## **Suction Cups for Labels**



Thanks to their extra-flat shape and great lip flexibility, the VPAL suction cups are especially adapted for gripping and handling IML labels or flexible materials. They are made of silicone to meet food compatibility standards (FDA and CE 1935/2004).

Industry-specific applications







Types of use





## **Materials**

SIBL5 Blue Silicone 50 Shore

Suction Cup Characteristics						
	Ø (mm)	솭	(lbf) <sup>(1)</sup>	SIBL5		
VPAL 10	10	0.65		VPAL10SIBL5		
VPAL 15	15.5	0.97		VPAL15SIBL5		
VPAL 20	20	1.46		VPAL20SIBL5		

(1) Actual force of the suction cup with 65% vacuum and a safety factor of 2 included.

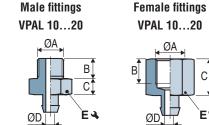
Suction Cup Dimensions							
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Suction Cup Dimensions							
$\triangle$	ØA	Н	Ød	ØD	<b>f</b> <sup>(2)</sup>	В	
VPAL 10	10	7.5	4	8.5	1.5	4	
VPAL 15	15.5	7.5	4	8.5	1.5	4	
VPAL 20	20	9.9	4	9	1.4	4	

(2) f = Deflection of the suction cup.

VPAL10	VPAL15	VPAL20
ØD Ød F H	ØD Ød ØA	ØD Ød ØA

Choice of Fittings						
八	Male	fittings	Female fittings			
$\triangle$	G1/8"-M	M5-M	G1/8"-F	M5-F		
VPAL 10	IM18VPG5	IM5VPG5	IF18VPG5	IF5VPG5		
VPAL 15	IM18VPG5	IM5VPG5	IF18VPG5	IF5VPG5		
VPAL 20	IM18VPG5	IM5VPG5	IF18VPG5	IF5VPG5		



Barbed Fittings							
Model	ØA	В	С	ØD	E.	Materials	<u></u> (g)
IM 5 VPG 5	M5-M	4.5	3.5	2.2	7	Aluminum	0.7
IM 18 VPG 5	G1/8"-M	8	5	2.2	14	Aluminum	3.9
IF 5 VPG 5	M5-F	6	9	2.2	8	Aluminum	1.2
IF 18 VPG 5	G1/8"-M	9	15	2.2	14	Aluminum	5.1

The values represent the average characteristics of our products. Note: All dimensions are in mm

## **Accessories**

To optimize the use of your suction cups, Coval offers a comprehensive range of accessories (nozzle fittings, spring extensions, and feeder systems, etc.), see chapters 4 and 14.



Specify the part number e.g.: VPAL15SIBL5 Please refer to the characteristics table above

