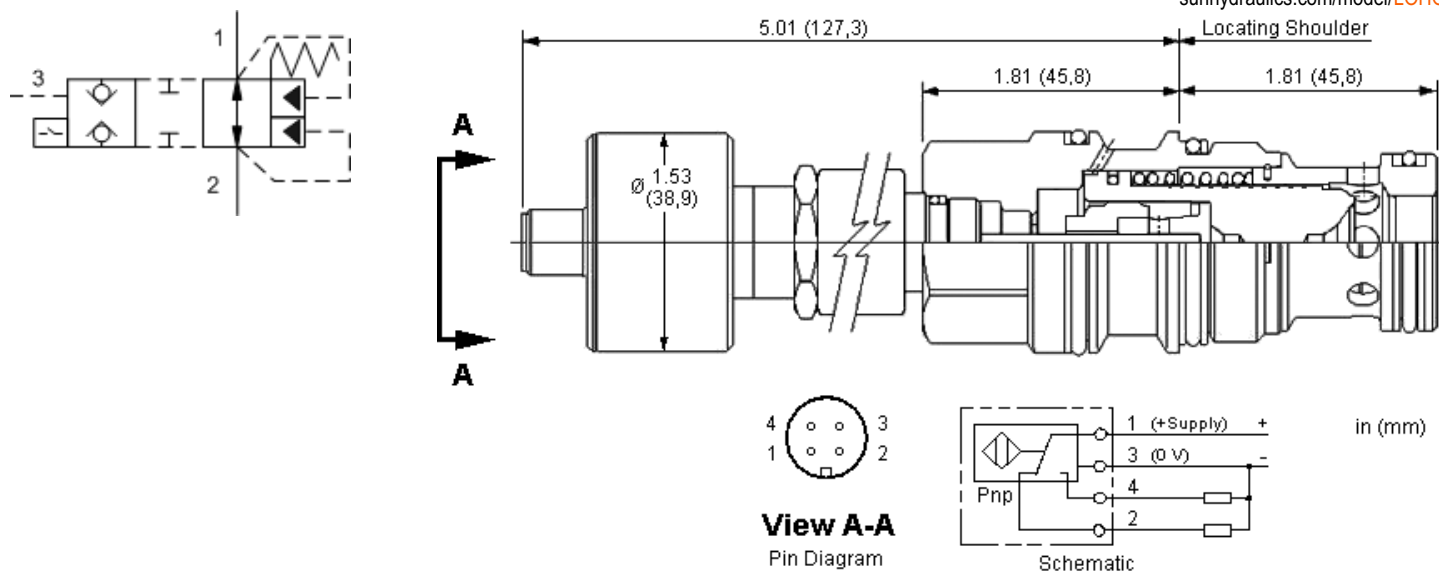
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFO](#) Pilot-to-close, spring-biased open, unbalanced poppet logic element



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

This valve incorporates a position switch to provide confirmation that the valve is spring biased to the fully open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	4,1 cc
Pilot Passage into Valve	1,50 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990117006
Model Weight	0.91 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

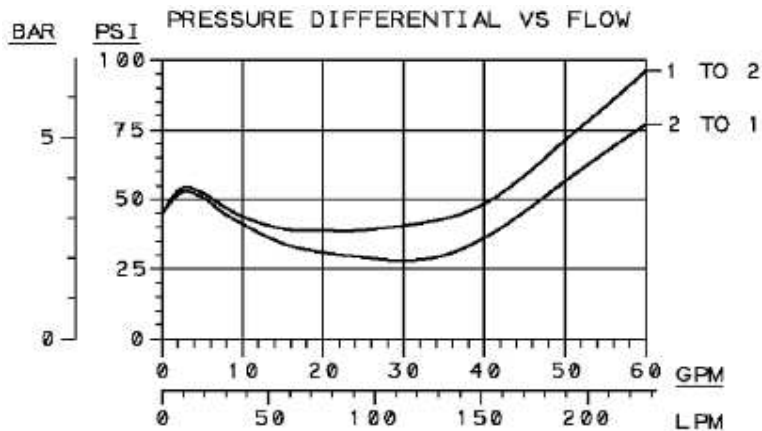
Model Code Example: LOHOZDN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

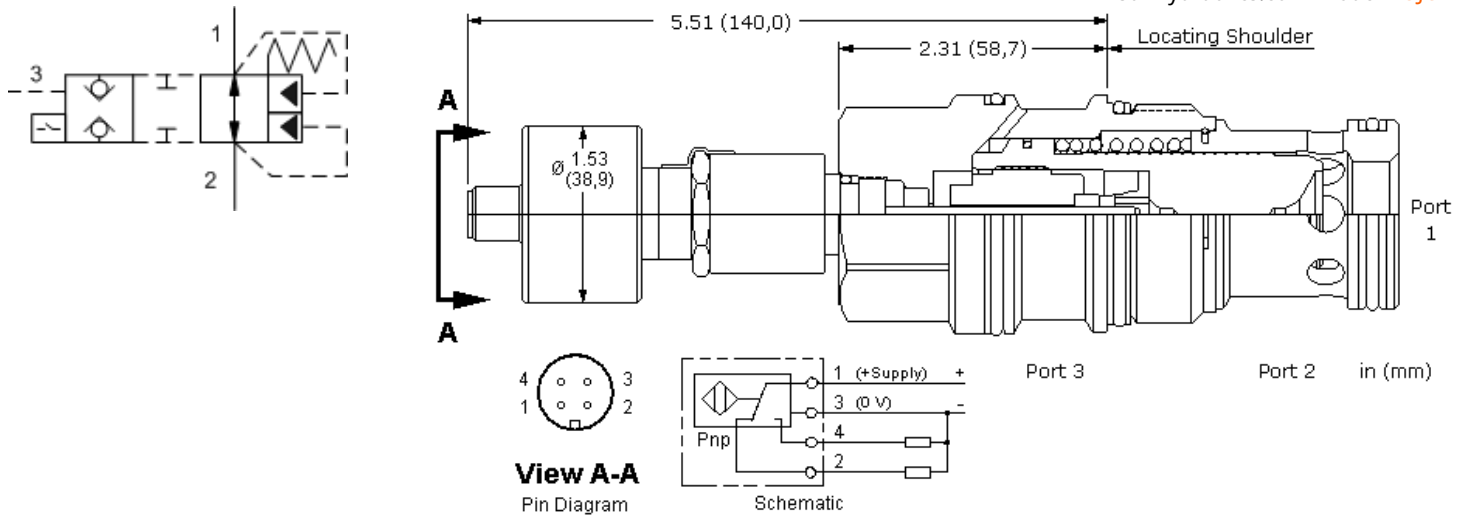
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- An optional protective cover, with mounting hardware included, may be ordered separately. See kit number: 991-043.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHO](#) Pilot-to-close, spring-biased open, unbalanced poppet logic element



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

This valve incorporates a position switch to provide confirmation that the valve is spring biased to the fully open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	6,9 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.61 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

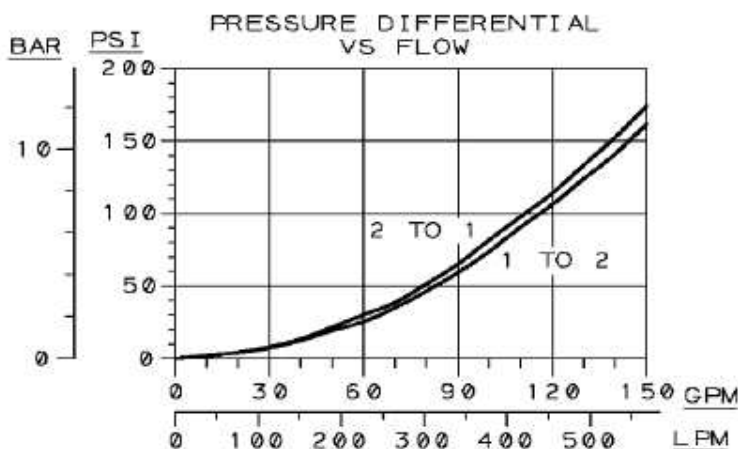
Model Code Example: LOJOZArray

CRACKING PRESSURE (D)	SEAL MATERIAL (N)
D 50 psi (3,5 bar)	N Buna-N
	V Viton

TECHNICAL FEATURES

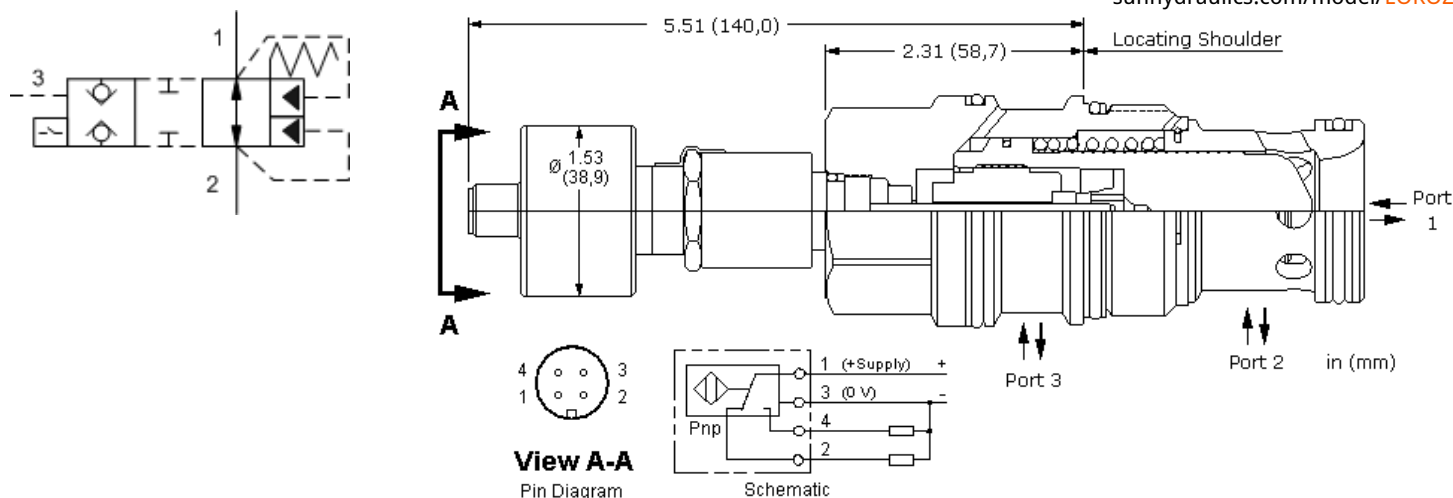
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJO](#) Pilot-to-close, spring-biased open, unbalanced poppet logic element



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

This valve incorporates a position switch to provide confirmation that the valve is spring biased to the fully open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	7,7 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.61 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

Model Code Example: LOKOZArray

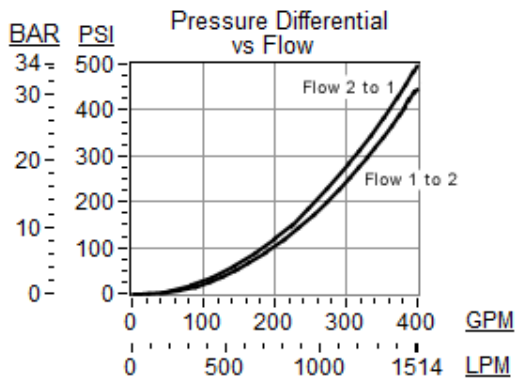
CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

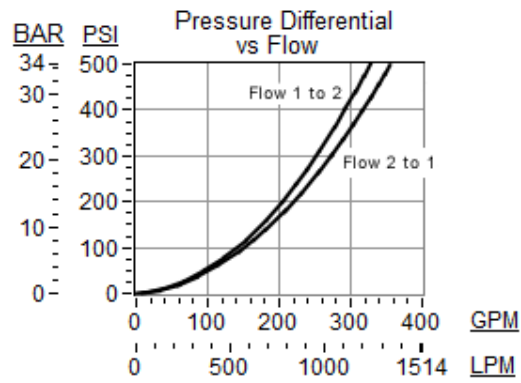
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

Model LOKOZ installed in T-19AU Cavity

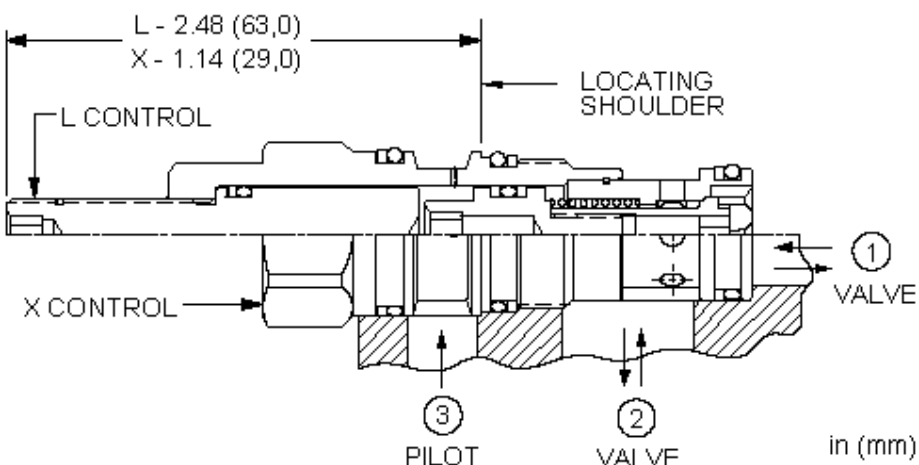
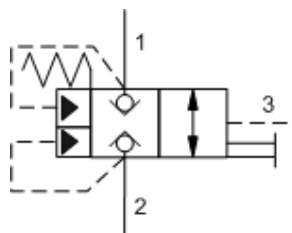
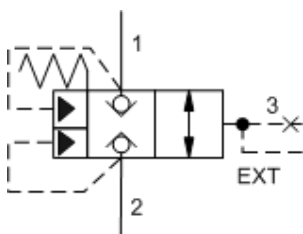
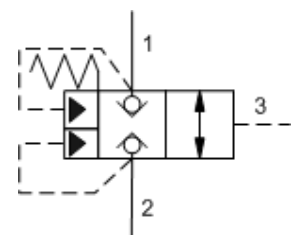


Model LOKOZ installed in T-19A Cavity



RELATED MODELS

- [LOKO](#) Pilot-to-close, spring-biased open, unbalanced poppet logic element



These unbalanced poppet, logic valves are 2-way switching elements that are spring-biased closed. Pressure at either work port 1 or 2 will further bias the valve to the closed position while pressure at port 3 will tend to open it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to open. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@70 bar
Pilot Volume Displacement	0,33 cc
Pilot Passage into Valve	0,8 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.13 kg.

CONFIGURATION OPTIONS

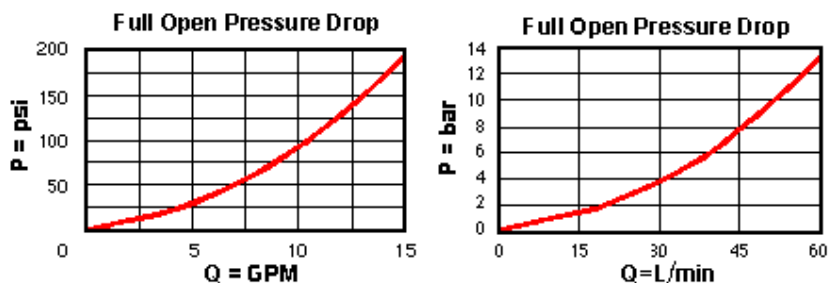
Model Code Example: LKDCXDN

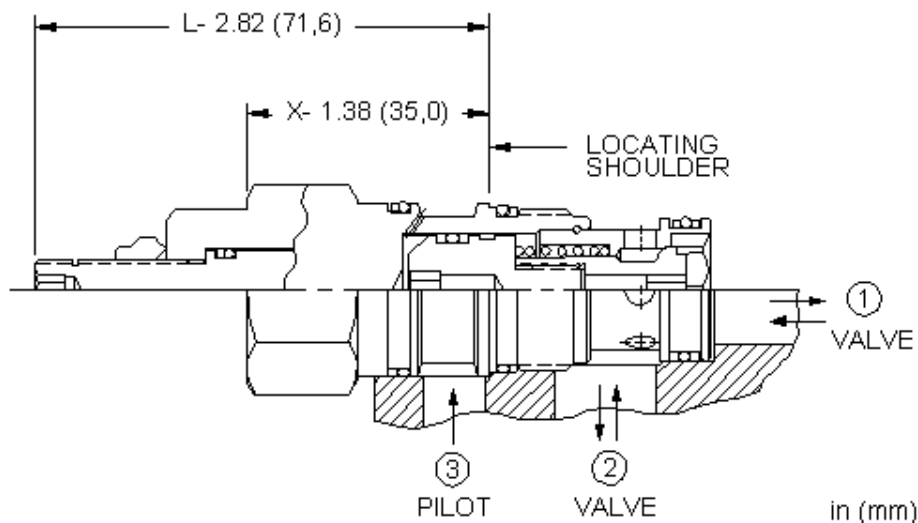
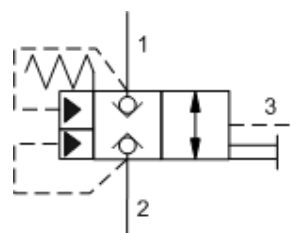
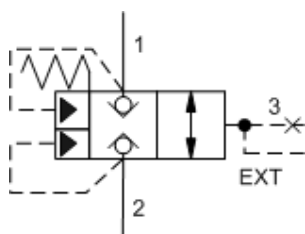
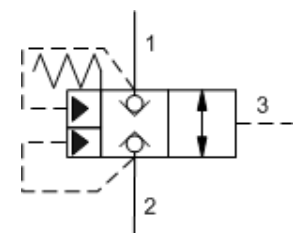
CONTROL	(X)	MINIMUM PILOT PRESSURE	(D)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Not Adjustable		D 50 psi (3,5 bar)		N Buna-N V Viton		Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





These unbalanced poppet, logic valves are 2-way switching elements that are spring-biased closed. Pressure at either work port 1 or 2 will further bias the valve to the closed position while pressure at port 3 will tend to open it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to open. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

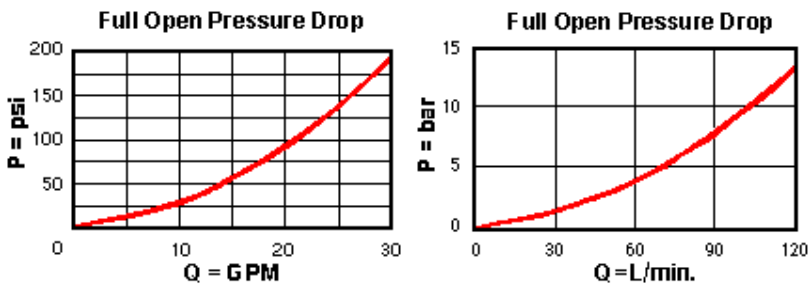
Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@70 bar
Pilot Volume Displacement	0,98 cc
Pilot Passage into Valve	0,9 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	EPDM: 990202014
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.23 kg.

CONFIGURATION OPTIONS		Model Code Example: LKFCXDN	
CONTROL	(X) MINIMUM PILOT PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
		E EPDM	/AP Stainless Steel, Passivated
		V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

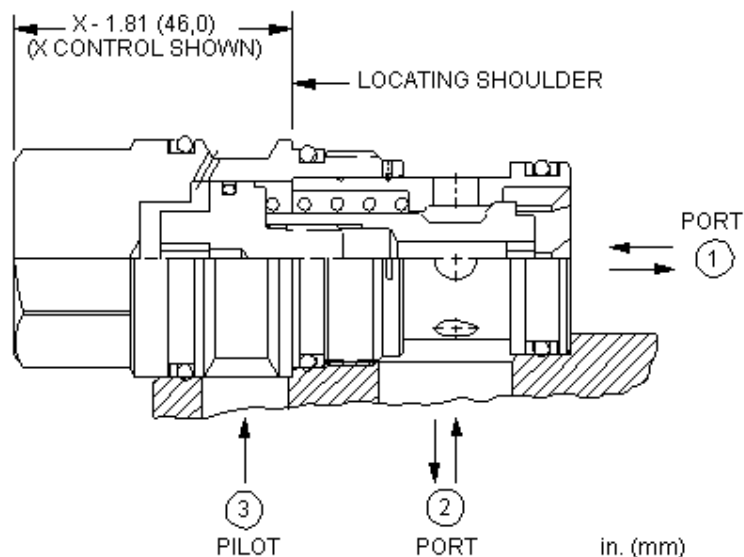
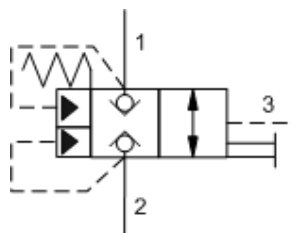
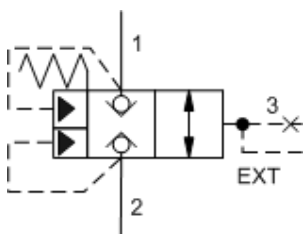
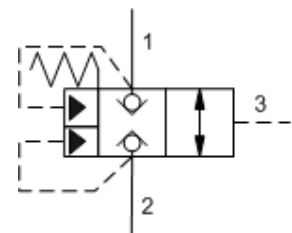
- These valves have positive seals between port 2 and the pilot area.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LKFCZ](#) Pilot-to-open, spring-biased closed, unbalanced poppet logic element with position switch



These unbalanced poppet, logic valves are 2-way switching elements that are spring-biased closed. Pressure at either work port 1 or 2 will further bias the valve to the closed position while pressure at port 3 will tend to open it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to open. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@70 bar
Pilot Volume Displacement	2,5 cc
Pilot Passage into Valve	1,50 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	EPDM: 990017014
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.52 kg.

CONFIGURATION OPTIONS

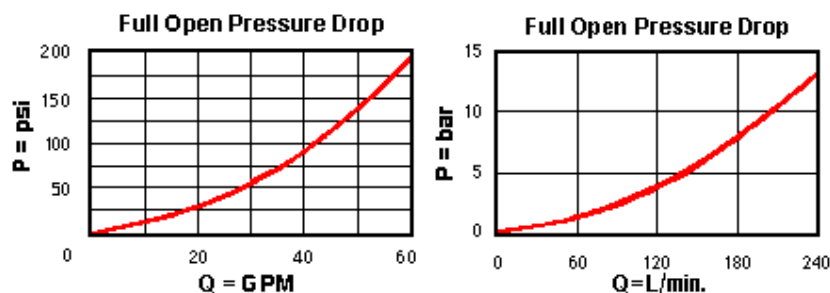
Model Code Example: LKHCXDN

CONTROL	(X) MINIMUM PILOT PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
		E EPDM	/AP Stainless Steel, Passivated
		V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

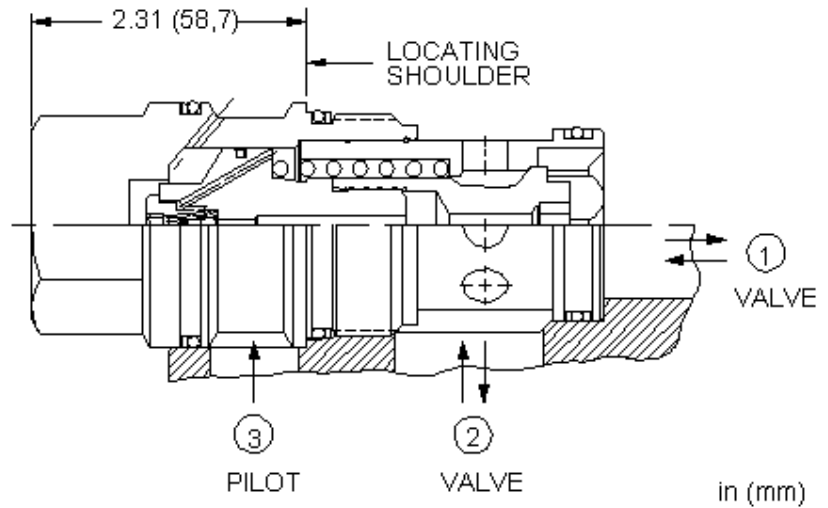
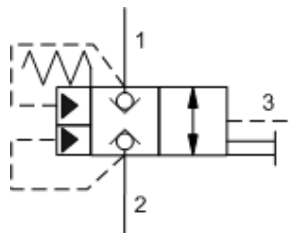
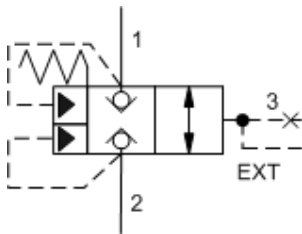
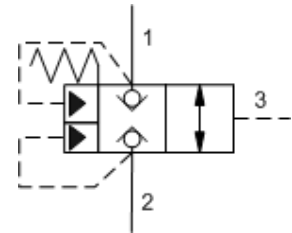
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LKHCZ](#) Pilot-to-open, spring-biased closed, unbalanced poppet logic element with position switch



These unbalanced poppet, logic valves are 2-way switching elements that are spring-biased closed. Pressure at either work port 1 or 2 will further bias the valve to the closed position while pressure at port 3 will tend to open it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to open. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@70 bar
Pilot Volume Displacement	4,9 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	EPDM: 990019014
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.20 kg.

CONFIGURATION OPTIONS

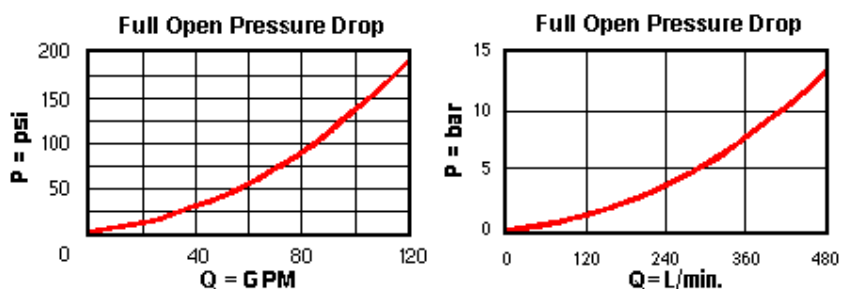
Model Code Example: LKJCXDN

CONTROL	(X) MINIMUM PILOT PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

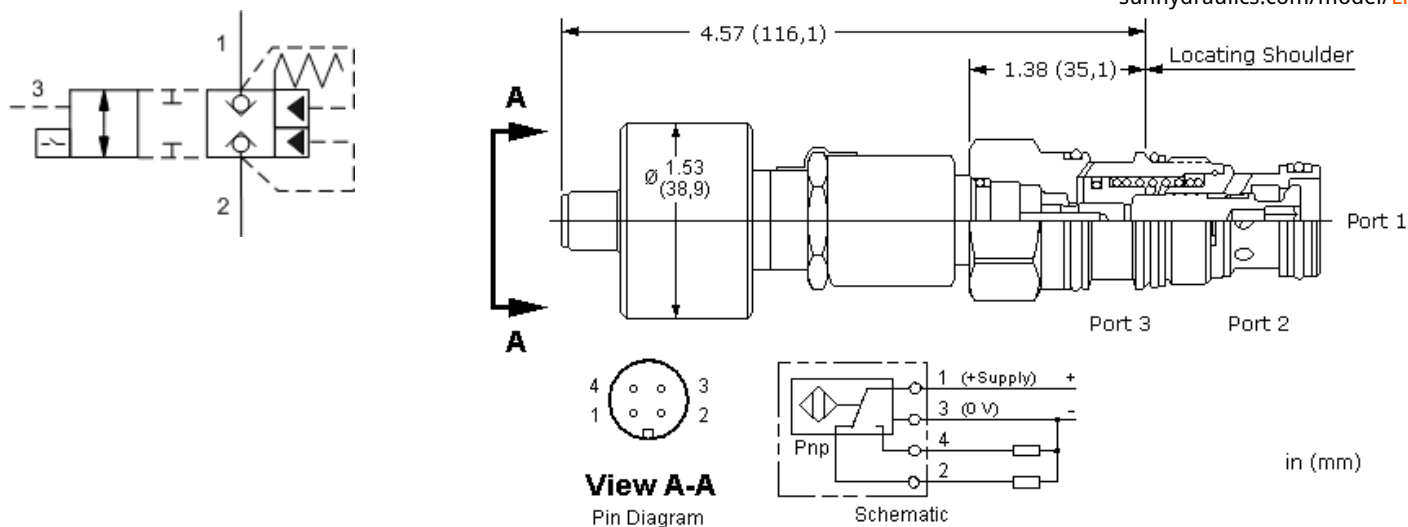
- These valves have positive seals between port 2 and the pilot area.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LKJCZ](#) Pilot-to-open, spring-biased closed, unbalanced poppet logic element with position switch



These unbalanced poppet, logic valves are 2-way switching elements that are spring-biased closed. Pressure at either work port 1 or 2 will further bias the valve to the closed position while pressure at port 3 will tend to open it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to open. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	80 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	0,98 cc
Pilot Passage into Valve	0,9 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	EPDM: 990202014
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.61 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

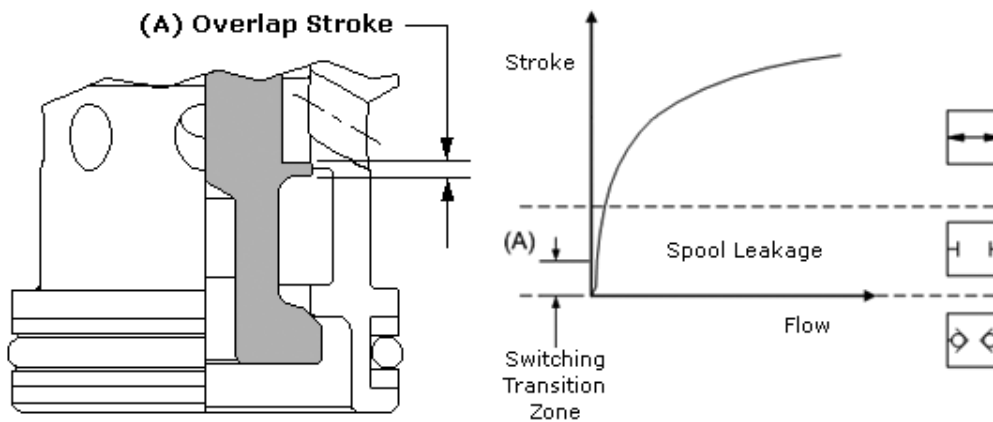
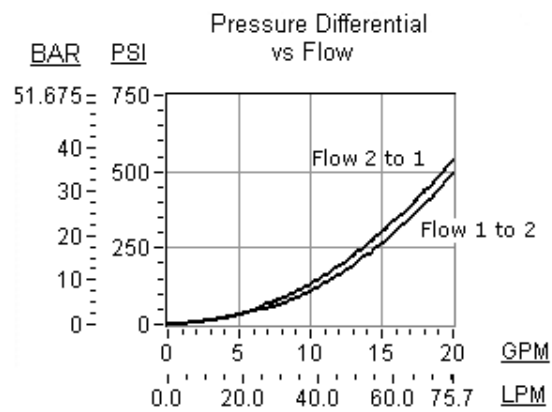
Model Code Example: LKFCZDN

MINIMUM PILOT PRESSURE (D)	SEAL MATERIAL (N)
D 50 psi (3,5 bar)	N Buna-N
	E EPDM
	V Viton

TECHNICAL FEATURES

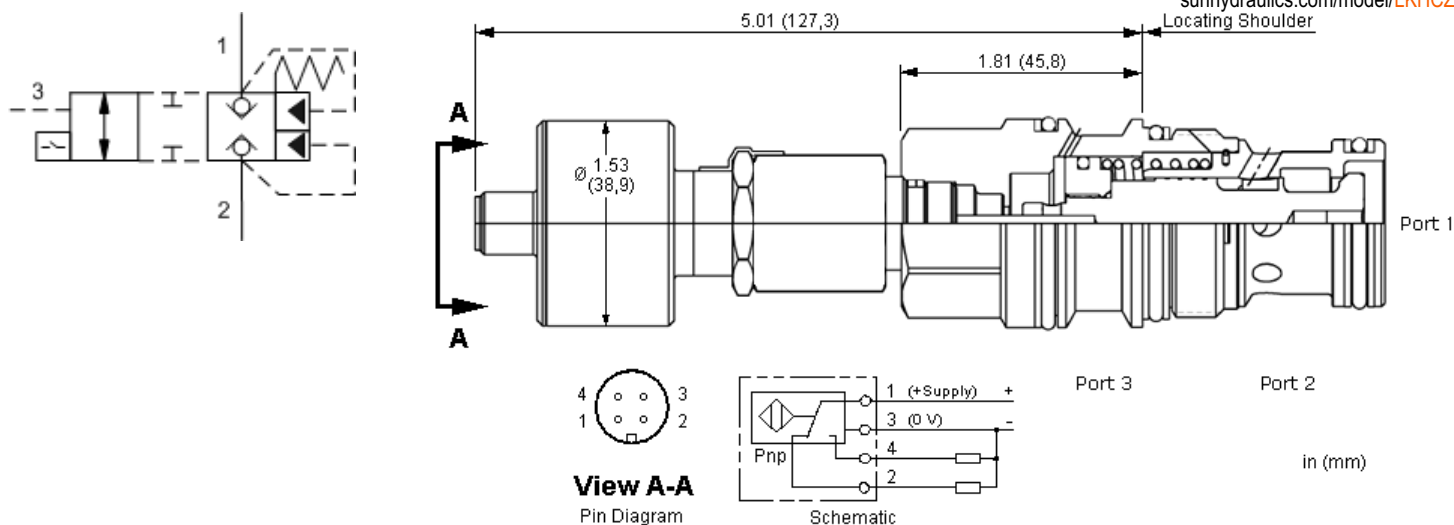
- The position switch in this valve provides confirmation that the valve is closed.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LKFC](#) Pilot-to-open, spring-biased closed, unbalanced poppet logic element



These unbalanced poppet, logic valves are 2-way switching elements that are spring-biased closed. Pressure at either work port 1 or 2 will further bias the valve to the closed position while pressure at port 3 will tend to open it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to open. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	160 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	2,5 cc
Pilot Passage into Valve	1,50 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	EPDM: 990017014
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.89 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

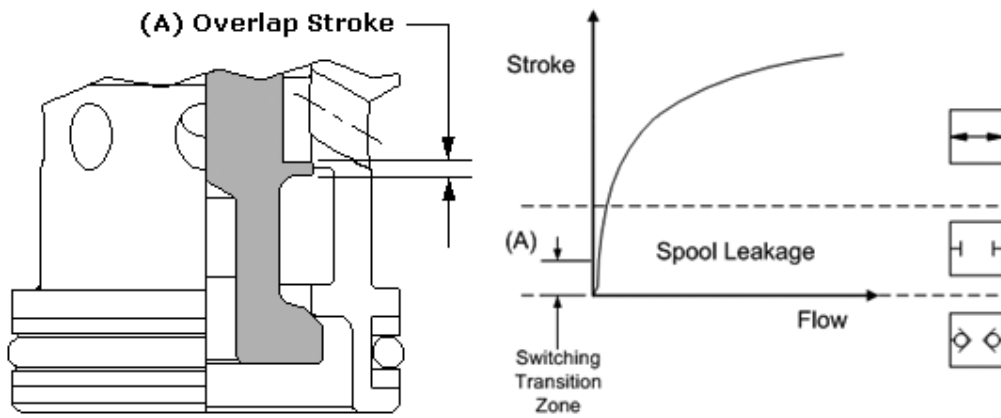
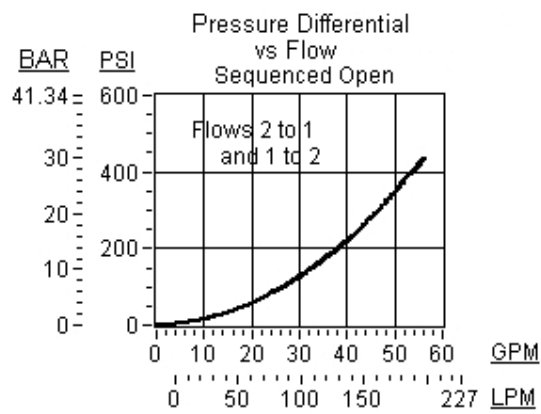
Model Code Example: LKHCZDN

MINIMUM PILOT PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		E EPDM	
		V Viton	

TECHNICAL FEATURES

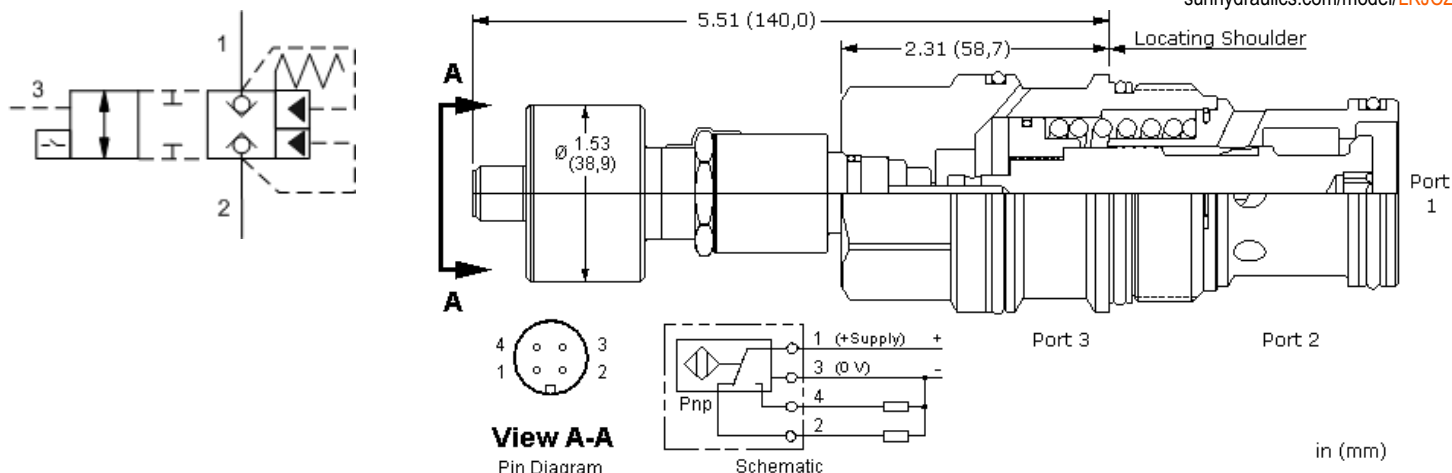
- The position switch in this valve provides confirmation that the valve is closed.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- An optional protective cover, with mounting hardware included, may be ordered separately. See kit number: 991-043.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LKHC](#) Pilot-to-open, spring-biased closed, unbalanced poppet logic element



These unbalanced poppet, logic valves are 2-way switching elements that are spring-biased closed. Pressure at either work port 1 or 2 will further bias the valve to the closed position while pressure at port 3 will tend to open it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to open. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	320 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	4,9 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.54 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

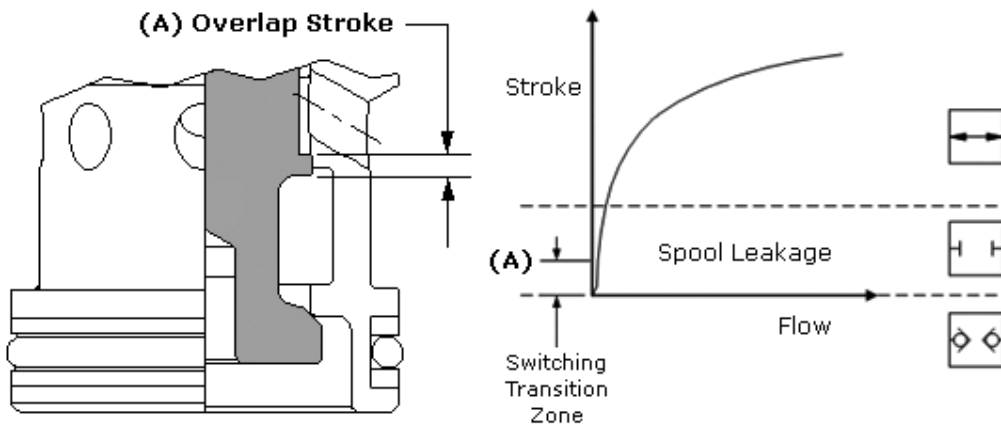
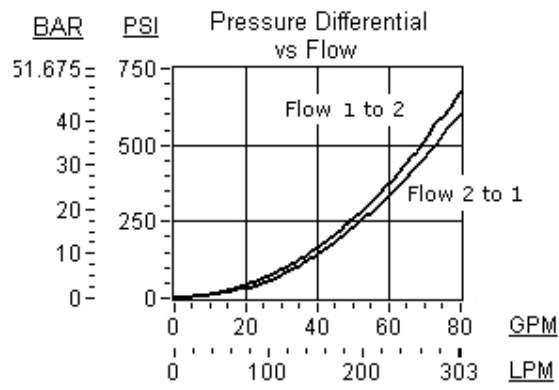
Model Code Example: LKJCZDN

MINIMUM PILOT PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

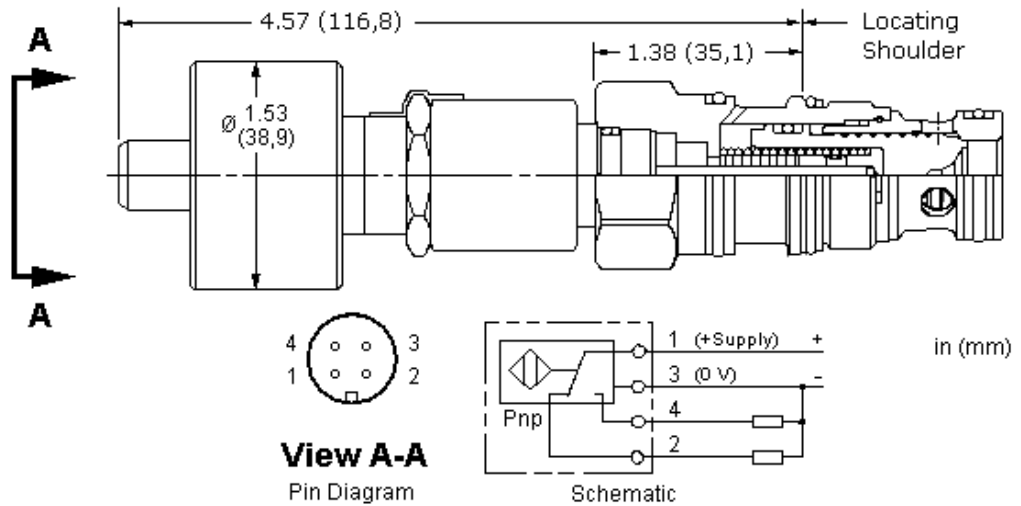
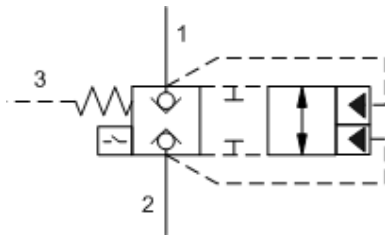
- The position switch in this valve provides confirmation that the valve is closed.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LKJC](#) Pilot-to-open, spring-biased closed, unbalanced poppet logic element



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated by the pressure at port 3, plus the spring force, must be greater than the sum of the forces generated by the pressures at ports 1 and 2 for the valve to remain closed.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	1,1 cc
Pilot Passage into Valve	0,9 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.61 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

Model Code Example: LOFCZDN

NOMINAL CONTROL PRESSURE (D) SEAL MATERIAL (N)

D 50 psi (3,5 bar)

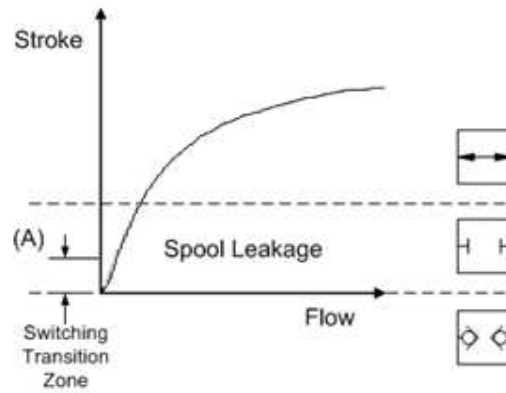
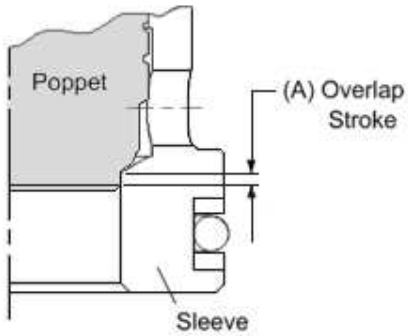
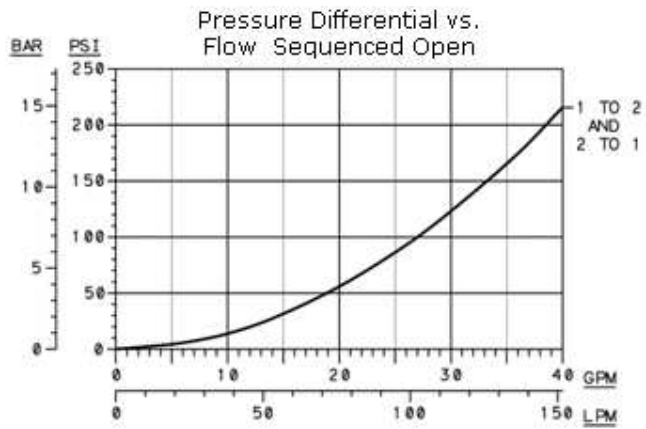
N Buna-N

V Viton

TECHNICAL FEATURES

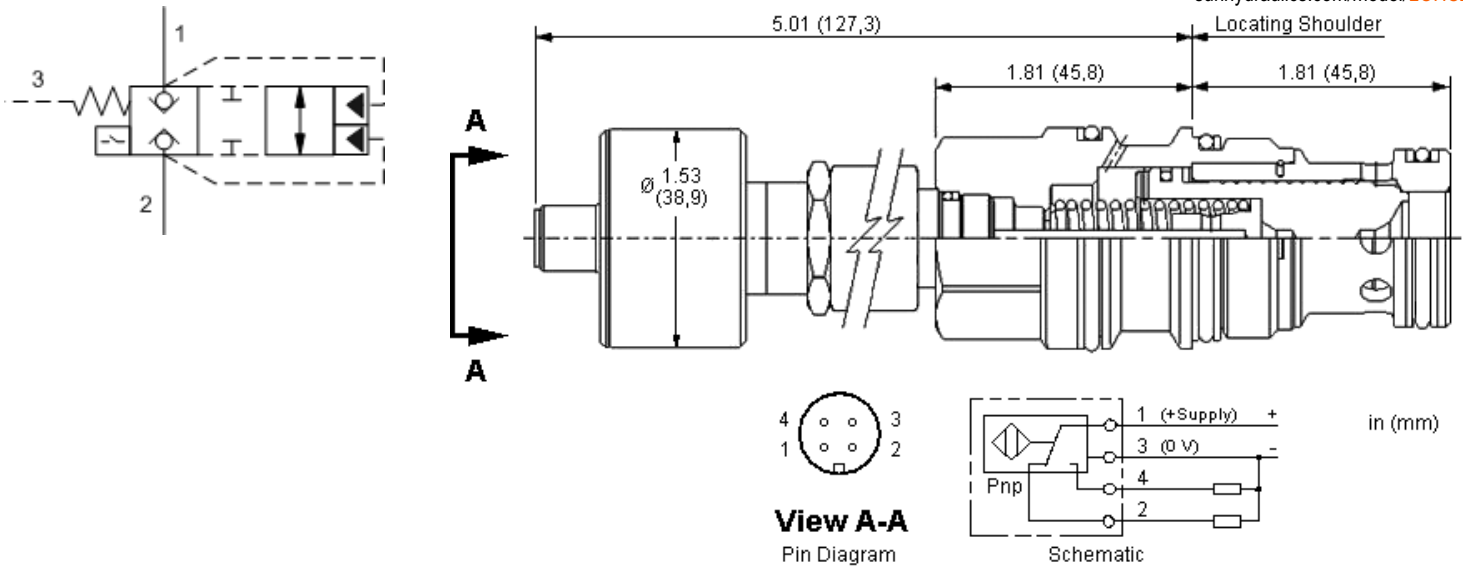
- The position switch in this valve provides confirmation that the valve is closed.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- An optional protective cover, with mounting hardware included, may be ordered separately. See kit number: 991-043.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFC](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated by the pressure at port 3, plus the spring force, must be greater than the sum of the forces generated by the pressures at ports 1 and 2 for the valve to remain closed.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	4,1 cc
Pilot Passage into Valve	1,50 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.91 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

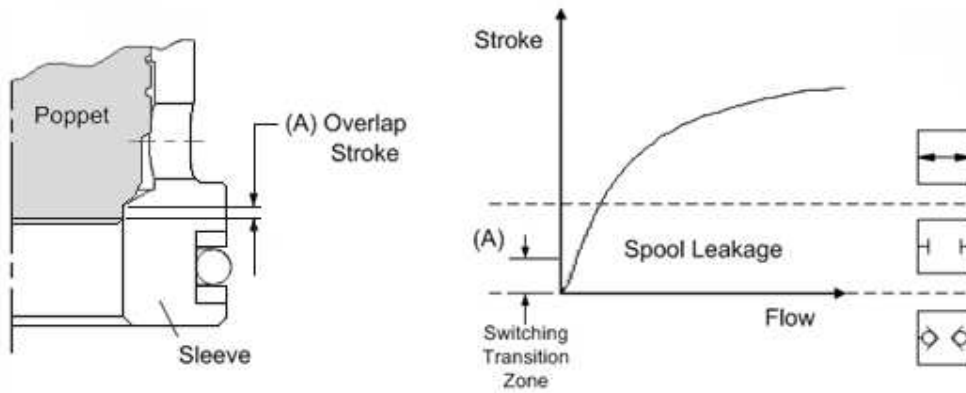
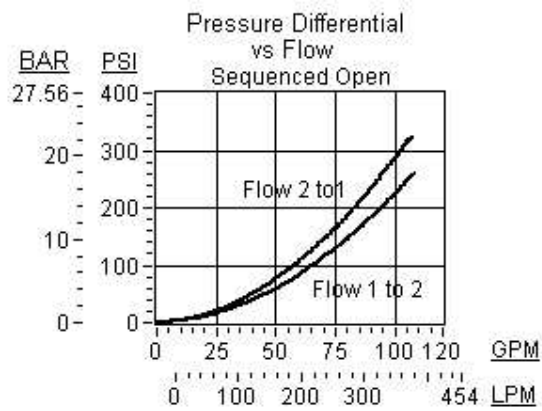
Model Code Example: LOHCZDN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

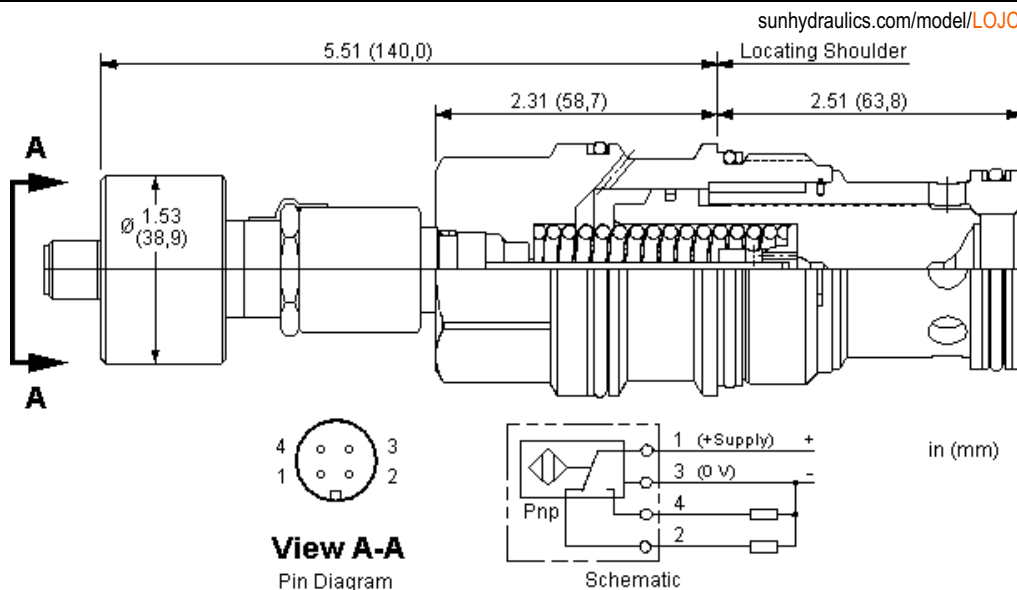
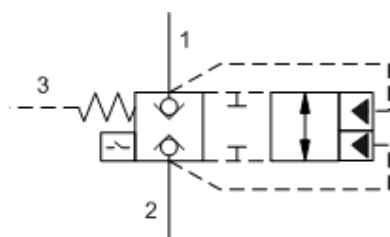
- The position switch in this valve provides confirmation that the valve is closed.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- An optional protective cover, with mounting hardware included, may be ordered separately. See kit number: 991-043.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOHC](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element
- [LOHCK](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element
- [LOHCL](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated by the pressure at port 3, plus the spring force, must be greater than the sum of the forces generated by the pressures at ports 1 and 2 for the valve to remain closed.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	760 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	6,9 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.59 kg.

SWITCH SPECIFICATIONS

Maximum Operating Pressure	350 bar
Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

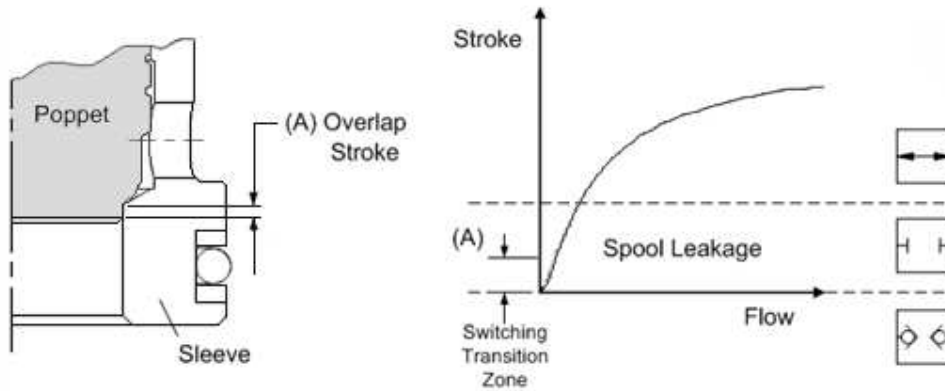
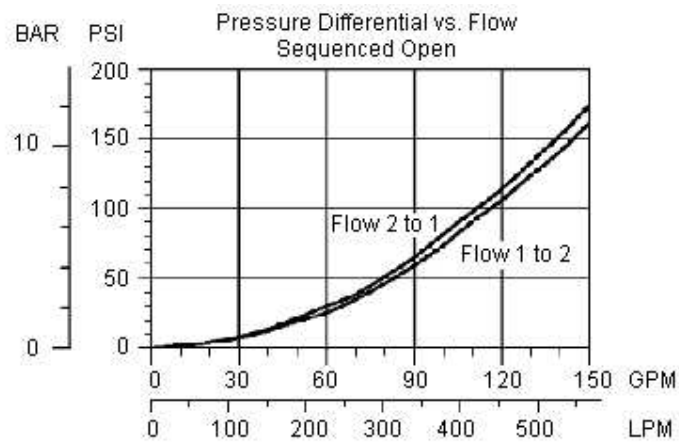
Model Code Example: LOJCZDN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

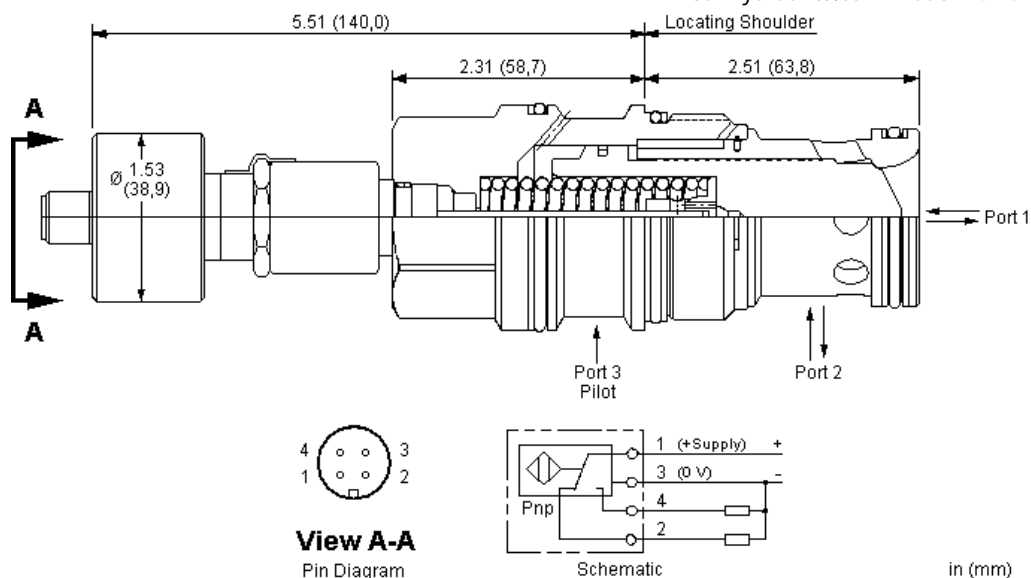
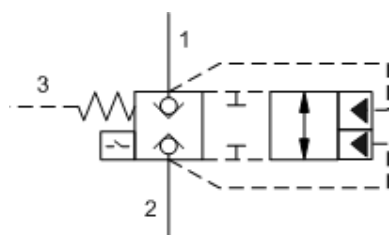
- The position switch in this valve provides confirmation that the valve is closed.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOJC](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element
- [LOJCL](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated by the pressure at port 3, plus the spring force, must be greater than the sum of the forces generated by the pressures at ports 1 and 2 for the valve to remain closed.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	1100 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	7,7 cc
Pilot Passage into Valve	2,3 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.59 kg.

SWITCH SPECIFICATIONS

Maximum Operating Pressure	350 bar
Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

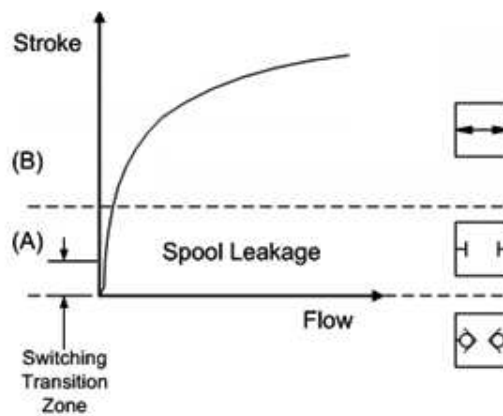
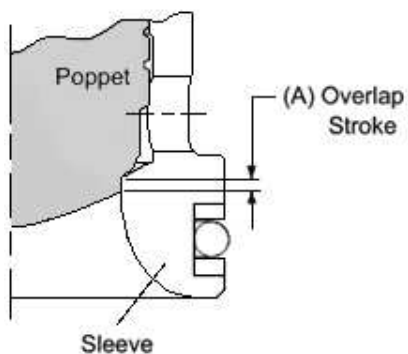
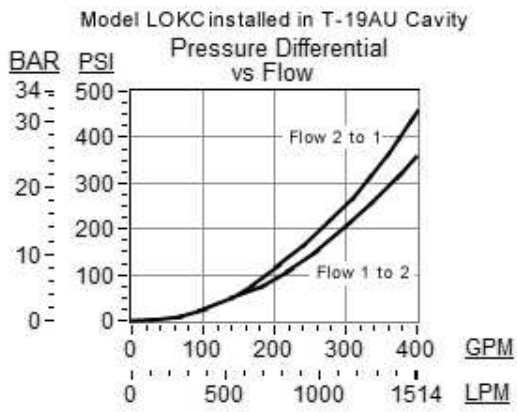
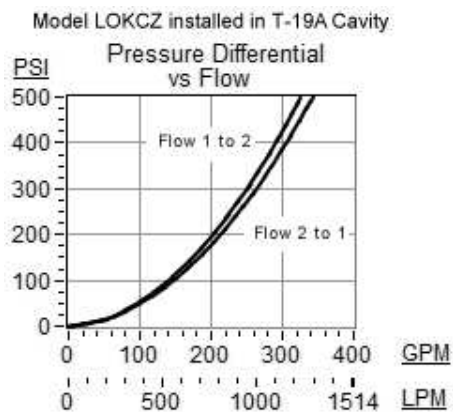
Model Code Example: LOKCZArray

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

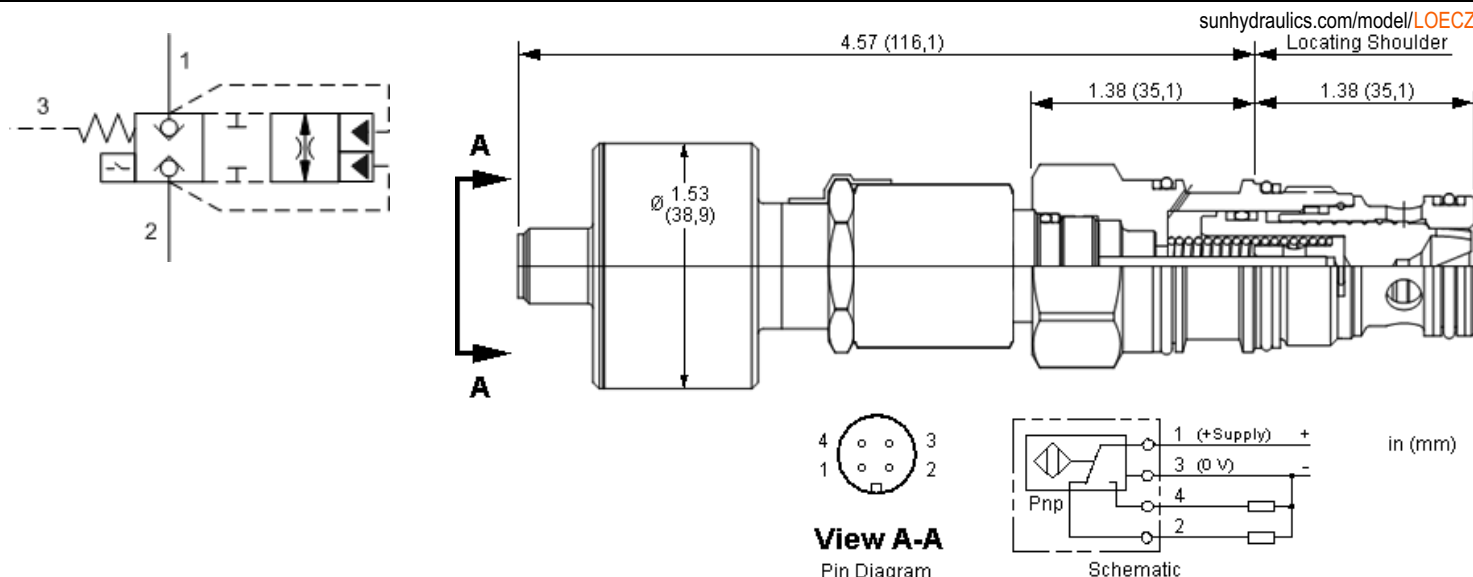
- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- The position switch in this valve provides confirmation that the valve is closed.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOKC](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated by the pressure at port 3, plus the spring force, must be greater than the sum of the forces generated by the pressures at ports 1 and 2 for the valve to remain closed.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	45 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	1,1 cc
Pilot Passage into Valve	0,9 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min. @70 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.61 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

Model Code Example: LOECZDN

NOMINAL CONTROL PRESSURE (D) SEAL MATERIAL (N)

D 50 psi (3,5 bar)

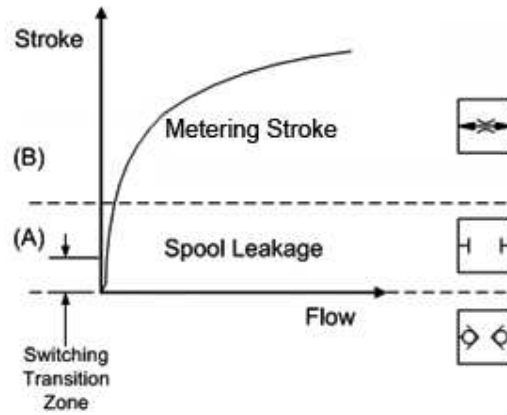
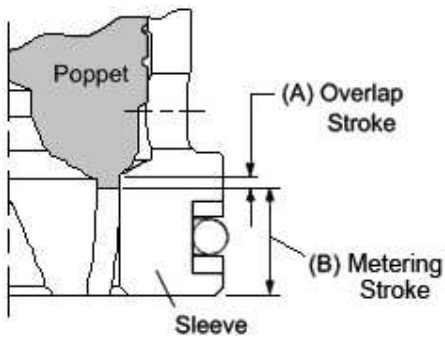
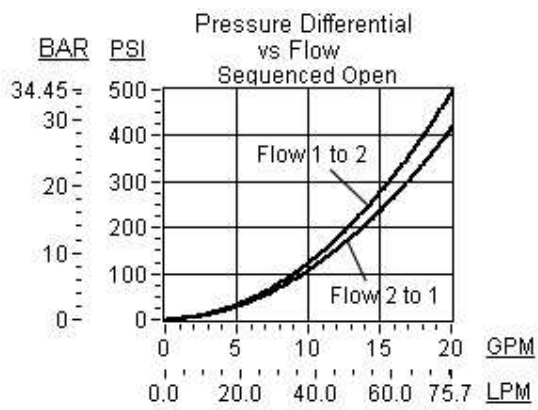
N Buna-N

V Viton

TECHNICAL FEATURES

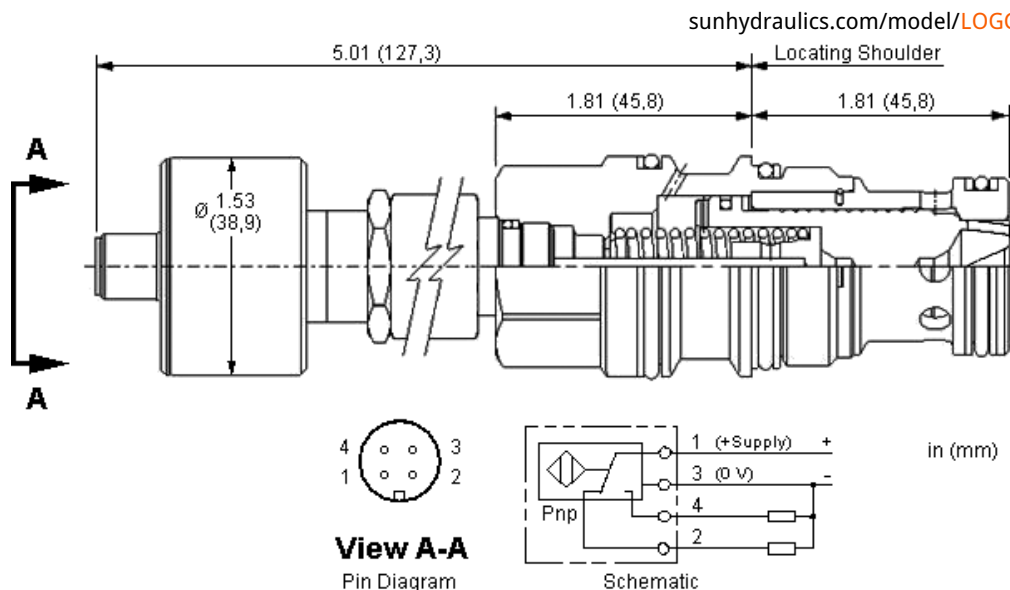
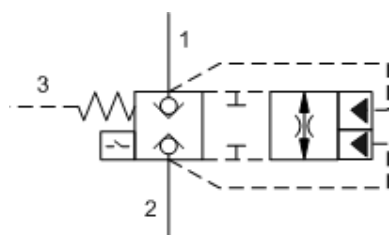
- This valve has metering notches in the poppet to reduce hydraulic shock during valve opening and closing.
- The position switch in this valve provides confirmation that the valve is closed.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- An optional protective cover, with mounting hardware included, may be ordered separately. See kit number: 991-043.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOEC](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element with metering notches



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated by the pressure at port 3, plus the spring force, must be greater than the sum of the forces generated by the pressures at ports 1 and 2 for the valve to remain closed.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	160 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	4,1 cc
Pilot Passage into Valve	1,50 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.91 kg.

SWITCH SPECIFICATIONS

Supply Voltage	20-30 VDC
Operating Temperature Range	-25 to 80 °C
Vibration	≥ 50g, 0-500 impulses/sec
Shock	>50 g, 1ms
Reverse Polarity Protection	Yes
Maximum Output Load	≤ 400 mA, Duty Ratio 100%
Short Circuit Protection	Yes, Load Short Unlimited
Turn On Time	≤ 25 ms
Hysteresis	≤ .002 in.
Thermal Shift - 0 to 80 °C ≤ ±	0,1 mm
EMC	DIN EN 61000-6-1/2/3/4
Connector	M12 X 1 (4) Pin
Connector Environment Rating	IP65

CONFIGURATION OPTIONS

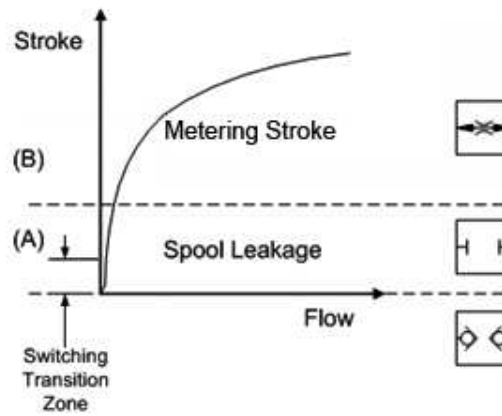
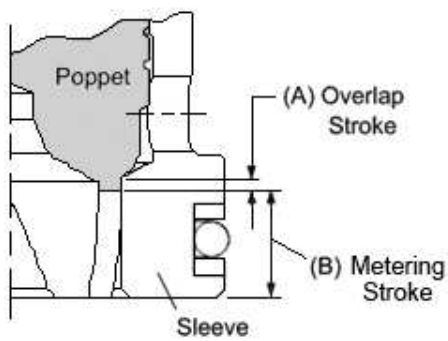
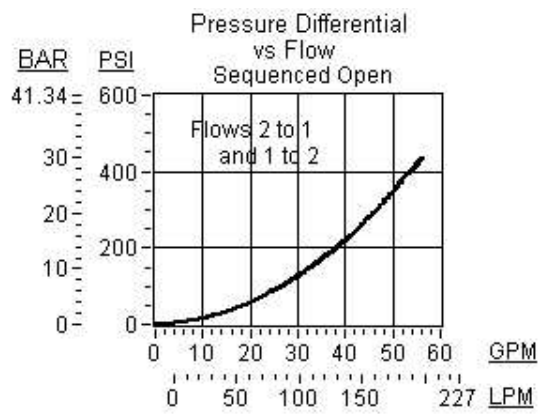
Model Code Example: LOGCZArray

NOMINAL CONTROL PRESSURE	SEAL MATERIAL	(N)
(D)	N Buna-N	
D 50 psi (3,5 bar)	V Viton	

TECHNICAL FEATURES

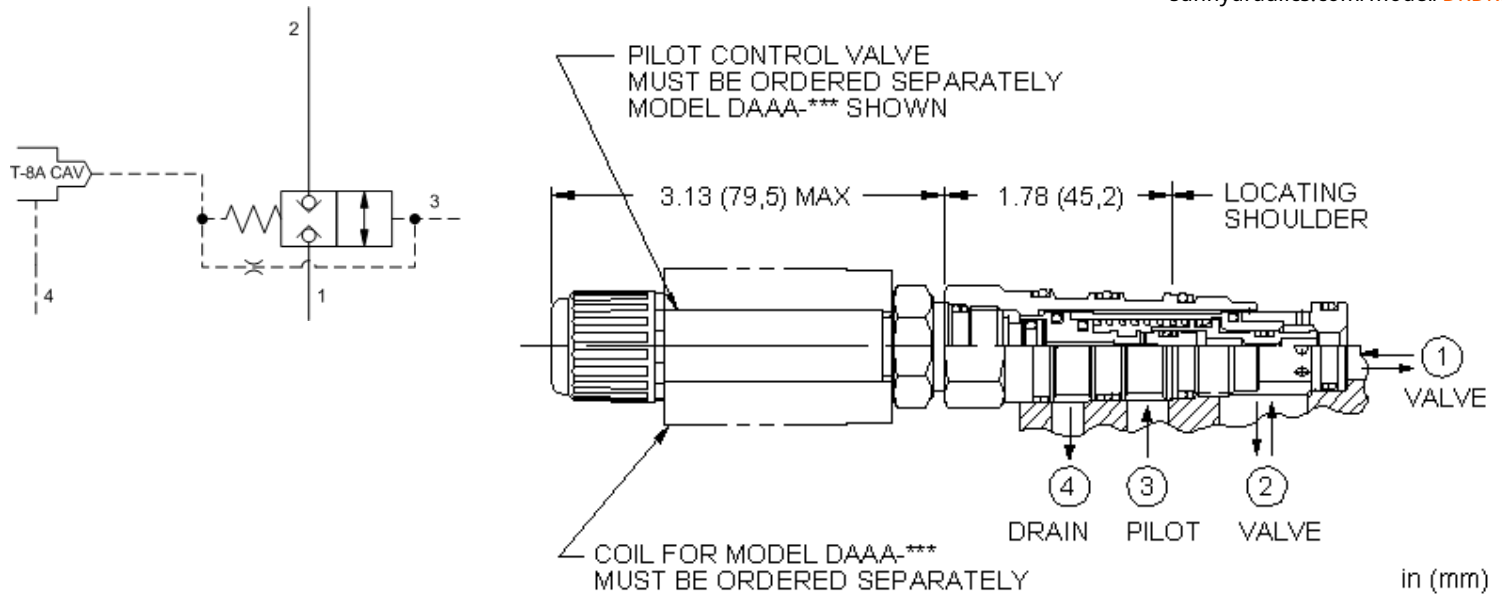
- This valve has metering notches in the poppet to reduce hydraulic shock during valve opening and closing.
- The position switch in this valve provides confirmation that the valve is closed.
- These valves have positive seals between port 2 and the pilot area.
- This cartridge is supplied as a sealed, factory set unit and is not field serviceable. Any tampering will violate the product warranty.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Position switch is CE approved.
- An optional protective cover, with mounting hardware included, may be ordered separately. See kit number: 991-043.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOGC](#) Pilot-to-close, spring-biased closed, unbalanced poppet logic element with metering notches



This is a normally closed, balanced poppet, switching element with an integral T-8A control cavity. With a 2-way valve in the closed position installed in the T-8A control cavity, the poppet remains closed. Opening the 2-way valve shifts the poppet to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.14 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

Model Code Example: DKDR8Array

MINIMUM PILOT PRESSURE (H) SEAL MATERIAL (N)

H 400 psi (28 bar)

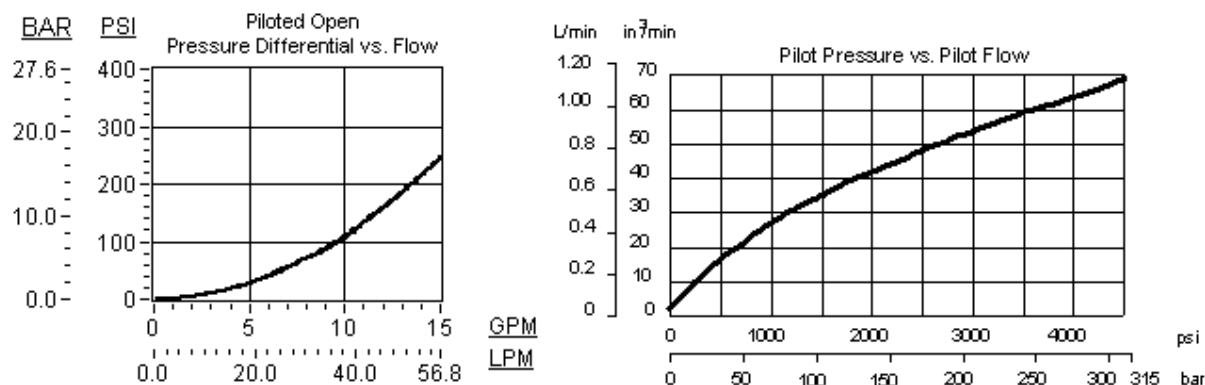
N Buna-N

V Viton

TECHNICAL FEATURES

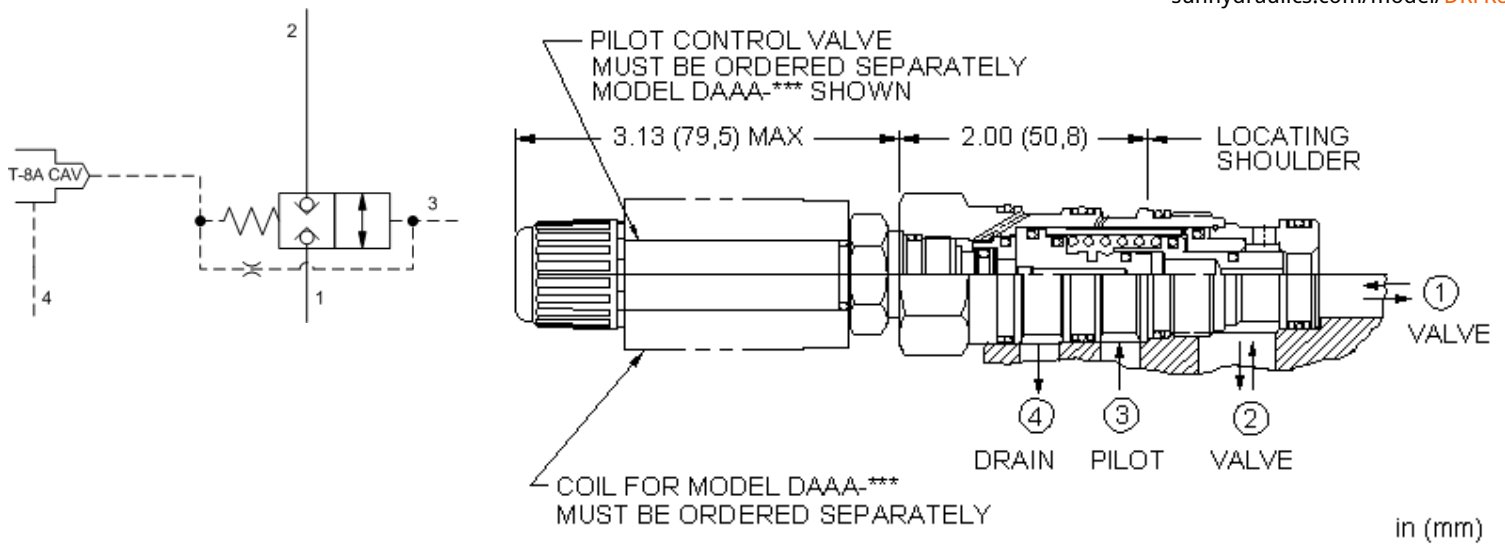
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2. Switching will only occur when both a minimum pilot pressure of 400 psi (30 bar) is present and pilot control valve is open.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DKDR](#) Normally closed, balanced poppet, logic element - vent-to-open



This is a normally closed, balanced poppet, switching element with an integral T-8A control cavity. With a 2-way valve in the closed position installed in the T-8A control cavity, the poppet remains closed. Opening the 2-way valve shifts the poppet to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990022007
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006
Model Weight	0.26 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

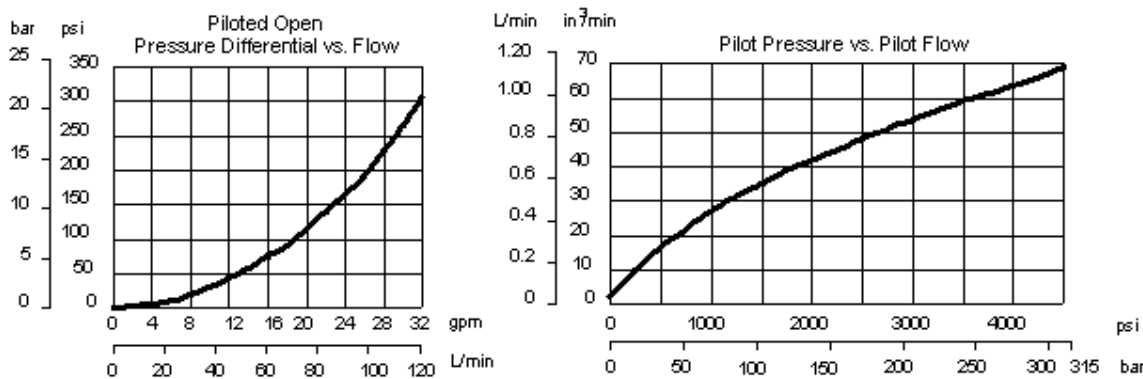
Model Code Example: DKFR8HN

MINIMUM PILOT PRESSURE (H)	SEAL MATERIAL (N)
H 300 psi (20 bar)	N Buna-N
	E EPDM
	V Viton

TECHNICAL FEATURES

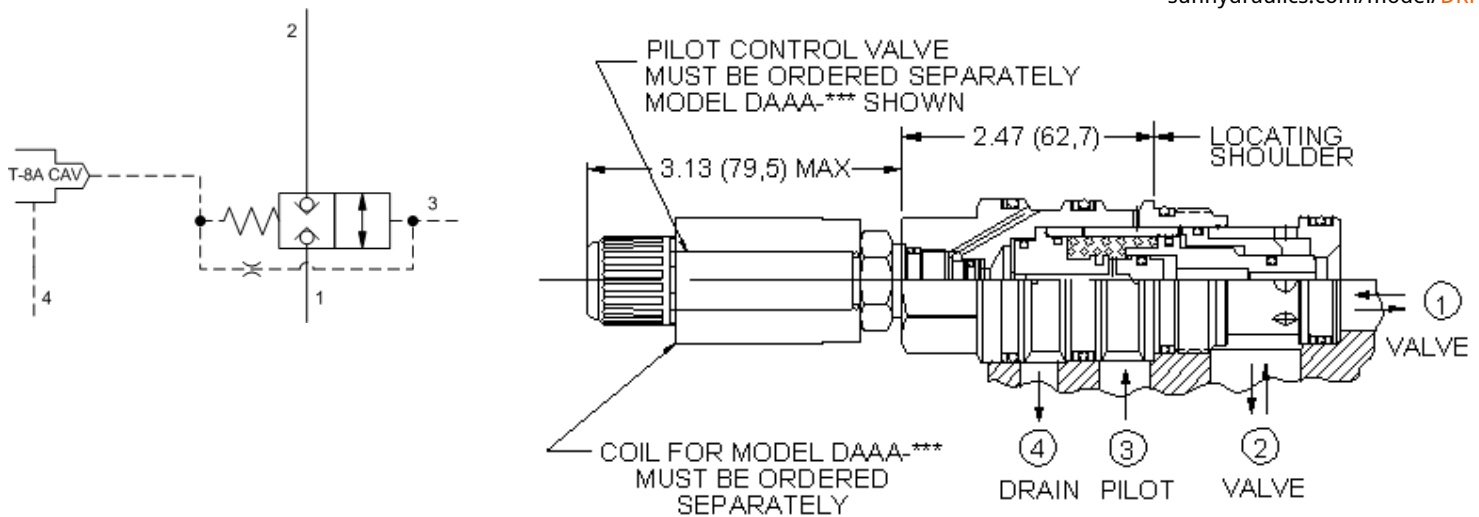
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2. Switching will only occur when both a minimum pilot pressure of 400 psi (30 bar) is present and pilot control valve is open.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DKFR](#) Normally closed, balanced poppet, logic element - vent-to-open



This is a normally closed, balanced poppet, switching element with an integral T-8A control cavity. With a 2-way valve in the closed position installed in the T-8A control cavity, the poppet remains closed. Opening the 2-way valve shifts the poppet to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	0.64 kg.

NOTES

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

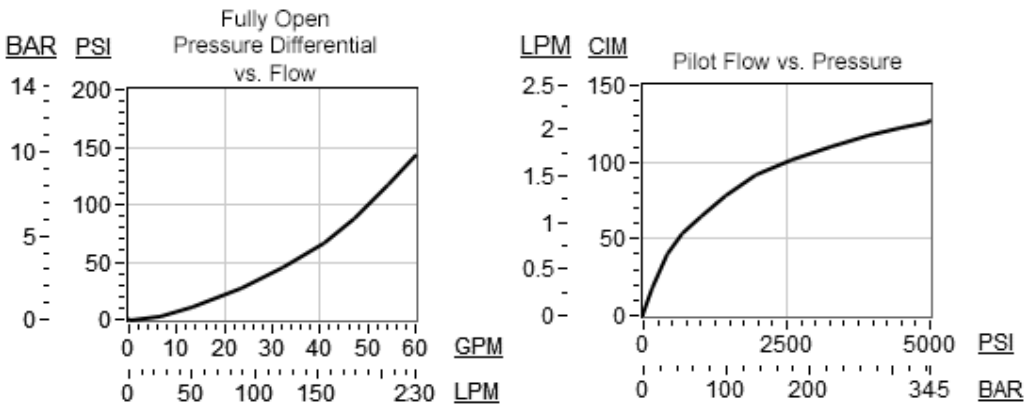
Model Code Example: DKHR8Array

MINIMUM CONTROL PRESSURE	SEAL MATERIAL	(N)
(H)	N Buna-N	
H 300 psi (20 bar)	V Viton	

TECHNICAL FEATURES

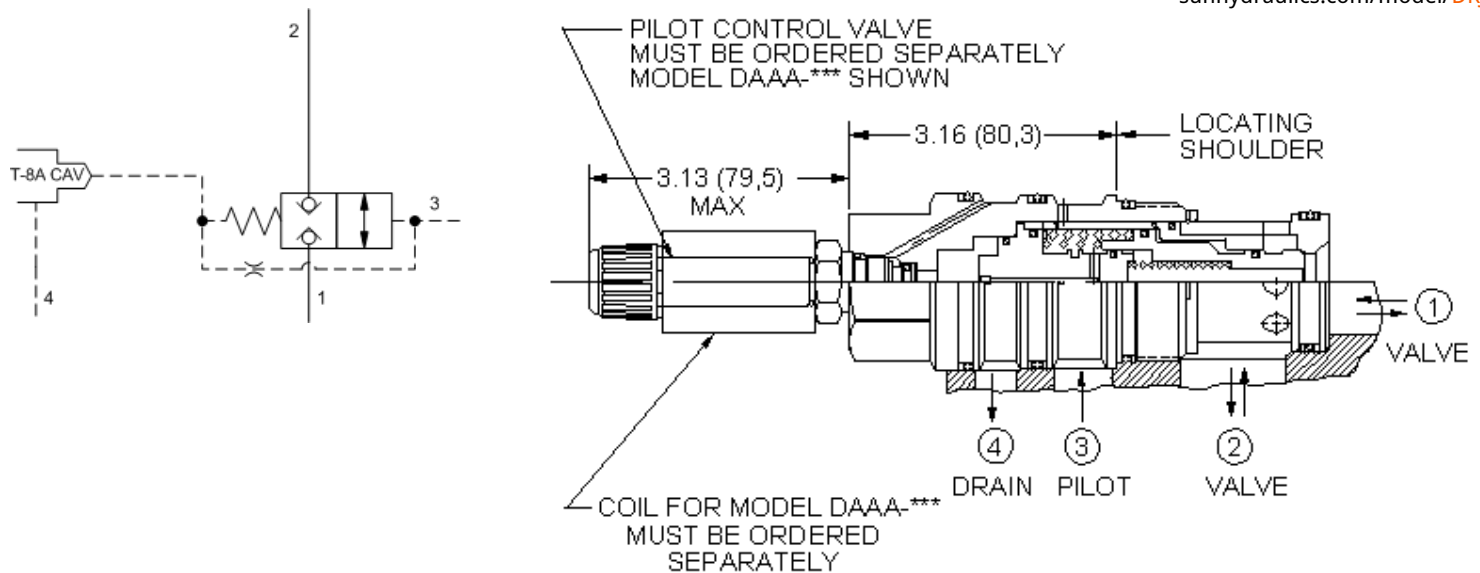
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2. Switching will only occur when both a minimum pilot pressure of 400 psi (30 bar) is present and pilot control valve is open.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DKHR](#) Normally closed, balanced poppet, logic element - vent-to-open



This is a normally closed, balanced poppet, switching element with an integral T-8A control cavity. With a 2-way valve in the closed position installed in the T-8A control cavity, the poppet remains closed. Opening the 2-way valve shifts the poppet to the open position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.49 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

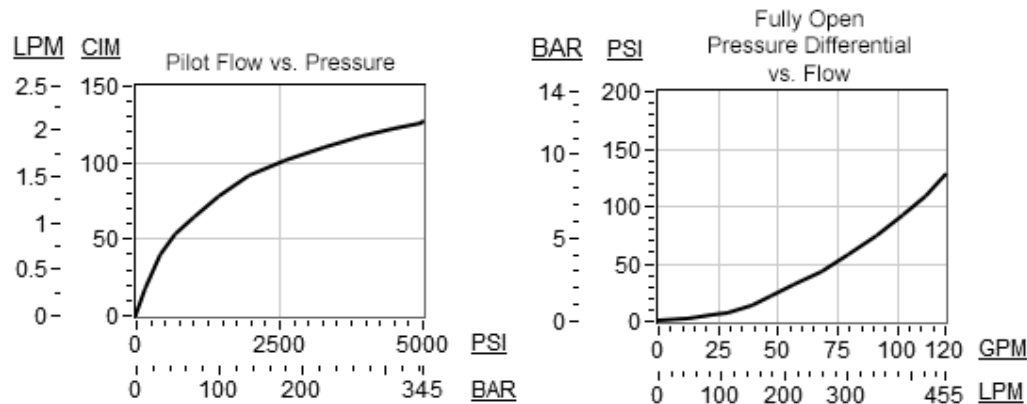
Model Code Example: DKJR8HN

MINIMUM CONTROL PRESSURE	SEAL MATERIAL	(N)
(H)	N Buna-N	
H 300 psi (20 bar)	V Viton	

TECHNICAL FEATURES

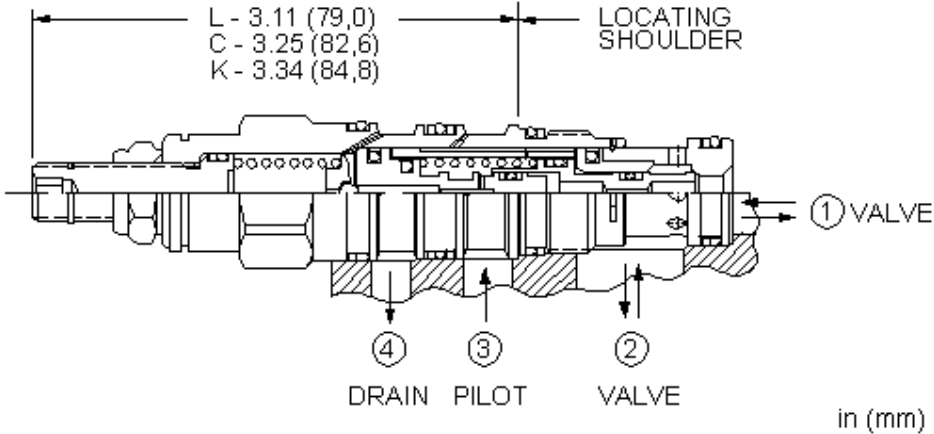
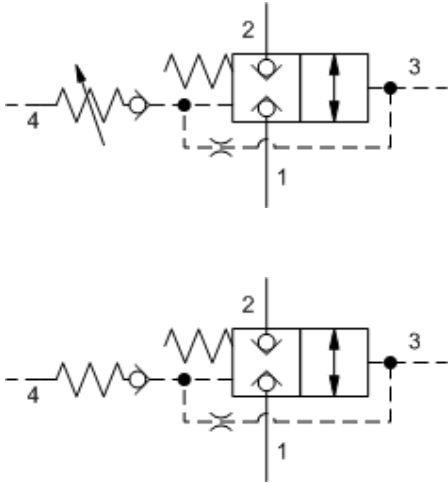
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2. Switching will only occur when both a minimum pilot pressure of 400 psi (30 bar) is present and pilot control valve is open.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DKJR](#) Normally closed, balanced poppet, logic element - vent-to-open



This is a normally closed, balanced poppet, switching element. When pilot pressure is applied to port 3, the poppet remains closed until the pilot pressure reaches the setting established by the integral pilot relief stage, at which point the poppet shifts to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min. @350 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.19 kg.

CONFIGURATION OPTIONS

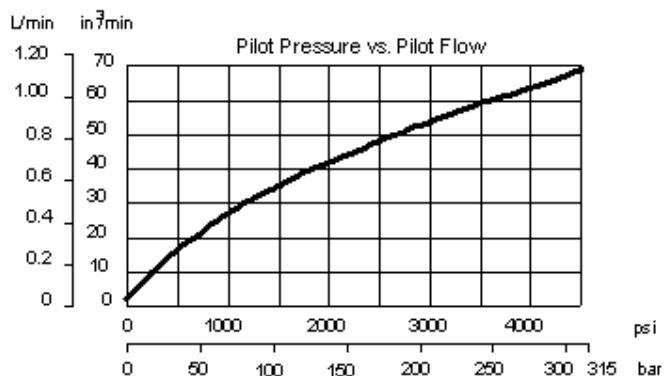
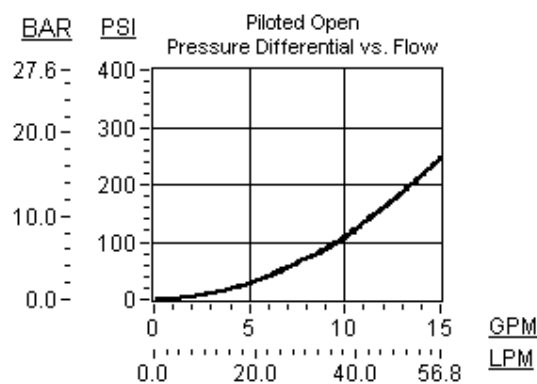
Model Code Example: DKDPLAN

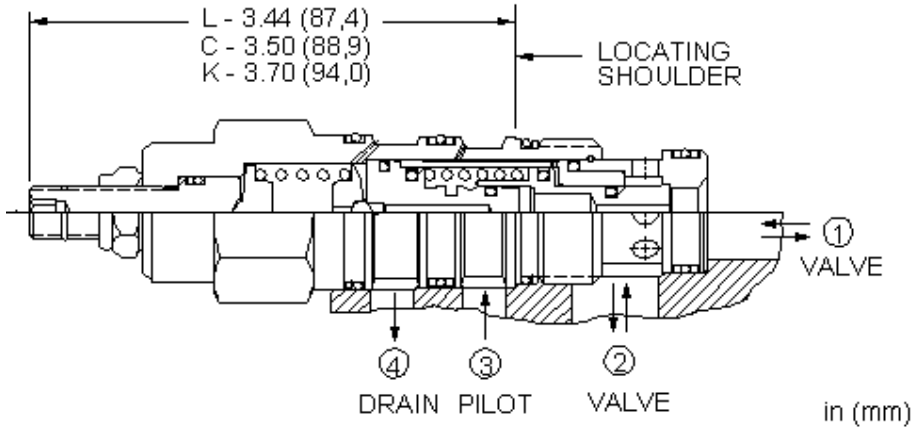
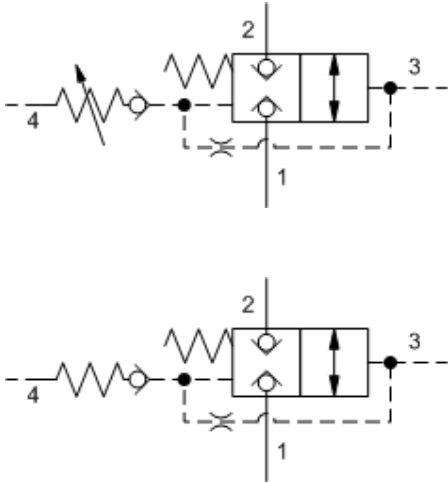
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	A 400 - 3000 psi (28 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set	B 400 - 1500 psi (28 - 105 bar), 1000 psi (70 bar) Standard Setting	E EPDM	/AP Stainless Steel, Passivated
K Handknob	W 400 - 4500 psi (28 - 315 bar), 1000 psi (70 bar) Standard Setting	V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both port 1 and port 2. When the remote pressure signal at port 3 exceeds the internal valve setting, the valve shifts to the open position.
- Any backpressure at the drain port is directly additive to the valve setting.
- Valve will reseal when the pilot pressure falls to 85% of the cracking value.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. When pilot pressure is applied to port 3, the poppet remains closed until the pilot pressure reaches the setting established by the integral pilot relief stage, at which point the poppet shifts to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990022007
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006
Model Weight	0.35 kg.

CONFIGURATION OPTIONS

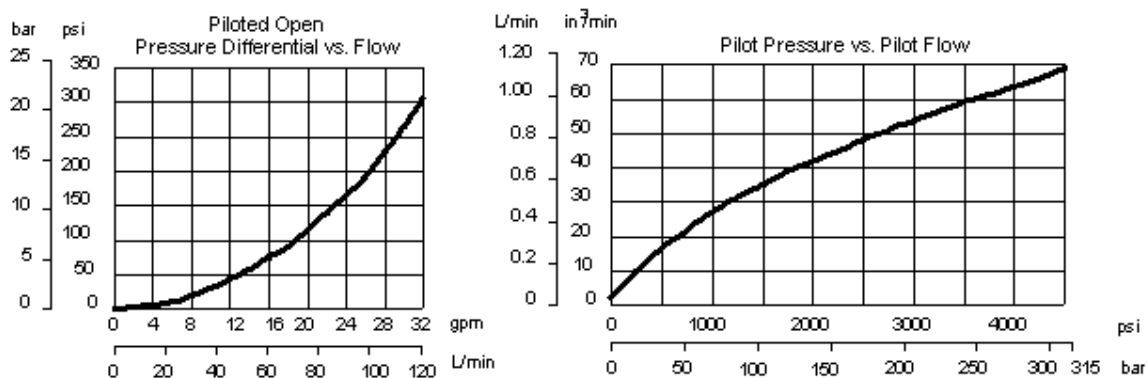
Model Code Example: DKFPLAN

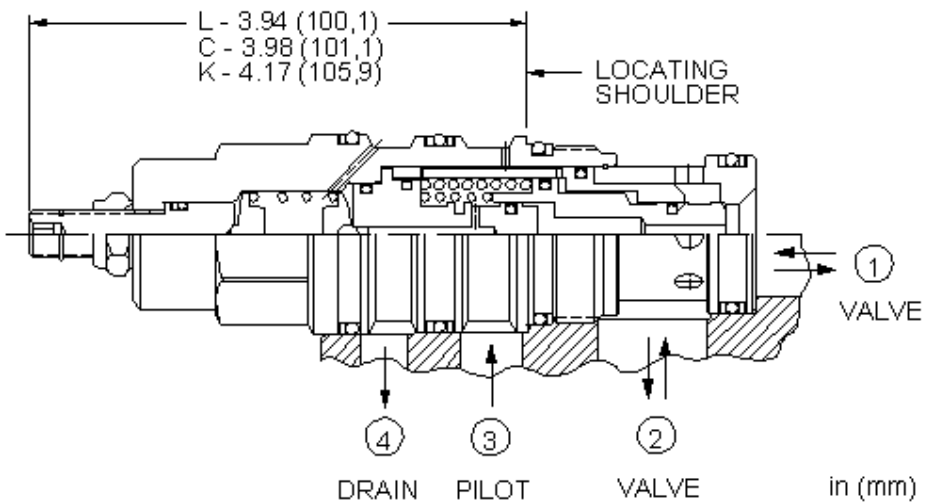
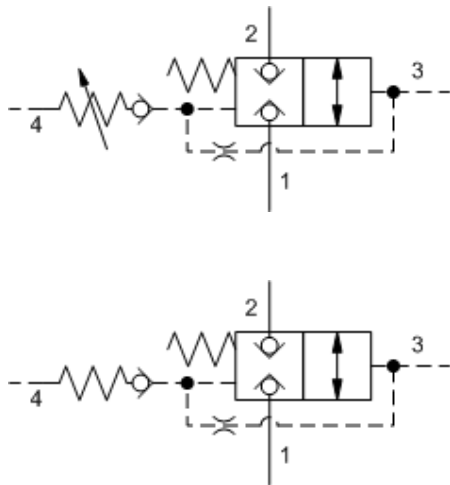
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N)
L Standard Screw Adjustment	A 250 - 3000 psi (18 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	
C Tamper Resistant - Factory Set	B 250 - 1500 psi (18 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	
	W 250 - 4500 psi (18 - 315 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both port 1 and port 2. When the remote pressure signal at port 3 exceeds the internal valve setting, the valve shifts to the open position.
- Any backpressure at the drain port is directly additive to the valve setting.
- Valve will reseal when the pilot pressure falls to 85% of the cracking value.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. When pilot pressure is applied to port 3, the poppet remains closed until the pilot pressure reaches the setting established by the integral pilot relief stage, at which point the poppet shifts to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	0.80 kg.

CONFIGURATION OPTIONS

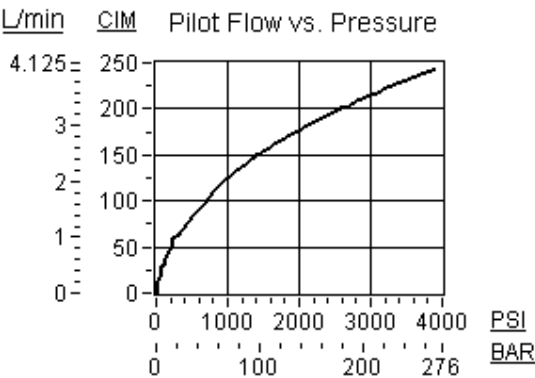
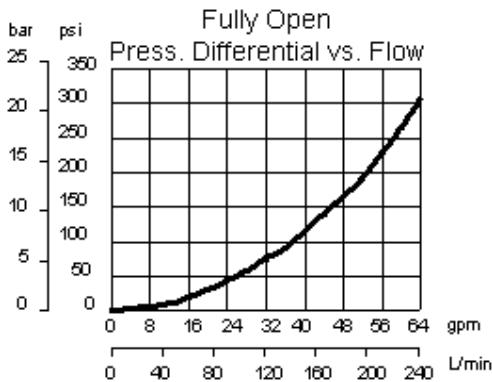
Model Code Example: DKHPArray

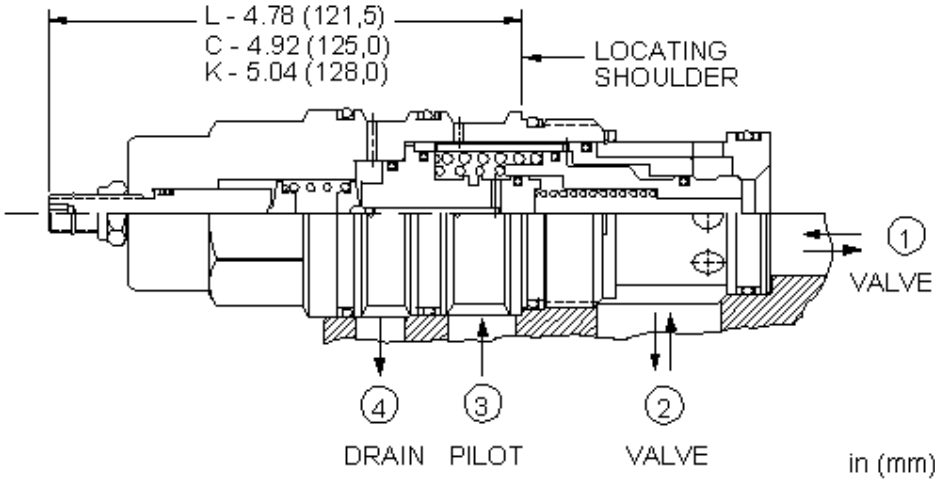
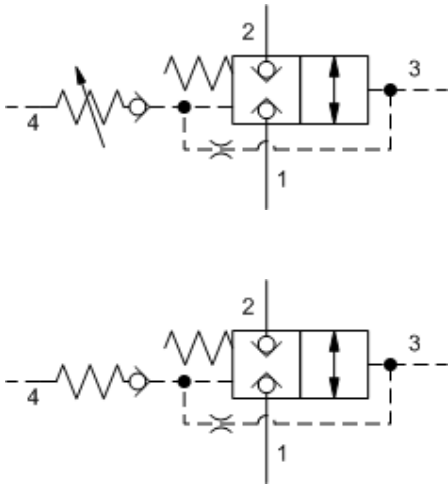
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N)
L Standard Screw Adjustment	A 200 - 3000 psi (14 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	
C Tamper Resistant - Factory Set	B 200 - 1500 psi (14 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	
K Handknob	D 200 - 800 psi (14 - 55 bar), 400 psi (28 bar) Standard Setting		
	W 200 - 4500 psi (14 - 315 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both port 1 and port 2. When the remote pressure signal at port 3 exceeds the internal valve setting, the valve shifts to the open position.
- Any backpressure at the drain port is directly additive to the valve setting.
- Valve will reseal when the pilot pressure falls to 85% of the cracking value.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally closed, balanced poppet, switching element. When pilot pressure is applied to port 3, the poppet remains closed until the pilot pressure reaches the setting established by the integral pilot relief stage, at which point the poppet shifts to the open position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.72 kg.

CONFIGURATION OPTIONS

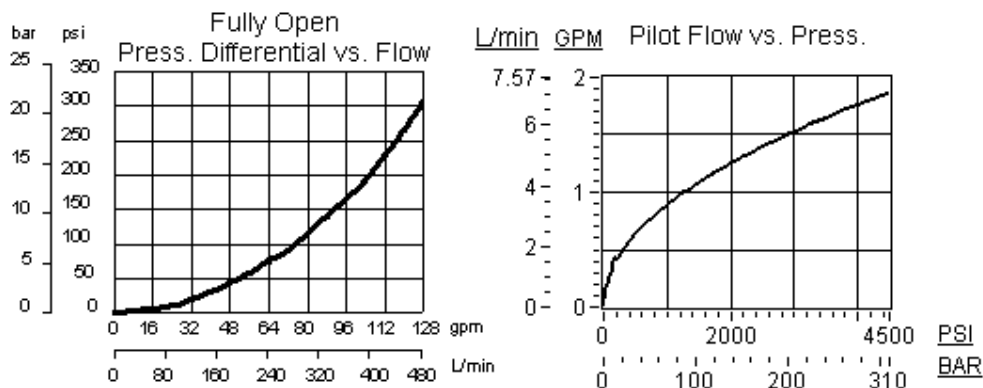
Model Code Example: DKJPLAN

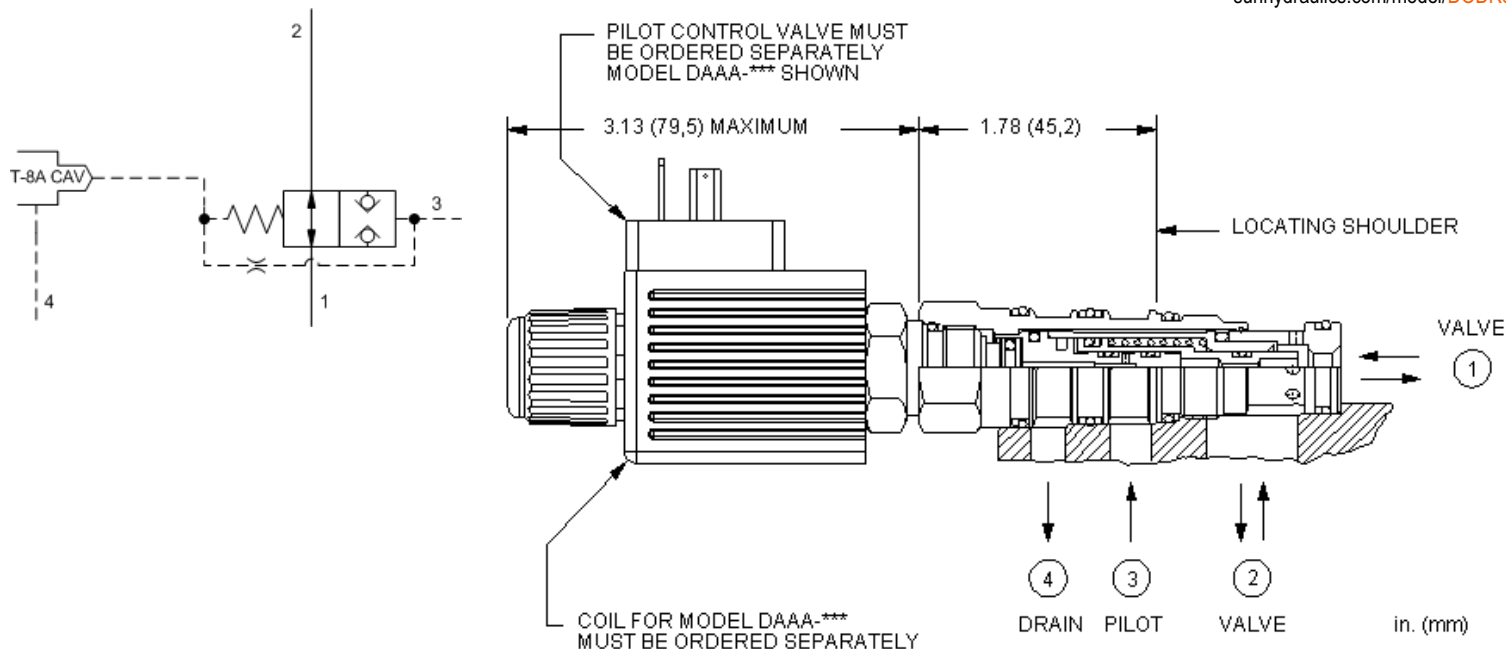
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	A 200 - 3000 psi (14 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set	B 200 - 1500 psi (14 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	/AP Stainless Steel, Passivated
K Handknob	W 200 - 4500 psi (14 - 315 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both port 1 and port 2. When the remote pressure signal at port 3 exceeds the internal valve setting, the valve shifts to the open position.
- Any backpressure at the drain port is directly additive to the valve setting.
- Valve will reseal when the pilot pressure falls to 85% of the cracking value.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element with an integral T-8A control cavity. With a 2-way valve in the closed position installed in the T-8A control cavity, the poppet remains open. Opening the 2-way valve shifts the poppet to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.14 kg.

NOTES

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

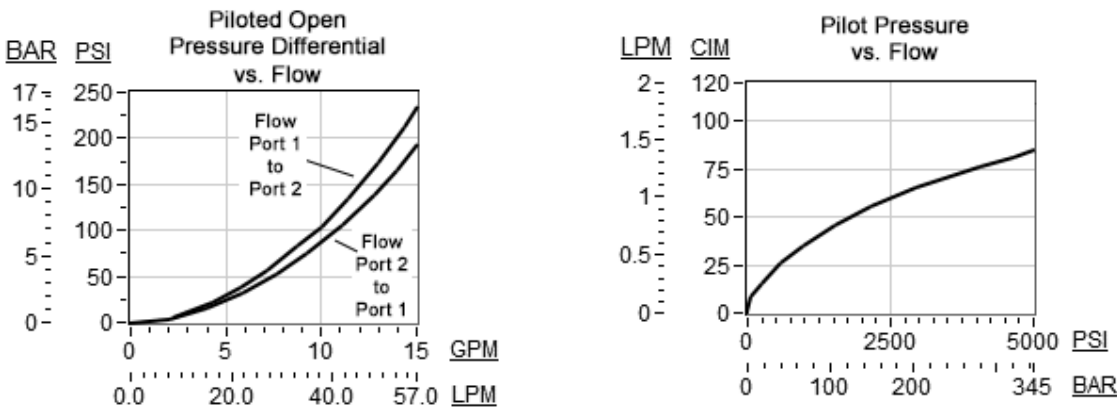
Model Code Example: DODR8HN

MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
H 400 psi (28 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

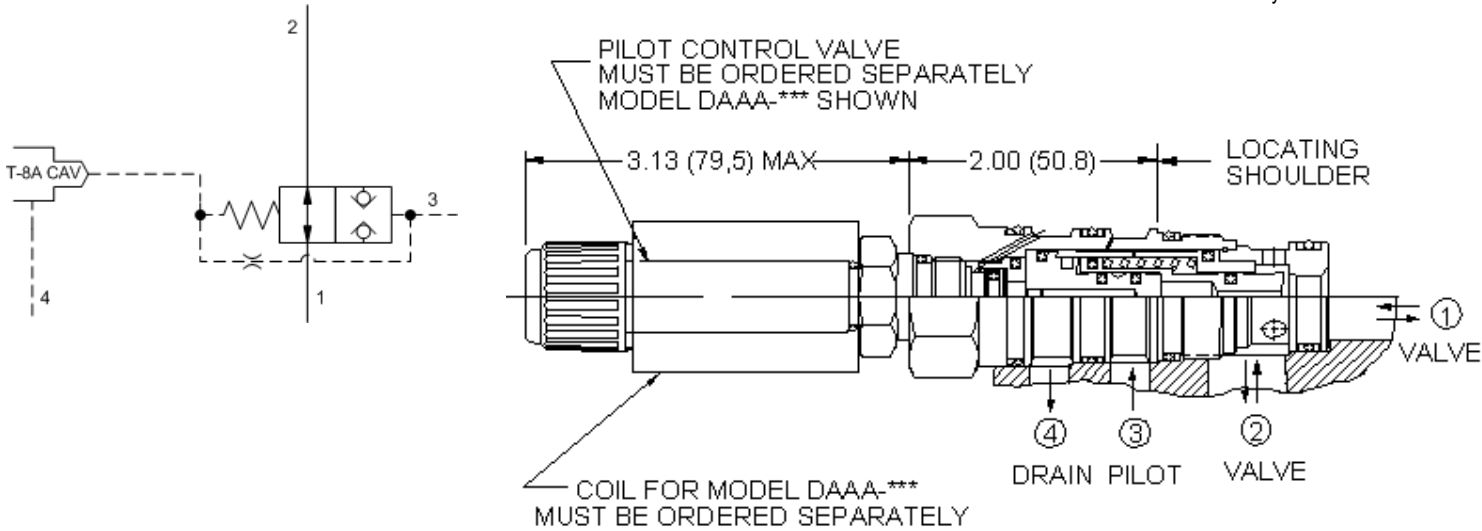
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2. Switching will only occur when both a minimum pilot pressure of 400 psi (30 bar) is present and pilot control valve is open.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DODR](#) Normally open, balanced poppet, logic element - vent-to-close



This is a normally open, balanced poppet, switching element with an integral T-8A control cavity. With a 2-way valve in the closed position installed in the T-8A control cavity, the poppet remains open. Opening the 2-way valve shifts the poppet to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min. @350 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990022007
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006
Model Weight	0.26 kg.

NOTES

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

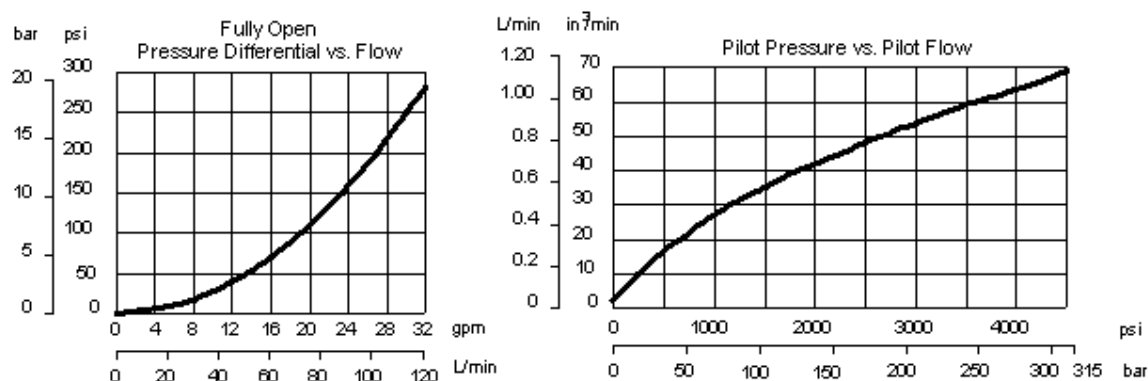
Model Code Example: DOFR8HN

MINIMUM PILOT PRESSURE	(H)	SEAL MATERIAL	(N)
H 300 psi (20 bar)		N Buna-N	
		V Viton	

TECHNICAL FEATURES

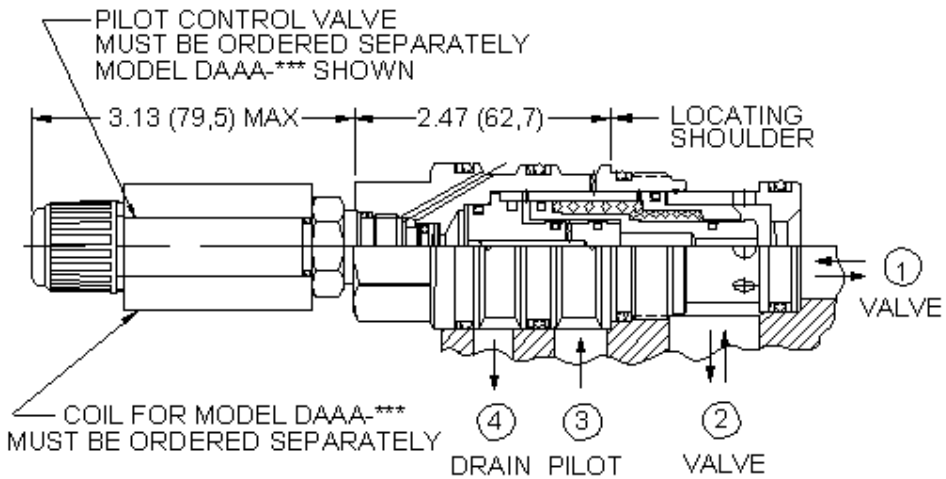
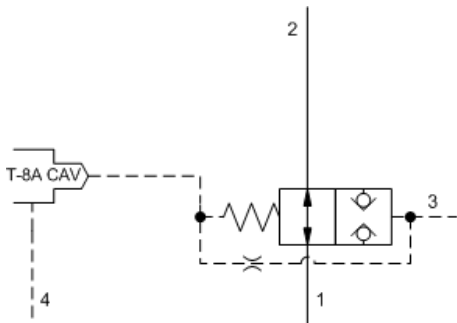
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2. Switching will only occur when both a minimum pilot pressure of 400 psi (30 bar) is present and pilot control valve is open.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DOFR](#) Normally open, balanced poppet, logic element - vent-to-close



This is a normally open, balanced poppet, switching element with an integral T-8A control cavity. With a 2-way valve in the closed position installed in the T-8A control cavity, the poppet remains open. Opening the 2-way valve shifts the poppet to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	0.58 kg.

CONFIGURATION OPTIONS

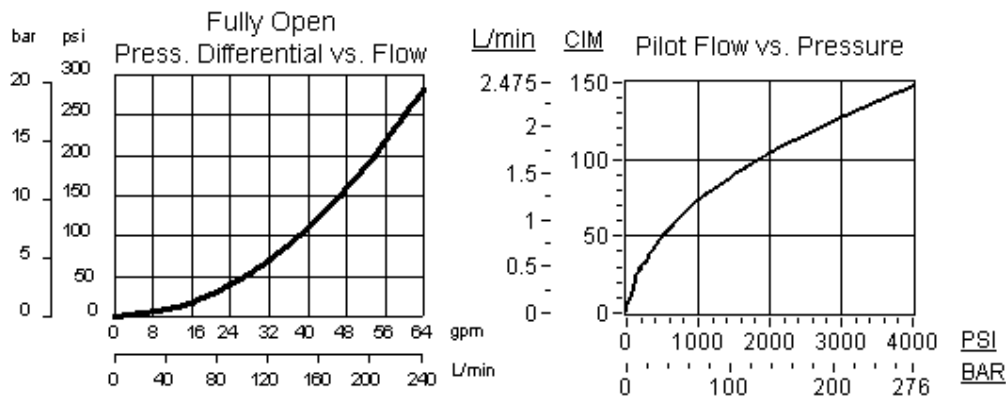
Model Code Example: DOHR8Array

MINIMUM PILOT PRESSURE (H)	SEAL MATERIAL (N)
H 200 psi (14 bar)	N Buna-N
	V Viton

TECHNICAL FEATURES

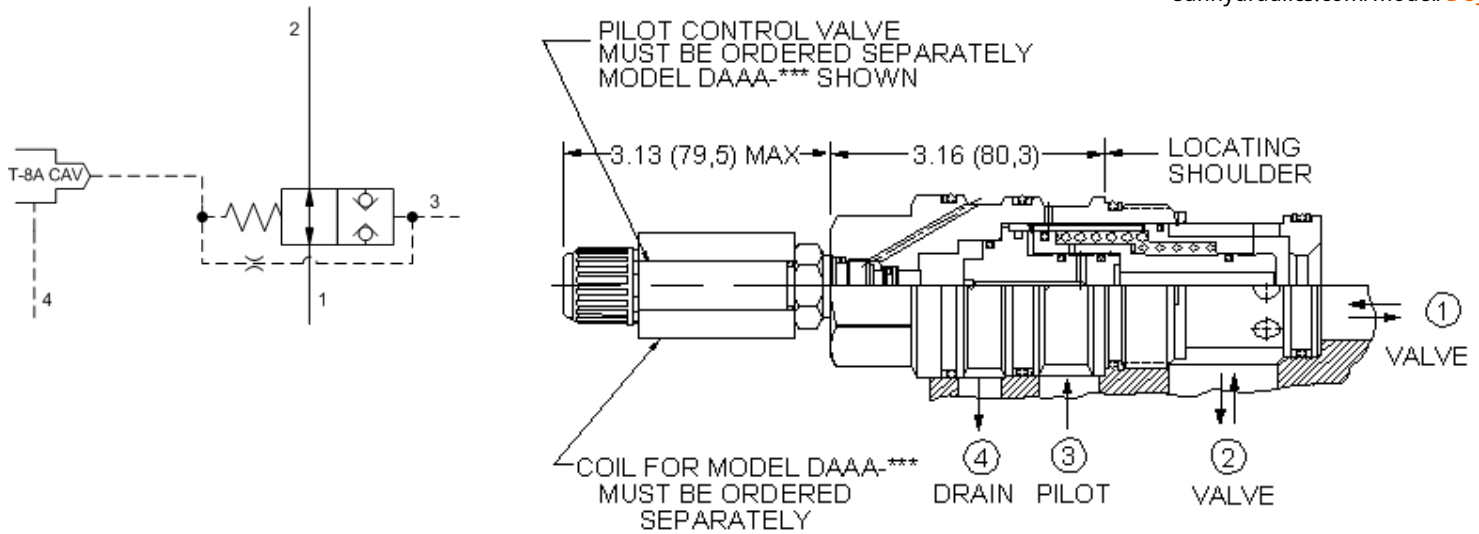
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2. Switching will only occur when both a minimum pilot pressure of 400 psi (30 bar) is present and pilot control valve is open.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DOHR](#) Normally open, balanced poppet, logic element - vent-to-close



This is a normally open, balanced poppet, switching element with an integral T-8A control cavity. With a 2-way valve in the closed position installed in the T-8A control cavity, the poppet remains open. Opening the 2-way valve shifts the poppet to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	EPDM: 990024014
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.50 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

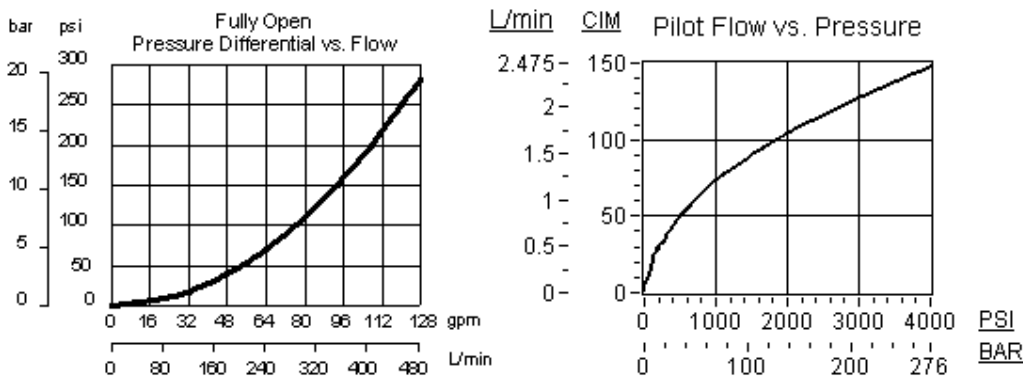
Model Code Example: DOJR8Array

MINIMUM PILOT PRESSURE (H)	SEAL MATERIAL (N)
H 300 psi (20 bar)	N Buna-N
	E EPDM
	V Viton

TECHNICAL FEATURES

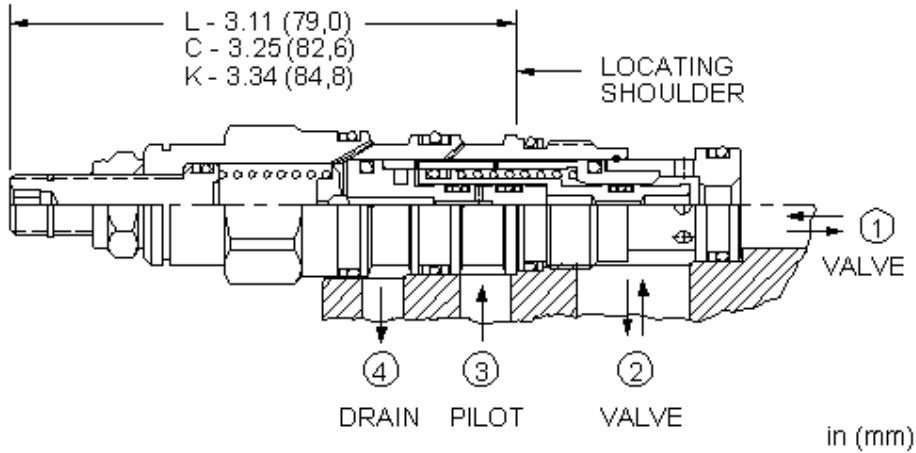
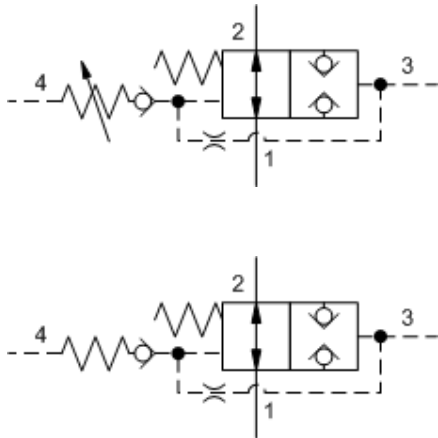
- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2. Switching will only occur when both a minimum pilot pressure of 400 psi (30 bar) is present and pilot control valve is open.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DOJR](#) Normally open, balanced poppet, logic element - vent-to-close



This is a normally open, balanced poppet, switching element. When pilot pressure is applied to port 3, the poppet remains open until the pilot pressure reaches the setting established by the integral pilot relief stage, at which point the poppet shifts to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	28 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.19 kg.

CONFIGURATION OPTIONS

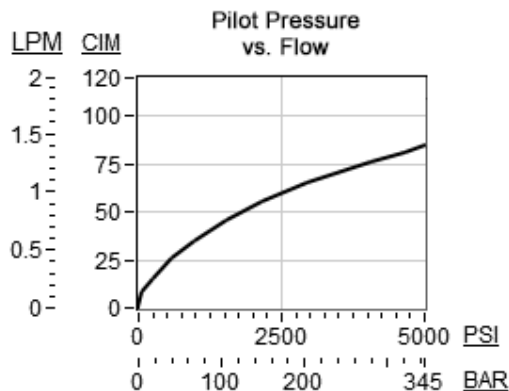
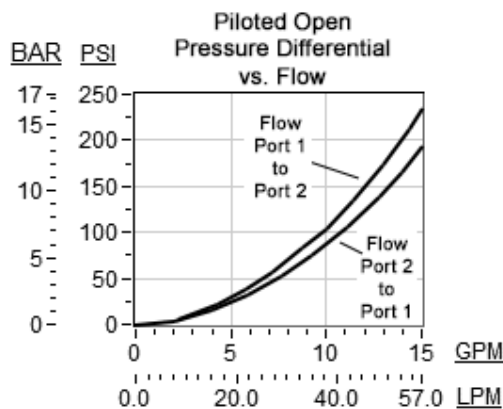
Model Code Example: DODPLAN

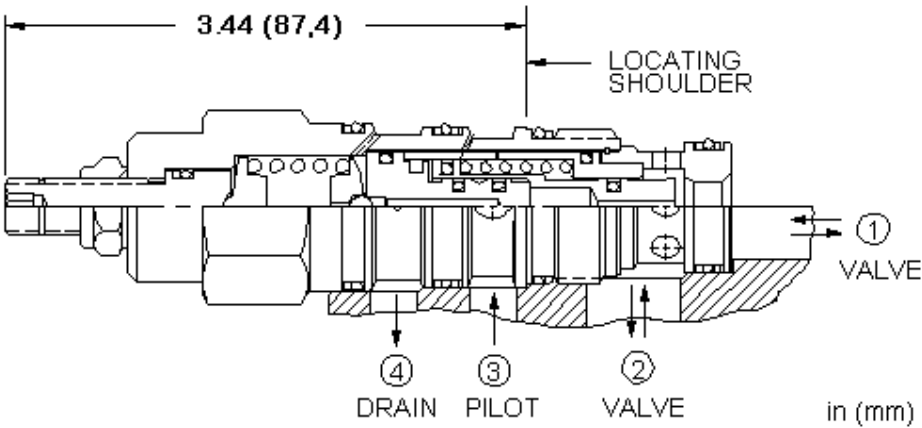
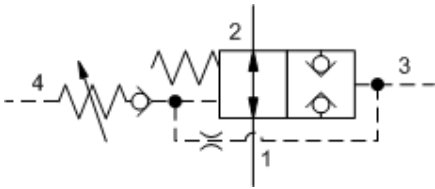
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N)
L Standard Screw Adjustment	A 400 - 3000 psi (28 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	
C Tamper Resistant - Factory Set	B 400 - 1500 psi (28 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	
K Handknob	W 400 - 4500 psi (28 - 315 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both port 1 and port 2. When the remote pressure signal at port 3 exceeds the internal valve setting, the valve shifts to the closed position.
- Any backpressure at the drain port is directly additive to the valve setting.
- Valve will return to the spring-biased open position when pilot pressure reaches approx. 85% of cracking value.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. When pilot pressure is applied to port 3, the poppet remains open until the pilot pressure reaches the setting established by the integral pilot relief stage, at which point the poppet shifts to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990022007
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006
Model Weight	0.35 kg.

CONFIGURATION OPTIONS

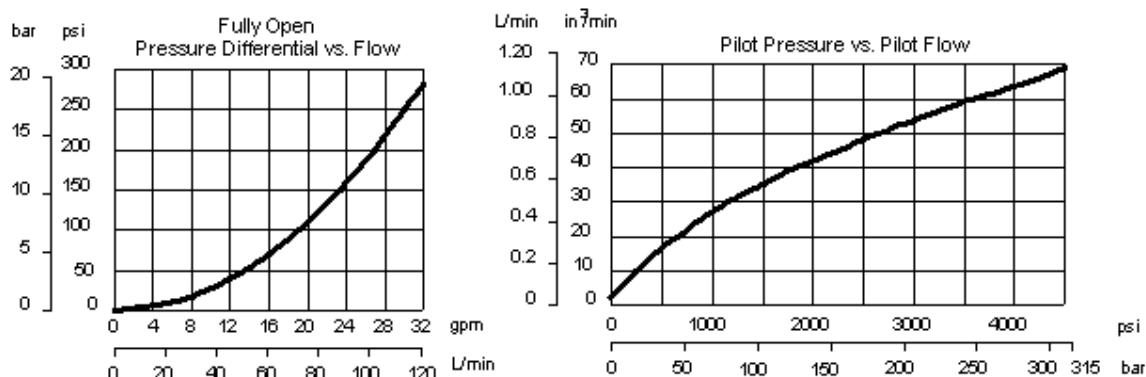
Model Code Example: DOFPLAN

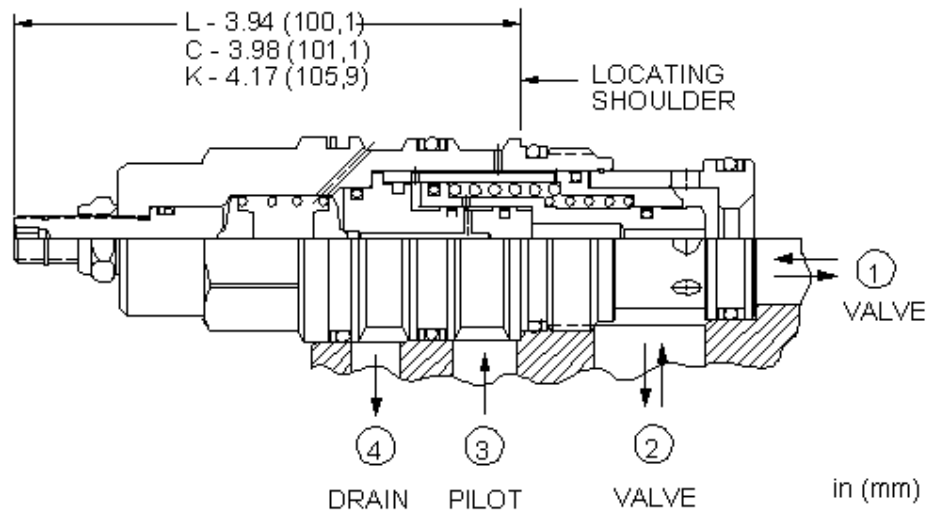
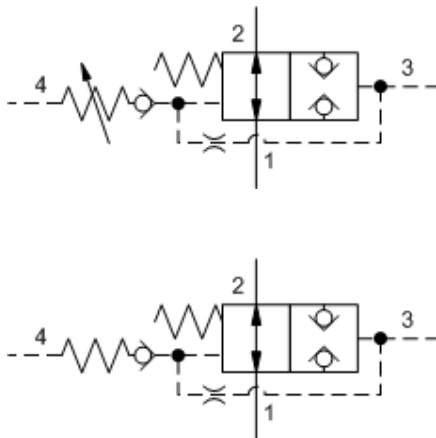
CONTROL	(L)	ADJUSTMENT RANGE	(A)	SEAL MATERIAL	(N)
L Standard Screw Adjustment		A 200 - 3000 psi (14 - 210 bar), 1000 psi (70 bar) Standard Setting		N Buna-N	
		B 200 - 1500 psi (14 - 105 bar), 1000 psi (70 bar) Standard Setting		V Viton	
		W 200 - 4500 psi (14 - 315 bar), 1000 psi (70 bar) Standard Setting			

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both port 1 and port 2. When the remote pressure signal at port 3 exceeds the internal valve setting, the valve shifts to the closed position.
- Any backpressure at the drain port is directly additive to the valve setting.
- Valve will return to the spring-biased open position when pilot pressure reaches approx. 85% of cracking value.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. When pilot pressure is applied to port 3, the poppet remains open until the pilot pressure reaches the setting established by the integral pilot relief stage, at which point the poppet shifts to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	0.75 kg.

CONFIGURATION OPTIONS

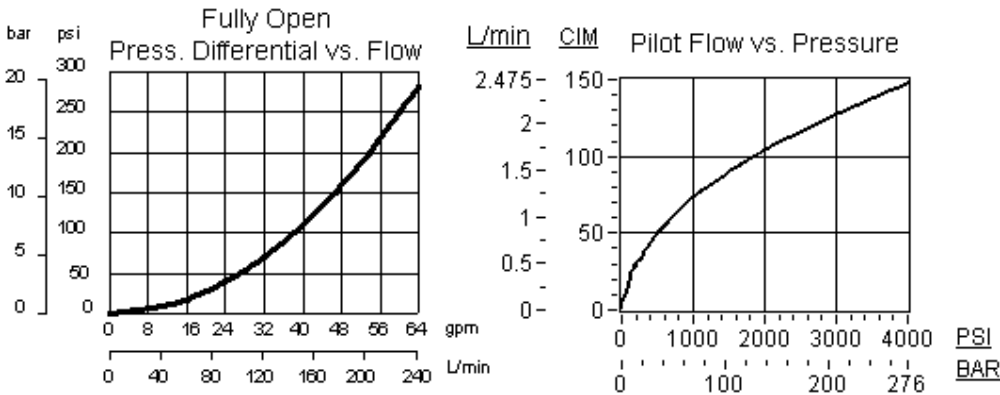
Model Code Example: DOHPArray

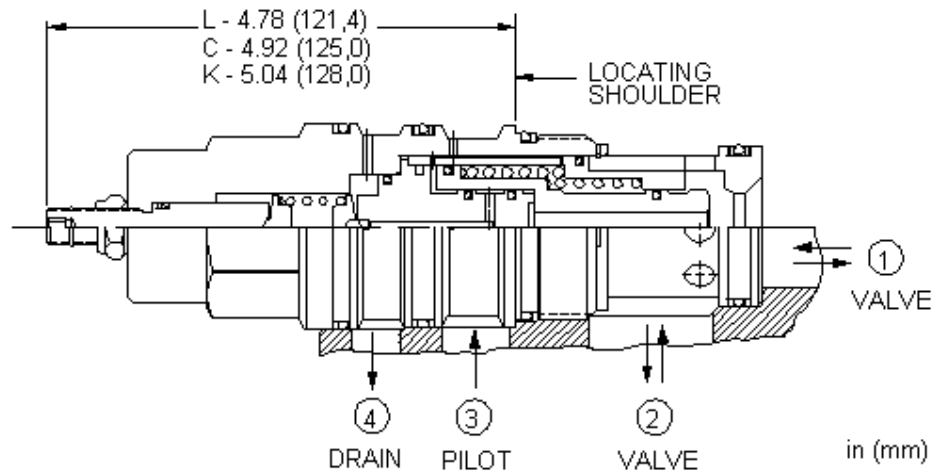
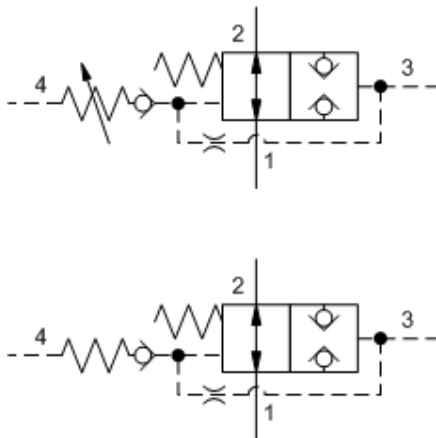
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	A 200 - 3000 psi (14 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set	B 200 - 1500 psi (14 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	/AP Stainless Steel, Passivated
K Handknob	W 200 - 4500 psi (14 - 315 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both port 1 and port 2. When the remote pressure signal at port 3 exceeds the internal valve setting, the valve shifts to the closed position.
- Any backpressure at the drain port is directly additive to the valve setting.
- Valve will return to the spring-biased open position when pilot pressure reaches approx. 85% of cracking value.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





This is a normally open, balanced poppet, switching element. When pilot pressure is applied to port 3, the poppet remains open until the pilot pressure reaches the setting established by the integral pilot relief stage, at which point the poppet shifts to the closed position.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Minimum Pilot Pressure Required to Shift Valve	20 bar
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006
Model Weight	1.73 kg.

CONFIGURATION OPTIONS

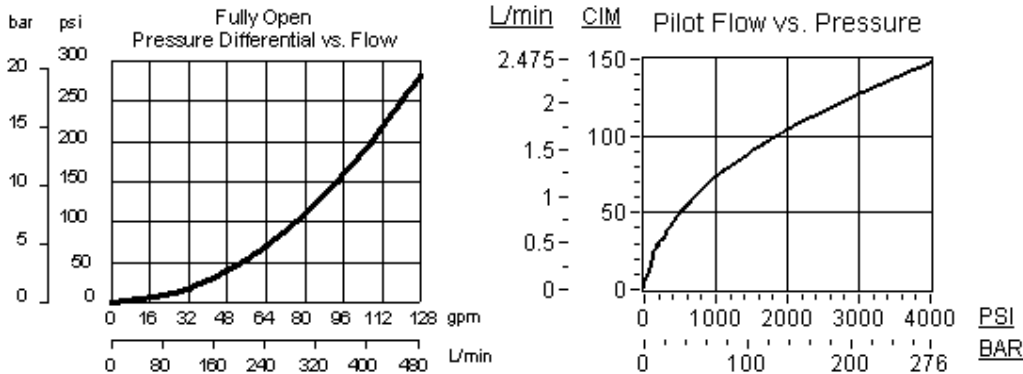
Model Code Example: DOJPArray

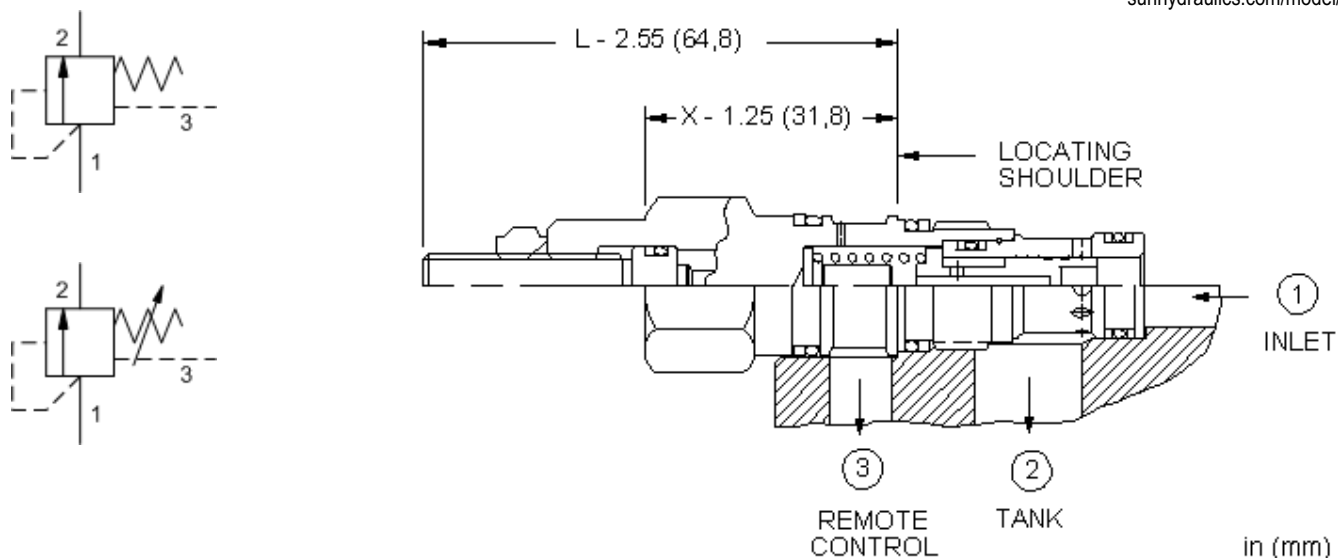
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	A 200 - 3000 psi (14 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set	B 200 - 1500 psi (14 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	/AP Stainless Steel, Passivated
K Handknob	D 200 - 800 psi (14 - 55 bar)		
	W 200 - 4500 psi (14 - 315 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both port 1 and port 2. When the remote pressure signal at port 3 exceeds the internal valve setting, the valve shifts to the closed position.
- Any backpressure at the drain port is directly additive to the valve setting.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will return to the spring-biased open position when pilot pressure reaches approx. 85% of cracking value.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





Normally closed modulating elements without an internal orifice act as a bypass compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-163A
Series	0
Capacity	30 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	19,1 mm
Valve Installation Torque	27 - 33 Nm
Seal kit - Cartridge	Buna: 990163007
Seal kit - Cartridge	Polyurethane: 990163002
Seal kit - Cartridge	Viton: 990163006
Model Weight	0.09 kg.

CONFIGURATION OPTIONS

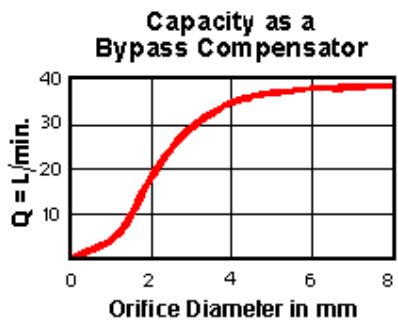
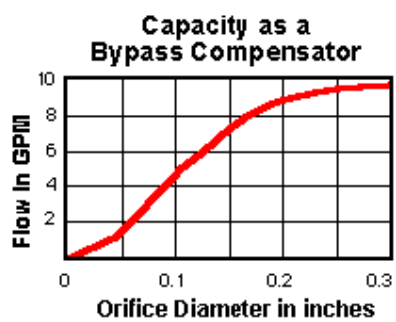
Model Code Example: LRBCXHN

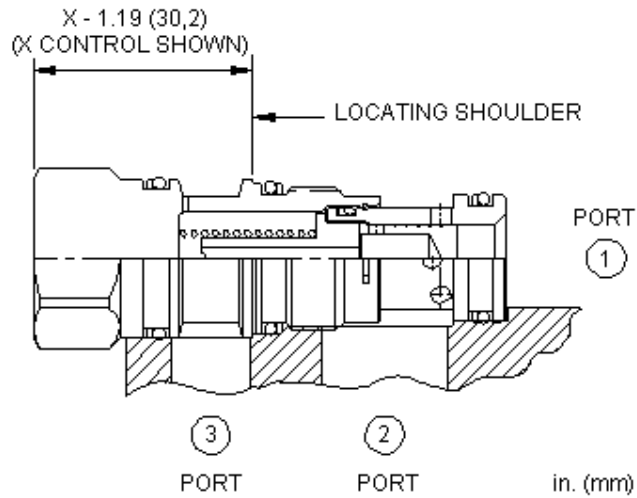
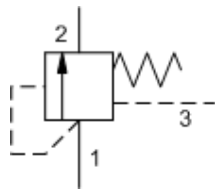
CONTROL	(X) DIFFERENTIAL PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar)	N Buna-N	Standard Material/Coating
L Tuning Adjustment	D 50 psi (3,5 bar)	E EPDM	/AP Stainless Steel, Passivated
	F 100 psi (7 bar)	V Viton	

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





Normally closed modulating elements without an internal orifice act as a bypass compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	EPDM: 990011014
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.13 kg.

CONFIGURATION OPTIONS

Model Code Example: LRDCXHN

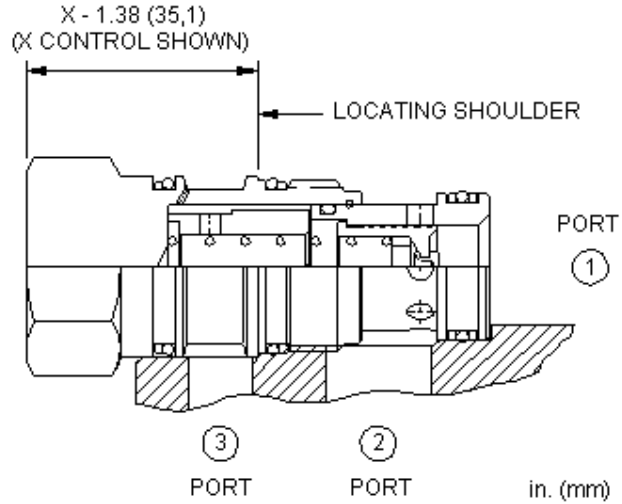
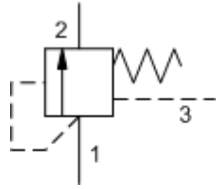
CONTROL	(X) DIFFERENTIAL PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar) D 50 psi (3,5 bar) F 100 psi (7 bar) G 150 psi (10,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LRDCL](#) Tuneable, normally closed, modulating element



Normally closed modulating elements without an internal orifice act as a bypass compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.22 kg.

CONFIGURATION OPTIONS

Model Code Example: LRFCXHN

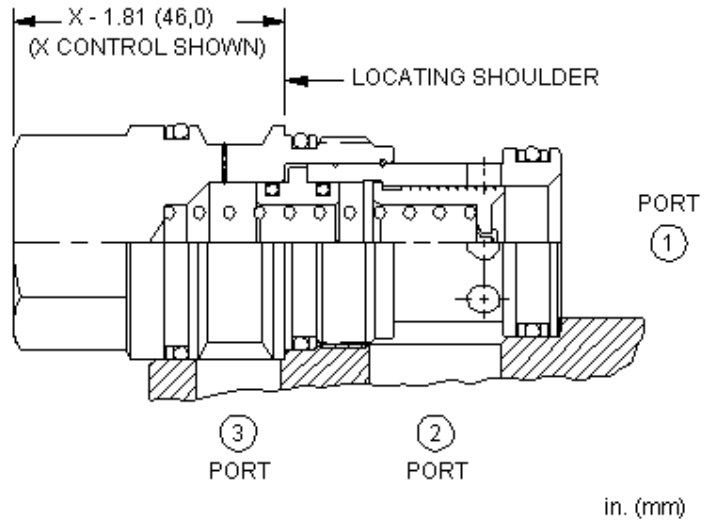
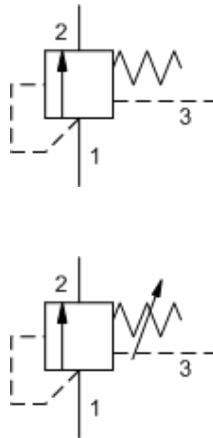
CONTROL	(X) DIFFERENTIAL PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar) D 50 psi (3,5 bar) F 100 psi (7 bar) G 150 psi (10,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LRFL](#) Tuneable, normally closed, modulating element



Normally closed modulating elements without an internal orifice act as a bypass compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.50 kg.

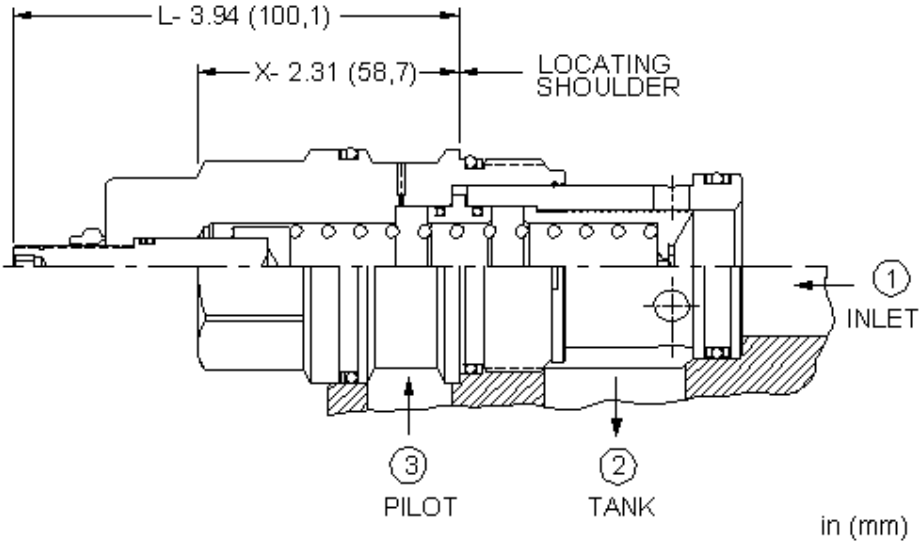
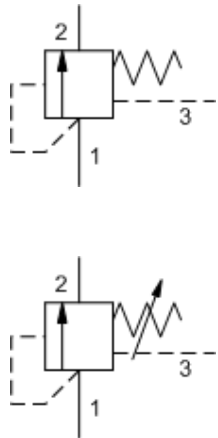
CONFIGURATION OPTIONS

Model Code Example: LRHCXHN

CONTROL	(X)	DIFFERENTIAL PRESSURE	(H)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Not Adjustable		H 200 psi (14 bar)		N Buna-N		Standard Material/Coating
L Tuning Adjustment		D 50 psi (3,5 bar)		V Viton		/AP Stainless Steel, Passivated
		F 100 psi (7 bar)				
		G 150 psi (10,5 bar)				

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



Normally closed modulating elements without an internal orifice act as a bypass compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	EPDM: 990019014
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.16 kg.

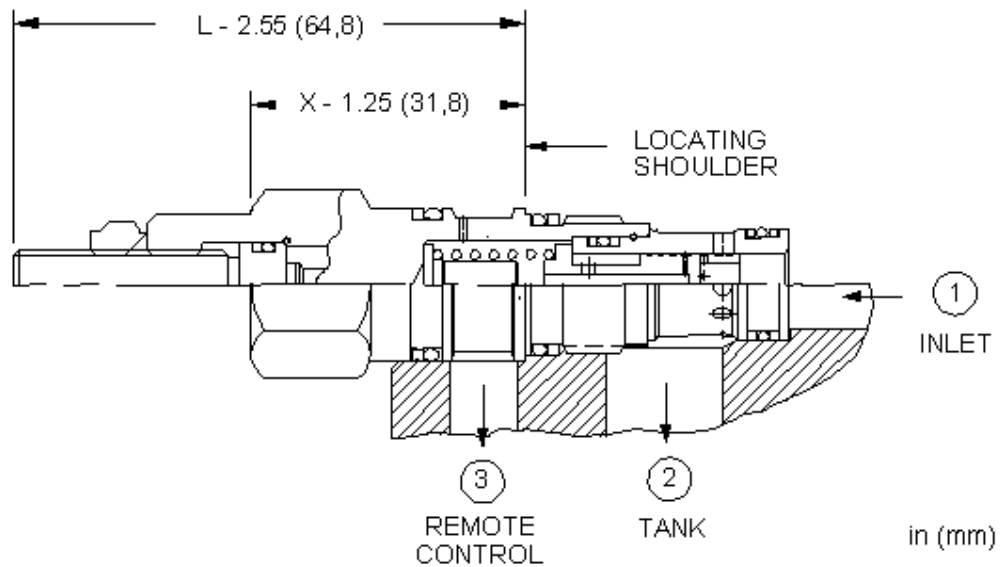
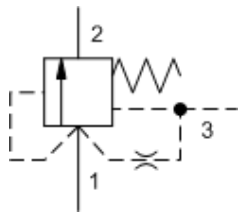
CONFIGURATION OPTIONS

Model Code Example: LRJCXHN

CONTROL	(X) DIFFERENTIAL PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar)	N Buna-N	Standard Material/Coating
L Tuning Adjustment	D 50 psi (3,5 bar)	E EPDM	/AP Stainless Steel, Passivated
	F 100 psi (7 bar)	V Viton	
	G 150 psi (10,5 bar)		

TECHNICAL FEATURES

- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



Normally closed modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage relief valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-163A
Series	0
Capacity	30 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,16 - 0,25 L/min.
Control Orifice Diameter	0,4 mm
Valve Hex Size	19,1 mm
Valve Installation Torque	27 - 33 Nm
Seal kit - Cartridge	Buna: 990163007
Seal kit - Cartridge	Polyurethane: 990163002
Seal kit - Cartridge	Viton: 990163006
Model Weight	0.11 kg.

CONFIGURATION OPTIONS**Model Code Example: LRBA**

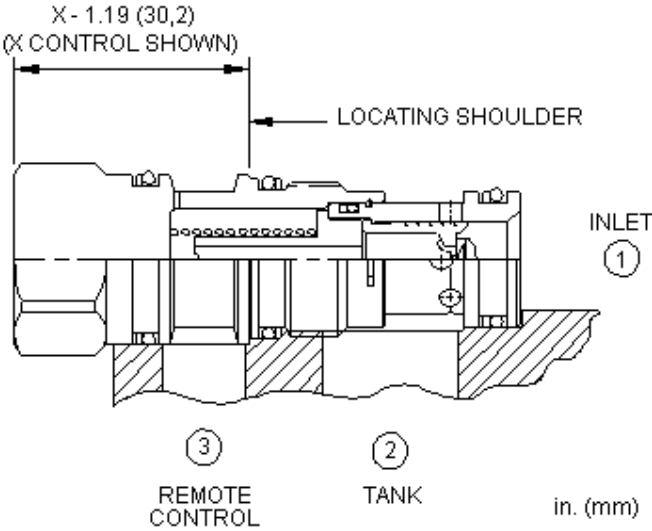
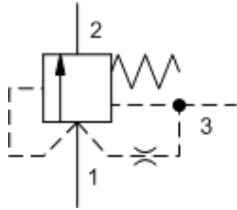
CONTROL	(L) DIFFERENTIAL PRESSURE	(D) SEAL MATERIAL	(N)
L Tuning Adjustment	D 50 psi (3,5 bar) F 100 psi (7 bar) H 200 psi (14 bar)	N Buna-N V Viton	

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LRBAX](#) Normally closed, modulating element with pilot source from port 1



Normally closed modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage relief valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,16 - 0,25 L/min.
Maximum Valve Leakage at 110 SUS (24 cSt)	15 cc/min.@70 bar
Control Orifice Diameter	0,4 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.12 kg.

CONFIGURATION OPTIONS

Model Code Example: LRDAXHN

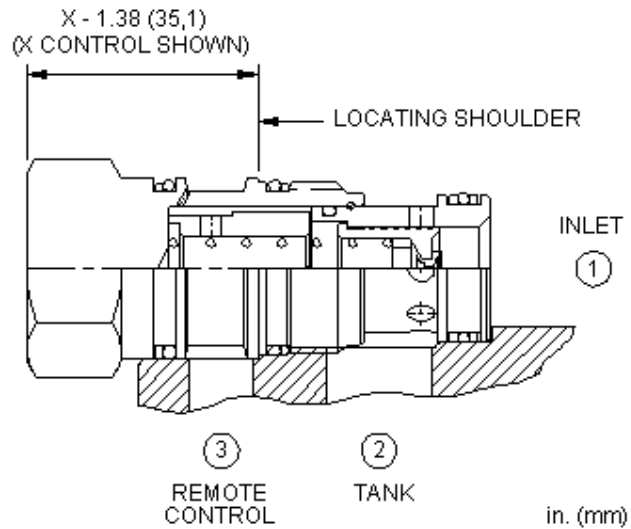
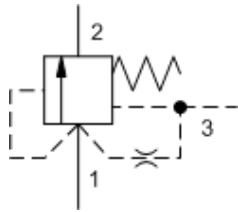
CONTROL	(X) BIAS PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar) D 50 psi (3,5 bar) F 100 psi (7 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LRDA8](#) Normally closed, modulating element with integral T-8A control cavity and pilot source from port 1
- [LRDAL](#) Tuneable, normally closed, modulating element with pilot source from port 1



Normally closed modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage relief valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,16 - 0,25 L/min.
Control Orifice Diameter	0,4 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.23 kg.

CONFIGURATION OPTIONS

Model Code Example: LRFAXHN

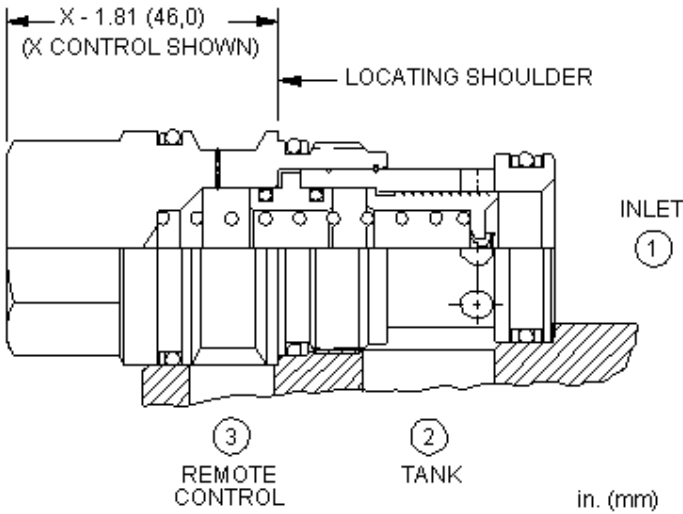
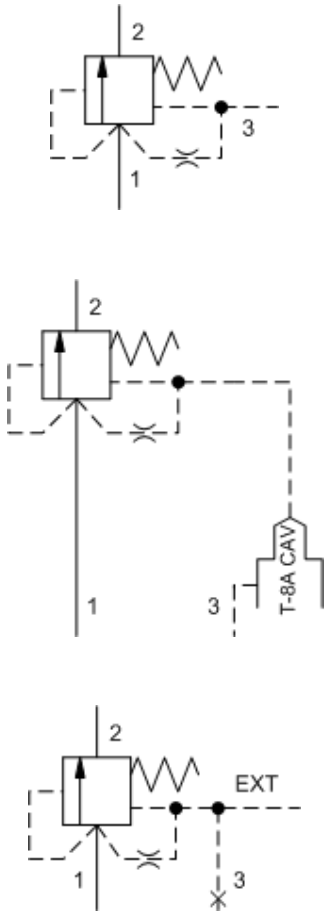
CONTROL	(X) BIAS PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar) D 50 psi (3,5 bar) F 100 psi (7 bar) G 150 psi (10,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LRF A8](#) Normally closed, modulating element with integral T-8A control cavity and pilot source from port 1
- [LRF AL](#) Tuneable, normally closed, modulating element with pilot source from port 1



Normally closed modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage relief valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,25 - 0,50 L/min.
Control Orifice Diameter	0,53 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.50 kg.

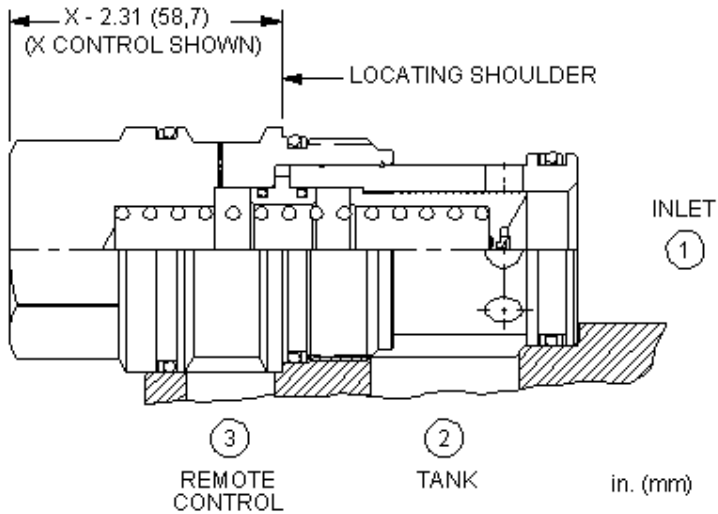
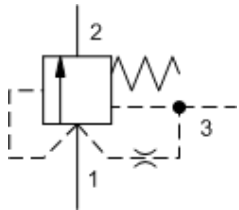
CONFIGURATION OPTIONS

Model Code Example: LRHAXHN

CONTROL	(X) BIAS PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar)	N Buna-N	Standard Material/Coating
E External 4-SAE Port, Port 3 blocked	D 50 psi (3,5 bar)	V Viton	/AP Stainless Steel, Passivated
L Tuning Adjustment	F 100 psi (7 bar)		
	G 150 psi (10,5 bar)		

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



Normally closed modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage relief valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,25 - 0,50 L/min.
Control Orifice Diameter	0,53 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.16 kg.

CONFIGURATION OPTIONS

Model Code Example: LRJAXHN

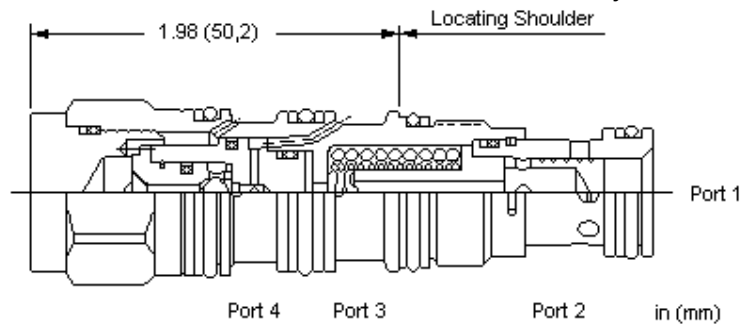
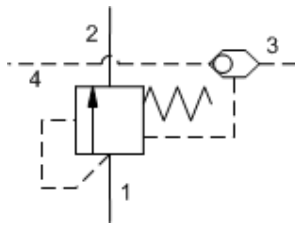
CONTROL	(X) DIFFERENTIAL PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar) A 12 psi B 20 psi (1,5 bar) C 30 psi (2 bar) D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LRJA8](#) Normally closed, modulating element with integral T-8A control cavity and pilot source from port 1
- [LRJAL](#) Tuneable, normally closed, modulating element with pilot source from port 1



A normally closed modulating element, used as a bypass compensator, ensures a constant pressure drop across an external orifice to create a pressure compensated flow control. The resulting flow remains constant regardless of variations in upstream or downstream pressure.

A ball shuttle connects the after orifice signal from the higher of port 3 or 4 to the pilot area.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Nominal Compensating Pressure	14 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.17 kg.

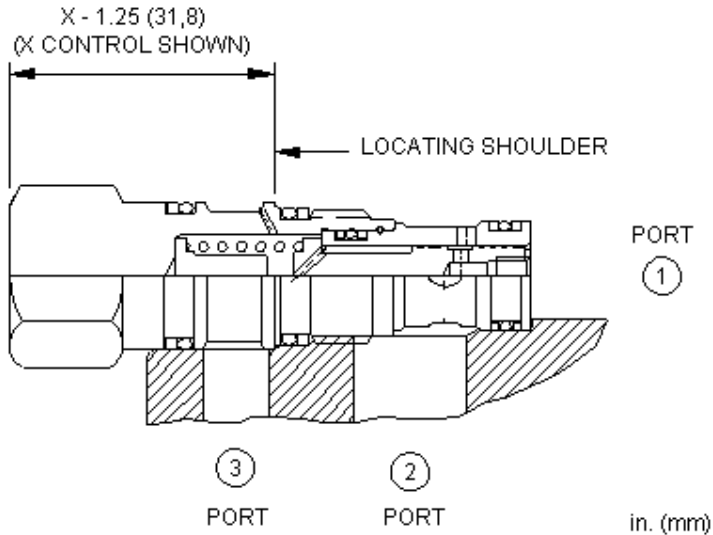
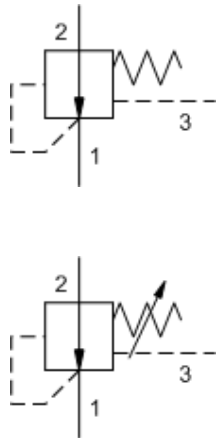
CONFIGURATION OPTIONS

Model Code Example: LRDSArray

CONTROL	(X) DIFFERENTIAL PRESSURE	(H) SEAL MATERIAL	(N)
X Not Adjustable	H 200 psi (14 bar)	N Buna-N	V Viton

TECHNICAL FEATURES

- The shuttle features hardened steel balls and seats for excellent wear characteristics and contamination tolerance.
- The single ball shuttle allows for the decay of the pressure signal when both load ports drop to a lower pressure.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



Normally open modulating elements without an internal orifice act as a restrictive compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-163A
Series	0
Capacity	30 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	19,1 mm
Valve Installation Torque	27 - 33 Nm
Seal kit - Cartridge	Buna: 990163007
Seal kit - Cartridge	Polyurethane: 990163002
Seal kit - Cartridge	Viton: 990163006
Model Weight	0.09 kg.

CONFIGURATION OPTIONS

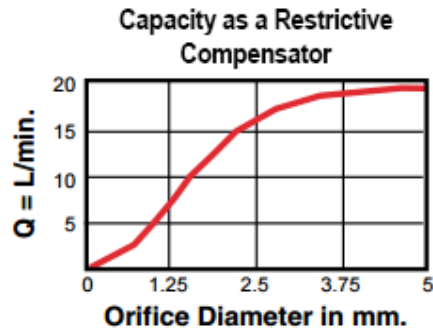
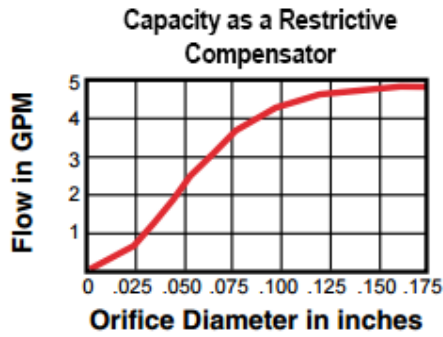
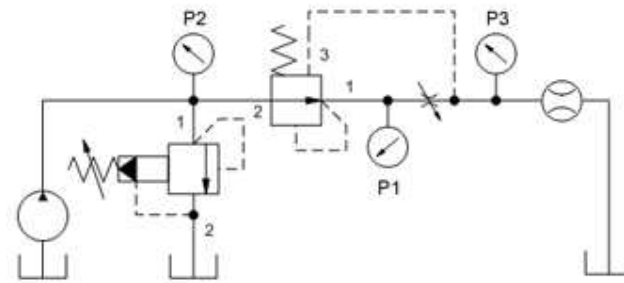
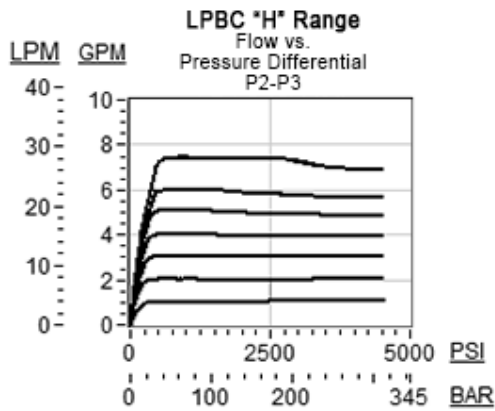
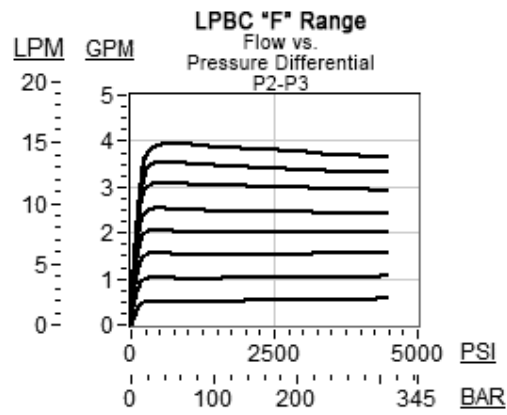
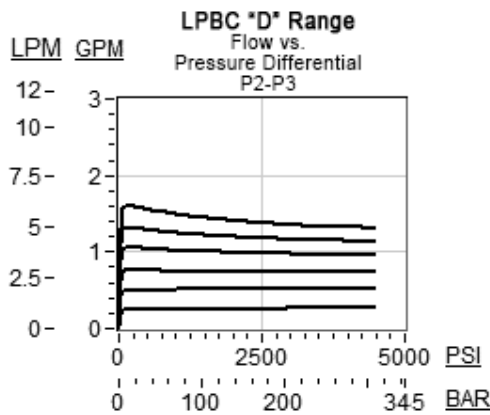
Model Code Example: LPBCXHN

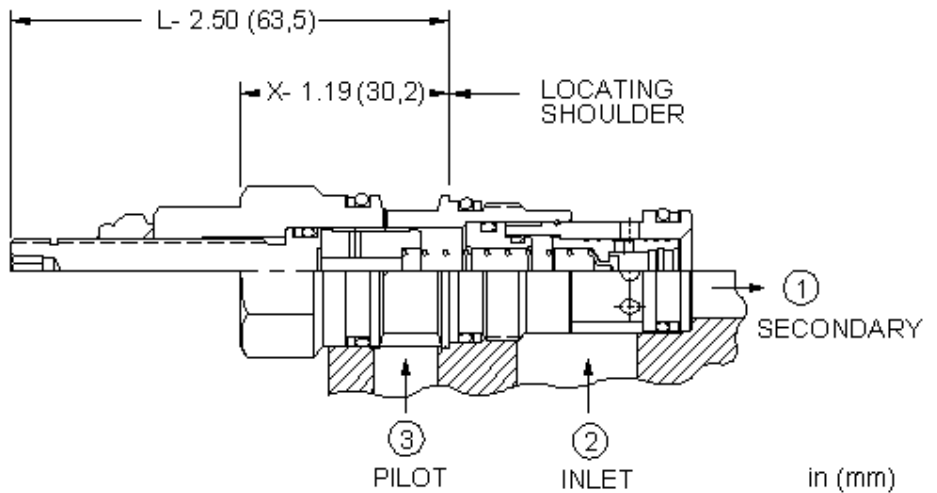
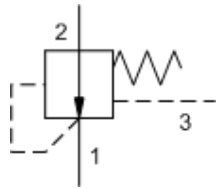
CONTROL	(X)	DIFFERENTIAL PRESSURE	(H)	SEAL MATERIAL	(N)
X Not Adjustable		H 200 psi (14 bar)		N Buna-N	
L Tuning Adjustment		D 50 psi (3,5 bar)		V Viton	
		F 100 psi (7 bar)			

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





Normally open modulating elements without an internal orifice act as a restrictive compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.13 kg.

CONFIGURATION OPTIONS

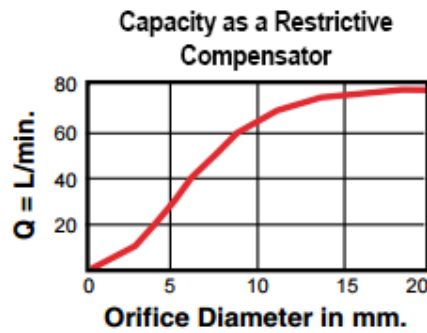
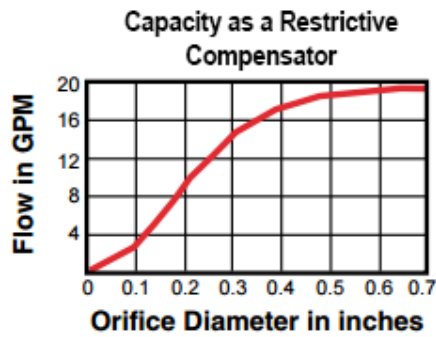
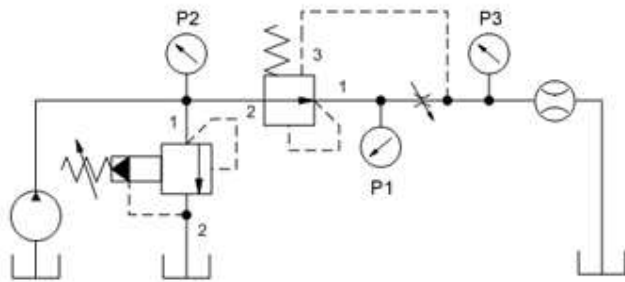
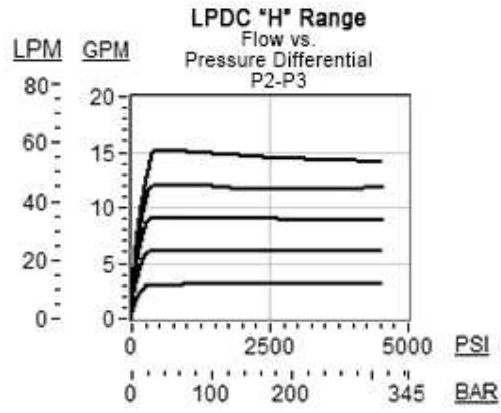
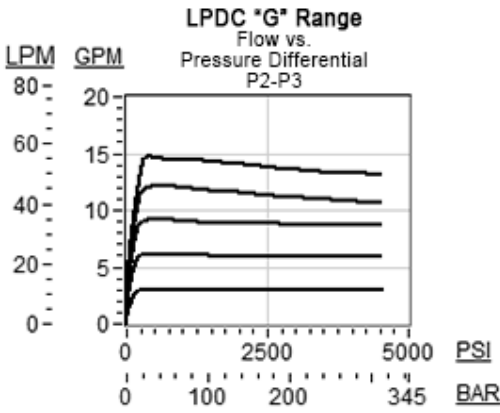
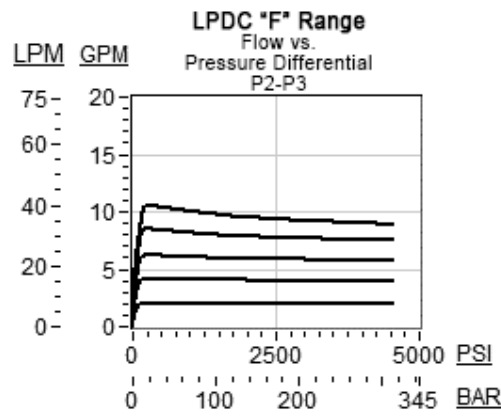
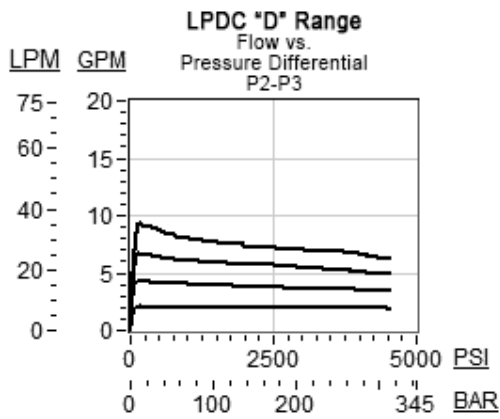
Model Code Example: LPDCXHN

CONTROL	(X)	DIFFERENTIAL PRESSURE	(H)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Not Adjustable		H 200 psi (14 bar)		N Buna-N		Standard Material/Coating
		D 50 psi (3,5 bar)		E EPDM		/AP Stainless Steel, Passivated
		F 100 psi (7 bar)		V Viton		/LH Mild Steel, Zinc-Nickel
		G 150 psi (10,5 bar)				

TECHNICAL FEATURES

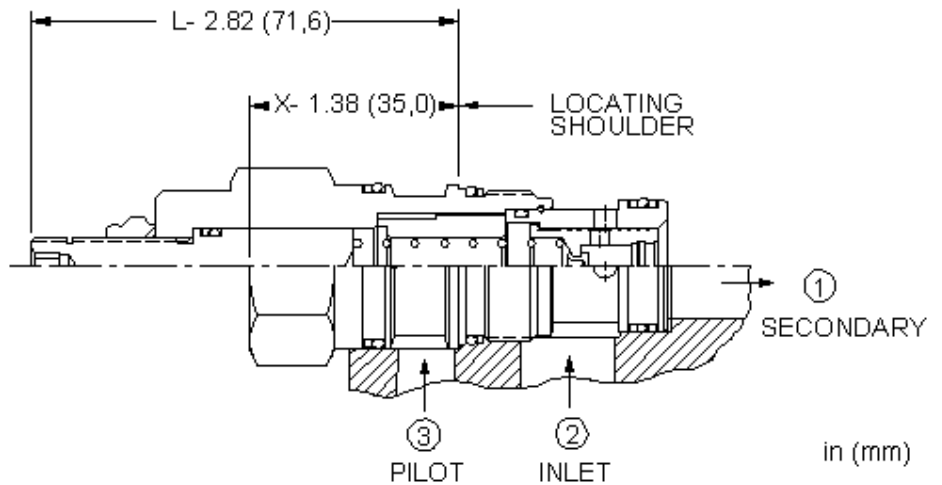
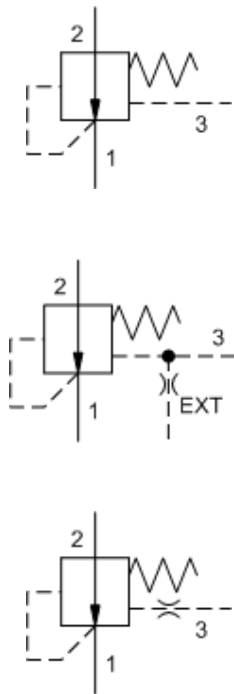
- If a higher compensating pressure is needed consider using a direct-acting reducer; PR*R.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LPDCL](#) Tuneable, normally open, modulating element



Normally open modulating elements without an internal orifice act as a restrictive compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.23 kg.

CONFIGURATION OPTIONS

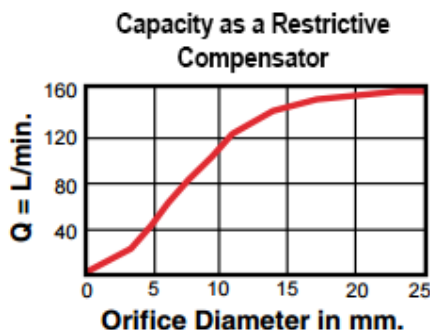
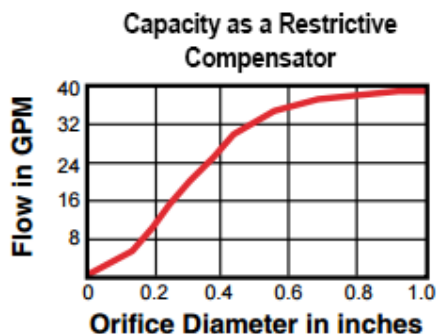
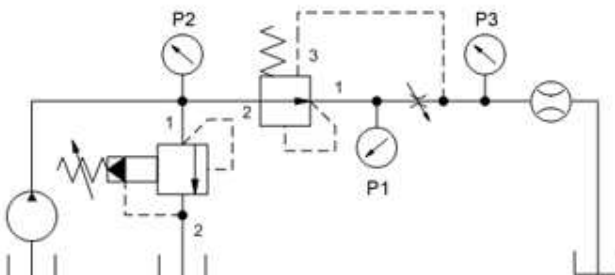
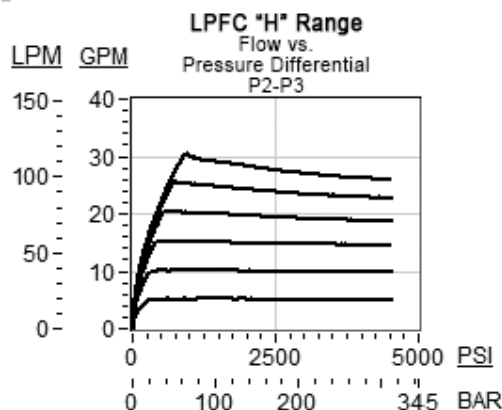
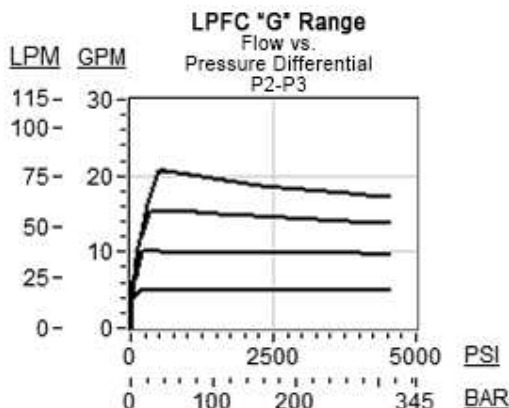
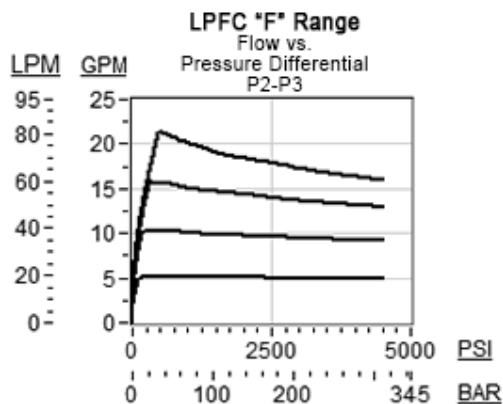
Model Code Example: LPFCXHN

CONTROL	(X) DIFFERENTIAL PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar) D 50 psi (3,5 bar) F 100 psi (7 bar) G 150 psi (10,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

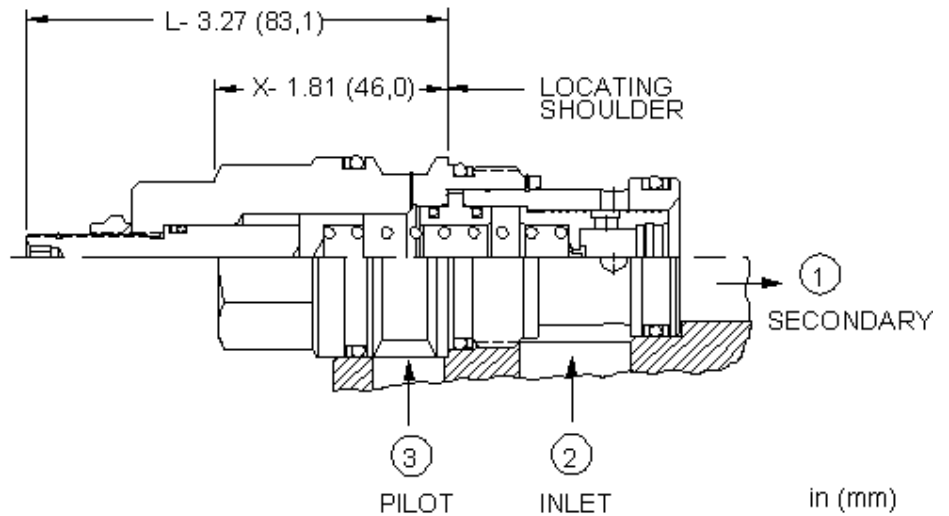
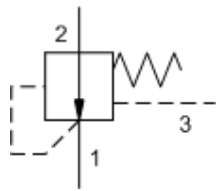
- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- If a higher compensating pressure is needed consider using a direct-acting reducer; PR*R.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LPFCL](#) Tuneable, normally open modulating element



Normally open modulating elements without an internal orifice act as a restrictive compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	EPDM: 990017014
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.50 kg.

CONFIGURATION OPTIONS

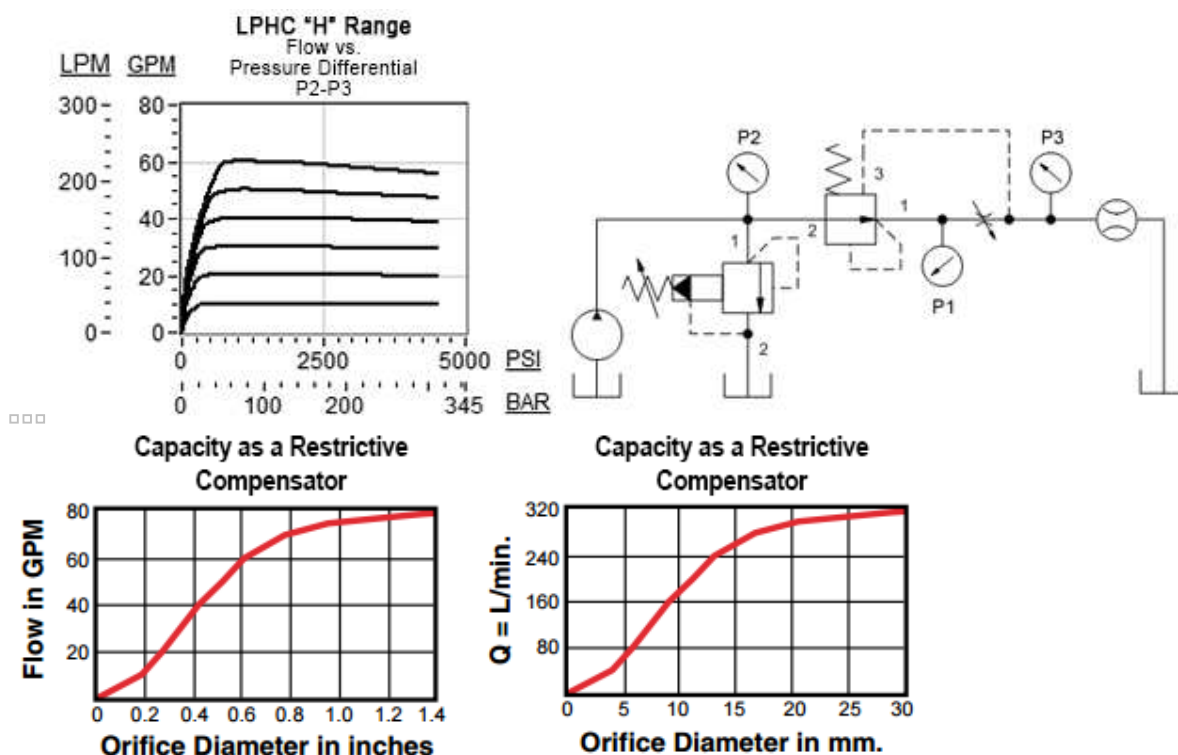
Model Code Example: LPHCXHN

CONTROL	(X) DIFFERENTIAL PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar) D 50 psi (3,5 bar) F 100 psi (7 bar) G 150 psi (10,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

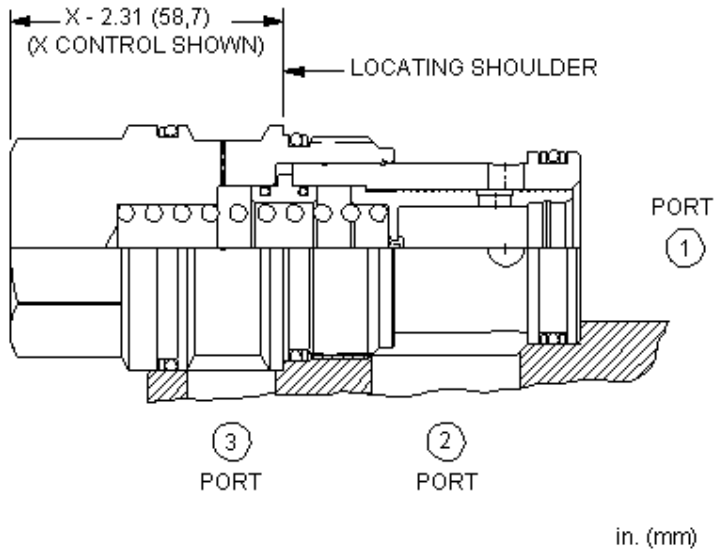
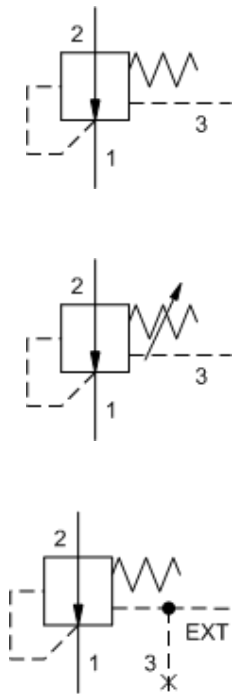
- If a higher compensating pressure is needed consider using a direct-acting reducer; PR*R.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LPHCL](#) Tuneable, normally open, modulating element



Normally open modulating elements without an internal orifice act as a restrictive compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.17 kg.

CONFIGURATION OPTIONS

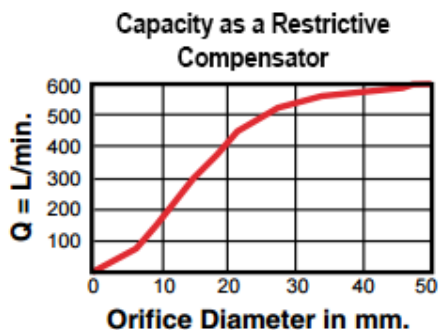
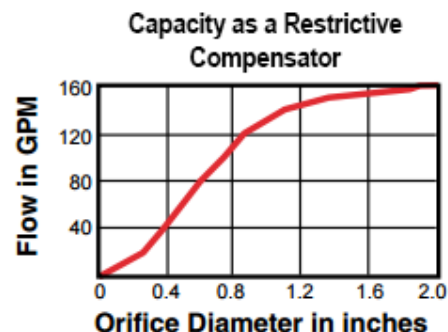
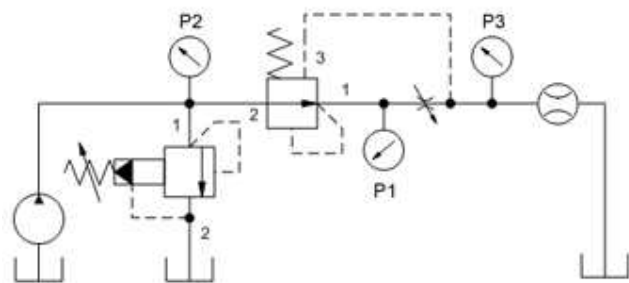
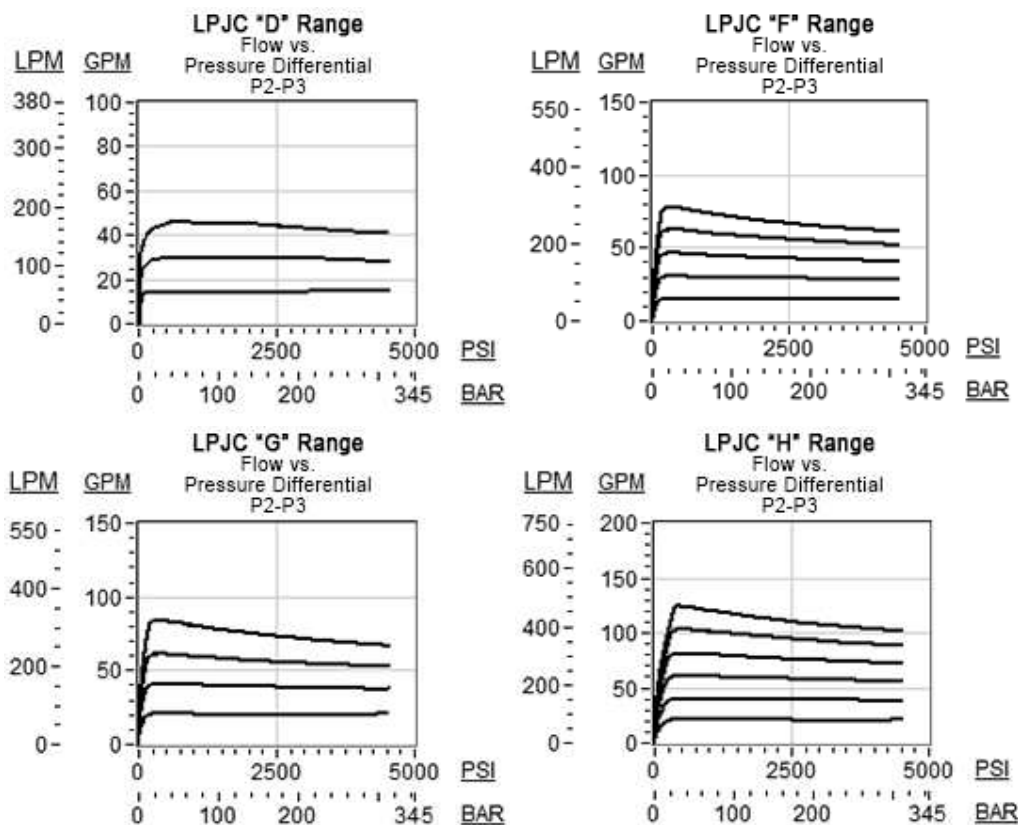
Model Code Example: LPJCArray

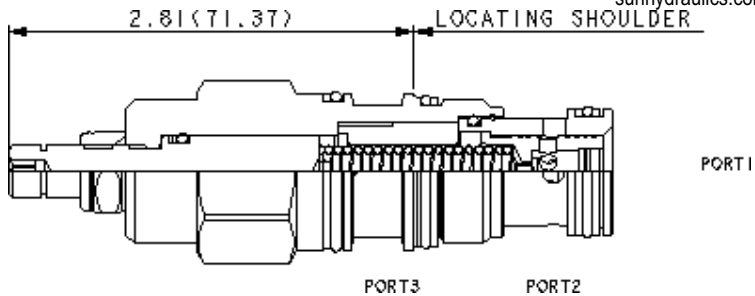
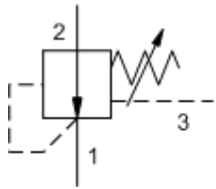
CONTROL	(X)	DIFFERENTIAL PRESSURE	(H)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Not Adjustable		H 200 psi (14 bar)		N Buna-N		Standard Material/Coating
P External 1/4 NPTF Pilot Port, Port 3 Blocked		D 50 psi (3,5 bar)		E EPDM		/AP Stainless Steel, Passivated
		F 100 psi (7 bar)		V Viton		/LH Mild Steel, Zinc-Nickel
		G 150 psi (10,5 bar)				

TECHNICAL FEATURES

- If a higher compensating pressure is needed consider using a direct-acting reducer; PR*R.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





Normally open modulating elements without an internal orifice act as a restrictive compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.31 kg.

CONFIGURATION OPTIONS

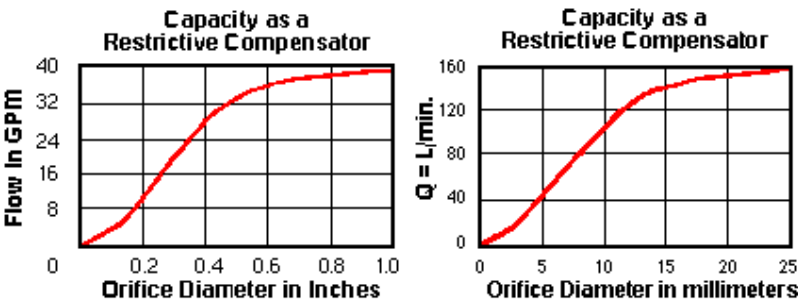
Model Code Example: LPFCLDN

DIFFERENTIAL PRESSURE	(D)	SEAL MATERIAL	(N)	MATERIAL/COATING
D 50 psi (3,5 bar)		N Buna-N		Standard Material/Coating
		E EPDM		/LH Mild Steel, Zinc-Nickel
		V Viton		

TECHNICAL FEATURES

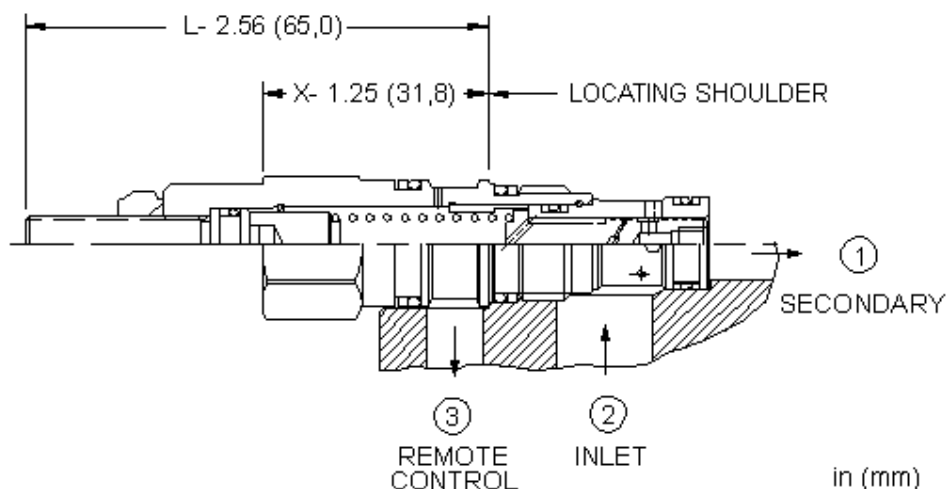
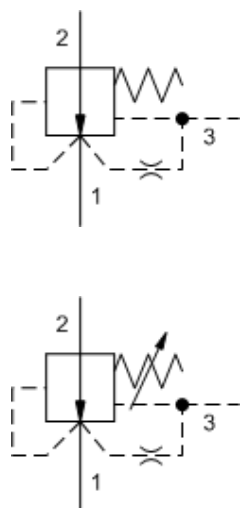
- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LPFC](#) Normally open, modulating element



These normally open modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage reducing valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-163A
Series	0
Capacity	30 L/min.
Maximum Operating Pressure	350 bar
Control Orifice Diameter	0,4 mm
Valve Hex Size	19,1 mm
Valve Installation Torque	27 - 33 Nm
Seal kit - Cartridge	Buna: 990163007
Seal kit - Cartridge	Polyurethane: 990163002
Seal kit - Cartridge	Viton: 990163006
Model Weight	0.09 kg.

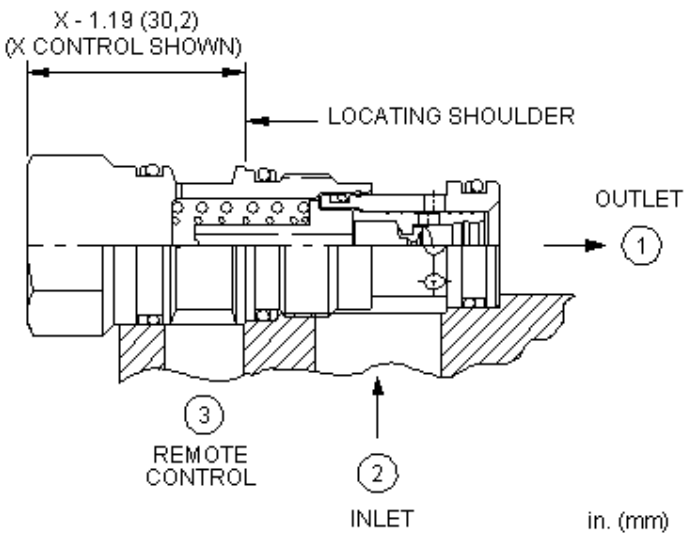
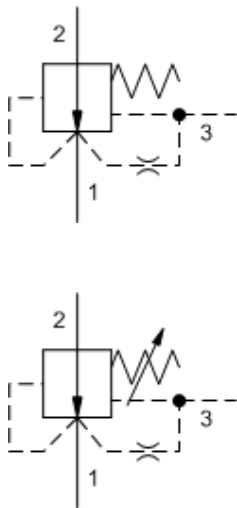
CONFIGURATION OPTIONS

Model Code Example: LPBAXHN

CONTROL	(X)	BIAS PRESSURE	(H)	SEAL MATERIAL	(N)
X Not Adjustable		H 200 psi (14 bar)		N Buna-N	
L Tuning Adjustment		D 50 psi (3,5 bar)		V Viton	
		F 100 psi (7 bar)			

TECHNICAL FEATURES

- Sun offers a variety of pressure and solenoid pilot control valves than can be used as remote control operators. See Pilot Control Cartridges.
- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



These normally open modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage reducing valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,16 - 0,25 L/min.
Control Orifice Diameter	0,4 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.13 kg.

CONFIGURATION OPTIONS

Model Code Example: LPDAArray

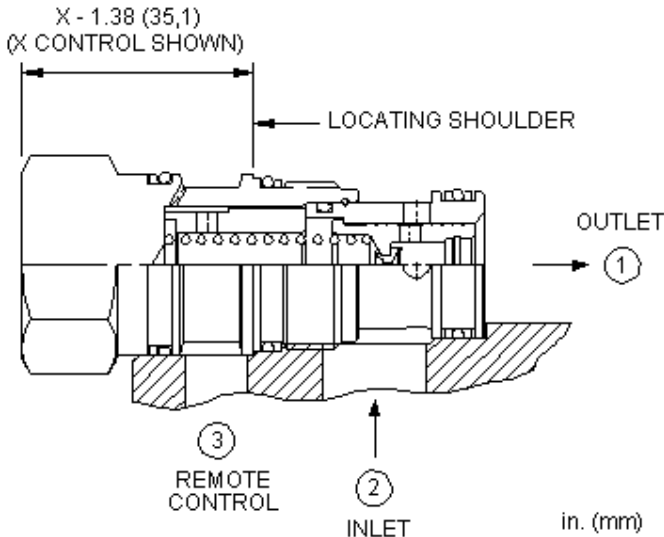
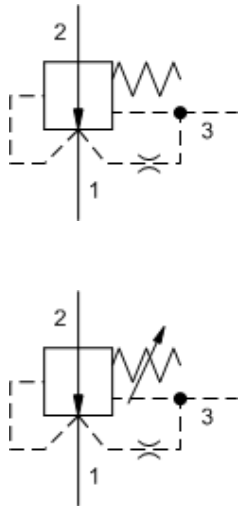
CONTROL	(X)	BIAS PRESSURE	(H)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Not Adjustable		H 200 psi (14 bar)		N Buna-N		Standard Material/Coating
L Tuning Adjustment		D 50 psi (3,5 bar)		V Viton		/AP Stainless Steel, Passivated
		F 100 psi (7 bar)				

TECHNICAL FEATURES

- Sun offers a variety of pressure and solenoid pilot control valves than can be used as remote control operators. See Pilot Control Cartridges.
- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LPDA8](#) Normally open, modulating element with integral T-8A control cavity and pilot source from port 1



These normally open modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage reducing valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,16 - 0,25 L/min.
Control Orifice Diameter	0,4 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.23 kg.

CONFIGURATION OPTIONS

Model Code Example: LPFAXHN

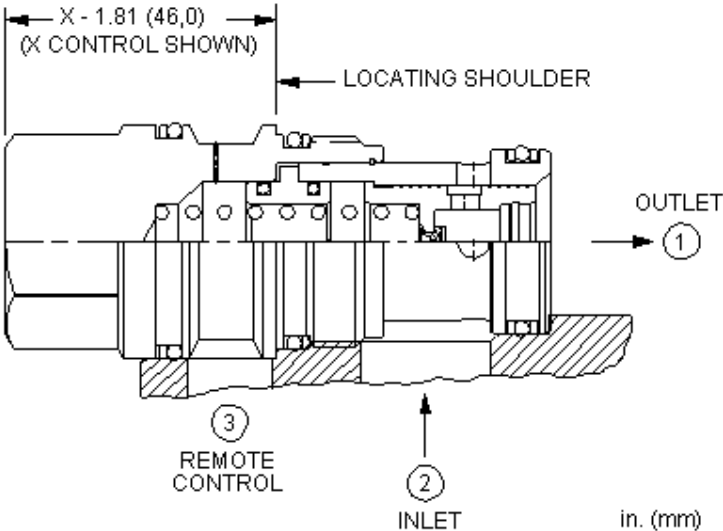
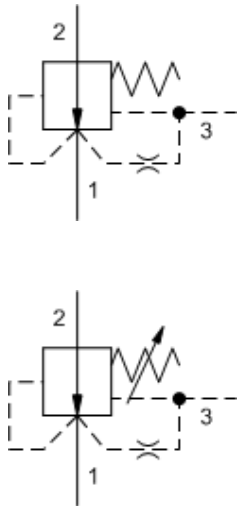
CONTROL	(X) BIAS PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	H 200 psi (14 bar)	N Buna-N	Standard Material/Coating
L Tuning Adjustment	D 50 psi (3,5 bar)	V Viton	/AP Stainless Steel, Passivated

TECHNICAL FEATURES

- Sun offers a variety of pressure and solenoid pilot control valves than can be used as remote control operators. See Pilot Control Cartridges.
- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LPFA8](#) Normally open, modulating element with integral T-8A control cavity and pilot source from port 1



These normally open modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage reducing valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,25 - 0,50 L/min.
Control Orifice Diameter	0,53 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.53 kg.

CONFIGURATION OPTIONS

Model Code Example: LPHAXDN

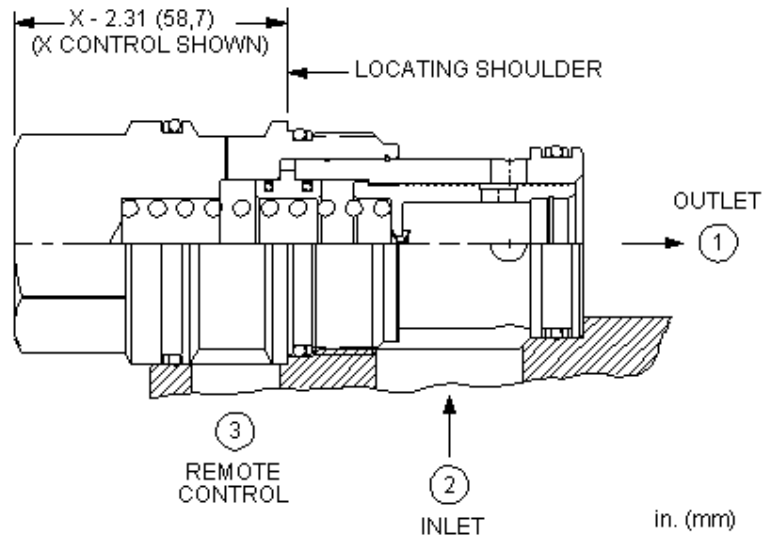
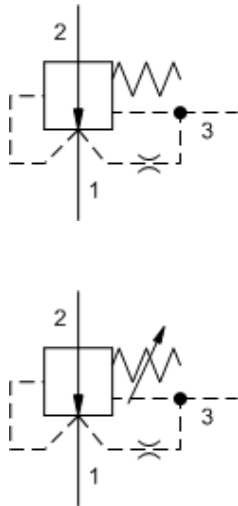
CONTROL	(X) BIAS PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N	Standard Material/Coating
L Tuning Adjustment	F 100 psi (7 bar)	E EPDM	/AP Stainless Steel, Passivated
	G 150 psi (10,5 bar)	V Viton	
	H 200 psi (14 bar)		

TECHNICAL FEATURES

- Sun offers a variety of pressure and solenoid pilot control valves than can be used as remote control operators. See Pilot Control Cartridges.
- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LPHA8](#) Normally open, modulating element with integral T-8A control cavity and pilot source from port 1



These normally open modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage reducing valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,25 - 0,50 L/min.
Control Orifice Diameter	0,53 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.17 kg.

CONFIGURATION OPTIONS

Model Code Example: LPJAXHN

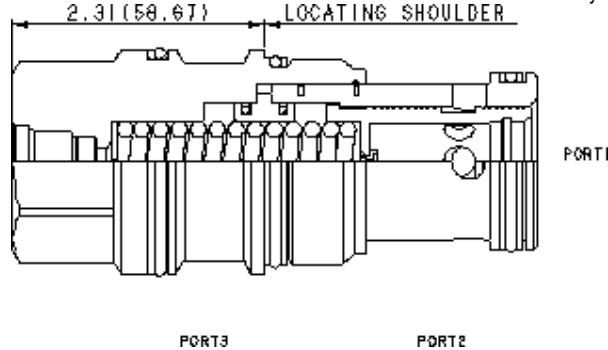
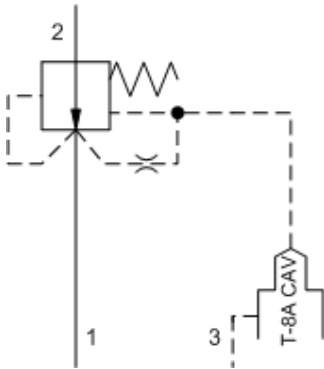
CONTROL	(X)	BIAS PRESSURE	(H)	SEAL MATERIAL	(N)	MATERIAL/COATING
X Not Adjustable		H 200 psi (14 bar)		N Buna-N		Standard Material/Coating
L Tuning Adjustment		D 50 psi (3,5 bar)		E EPDM		/AP Stainless Steel, Passivated
		F 100 psi (7 bar)		V Viton		
		G 150 psi (10,5 bar)				

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LPJA8](#) Normally open, modulating element with integral T-8A control cavity and pilot source from port 1



These normally open modulating elements with an internal orifice between port 1 and port 3 can be used as a main-stage reducing valve. The valve can be controlled remotely using a pilot relief or pilot solenoid valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,25 - 0,50 L/min.
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,53 mm
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.19 kg.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

Model Code Example: LPJA8DN

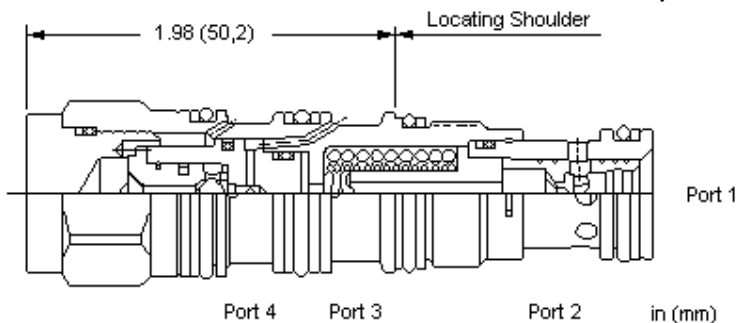
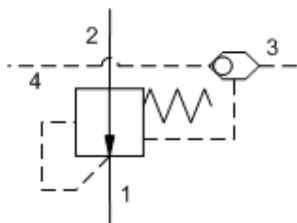
BIAS PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		E EPDM	
		V Viton	

TECHNICAL FEATURES

- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LPJA](#) Normally open, modulating element with pilot source from port 1



A normally open modulating element, used as a restrictive compensator, ensures a constant pressure drop across an external orifice to create a pressure compensated flow control. The resulting flow remains constant regardless of variations in upstream or downstream pressure.

A ball shuttle connects the after orifice signal from the higher of port 3 or 4 to the pilot area.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Nominal Compensating Pressure	14 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.17 kg.

CONFIGURATION OPTIONS

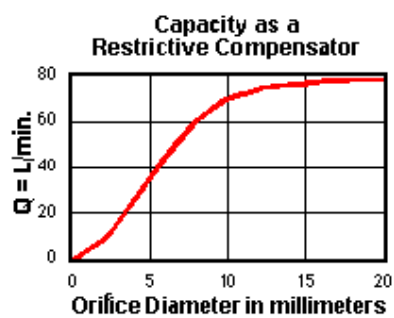
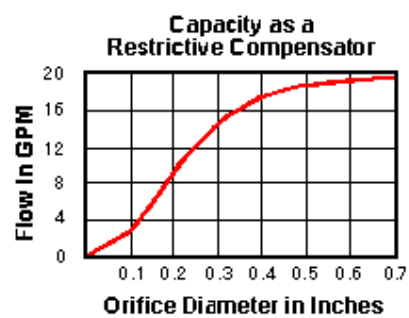
Model Code Example: LPDSXHN

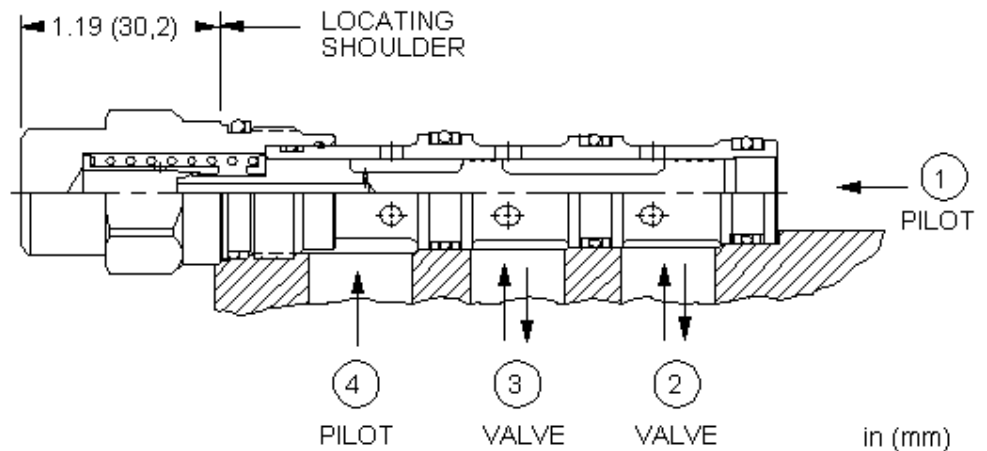
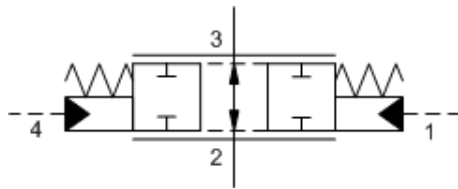
CONTROL	(X)	DIFFERENTIAL PRESSURE	(H)	SEAL MATERIAL	(N)
X Not Adjustable		H 200 psi (14 bar)		N Buna-N	
				V Viton	

TECHNICAL FEATURES

- The shuttle features hardened steel balls and seats for excellent wear characteristics and contamination tolerance.
- The single ball shuttle allows for the decay of the pressure signal when both load ports drop to a lower pressure.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





These bi-directional, normally open, modulating elements used with an external orifice, create a bi-directional, pressure compensated flow control.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-31A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990031007
Seal kit - Cartridge	EPDM: 990031014
Seal kit - Cartridge	Polyurethane: 990031002
Seal kit - Cartridge	Viton: 990031006
Model Weight	0.17 kg.

CONFIGURATION OPTIONS

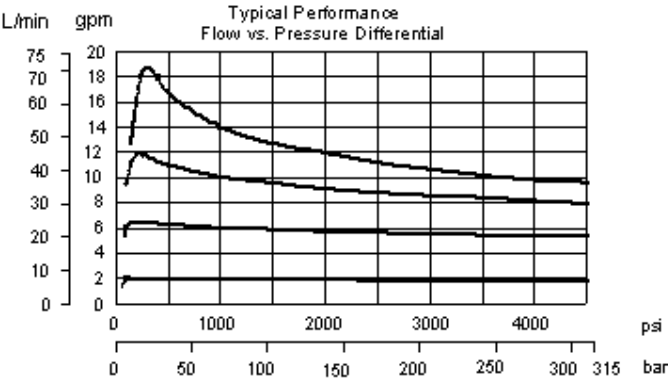
Model Code Example: LHDTXFN

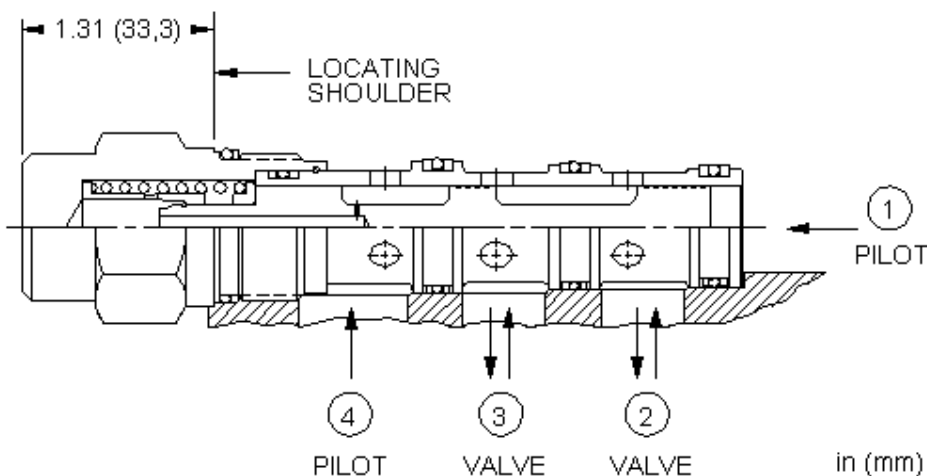
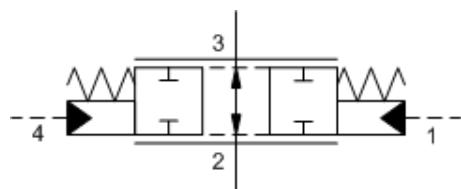
CONTROL	(X)	NOMINAL CONTROL PRESSURE	(F)	SEAL MATERIAL	(N)
X Not Adjustable		F 100 psi (7 bar)		N Buna-N	
		D 50 psi (3,5 bar)		E EPDM	
		E 75 psi (5 bar)		V Viton	

TECHNICAL FEATURES

- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





These bi-directional, normally open, modulating elements used with an external orifice, create a bi-directional, pressure compensated flow control.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-32A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990032007
Seal kit - Cartridge	EPDM: 990032014
Seal kit - Cartridge	Polyurethane: 990032002
Seal kit - Cartridge	Viton: 990032006
Model Weight	0.32 kg.

CONFIGURATION OPTIONS

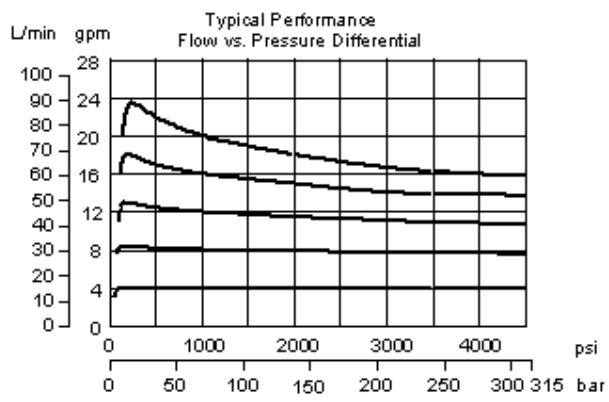
Model Code Example: LHFTXFN

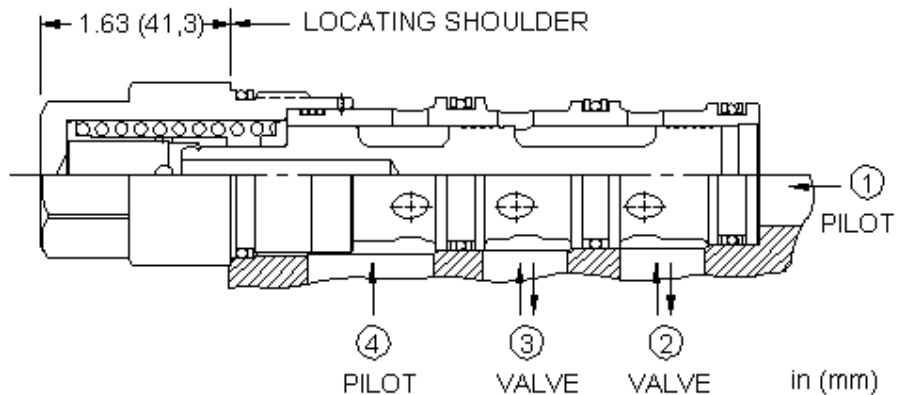
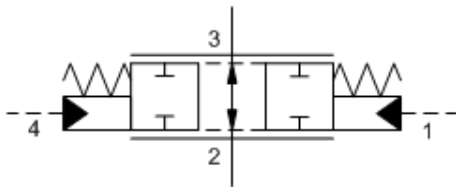
CONTROL	(X)	NOMINAL CONTROL PRESSURE	(F)	SEAL MATERIAL	(N)
X Not Adjustable		F 100 psi (7 bar)		N Buna-N	
		D 50 psi (3,5 bar)		E EPDM	
		E 75 psi (5 bar)		V Viton	

TECHNICAL FEATURES

- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





These bi-directional, normally open, modulating elements used with an external orifice, create a bi-directional, pressure compensated flow control.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-33A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990033007
Seal kit - Cartridge	EPDM: 990033014
Seal kit - Cartridge	Polyurethane: 990033002
Seal kit - Cartridge	Viton: 990033006
Model Weight	0.75 kg.

CONFIGURATION OPTIONS

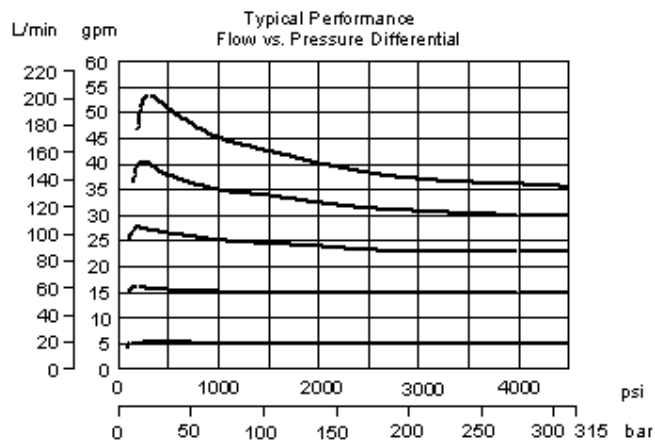
Model Code Example: LHHTXFN

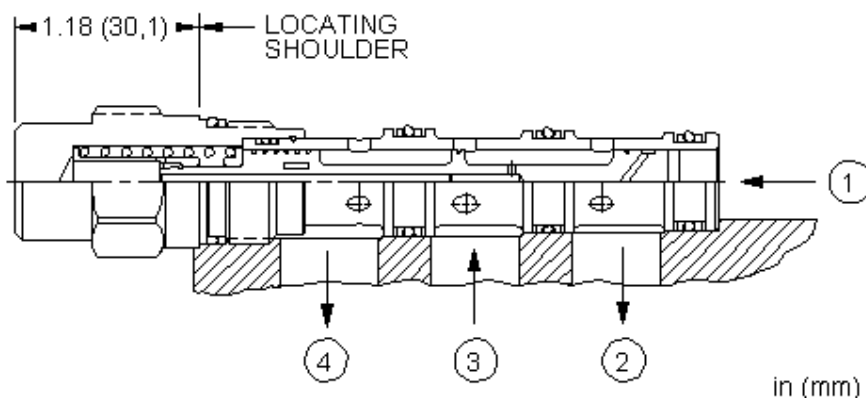
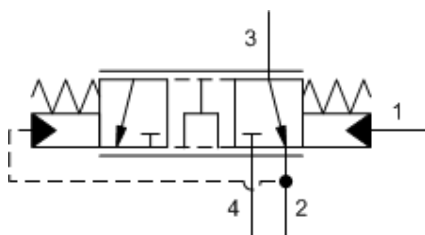
CONTROL	(X) DIFFERENTIAL PRESSURE	(F) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	F 100 psi (7 bar) D 50 psi (3,5 bar) E 75 psi (5 bar)	N Buna-N E EPDM V Viton	N Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





Bypass/restrictive modulating elements, when combined with an external orifice, create a bypass/restrictive flow control. Input flow (port 3) is directed to the priority or control flow at port 2. Once the priority requirements are met, excess flow is bypassed out port 4. The after-orifice signal is connected to port 1. The before-orifice design allows both pressure and flow to be controlled on the priority side of the circuit regardless of pressure in the bypass circuit. These valves work equally well in either closed or open center systems. Their main use is to allow after-market accessories to be driven off the host machine's hydraulic system without adding an additional pump.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-31A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990031007
Seal kit - Cartridge	Polyurethane: 990031002
Seal kit - Cartridge	Viton: 990031006
Model Weight	0.17 kg.

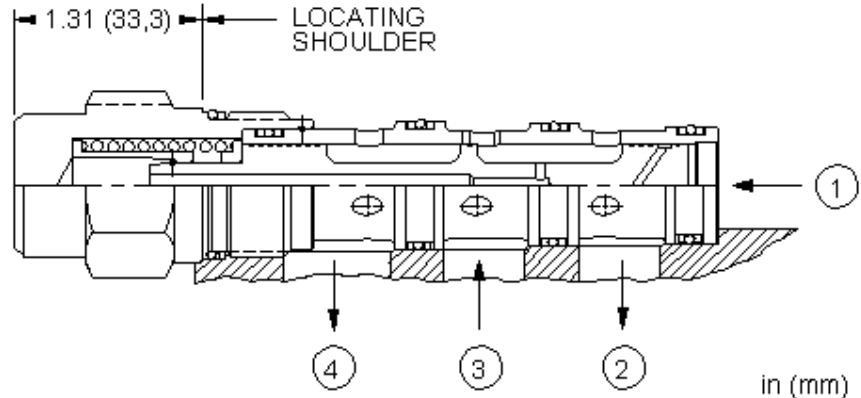
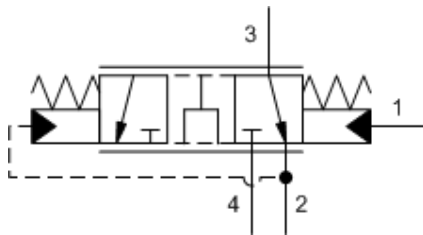
CONFIGURATION OPTIONS

Model Code Example: LHDAXFN

CONTROL	(X)	DIFFERENTIAL PRESSURE	(F)	SEAL MATERIAL	(N)
X Not Adjustable		F 100 psi (7 bar)		N Buna-N	
		E 75 psi (5 bar)		E EPDM	
				V Viton	

TECHNICAL FEATURES

- Bypass flow is not available until priority flow requirements are satisfied.
- Priority flow can be turned on or off with a pilot-sized, three-way solenoid valve on port 1.
- Bypass pressure at port 4 can be higher than pressure at control port 2.
- Cartridges with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



Bypass/restrictive modulating elements, when combined with an external orifice, create a bypass/restrictive flow control. Input flow (port 3) is directed to the priority or control flow at port 2. Once the priority requirements are met, excess flow is bypassed out port 4. The after-orifice signal is connected to port 1. The before-orifice design allows both pressure and flow to be controlled on the priority side of the circuit regardless of pressure in the bypass circuit. These valves work equally well in either closed or open center systems. Their main use is to allow after-market accessories to be driven off the host machine's hydraulic system without adding an additional pump.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-32A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990032007
Seal kit - Cartridge	EPDM: 990032014
Seal kit - Cartridge	Polyurethane: 990032002
Seal kit - Cartridge	Viton: 990032006
Model Weight	0.31 kg.

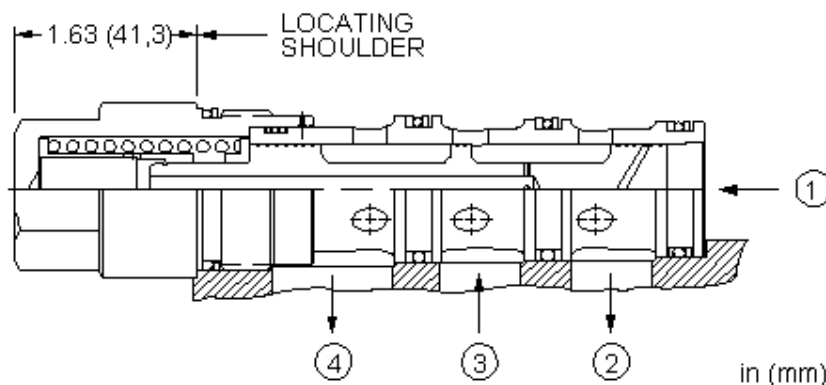
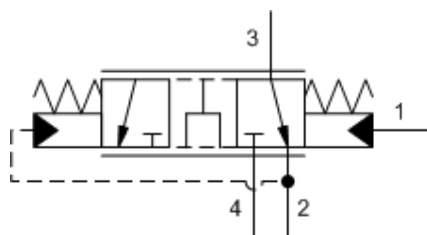
CONFIGURATION OPTIONS

Model Code Example: LHFAFXN

CONTROL	(X)	DIFFERENTIAL PRESSURE	(F)	SEAL MATERIAL	(N)
X Not Adjustable		F 100 psi (7 bar)		N Buna-N	
		E 75 psi (5 bar)		E EPDM	
				V Viton	

TECHNICAL FEATURES

- Bypass flow is not available until priority flow requirements are satisfied.
- Priority flow can be turned on or off with a pilot-sized, three-way solenoid valve on port 1.
- Bypass pressure at port 4 can be higher than pressure at control port 2.
- Cartridges with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



Bypass/restrictive modulating elements, when combined with an external orifice, create a bypass/restrictive flow control. Input flow (port 3) is directed to the priority or control flow at port 2. Once the priority requirements are met, excess flow is bypassed out port 4. The after-orifice signal is connected to port 1. The before-orifice design allows both pressure and flow to be controlled on the priority side of the circuit regardless of pressure in the bypass circuit. These valves work equally well in either closed or open center systems. Their main use is to allow after-market accessories to be driven off the host machine's hydraulic system without adding an additional pump.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-33A
Series	3
Capacity	240 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990033007
Seal kit - Cartridge	EPDM: 990033014
Seal kit - Cartridge	Polyurethane: 990033002
Seal kit - Cartridge	Viton: 990033006
Model Weight	0.72 kg.

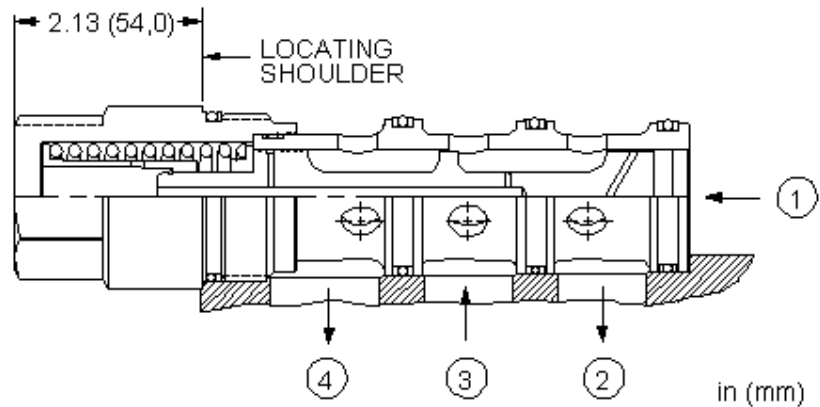
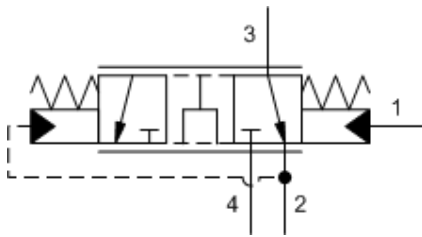
CONFIGURATION OPTIONS

Model Code Example: LHHAXFN

CONTROL	(X) DIFFERENTIAL PRESSURE	(F) SEAL MATERIAL	(N)
X Not Adjustable	F 100 psi (7 bar) E 75 psi (5 bar)	N Buna-N E EPDM V Viton	

TECHNICAL FEATURES

- Bypass flow is not available until priority flow requirements are satisfied.
- Priority flow can be turned on or off with a pilot-sized, three-way solenoid valve on port 1.
- Bypass pressure at port 4 can be higher than pressure at control port 2.
- Cartridges with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



Bypass/restrictive modulating elements, when combined with an external orifice, create a bypass/restrictive flow control. Input flow (port 3) is directed to the priority or control flow at port 2. Once the priority requirements are met, excess flow is bypassed out port 4. The after-orifice signal is connected to port 1. The before-orifice design allows both pressure and flow to be controlled on the priority side of the circuit regardless of pressure in the bypass circuit. These valves work equally well in either closed or open center systems. Their main use is to allow after-market accessories to be driven off the host machine's hydraulic system without adding an additional pump.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-34A
Series	4
Capacity	480 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Seal kit - Cartridge	Buna: 990034007
Seal kit - Cartridge	EPDM: 990034014
Seal kit - Cartridge	Polyurethane: 990034002
Seal kit - Cartridge	Viton: 990034006
Model Weight	1.57 kg.

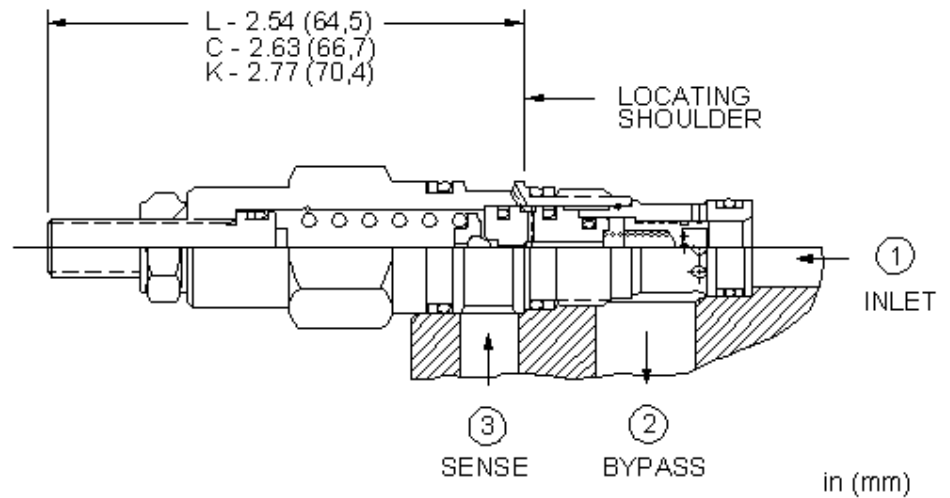
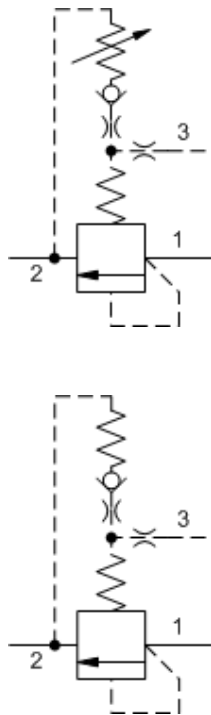
CONFIGURATION OPTIONS

Model Code Example: LHJAXFN

CONTROL	(X) DIFFERENTIAL PRESSURE	(F) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	F 100 psi (7 bar) E 75 psi (5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

- Bypass flow is not available until priority flow requirements are satisfied.
- Priority flow can be turned on or off with a pilot-sized, three-way solenoid valve on port 1.
- Bypass pressure at port 4 can be higher than pressure at control port 2.
- Cartridges with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



Three-port normally closed modulating elements with relief provide two functions when combined with an external orifice. The mainstage is a bypass compensator that controls a priority flow into the circuit, determined by the external orifice. Input flow in excess of the priority flow is bypassed to tank (port 2). If the inlet (port 1) pressure rises to the valve setting, the valve operates as a normal relief valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-163A
Series	0
Capacity	20 L/min.
Maximum Operating Pressure	350 bar
Factory Pressure Settings Established at	15 L/min.
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Response Time - Typical	10 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	19,1 mm
Valve Installation Torque	27 - 33 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990163007
Seal kit - Cartridge	Polyurethane: 990163002
Seal kit - Cartridge	Viton: 990163006
Model Weight	0.11 kg.

CONFIGURATION OPTIONS

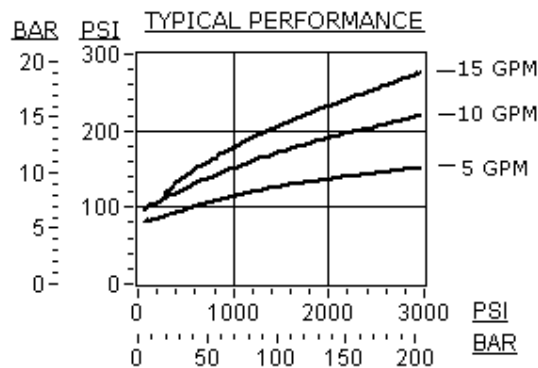
Model Code Example: RVBBArray

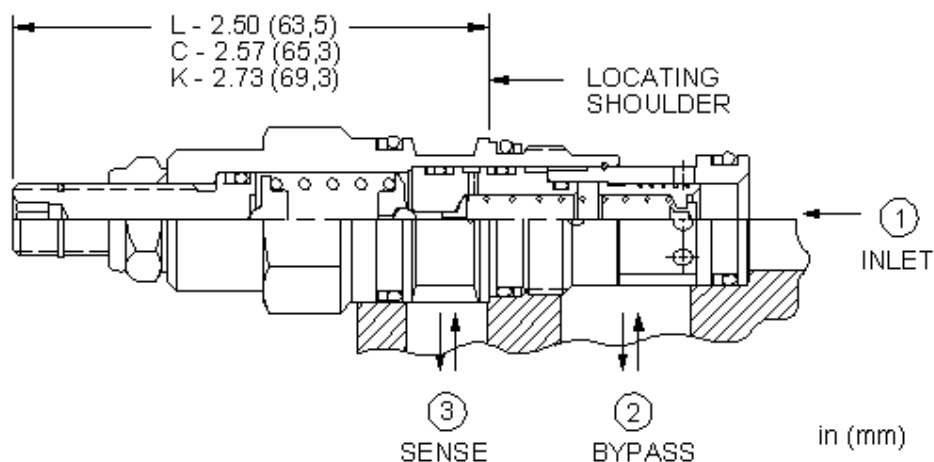
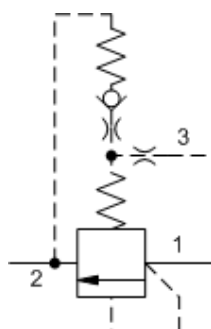
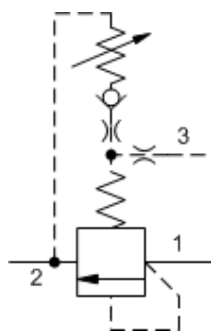
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N)
L Standard Screw Adjustment	A 75 - 3000 psi (5 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	
C Tamper Resistant - Factory Set	B 75 - 1500 psi (5 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	
K Handknob	C 75 - 6000 psi (5 - 420 bar), 1000 psi (70 bar) Standard Setting		
	N 75 - 800 psi (5 - 55 bar), 400 psi (28 bar) Standard Setting		
	Q 75 - 400 psi (5 - 28 bar), 200 psi (14 bar) Standard Setting		
	W 75 - 4500 psi (5 - 315 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- Compensating pressure for all ranges is 50 psi (3,5 bar).
- Explanation of the performance curve: The X axis is system pressure. The Y axis shows the pressure differential that the valve creates across the control orifice. The curves represent various bypass flows (pump flow minus control flow). The capacity and performance of this valve is determined by the bypass flow, control flow is not a factor.

PERFORMANCE CURVES





Three-port normally closed modulating elements with relief provide two functions when combined with an external orifice. The mainstage is a bypass compensator that controls a priority flow into the circuit, determined by the external orifice. Input flow in excess of the priority flow is bypassed to tank (port 2). If the inlet (port 1) pressure rises to the valve setting, the valve operates as a normal relief valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	40 L/min.
Maximum Operating Pressure	350 bar
Factory Pressure Settings Established at	15 L/min.
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Response Time - Typical	10 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.16 kg.

CONFIGURATION OPTIONS

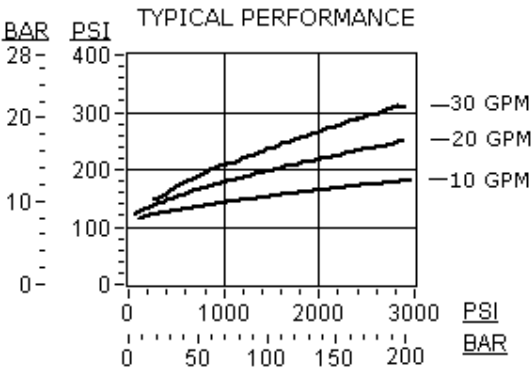
Model Code Example: RVCBArray

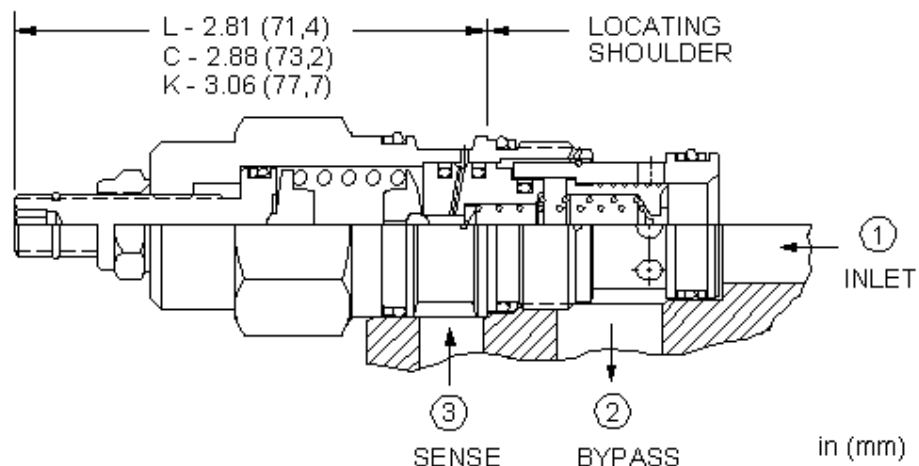
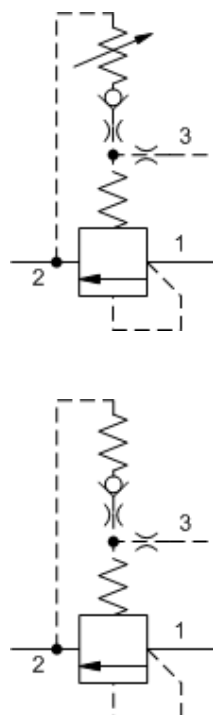
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set	B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	/AP Stainless Steel, Passivated
K Handknob	C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting		/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Compensating pressure for the A range is 45 psi (3 bar), for the B range 30 psi (2 bar), and for the C range 100 psi (7 bar).
- Explanation of the performance curve: The X axis is system pressure. The Y axis shows the pressure differential that the valve creates across the control orifice. The curves represent various bypass flows (pump flow minus control flow). The capacity and performance of this valve is determined by the bypass flow, control flow is not a factor.

PERFORMANCE CURVES





Three-port normally closed modulating elements with relief provide two functions when combined with an external orifice. The mainstage is a bypass compensator that controls a priority flow into the circuit, determined by the external orifice. Input flow in excess of the priority flow is bypassed to tank (port 2). If the inlet (port 1) pressure rises to the valve setting, the valve operates as a normal relief valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	80 L/min.
Maximum Operating Pressure	350 bar
Factory Pressure Settings Established at	15 L/min.
Maximum Valve Leakage at 110 SUS (24 cSt)	50 cc/min.@70 bar
Response Time - Typical	10 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.29 kg.

CONFIGURATION OPTIONS

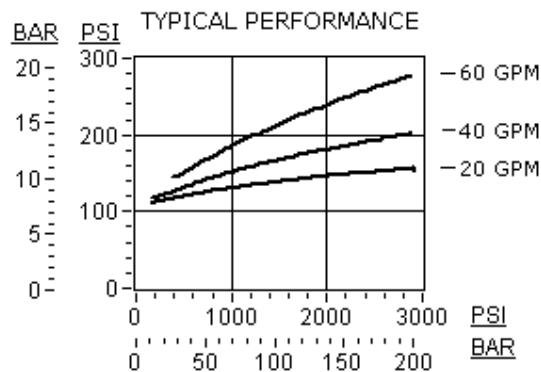
Model Code Example: RVEBArray

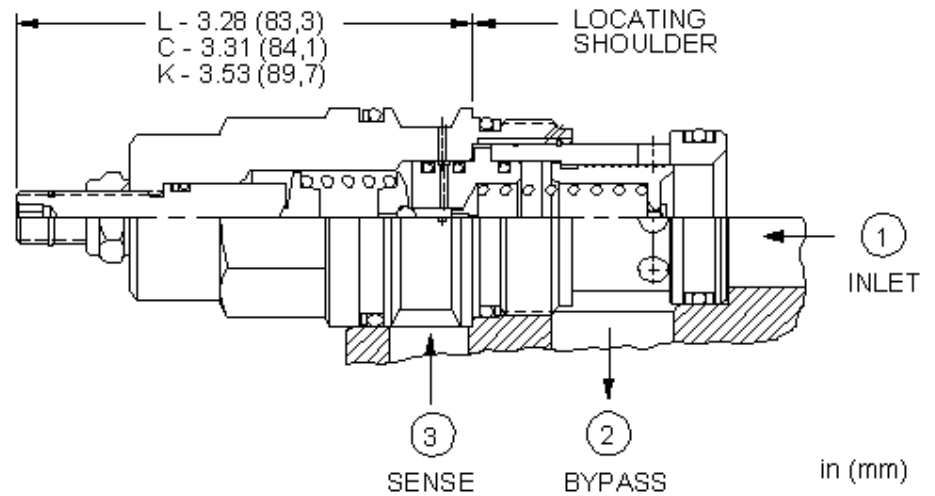
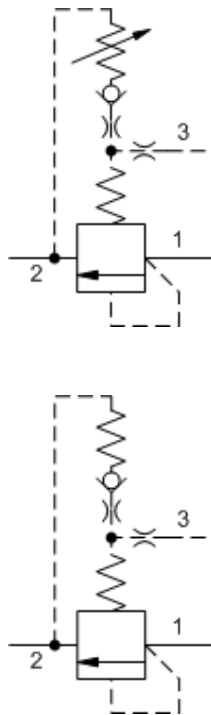
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set		V Viton	/AP Stainless Steel, Passivated
K Handknob	B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting		
W Hex Wrench Adjustment	C 100 - 6000 psi (7 - 420 bar), 1000 psi (70 bar) Standard Setting		
Y Tri-Grip Handknob	W 100 - 4500 psi (7 - 315 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- Compensating pressure for all ranges is 120 psi (8 bar).
- Explanation of the performance curve: The X axis is system pressure. The Y axis shows the pressure differential that the valve creates across the control orifice. The curves represent various bypass flows (pump flow minus control flow). The capacity and performance of this valve is determined by the bypass flow, control flow is not a factor.
- W and Y controls (where applicable) can be specified with or without a special setting. When no special setting is specified, the valve is adjustable throughout its full range using the W or Y control. When a special setting is specified, this setting represents the maximum setting of the valve.

PERFORMANCE CURVES





Three-port normally closed modulating elements with relief provide two functions when combined with an external orifice. The mainstage is a bypass compensator that controls a priority flow into the circuit, determined by the external orifice. Input flow in excess of the priority flow is bypassed to tank (port 2). If the inlet (port 1) pressure rises to the valve setting, the valve operates as a normal relief valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	160 L/min.
Maximum Operating Pressure	350 bar
Factory Pressure Settings Established at	15 L/min.
Maximum Valve Leakage at 110 SUS (24 cSt)	65 cc/min.@70 bar
Response Time - Typical	10 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.62 kg.

CONFIGURATION OPTIONS

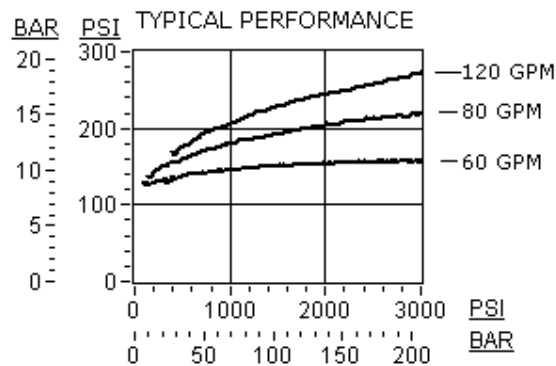
Model Code Example: RVGBArray

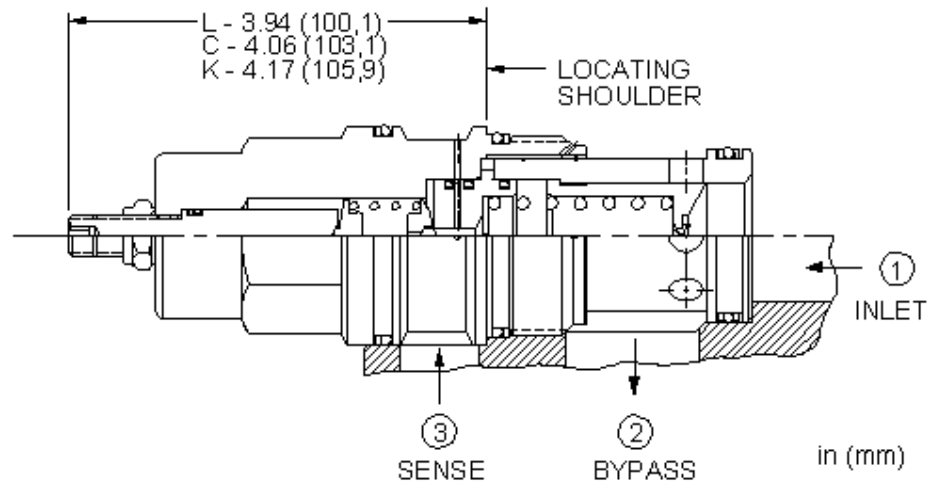
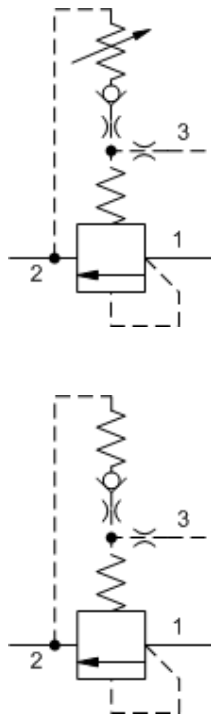
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set	B 150 - 1500 psi (10,5 - 105 bar), 1000 psi (70 bar) Standard Setting	V Viton	/AP Stainless Steel, Passivated
K Handknob	C 100 - 6000 psi (7 - 420 bar), 1000 psi (70 bar) Standard Setting		

TECHNICAL FEATURES

- Compensating pressure for all ranges is 120 psi (8 bar).
- Explanation of the performance curve: The X axis is system pressure. The Y axis shows the pressure differential that the valve creates across the control orifice. The curves represent various bypass flows (pump flow minus control flow). The capacity and performance of this valve is determined by the bypass flow, control flow is not a factor.

PERFORMANCE CURVES





Three-port normally closed modulating elements with relief provide two functions when combined with an external orifice. The mainstage is a bypass compensator that controls a priority flow into the circuit, determined by the external orifice. Input flow in excess of the priority flow is bypassed to tank (port 2). If the inlet (port 1) pressure rises to the valve setting, the valve operates as a normal relief valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	320 L/min.
Maximum Operating Pressure	350 bar
Factory Pressure Settings Established at	15 L/min.
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@70 bar
Response Time - Typical	10 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	EPDM: 990019014
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	1.43 kg.

CONFIGURATION OPTIONS

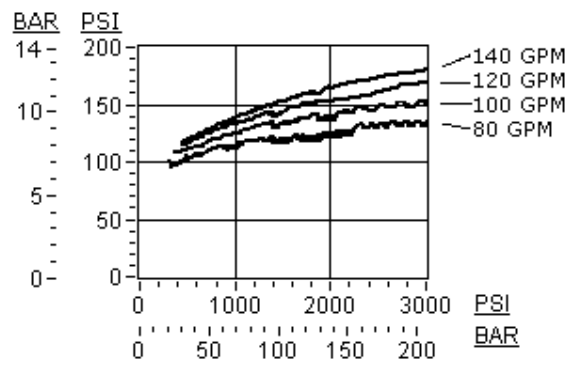
Model Code Example: RVIBLAN

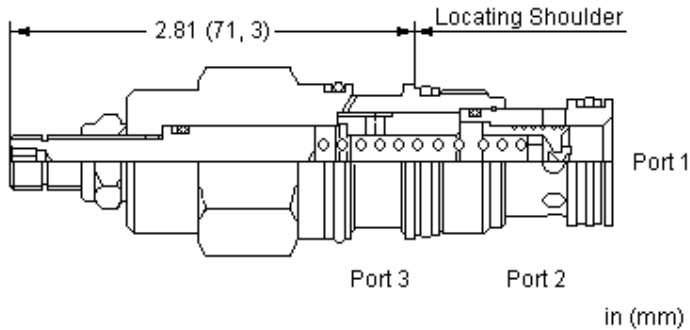
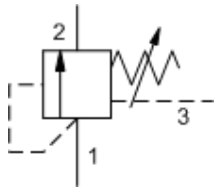
CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N)
L Standard Screw Adjustment	A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting	N Buna-N	
C Tamper Resistant - Factory Set	B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting	E EPDM	
K Handknob	C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting	V Viton	

TECHNICAL FEATURES

- Compensating pressure for all ranges is 90 psi (6 bar).
- Explanation of the performance curve: The X axis is system pressure. The Y axis shows the pressure differential that the valve creates across the control orifice. The curves represent various bypass flows (pump flow minus control flow). The capacity and performance of this valve is determined by the bypass flow, control flow is not a factor.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.

PERFORMANCE CURVES





Normally closed modulating elements without an internal orifice act as a bypass compensator to maintain a constant pressure drop across an orifice, regardless of variations in upstream or downstream pressure.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.31 kg.

CONFIGURATION OPTIONS

Model Code Example: LRFCLDN

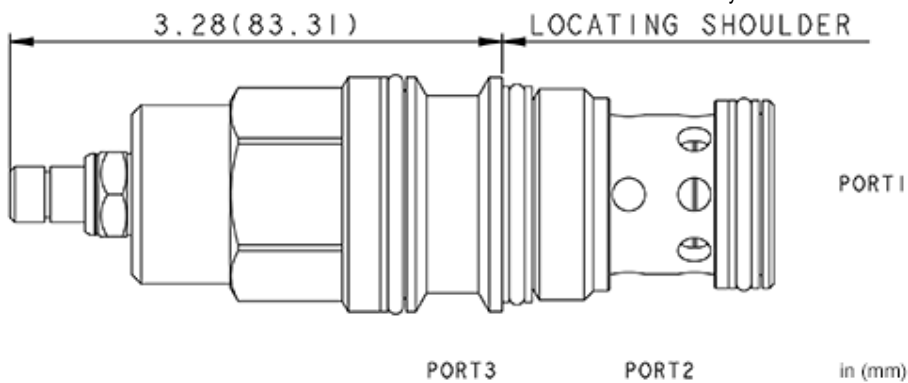
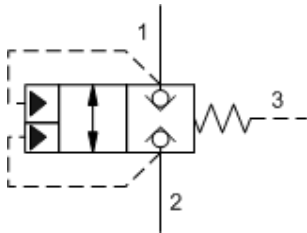
DIFFERENTIAL PRESSURE	(D)	SEAL MATERIAL	(N)	MATERIAL/COATING
D 50 psi (3,5 bar)		N Buna-N		Standard Material/Coating
F 100 psi (7 bar)		E EPDM		/AP Stainless Steel, Passivated
		V Viton		/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- A tuning adjustment (models configured with an L control) is available to vary the pressure drop across the compensator to increase/decrease flow within +/-25% of setting.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LRFC](#) Normally closed, modulating element



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased closed. Pressure at either work port 1 or 2 will oppose the spring and tend to open the valve while pressure at port 3 will tend to close it. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	380 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	4,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,8 mm
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.60 kg.

CONFIGURATION OPTIONS

Model Code Example: LOHDLDN

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)
D 50 psi (3,5 bar)		N Buna-N	
		E EPDM	
		V Viton	

TECHNICAL FEATURES

- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- [LOHD](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2
- [LOHD8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 or 2 and integral T-8A control cavity