

Technical datasheet

15-5PH | 1.4545

Major specifications

AMS 5659	WL 1.4545.4	1.4545.4	1.4545.9
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Available product forms

Round bars and Flat bars in 1.4545.4, Condition H1025, solution annealed and hardened
Round bars in 1.4545.9, Condition A, solution annealed
The current stock range can be found on www.sd-metals.com. Further dimensions available upon request.
Use our Service Centre to have the available sizes cut to your desired dimensions.

Key features

15-5PH is a martensitic stainless steel containing about 15% chromium and 5% nickel with additions of copper. It is a precipitation hardening stainless steel that has the same properties as its original predecessor 17-4PH. Precise control of the melting and subsequent forming process results in a unique structure that contributes to increased toughness and ductility of the alloy compared to 17-4PH. In many corrosive environments, its resistance is better than that of 410 stainless steel and comparable to that of 302 and 304 stainless steels. Because of this combination of mechanical properties and corrosion resistance, 15-5PH is used in a wide range of applications.

Applications

- fasteners
- valves
- gears
- pumps
- chassis
- power generation
- food processing
- oil and gas

Chemical properties

Composition - limits in %

Cr	Ni	Cu	Mn	Si	Nb	C	Mo	Fe
14,0 - 15,5	3,5 - 5,5	2,5 - 4,5	max. 1,0	max. 1,0	max. 0,45	max. 0,07	max. 0,05	Rest

Physical and thermal properties

Density	7,8 g/cm ³
Melting temperature	1404 - 1440 °C
Thermal conductivity at 150°	17,8 W/m • °C
Expansion coefficient at 21-93°C	10,8 µm/m • °C

Typical mechanical properties

(room temperature, according to AMS 5659, Condition H1025)

Yield strength	min. 1000 MPa
Tensile strength	min. 1070 MPa
Elongation	min. 11 %

All information is subject to change without notice.

The properties correspond to the material in the heading. They may vary for other specifications.

Please contact us for more details.

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