Industrial Division













OFEMSANELECTRIC MOTORS







OFEMSANELECTRIC MOTORS

FEMSAN Electric Motor Company has been founded in 1989. FEMSAN is the pioneer company in Turkish market at BLDC and DC motor industries. The company mainly focuses on design and production of PM DC Motors, Brushless DC Motors, Slotless BLDC Motors, Alternators, Electromechanical Actuators and different kind of sub-systems.

FEMSAN offers customized motor and alternator types in large scale at different voltages and speeds. Thanks to its comprised dynamic engineer staff, FEMSAN has gone far beyond being a component-based DC and Servo Motor manufacturer and has been able to carry out design and analysis activities that can meet the requirements of different applications. Especially, on account of its enhanced reflexes to compensate the sub-system needs of defence and aerospace industry, FEMSAN has been not only a supplier but also a solution partner for its customers.

FEMSAN provides significant advantages by its customized solutions, designs for long life operations and high reliability intended at comprehensive product range. FEMSAN works as a tailor when getting specific requirements from the customers on their special projects. "Designing and materialising at the speed of thought." This is what makes FEMSAN unique and how it maximizes customer satisfaction in addition to excellent product quality and on-time delivery as well as cost effectiveness.

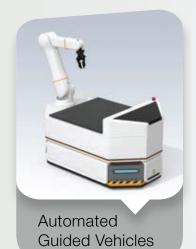
Engineering skills and experiences of FEMSAN are a source of inspiration and creativity to overcome any adversities. Our collective purpose is to create and sell differentiated and competitive products and services, and to make it easy for our customers to do business with us.









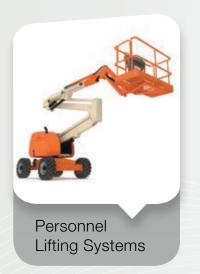


OFEMSAN

ELECTRIC MOTORS

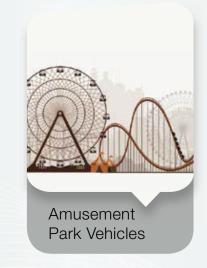


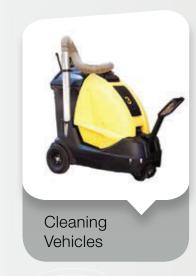




Battery

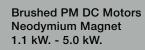
Operated Vehicles













Square Frame DC Motor 0.75 kW. - 397 kW.



Brushless DC Motors 0.25 kW. - 7.5 kW.



Brushless Servo Motors 1 Nm. - 70 Nm.



Brushless DC Motor Drives



Brushless Servo Motor Drives





V

Α

HF 2D 60

12 - 24 V.

21

55

60





BIG 300

24 - 48 V.

100

250

300

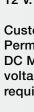
	Frame	Output	Voltage	
	70	0.18 – 0.60 kW.	24 – 180 V. DC	
Ferrite Magnet	80	0.25 – 1.10 kW.	12 – 180 V. DC	
	90	1.1 – 3 kW.	12 – 48 V. DC	
Neodymium Magnet	63	0.37 – 0.75 kW	12 – 48 V. DC	
	90	1.1 – 2.2 kW.	12 – 48 V. DC	
	100	2.2 – 5 kW.	12 – 72 V. DC	



0.18 kW. - 3.00 kW. Ferrite Magnet **DC Motor Production** 12 V. DC - 180 V. DC

0.37 kW. - 5.00 kW. **Neodymium Magnet DC Motor Production** 12 V. DC - 48 V. DC

Customized Permanent Magnet DC Motors for special voltage and speed requirements



General Specifications

- Compact design and less heat at frame due to magnets in stator.
- 12-24-48-90-110-180 Volts DC.
- 0.18 kW 5.0 kW Output Power.
- Customized speed from 600 rpm to 3000
- IP 23 and IP 44 Protection Classes.
- IC 01 and IC 410 Cooling Types. Forced ventilation available on request.
- F Class Insulation. H Class available on request.
- S1 Continuous and S2 Intermittent Working Duties.
- · Foot mounting or standard flanges of 63-71-80-90-100-112 frames.

- Long brush life due to optimum selected copper-graphite brushes.
- Balance degree of grade N.
- Trickle impregnated armature windings.
- · Customized electrical windings for versatility of customer requirements.
- Customized mechanical dimensions for shaft and flange, foot mounting.
- High dynamic acceleration, high power density, high efficiency.
- Good regulation characteristics.



Modular Configurability



Motor Controller



Planetary Gearbox



Worm Gearbox



Magnetic Brake



Incrementa Encoder

Technical Specifications

HF 2D 140

12 - 24 V.

48

121

140

4Q Model DC Drives for Permanent Magnet / Neodymium Magnet

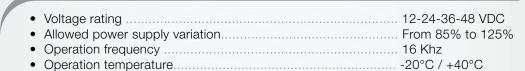
HF 2D 90

12 - 24 V.

32

81

90





Model

1 Hour

1 Minute

Current Limit

Supply Voltage

Main Technical Features

- Control unit aided by microprocessor.
- Operation parameters adjustable acceleration slope.
- Slow starting though adjustable acceleration slope.
- Settable limiter of the max. current supplied to the motor.
- Proportional action thermal limiter.
- Recovery braking system activated during deceleration, by pedal release and in reverse.
- Settable limiter of the max. braking current.
- Control system by a 5K potentiometer connected to 3 wires.

 Control system by a potentiometer connected to 2 wires with adjusting angle on request.

BIG 180

24 - 48 V.

50

150

180

- Total protection against battery polarity inversion thanks to an internal line
- Intervention of the safety block in case of short circuit of the chaos units.
- Intervention of the safety block in case of potentiometer breakdown.
- Intervention of the safety block when, turning the key, the potentiometer is not on 0 and disabling by resetting the potentiometer to 0.









- 12 120 V. DC
- Supply Voltage
 0.25 7.5 kW Production
- Customized design and production



- Encoder, Resolver, Sin/Cos, Hall Sensor Feedbacks
- User friendly, precise digital control
- 4 Quadrant Control



- CAN BUS
- communication
- Speed and Torque Modes
- Direction change without Contactor



- Static and dynamic current limits
- Regenerative Running
- Programming interface
- Built in or separate Driver

Supply Voltage	Frame	Output	Accessories
12 - 48 V.DC	80 x 80 mm.	0.25 - 0.60 kW	
12 - 48 V.DC	105 x 105 mm.	0.75 - 1.50 kW	Integrated or separate drive Planet / worm / helical gearbox
12 - 48 V.DC	140 x 140 mm.	1.8 - 3.5 kW	Magnetic Brake Encoder, Resolver, Hall Sensor
12 - 120 V.DC	190 x 190 mm.	3.7 - 7.50 kW	2.13533., 1.1353.751, 11411 0011001



Changing world requires more mobility with forcing the use of clean energy. It seems mobile power

Without focusing only sales, supplying of all technical support and service turns our products to well known motion gadgets.

systems will soon be a common sight at everywhere.

Modular Configurability







Gearbox



Helical Gearbox



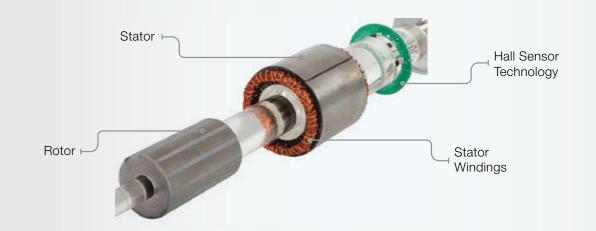
Magnetic Brake



Incremental



Resolver Encoder



FEMSAN Brushless DC Servo Drives						
Supply Voltage	Nominal Current	Peak Current	PWM f(kHz)	Ref. Voltage	Temp. Range	
V.DC	A.	A.	f(kHz)	V.	°C	
15 - 55	25	50	15	0 - 5	'-10 + 50	
15 - 55	35	70	15	0 - 5	'-10 + 50	
15 - 55	100	100	15	0 - 5	'-10 + 50	

		Brus	hless DC Servo D	rives		
Supply Voltage	Nominal Current	Peak Current	Structure	Ref. Voltage	Temp. Range	Weight
V.DC	A.	A.		V.	°C	kg
24-48	40	80	Digital	± 10	'-10 + 50	2,8
24-48	60	120	Digital	± 10	'-10 + 50	2,8
24-48	125	250	Digital	± 10	'-10 + 50	4,2
24-48	225	450	Digital	± 10	'-10 + 50	4,2
7//						
12 - 120	50	100	Digital	± 10	'-10 + 50	6,8
12 - 120	100	200	Digital	± 10	'-10 + 50	6,8
12 - 120	150	300	Digital	± 10	'-10 + 50	6,8

- CAN BUS and Serie RS 232 Communication
- Encoder, Resolver, Hall Sensors Feedbacks
- Direction Change without Contractor
- Programming Interface
- Static and Dynamic Current Limits
- Regenerative Braking (Battery Charging)













• 1 - 3 Nm Brushless Servo Motor Frame 80 x 80 mm 220 V. AC - 380 V. AC



 3 - 6 Nm Brushless Servo Motor Frame 110 x 110 mm 220 V. AC - 380 V. AC



 7 - 12 Nm Brushless Servo Motor Frame 140 x 140 mm 220 V. AC - 380 V. AC



 11 - 70 Nm Brushless Servo Motor
 Frame 190 x 190 mm 220 V. AC - 380 V. AC Decades of experience combined with extensive know- how and a wealth of ideas paved the way to create a comprehensive line of Servo Motors. All motors are developed and produced within Femsan's own plant. The heavy duty design and carefully selected power transmission elements allow high overload capacity and long life.

F series Brushless Servo Motors designed and manufactured according to wide range of industrial applications which require high performance, fast dynamic response, good reliability, and free maintenance.

General Specifications

- Flange dimensions at I6 tolerance and DIN42955 sensitivity
- VI or V3 Mounting Possibility without Additional Equipment
- H Class Insulation (180 °C) according to EN 60034-18 Standard
- P54 Protection Class according to EN 60034-5 Standard
- Over Heat Protection at 135 °C with Normally Closed Thermal Contact
- 2048 or 2500 p.p.r. Incremental Encoder Feedback
- High Dynamic Response by Neodymium Magnets
- Low Moment of Rotor Inertia
- Max. 40 'C Ambient Temperature



Options



- Resolver or Sin Cos Encoder Feedback.
- Power-off or Power-on Brake mounting Possibility.
- Mounting of Worm, Helical, Bevel, Planetary Gearboxes.
- Special sealing for further leakage.
- Customized Mechanical Design.
- Plain Shaft (non keyed) for High Dynamic Applications.

Power Technology

- Extended 3 phase supply: 3x200Vac 10% .: 460Vac +10%
- External DC Bus power supply with internal soft start
- LGBT power section, built in braking chopper (resistor not included)
- Built in pre charge device with automatic or external enabling



I/O Board "Basic"

- 4 opto insulated configurable digital input.
- 2 opto insulated configurable digital output.
- 1 14 bit analogy input ±10 V.
- 1 configurable analogy output.
- Supply ±10 V. for external potentiometer.

Regulation

- Basic board with built in CAN controller.
- Direct supply of the regulation (380 460V. AC t%10)
- 24 V. dc external supply for the regulation and the LGBT drivers (safety stop function EN954-1).
- Input/ Output (I/O) boards.
- RS485 serial interface board and display.
- Feedback boards

Software Functions

- Indexing function for spindle application
- Electronic gearing with setting of the speed ratio
- Multi positioner
- Real time positioner via Can Bus
- PID control



C:	MiniC	PDE			0	PDE		
Size	230 V.	400 V.			40	00 V.		
Power kW	3	3	5,5	7,5	11	15	22	30
I rates (A rms)	10	6,8	12	15	22	32	46	57,5
Weight (kg)	2	2	4,8	4,8	5,5	6,4	9,3	10
Size (mm)								
Н	25	57	303		303 322		(322
W	7.	4	116		137	194		
D	17	76	253		253	3 273		













0.75 kW - 397 kW (180 V. DC - 500 V. DC. arm - 2200 r.p.m.) **DC Motor Production**

Custom Design (Max 2000 Nm) **DC Motor Production**

Degree of Protection IEC60034-5

Standard protection class is IP 23. Motors having IP 44 or higher protection classes are available on request.

Cooling Type IEC60034-6

In Square Frames, standard cooling type is IC 06. Blower is forced by an AC motor.

Mounting IEC60034-7

Mounting from foot (IM B3 - IM 1001) is another standard of square frames. Flange mounting is available on request.

Altitude and Ambient Temperature IEC60034-1

Outputs is based on max. 40 degrees of Celsius ambient temperature and motor located at max. 1000 meters above sea level.

Duty Cycle IEC60034-1

The rated outputs in selection and ordering tables are referred to continuous running duty SI, and motors are fed from a 3 - phase fully controlled thyristor.

Insulation IEC60085

All motors in selection and ordering tables have Class F (155 degrees of Celsius) insulation.

High Level of Flexibility



Magnetic Brake



Incremental Encoder



Tacho Generator



In standard version, all motors have separate excitation, the field being shunt wound. Compound or series winding can be supplied on request.

Impregnation

Stator and rotor windings are trickleimpregnated to ensure high static and dynamic resistance among windings.

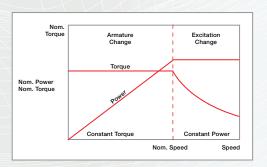
Commutation

Excellent commutation is obtained due to the ideal magnetic harmony between windings.

Each motor is given routine tests to determine that it is free from electrical or mechanical defects and to provide assurance that it meet design specifications.

Stator and Rotor

Stator has square framed design. Up to frame size 100, main and inter poles are stamped. From frame size 132, main poles screwed on, inter poles stamped Frame sizes 80 and 100 have 2 poles. From frame size 132, motors have 4 poles.



Square Frame DC Motor					
Tip	kW.	rpm	Arm. V.		
K.08.07	0.72 - 2.40	1600 - 4350	180 - 320		
K.08.10	1.50 - 3.11	1600 - 3750	180 - 320		
K.09.15	0.92 - 3.92	450 - 3000	180 - 440		
K.09.20	0.75 - 4.10	550 - 2850	180 - 440		
K.09.25	0.69 - 4.40	380 - 2200	180 - 440		
K.10.10	2.08 - 7.85	980 - 4350	180 - 440		
K.10.14	1.35 - 7.50	610 - 3000	180 - 440		
K.10.23	2.20 - 11.0	530 - 2500	180 - 440		
K.10.28	3.35 - 15.0	610 - 2500	180 - 440		
K.13.12	4.08 - 25.0	600 - 3500	180 - 440		
K.13.16	2.52 - 25.5	270 - 2800	180 - 440		
K.13.20	7.50 - 31.5	700 - 2800	180 - 440		
K.13.25	5.13 - 30.0	390 - 2250	180 - 440		
K.13.30	8.96 - 32.6	590 - 2850	180 - 440		
K.16.13	6.17 - 37.5	370 - 2800	180 - 440		
K.16.18	11.9 - 56.0	600 - 2500	180 - 440		
K.16.26	6.21 - 75.0	180 - 2600	180 - 440		
K.16.30	9.61 - 82.5	320 - 2100	180 - 440		
K.16.40	8.23 - 43.0	180 - 1000	180 - 440		
K.18.30	8.98 - 75.0	200 - 1500	180 - 440		
K.18.35	25.3 - 112.5	510 - 2200	180 - 440		
K.18.40	20.4 - 133.0	330 - 1900	180 - 440		
K.20.28	8.45 - 146.0	140 - 2100	180 - 440		
K.20.40	28.6 - 146.0	320 - 1500	180 - 440		
K.20.45	27.9 - 106.0	260 - 1100	180 - 440		
K.20.50	45.2 - 200.0	370 - 1950	180 - 440		
K.20.60	28.0 - 135.0	190 - 950	180 - 440		
K.25.45	145.0 - 396.5	680 - 1700	400 - 500		

All bearings and their internal clearances have been especially selected based on load carrying ability, thermal stresses and speed range consistent with ample bearing life.

Brushes and Brush Holders

All motors utilize top-cushioned brushes for low-vibration operation. Brush holders are extruded metal. The constant pressured springs do not need adjustment.









0.85 kW. - 12 kW **DC Motor Production**

Customized DC Motors for custom voltage and speed requirements

Gearbox, Brake, Tacho and **Encoder Mountain and Sales**

General Specifications

- More mechanic resistance due to coils in stator.
- 24 36 48 Volts DC
- 0,85 kW 12 kW Output Power.
- Customized speed from 900 rpm to 3000 rpm.
- IP23 and IP44 Protection Classes.
- IC01 and IC410 Cooling Types. Forced ventilation available on request.
- F Class Insulation. H Class available on request.
- SI Continuous and S2 Intermittent Working Duties.
- Foot mounting or standard flanges of 100-112-132 frames.
- Long brush life due to optimum selected copper-graphite brushes.
- Customized electrical windings for versatility of customer requirements.
- Customized mechanical dimensions for shaft and flange, foot mounting.



Frame	Torque	Output	Voltage	
112	4.6 - 9.5 Nm.	0.85 - 1.5 kW.	24 – 48 V. DC	
132	8.1 - 28.6 Nm.	1.5 - 4.0 kW.	24 – 48 V. DC	
160	28.6 - 38.2 Nm.	4.5 - 12 kW.	24 – 72 V. DC	



Mopa represents and distributes the products of many brands in Turkey.

Dedicated and technically strong team provides the deep penetration of various industrial products into Turkish market.



Marketing of Industrial Products





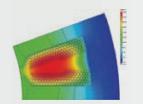




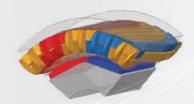
Research & Development for Electromechanics

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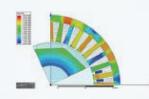
MOTEK



Engineering service not only for electric motors but also actuation and propulsion systems and sub-systems



Thermal and structural analysis including static and dynamic for designed and developed systems



Research and Development activities at the fields of electric, electronic, software, mechanic, mechatronic and aviation



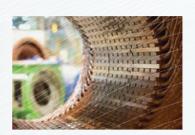
Gearbox, Brake, Encoder, Resolver, Lead Screw and Ball Screw mounted Electric Motors

MOGESER

Specialized in maintenance and repair services for electric motors, alternators and servo motors.



Highly skilled technical team provides favorable turnaround time for our customers.



When you need the maintenance of your motors

be the first to think Mogeser.

Maintenance and Overhaul of Motors, Generators







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