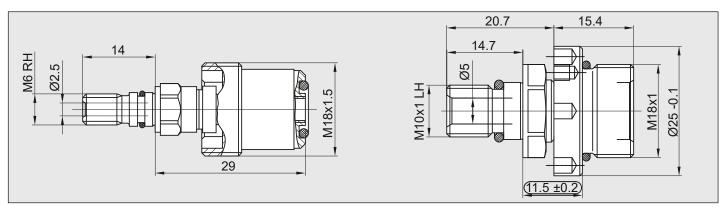


DEUBLIN

Bearingless Rotary Union Cartridge Design Compact Bearingless Rotary Union for smallest installation space

- · Single passage available with almost all sealing technologies
- Design with additional functions: e.g. "long stroke" stator with hub to allow drawbar movement even when rotary union is mounted onto the clamping unit
- Full-flow design has no obstructions to trap swarf or debris
- Balanced mechanical seals made from silicon carbide / carbon graphite for limited dry run for long life
- Anodised aluminium housing resists corrosion
- Dry run capability depending on sealing technology and mate-



Operating Data / 1121-251-434

Water-based Coolant, Media (depending **Cutting Oil** on model)

Pop-Off® Sealing Technology

Seals SIC/SIC

Filtration ISO 4406:2017 Class 17/15/12, max. 60 micron

150,000 min-1 150,000 rpm Max. Speed Max. Pressure 180 bar 2,707 psi Max. Flow 7.4 I/min 2 gpm

Operating Data / 1124-259-260

Water-based Coolant, Media (depending

Compressed Air up to 10 bar, up to 145 psi on model)

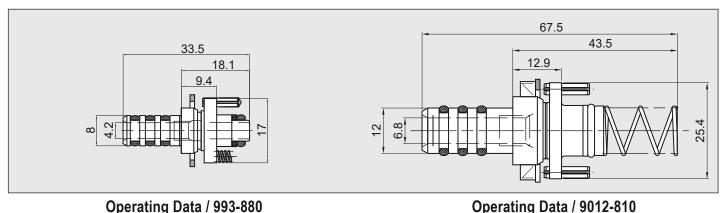
AutoSense® Sealing Technology

Seals SIC/SIC

Filtration ISO 4406:2017 Class 17/15/12, max. 60 micron

Max. Speed 30.000 min⁻¹ 30,000 rpm Max. Pressure 140 bar / 10 bar 2,031 psi / 145 psi

Max. Flow 7.4 l/min 2 gpm



Operating Data / 993-880

Media (depending Water-based Coolant, Cutting Oil. on model) Compressed Air up to 6 bar Sealing Technology Closed Seal - Limited Dry Run

Seals CG/SIC

ISO 4406:2017 Class 17/15/12, max. 60 micron Filtration

Max. Speed 15,000 min-1 15,000 rpm Max. Pressure 80 bar / 6 bar 1,160.3 psi / 87 psi Max. Flow 9.4 I/min 2.5 gpm

Coolant

Media (depending

on model) Sealing Technology

Closed Seal

Seals SIC/SIC

ISO 4406:2017 Class 17/15/12, max. 60 micron Filtration

Max. Speed 15,000 min⁻¹ 15,000 rpm Max. Pressure 110 bar 1,595.42 psi Max. Flow 49.8 I/min 13.2 gpm