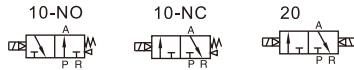


Solenoid valve(3/2 way)

3V300 Series



Symbol



Product feature

1. Pilot-oriented mode: Internal pilot or external pilot.
2. Structure in sliding column mode: good tightness and sensitive reaction.
3. Double control solenoid valves have memory function.
4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
5. No need to add oil for lubrication.
6. Affiliated manual devices are equipped to facilitate installation and debugging.
7. Several standard voltage grades are optional.
8. Integrate with the manifold to save installation space.

Ordering code

Specification

Model	3V310-08	3V320-08	3V310-10	3V320-10
Fluid	Air(to be filtered by 40 μ m filter element)			
Acting	Internal pilot or external pilot			
Port size [Note 1]	In=Out=1/4"		In=Out=3/8"	
Orifice size(Cv)[Note3]	3V310-10,3V320-10:28.0mm ² (Cv=1.65)			
Valve type	3 port 2 position			
Lubrication [Note2]	Not required			
Operating pressure	0.15~0.8MPa(21~114psi)			
Proof pressure	1.2MPa(175psi)			
Temperature	-20~70℃			
Material of body	Aluminum alloy			

[Note1] G thread is available.

[Note2] Once lubricated air is used, continue with same medium to optimise valve life span. Lubricants like ISO VG32 or equivalent are recommended.

[Note3] Equivalent orifice S and Cv are all calculated from the flow rate data.

Coil specification

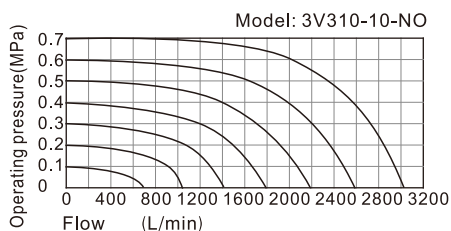
Item	Specification				
Standard voltage	AC220V	AC110V	AC24V	DC24V	DC12V
Scope of voltage	AC: ± 15% DC: ± 10%				
Power consumption	4.5VA	4.5VA	5.0VA	3.0W	2.5W
Protection	IP65(DIN40050)				
Temperature classification	B Class				
Electrical entry	Terminal, Grommet				
Activating time	0.05 sec and below				
Max. frequency [Note1]	5 cycle/sec				

[Note1] The maximum actuation frequency is in the no-load state.

3V 3 10 10 NO A □ G							
①Model	②Code	③Valve type	④Port size	⑤Acting type	⑥Standard voltage	⑦Electrical entry	⑧Thread type
3V:Solenoid valve (3/2 way)	3: 300 Series	10: Single solenoid	08: 1/4" 10: 3/8"	NC: Normally closed NO: Normally opened	A: AC220V B: DC24V C: AC110V E: AC24V F: DC12V	Blank: Terminal I: Grommet[Note]	G: G Thread
		20: Double solenoid		No this code			

[Note] The wire length is 0.5m. Please refer to P88 for manifold specification and the order way.

Flow chart

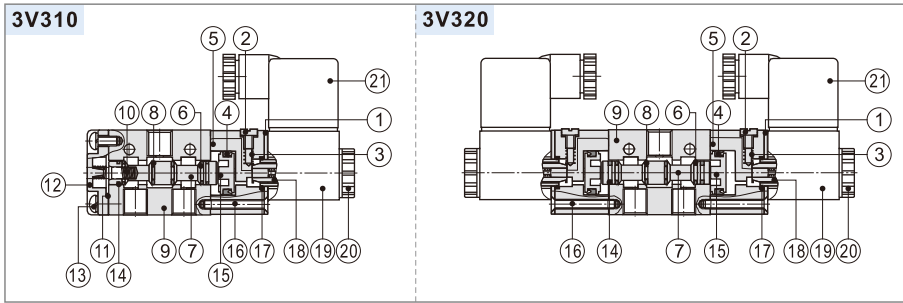


The data in flow rate chart are obtained from AirTAC lab.

Solenoid valve(3/2 way)

3V300 Series

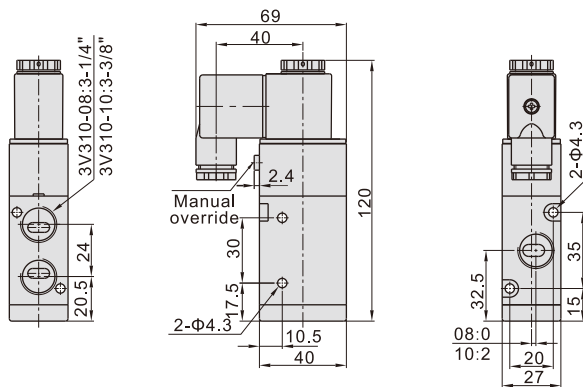
Inner structure



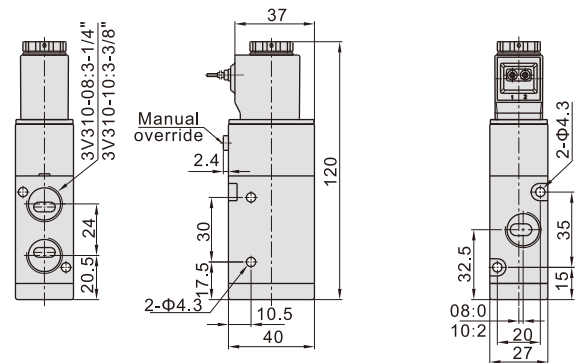
No.	Item	No.	Item	No.	Item
1	Fixed plate	8	O-ring	15	Piston
2	Manual override	9	Body	16	Pilot screw
3	Override spring	10	Spool spring	17	O-ring
4	Piston O-ring	11	Bottom cover gasket	18	Armature
5	Pilot body	12	Bottom cover	19	Coil
6	Spool packing	13	Screw	20	Coil nut
7	Spool	14	Wear ring	21	Connector

Dimensions

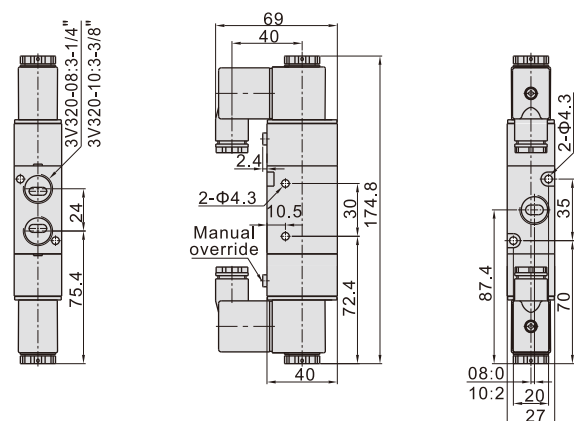
3V310(Terminal)



3V310(Grommet)



3V320(Terminal)



3V320(Grommet)

