

# MAXIMUM DYNAMIC BRUSHLESS SERVO MOTORS MD SERIES



Rev. C, May 2012

OFFERING HIGHER DYNAMICS, WIDE RANGE  
OF SIZES AND FLEXIBLE DESIGN OPTIONS FOR  
HIGH PERFORMANCE APPLICATIONS

Whenever the highest levels of motion control performance and design flexibility are required, you'll find Moog expertise at work. Through collaboration, creativity and world-class technological solutions, we help you overcome your toughest engineering obstacles. Enhance your machine's performance. And help take your thinking further than you ever thought possible.

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This catalog is for users with technical knowledge. To ensure all necessary characteristics for function and safety of the system, the user has to check the suitability of the products described herein. The products described herein are subject to change without notice. In case of doubt, please contact Moog.

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## PRODUCT OVERVIEW

### Highest Dynamics, Power Density and Reliability

For over two decades, the name Moog has been associated with Brushless Servo Motors and drives offering the highest dynamics, power density and reliability. Moog offers a broad range of standard servo motors as well as custom solutions to meet your unique application requirements. Moog Brushless Servo Motors are needed for a variety of applications; especially where dynamics, compact size and reliability are important.

### Maximum Dynamic Brushless Servo Motors

Moog's Maximum Dynamic Brushless Servo Motors (MD Series) address the evolving need for greater dynamics and higher performance in industrial applications. The electronically commutated synchronous AC motors with permanent magnet field excitation are designed for highly dynamic servo applications. The MD Series Servo Motors offer very high angular acceleration which is unique and exceptional. Designed and manufactured in accordance with strict CE standards, the MD Series Servo Motors use ruggedized components with proven reliability in harsh thermal and shock load environments.

The MD Series Servo Motors range covers 5 frame sizes, 7 magnetic designs, with natural/liquid cooling options and highly customizable modular construction. The wide range of these servo motors, combined with the ability to seamlessly integrate with existing infrastructure, reduces the need for redesign, limits cost and improves space utilization. The MD Series Servo Motors are available with the following options:

- Cooling options: Natural, fan or liquid cooling
- Integral holding brakes
- Resolver or encoder based feedback
- Various connector options
- Plain or slot and key type shafts
- Teflon shaft seal (IP67 sealing)

### Exceptional Overload Capacity

- The electromagnetic design with exceptional overload capacity results in an increase in the effective torque available to accelerate and decelerate the load, enabling higher dynamics and improved cycle times.
- MD Series Servo Motors use a fully laminated, weight and inertia optimized rotor to provide significant inertia reduction over conventional solid rotor designs. It is able to achieve a high overload capacity through the use of high-energy rare earth magnets, and an efficient thermal construction.

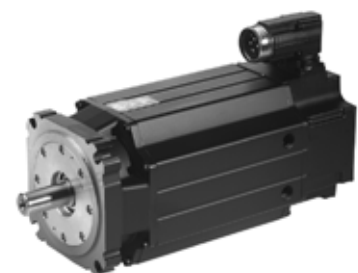
### Modular Design and Long Life

- The modular design of the MD Series Servo Motors facilitates a high degree of customization to meet diverse application requirements across several industry segments. The modular design is supported by a variety of options with Moog's application staff capable of supplying fully customized solutions tailored to meet exact customer specifications.
- All Moog Servo Motors are manufactured using tight machining tolerances, precision balancing and undergo thorough production testing. The use of high reliability feedback devices, sealed lifetime lubricated bearings and IP65 compliant construction combine to extend service life and offer years of reliable, low maintenance operation.
- The MD Series Servo Motors is the ideal choice for machine builders looking for 'best-in-class' servo motors with low inertia and high dynamics. Moog servo drives can further optimize machine performance and ensure smooth integration.

#### Servo Drives



#### Servo Motors



## PRODUCT OVERVIEW

### Overview of MD Series Servo Motors

Type code	Maximum torque Nm (lbf in)	Continuous stall torque - Natural cooling Nm (lbf in)	Continuous stall torque - Liquid cooling Nm (lbf in)	Rotor inertia kg cm <sup>2</sup> (10 <sup>-4</sup> lbf ins <sup>2</sup> )	Nominal speed <sup>1)</sup> r/min	Square flange Natural/ Water cooling mm (in)
<a href="#">JSC3</a>	10 to 38 (89 to 333)	2.2 to 7.4 (20 to 66)	-	0.78 to 2 (6.9 to 18)	5,400 to 2,400	70 (2.8)
<a href="#">JSC4</a>	19 to 58 (167 to 513)	4.9 to 12 (43 to 104)	-	2.2 to 5.7 (20 to 50)	5,100 to 2,700	100 (3.9)
<a href="#">JHx5</a>	64 to 128 (568 to 1,136)	22 to 39 (190 to 349)	46 to 91 (408 to 801)	11 to 20 (96 to 179)	2,500 to 2,000	140.5/145 (5.5/5.7)
<a href="#">JSx5</a>	136 to 273 (1,204 to 2,416)	28 to 56 (250 to 474)	59 to 117 (525 to 1,039)	27 to 49 (238 to 434)	3,000 to 1,300	140.5/145 (5.5/5.7)
<a href="#">JHx6</a>	276 to 547 (2,443 to 4,841)	71 to 136 (627 to 1,207)	114 to 225 (1,009 to 1,991)	81 to 155 (715 to 1,374)	1,900 to 1,400	190/190 (7.5/7.5)
<a href="#">JSx6</a>	612 to 1,226 (5,417 to 10,851)	84 to 160 (743 to 1,416)	134 to 261 (1,186 to 2,310)	257 to 486 (2,274 to 4,301)	2,200 to 1,000	190/190 (7.5/7.5)
<a href="#">JSx7</a>	1,002 to 2,012 (8,868 to 17,808)	314 to 629 (2,779 to 5,567)	516 to 1,034 (4,567 to 9,152)	1,021 to 1,985 (9,036 to 17,567)	900 to 575	275/275 (11/11)

1) Nominal speed can be easily adjusted by changing the stator windings. Please refer to your local Moog application engineer for information.

**Note:** Refer to second last page for servo motor type definition.

## FEATURES AND BENEFITS

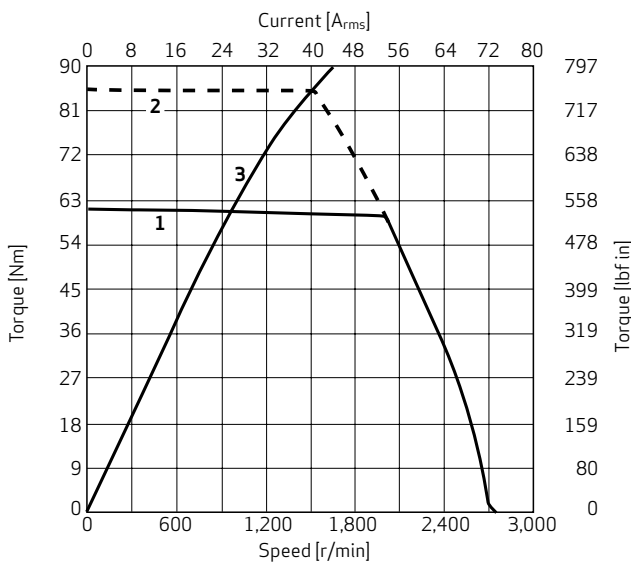
<b>Features</b>	<b>Benefits</b>
Dynamics <ul style="list-style-type: none"> <li>• Higher angular acceleration</li> <li>• Electromagnetic design with exceptional overload capacity</li> </ul>	<ul style="list-style-type: none"> <li>• Faster operation and higher performance</li> <li>• Increased productivity</li> <li>• Improved product quality through accurate control</li> </ul>
Range <ul style="list-style-type: none"> <li>• Maximum torque from 10 to 2,012 Nm (89 to 17,807 lbf in) and power from 1 to 60 kW (1 to 80 hp)</li> <li>• 5 frame sizes, 7 magnetic designs, natural/liquid cooling options</li> </ul>	<ul style="list-style-type: none"> <li>• Over 35,000 variants for machine builders to choose from</li> <li>• Rapid machine design process</li> <li>• Improved cycle times</li> </ul>
Flexibility through modular construction <ul style="list-style-type: none"> <li>• Ability to match exact customer requirements</li> <li>• Customization of flange sizes, connector types and versions for use in special environments</li> </ul>	<ul style="list-style-type: none"> <li>• Seamless integration into existing infrastructure</li> <li>• Reduced need for system redesign</li> </ul>

# TECHNICAL FEATURES

## 1. Moog Motor Performance Characteristics

Having collaborated with a several industrial machine designers, Moog engineers understand the critical role that application sizing process plays in overall machine design. The MD Series Servo Motors have been developed keeping this in consideration.

The typical torque characteristics of the MD Series Servo Motor are as shown below.



- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

### Continuous Torque Curve

This curve illustrates the motor torque available at 100 % duty cycle under the following conditions:

- Operation in still air with ambient temperatures up to 40 °C (104 °F)
- Winding temperature measure up to 110 °C (230 °F) over ambient for resolver feedback motors
- Motor front flange attached to a steel mounting plate measuring minimum 300 x 300 x 25 mm (11.81 x 11.81 x 1.00 in)

### Maximum Torque Curve

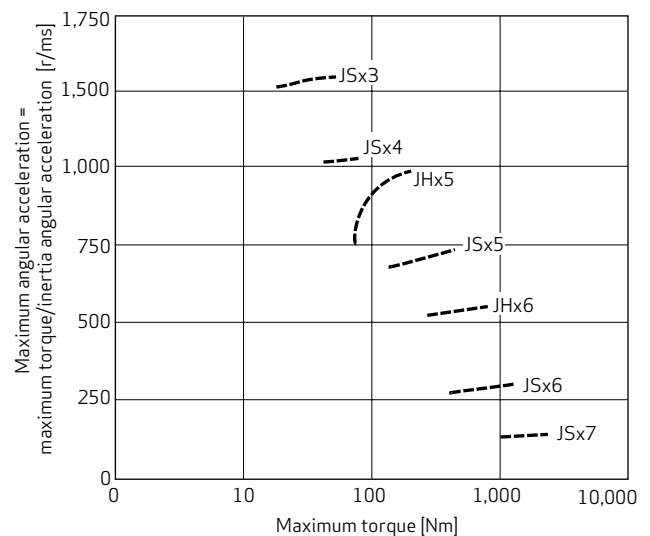
This curve reflects the motor torque available with a 5 % duty cycle (1 out of 20 s). It is based on years of practical industry experience and is useful for typical servo applications.

## k<sub>t</sub> Characteristic

The motor  $k_t$  characteristic depicts stator saturation at various operating points and can be used to optimize sizing in low duty cycle applications.

## 2. MD Series Servo Motor capabilities

- The below illustration provides an overview of the MD Series Servo Motor capabilities.



## 3. Conformity to standards

MD Series Servo Motors meet the requirements of the EC directives such as low voltage directive and EMC directives (together with Moog drive). These motors are also UL approved and conform to UL standards.

## TECHNICAL FEATURES

### 4. Ruggedized Design

The MD Series Servo Motors are designed and manufactured in accordance with strict CE standards, using ruggedized components with proven reliability in harsh thermal and shock load environments. These factors combine to offer years of reliable, low maintenance operation and boost overall system availability.

The MD Series Servo Motors are available with the following options:

- Cooling options: Natural, fan or liquid cooling
- Integral holding brakes
- Resolver or encoder based feedback
- Various connector options
- Plain or slot and key type shafts
- Teflon® shaft seal (IP67 sealing)

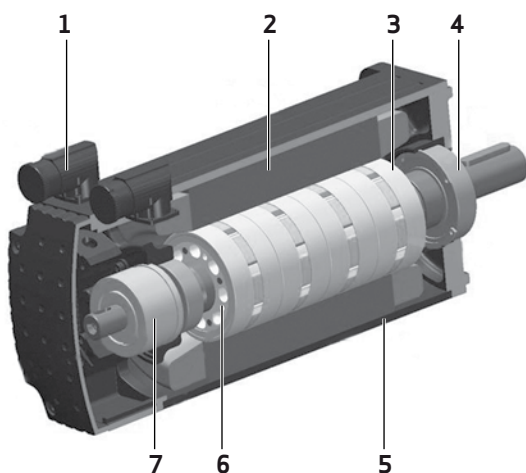
### 5. Fully Customized Designs Support Unique Application Requirements

Moog can tailor motors to the exact specifications or requirements of a machine including custom specifications for the following:

- Motor winding
- Shaft and flange
- Frameless design
- Connector configuration (including pigtail)
- Feedback device
- Design for unique environments including high temperature, high shock levels, oil and water immersion
- Different painting color (Standard is RAL 9005 MATT (black) painted)

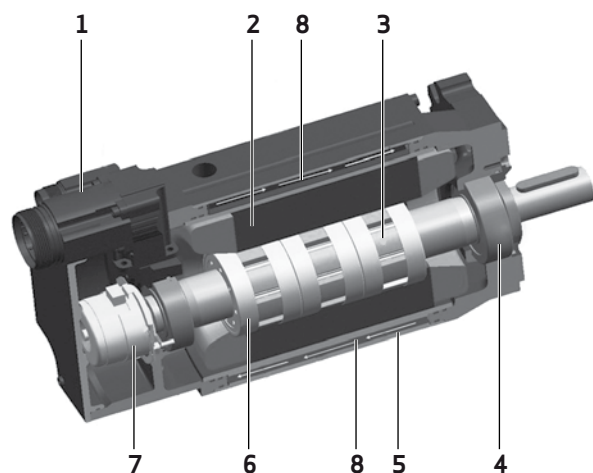


**Motor Natural Cooling Cutaway Drawing**



- 1 Metal CE/UL compliant connectors
- 2 Proprietary stator design
- 3 Rare earth magnets
- 4 Sealed life-time lubricated bearings

**Motor Liquid Cooling Cutaway Drawing**



- 5 Lightweight extruded aluminum housing
- 6 Fully laminated low-inertia rotor
- 7 Feedback device
- 8 Liquid flow path

**SIZE 3****Natural Cooling, Standard Dynamic, Type JSC3****Characteristics and Nominal Values with Sinusoidal Drive**

Characteristics		JSC3-020	JSC3-040	JSC3-050	JSC3-060	JSC3-075	Units
Continuous stall torque	$M_0$	2.2 (19.5)	4.2 (37.2)	5.1 (45.1)	6.0 (53.1)	7.4 (65.5)	Nm (lbf in)
Nominal torque	$M_N$	1.51 (13.4)	2.71 (24)	3.93 (34.8)	5 (44.3)	6.58 (58.2)	Nm (lbf in)
Maximum torque	$M_{max}$	10.0 (88.5)	20.0 (177)	25.0 (221)	30.0 (266)	37.6 (333)	Nm (lbf in)
Nominal speed	$n_N$	5,400	4,700	3,700	3,100	2,400	r/min
Maximum speed	$n_{max}$	11,140	5,570	4,450	3,710	2,970	r/min
Continuous stall current	$I_0$	3.41	3.18	3.12	3.07	3.02	$A_{rms}$
Nominal power	$P_N$	0.85 (1.1)	1.34 (1.8)	1.52 (2)	1.62 (2.2)	1.65 (2.2)	kW (hp)
Torque constant	$k_T$	0.66 (5.8)	1.31 (11.6)	1.64 (14.5)	1.97 (17.4)	2.46 (21.8)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	39.5	78.9	98.7	118.4	148	$V_{rms}/k_{r/min}$
Thermal time constant	$t_{th}$	878	1,345	1,614	1,856	2,042	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	4.9	7.98	9.52	11.06	13.371	Ohm
Winding inductance (phase to phase)	$L_{tt}$	9.8	14.6	17	19.4	23	mH
Rotor inertia with resolver	J	0.78 (6.9)	1.24 (11)	1.47 (13)	1.7 (15)	2.04 (18.1)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	0.78 (6.9)	1.24 (11)	1.47 (13)	1.7 (15)	2.04 (18.1)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	2.4 (5.3)	3.8 (8.4)	4.5 (9.9)	4.8 (10.6)	6.2 (13.7)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	N/A	4.5 (39.8)	Nm (lbf in)
Extra weight	N/A	0.32 (0.7)	kg (lb)
Extra inertia with resolver	N/A	0.18 (1.6)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	N/A	0.18 (1.6)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	N/A	12	W
Voltage requirement (+6 % -10 %)	N/A	24	$V_{dc}$

**Notes:**

1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

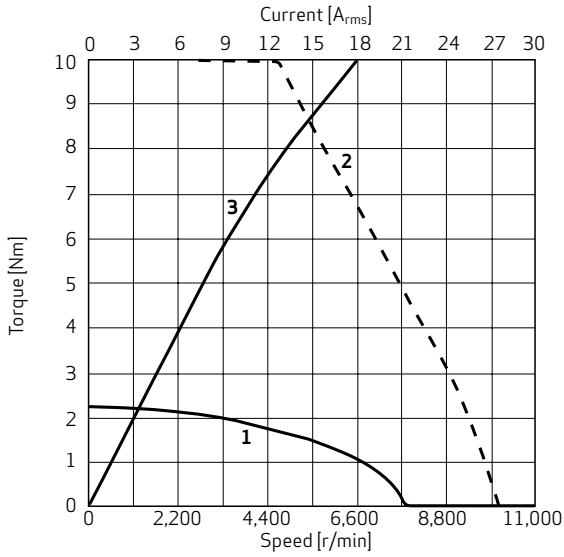


# SIZE 3

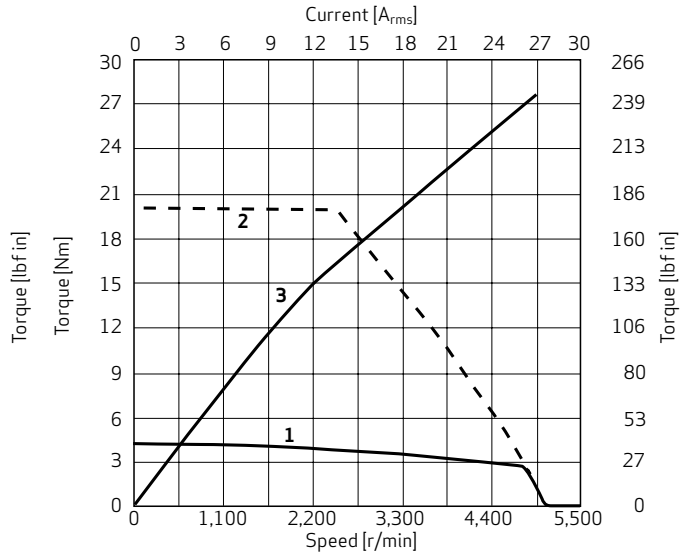
## Natural Cooling, Standard Dynamic, Type JSC3

### Motor Characteristics

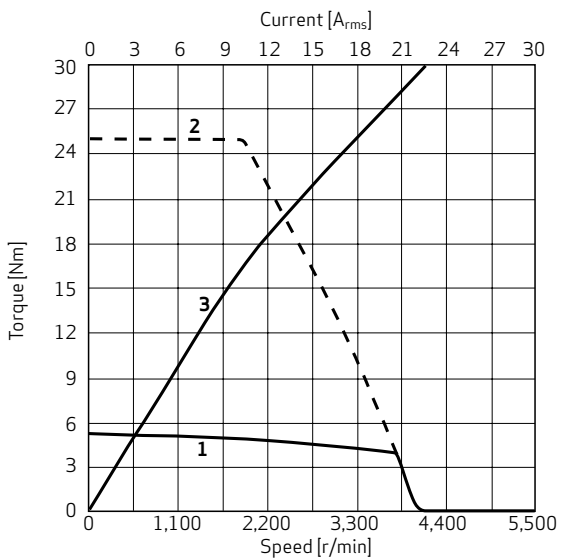
JSC3-020



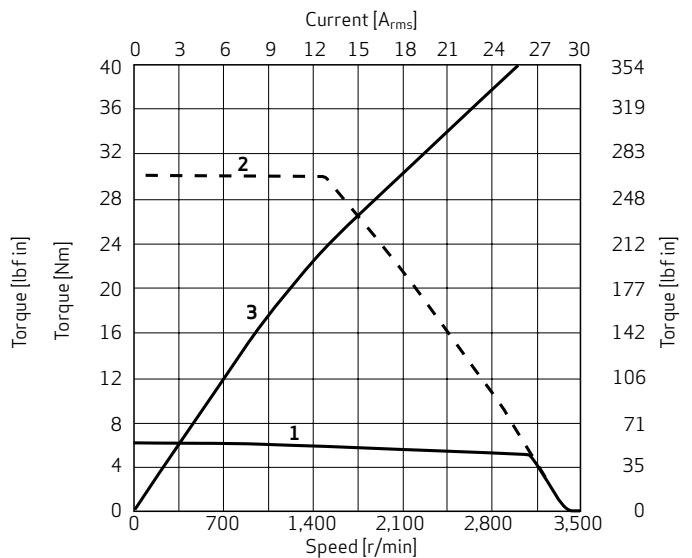
JSC3-040



JSC3-050



JSC3-060



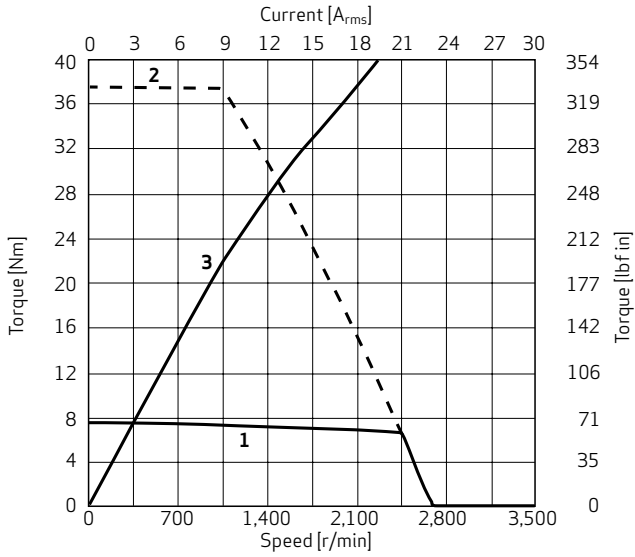
- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

# SIZE 3

## Natural Cooling, Standard Dynamic, Type JSC3

### Motor Characteristics

#### JSC3-075

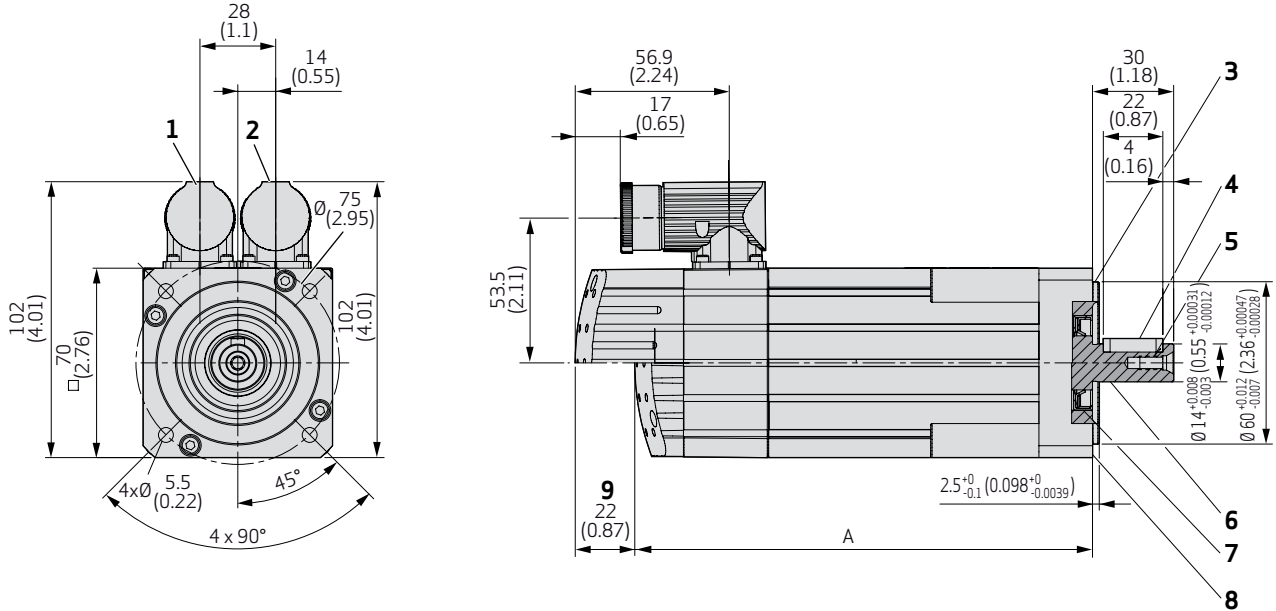


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

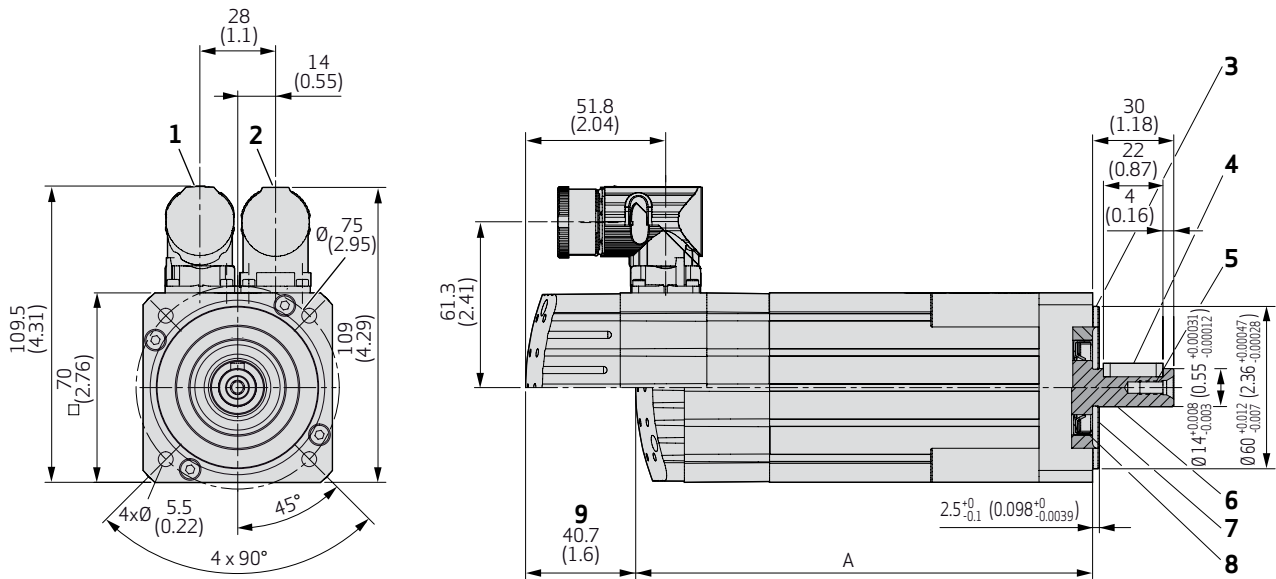
## SIZE 3

### Natural Cooling, Standard Dynamic, Type JSC3

#### JSC3 with Resolver



#### JSC3 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JSC3-020	169.2 (6.7)	169.2 (6.7)
JSC3-040	220.2 (8.7)	220.2 (8.7)
JSC3-050	245.7 (9.7)	245.7 (9.7)
JSC3-060	271.2 (10.7)	271.2 (10.7)
JSC3-075	308.7 (12.2)	308.7 (12.2)

1) Standard bearing

- 1 Power connector
- 2 Signal connector
- 3 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 4 Optional key DIN 6885-A 5x5x22
- 5 Thread M5x12.5 DIN 13
- 6 Shaft DIN 748-3
- 7 Flange DIN 42948
- 8 Optional shaft seal
- 9 With brake

# SIZE 4

## Natural Cooling, Standard Dynamic, Type JSC4

### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JSC4-026	JSC4-040	JSC4-053	JSC4-067	JSC4-080	Units
Continuous stall torque	$M_0$	4.9 (43.4)	6.8 (60.2)	8.5 (75.2)	10.2 (90.3)	11.7 (104)	Nm (lbf in)
Nominal torque	$M_N$	3.36 (29.7)	4.71 (41.7)	5.56 (49.2)	7.77 (68.8)	8.79 (77.8)	Nm (lbf in)
Maximum torque	$M_{max}$	18.9 (167)	29.0 (257)	38.5 (341)	48.6 (430)	58.0 (513)	Nm (lbf in)
Nominal speed	$n_N$	5,100	4,300	4,100	3,200	2,700	r/min
Maximum speed	$n_{max}$	9,680	6,300	4,750	3,760	3,150	r/min
Continuous stall current	$I_0$	6.57	5.96	5.6	5.33	5.14	$A_{rms}$
Nominal power	$P_N$	1.8 (2.4)	2.12 (2.8)	2.39 (3.2)	2.6 (3.5)	2.49 (3.3)	kW (hp)
Torque constant	$k_T$	0.75 (6.6)	1.15 (10.2)	1.52 (13.5)	1.91 (16.9)	2.28 (20.2)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	45.4	69.8	92.5	116.9	139.6	$V_{rms}/k_{r/min}$
Thermal time constant	$t_{th}$	1,570	1,812	1,952	2,078	2,174	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	1.527	2.074	2.581	3.128	3.635	Ohm
Winding inductance (phase to phase)	$L_{tt}$	7.4	11.3	14.8	18.7	22.4	mH
Rotor inertia with resolver	J	2.2 (19.5)	3.1 (27.4)	3.94 (34.9)	4.84 (42.8)	5.68 (50.3)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	2.2 (19.5)	3.1 (27.4)	3.94 (34.9)	4.84 (42.8)	5.68 (50.3)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	7.0 (15.4)	8.1 (17.9)	9.1 (20.1)	10.1 (22.3)	12.6 (27.8)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	N/A	15 (133)	Nm (lbf in)
Extra weight	N/A	0.75 (1.7)	kg (lb)
Extra inertia with resolver	N/A	1 (8.9)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	N/A	1.9 (16.8)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	N/A	18	W
Voltage requirement (+6 % -10 %)	N/A	24	$V_{dc}$

### Notes:

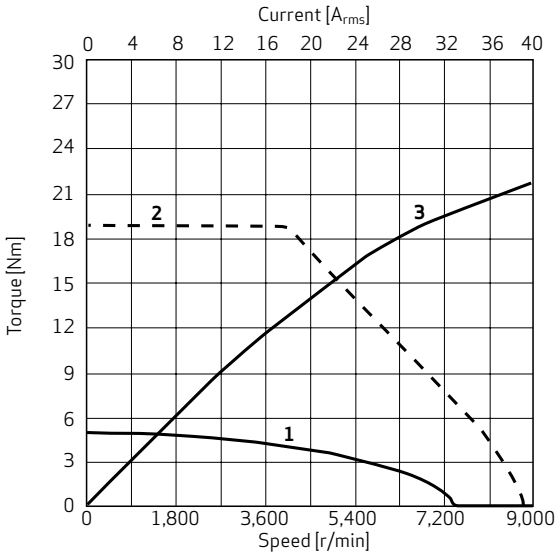
1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

# SIZE 4

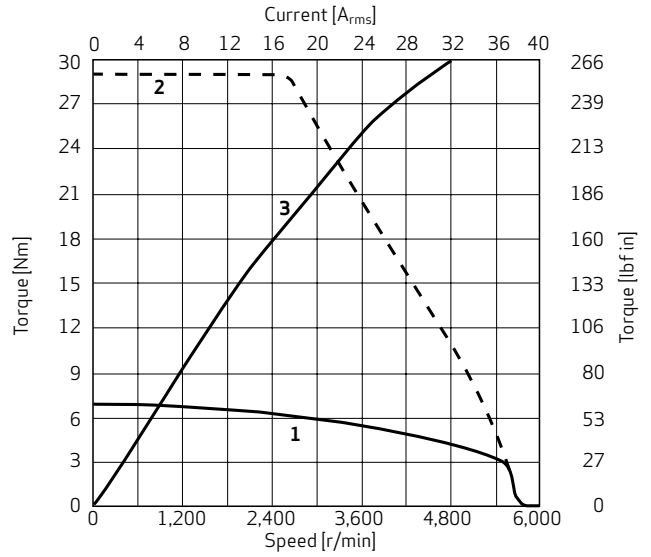
## Natural Cooling, Standard Dynamic, Type JSC4

### Motor Characteristics

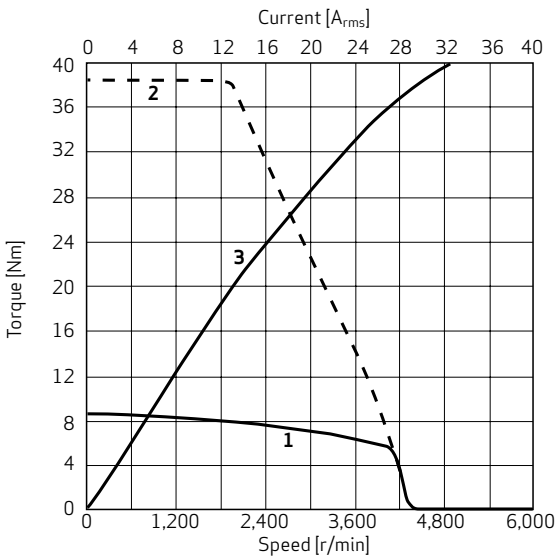
JSC4-026



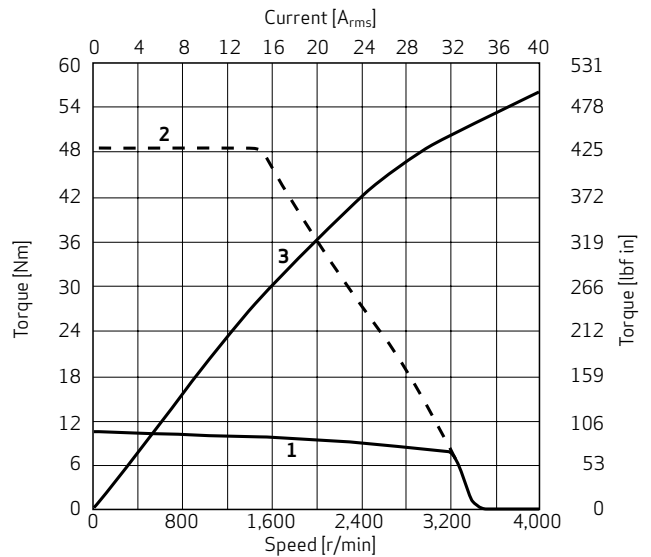
JSC4-040



JSC4-053



JSC4-067



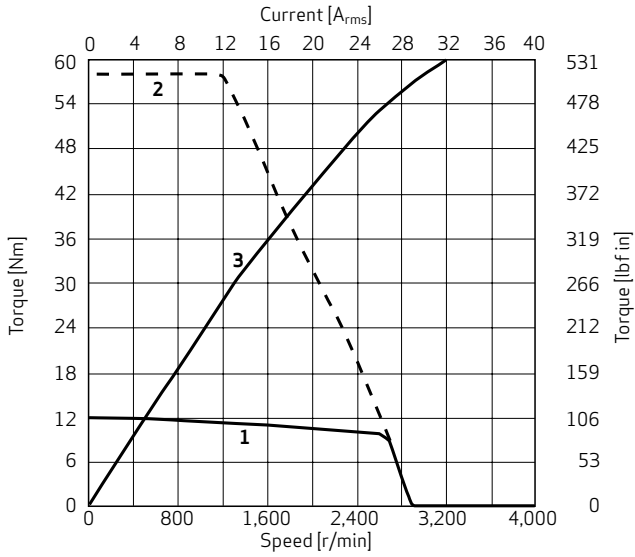
- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

# SIZE 4

## Natural Cooling, Standard Dynamic, Type JSC4

### Motor Characteristics

#### JSC4-080

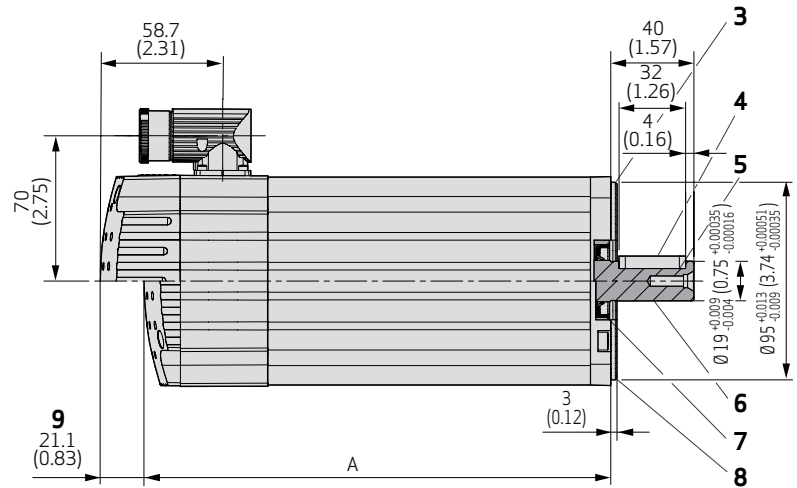
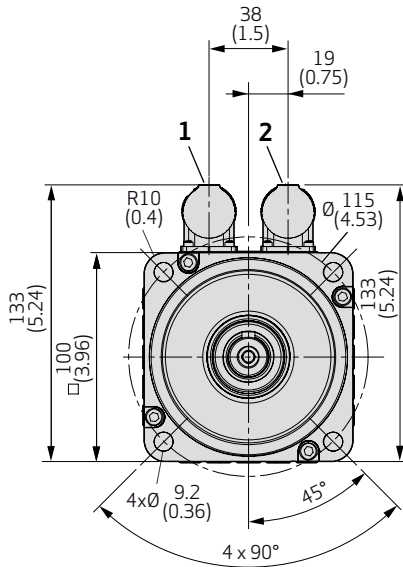


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant k<sub>t</sub>

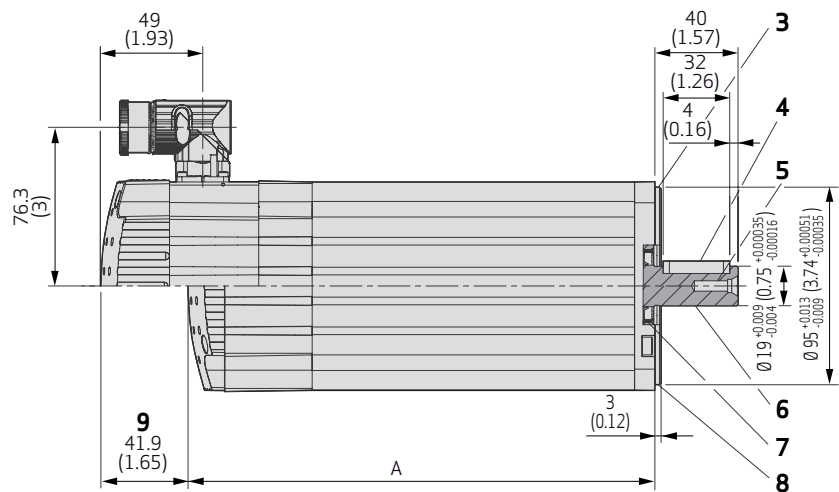
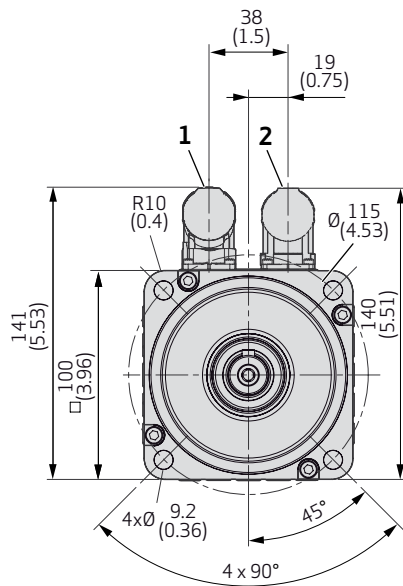
# SIZE 4

## Natural Cooling, Standard Dynamic, Type JSC4

### JSC4 with Resolver



### JSC4 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JSC4-026	224.5 (8.8)	224.5 (8.8)
JSC4-040	259.5 (10.2)	259.5 (10.2)
JSC4-053	292.5 (11.5)	292.5 (11.5)
JSC4-067	327.5 (12.9)	327.5 (12.9)
JSC4-080	360.5 (14.2)	360.5 (14.2)

1) Standard bearing

- 1 Power connector
- 2 Signal connector
- 3 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 4 Optional key DIN 6885-A 6x6x32
- 5 Thread M6x16 DIN 13
- 6 Shaft DIN 748-3
- 7 Optional shaft seal
- 8 Flange DIN 42948
- 9 With brake

# SIZE 5

## Natural Cooling, High Dynamic, Type JHC5

### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JHC5-047	JHC5-063	JHC5-079	JHC5-094	Units
Continuous stall torque	$M_0$	21.5 (190)	27.7 (245)	33.3 (295)	39.4 (349)	Nm (lbf in)
Nominal torque	$M_N$	17.1 (151)	21.1 (187)	24.4 (216)	28.0 (248)	Nm (lbf in)
Maximum torque	$M_{max}$	64.2 (568)	85.5 (757)	107.0 (947)	128.3 (1136)	Nm (lbf in)
Nominal speed	$n_N$	2,500	2,500	2,500	2,500	r/min
Maximum speed	$n_{max}$	2,980	2,980	2,980	2,980	r/min
Continuous stall current	$I_0$	8.8	11.3	13.6	16.1	$A_{rms}$
Nominal power	$P_N$	4.48 (6)	5.52 (7.4)	6.39 (8.6)	7.33 (9.8)	kW (hp)
Torque constant	$k_T$	2.45 (21.7)	2.45 (21.7)	2.45 (21.7)	2.45 (21.7)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	147.6	147.6	147.6	147.6	$V_{rms}/k_{r/min}$
Thermal time constant	$t_{th}$	2,950	3,400	3,750	3,882	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	1.689	1.167	0.911	0.724	Ohm
Winding inductance (phase to phase)	$L_{tt}$	18.4	13.7	10.9	9.1	mH
Rotor inertia with resolver	J	10.8 (95.6)	14.0 (124)	17.1 (151)	20.2 (179)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	10.8 (95.6)	14.0 (124)	17.1 (151)	20.2 (179)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	19.2 (42.3)	21.8 (48.1)	24.5 (54)	28.6 (63.1)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	15 (133)	22 (195)	Nm (lbf in)
Extra weight	0.75 (1.7)	1.1 (2.4)	kg (lb)
Extra inertia with resolver	1 (8.9)	3.6 (31.9)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	1.2 (10.6)	3.8 (33.6)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	15.6	17	W
Voltage requirement (+6 % -10 %)	24	24	$V_{DC}$

#### Notes:

1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

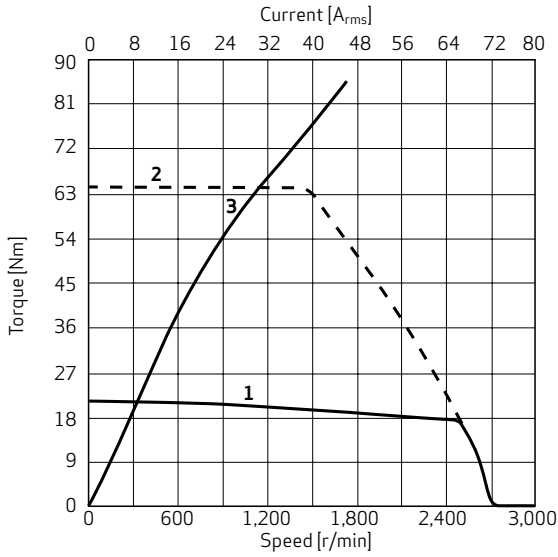


# SIZE 5

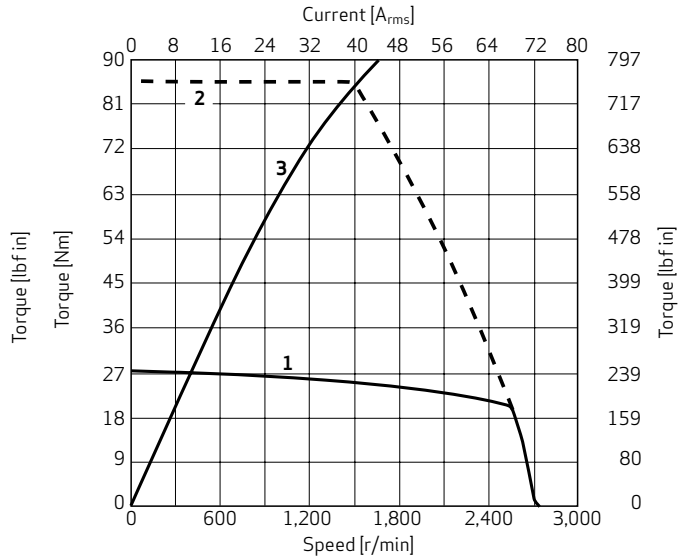
## Natural Cooling, High Dynamic, Type JHC5

### Motor Characteristics

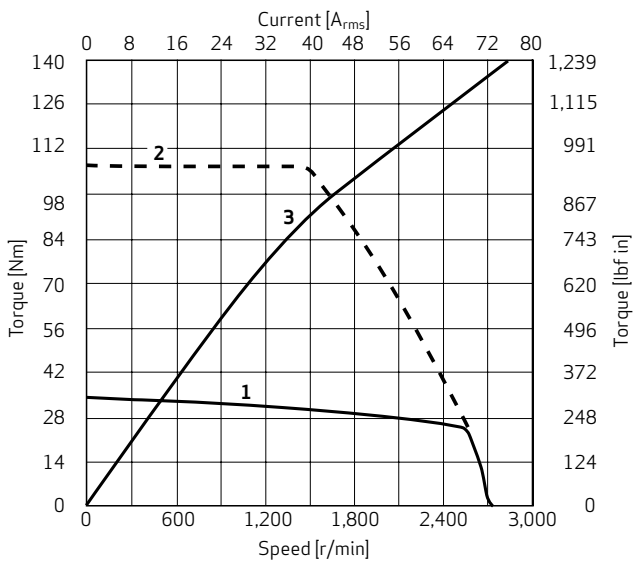
JHC5-047



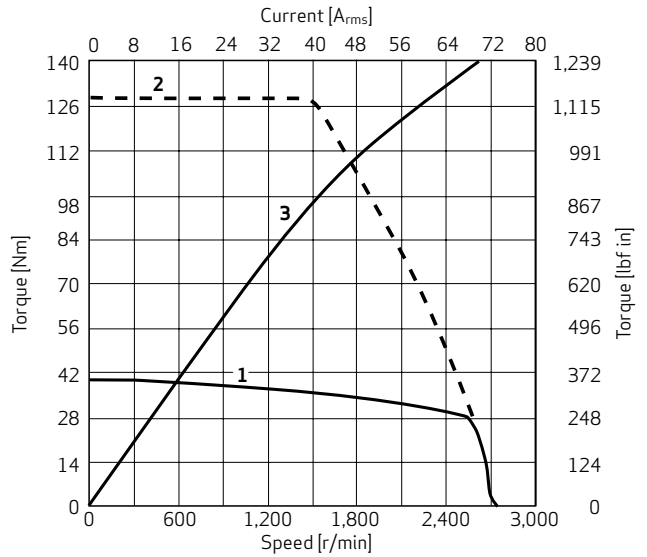
JHC5-063



JHC5-079



JHC5-094

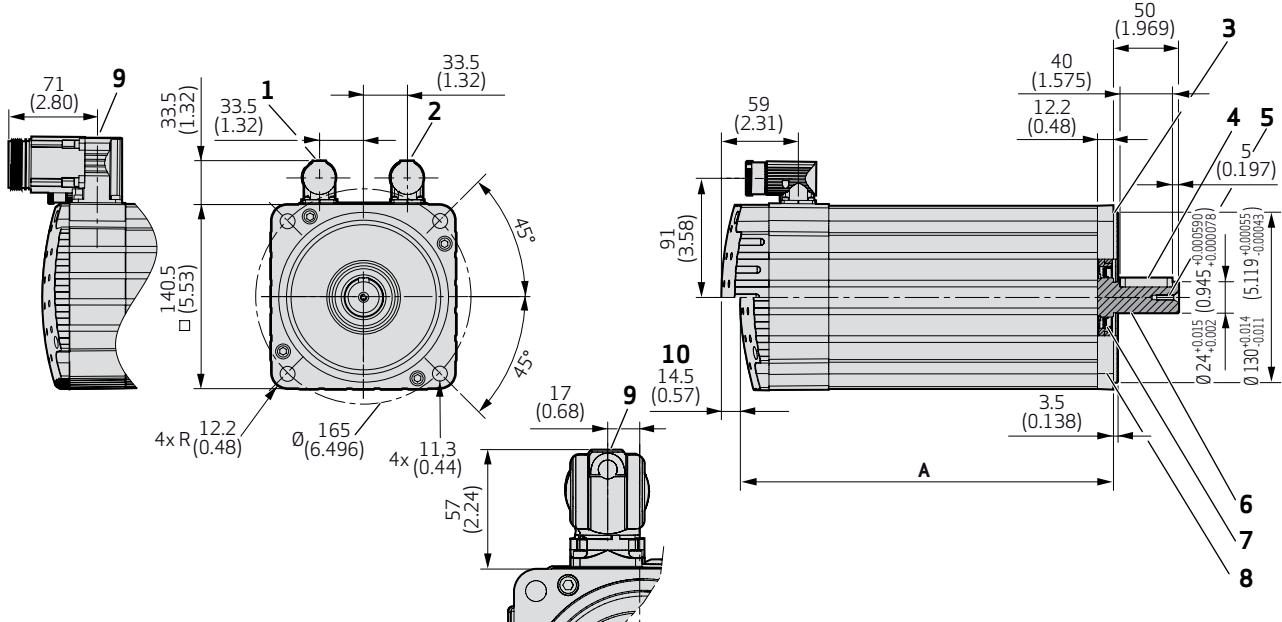


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

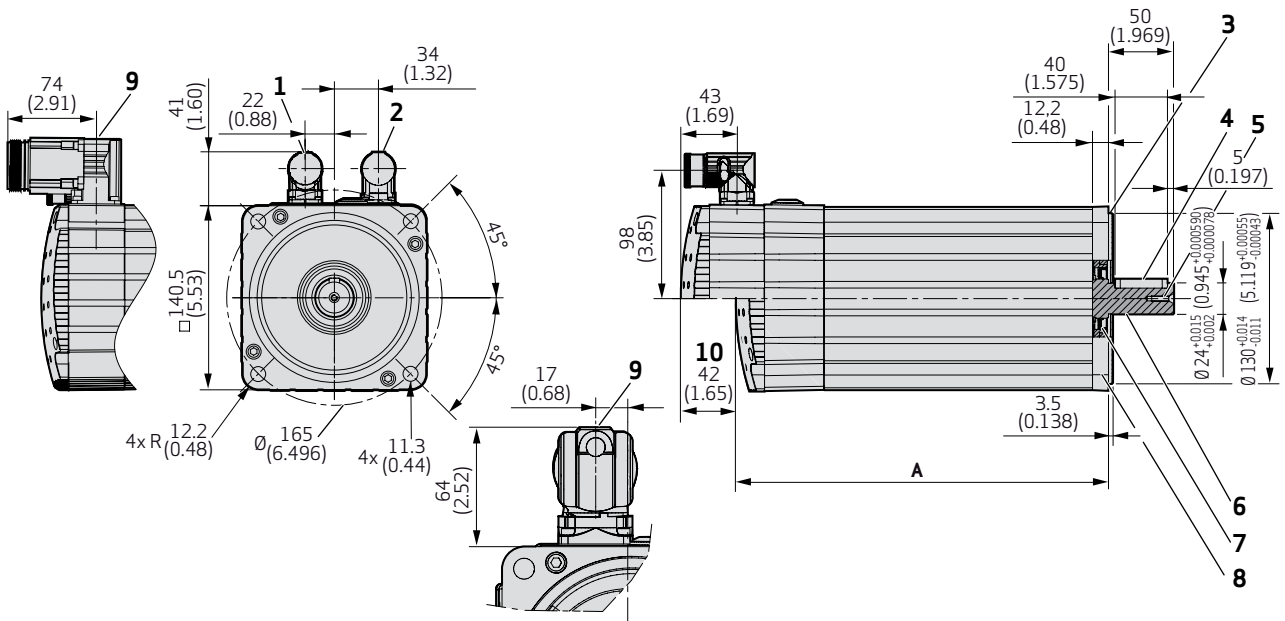
# SIZE 5

## Natural Cooling, High Dynamic, Type JHC5

### JHC5 with Resolver



### JHC5 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JHC5-047	285 (11.2)	285 (11.2)
JHC5-063	325 (12.8)	325 (12.8)
JHC5-079	365 (14.4)	365 (14.4)
JHC5-094	405 (15.9)	405 (15.9)

- 1 Power connector JHC5-047, JHC5-063
- 2 Signal connector
- 3 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 4 Optional key DIN 6885-A 8x7x40
- 5 Thread M4x17 DIN 13
- 6 Shaft DIN 748-3
- 7 Optional shaft seal
- 8 Flange DIN 42948
- 9 Power connector JHC5-079, JHC5-094
- 10 With brake

1) Standard bearing

## SIZE 5

### Liquid Cooling, High Dynamic, Type JHW5

#### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JHW5-047	JHW5-063	JHW5-079	JHW5-094	Units
Continuous stall torque	$M_0$	46.1 (408)	61.1 (541)	75.3 (666)	90.5 (801)	Nm (lbf in)
Nominal torque	$M_N$	44.62 (395)	59.52 (527)	73.24 (648)	87.9 (778)	Nm (lbf in)
Maximum torque	$M_{max}$	64.5 (571)	85.54 (757)	106.99 (947)	128.31 (1,136)	Nm (lbf in)
Nominal speed	$n_N$	2,000	2,000	2,000	2,000	r/min
Maximum speed	$n_{max}$	2,980	2,980	2,980	2,980	r/min
Continuous stall current	$I_0$	19.35	25.61	31.42	37.76	$A_{rms}$
Nominal power	$P_N$	9.35 (12.5)	12.47 (16.7)	15.34 (20.6)	18.41 (24.7)	kW (hp)
Torque constant	$k_T$	2.38 (21.1)	2.39 (21.2)	2.4 (21.2)	2.4 (21.2)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	147.6	147.6	147.6	147.6	$V_{rms}/k_{r/min}$
Thermal time constant	$t_{th}$	400	460	507	525	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	1.64	1.14	0.893	0.712	Ohm
Winding inductance (phase to phase)	$L_{tt}$	17.4	13	10.3	8.6	mH
Rotor inertia with resolver	J	10.8 (95.6)	14.0 (124)	17.1 (151)	20.2 (179)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	10.8 (95.6)	14.0 (124)	17.1 (151)	20.2 (179)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	19.4 (42.8)	24 (52.9)	28.3 (62.4)	32.8 (72.3)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	N/A	22 (195)	Nm (lbf in)
Extra weight	N/A	1.1 (2.4)	kg (lb)
Extra inertia with resolver	N/A	3.6 (31.9)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	N/A	3.8 (33.6)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	N/A	17	W
Voltage requirement (+6% -10%)	N/A	24	$V_{dc}$

#### Notes:

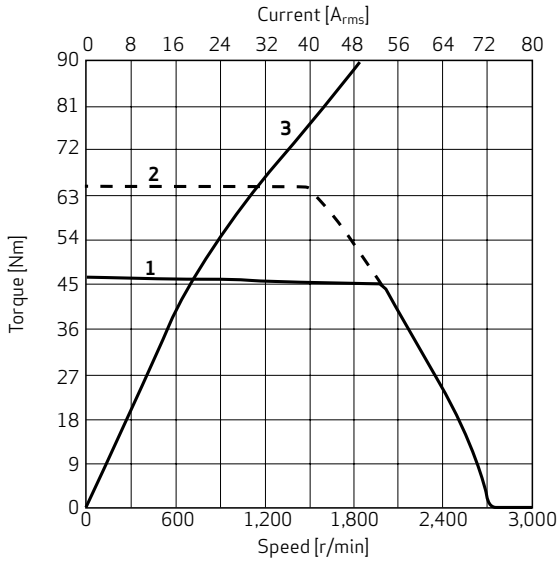
1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

# SIZE 5

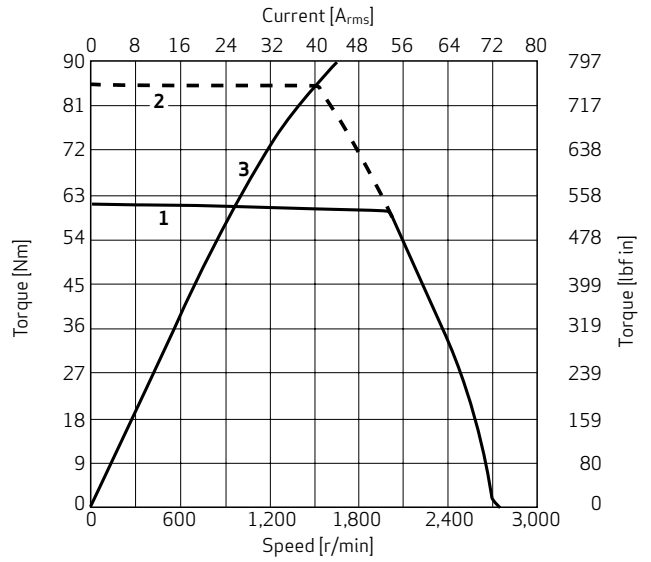
## Liquid Cooling, High Dynamic, Type JHW5

### Motor Characteristics

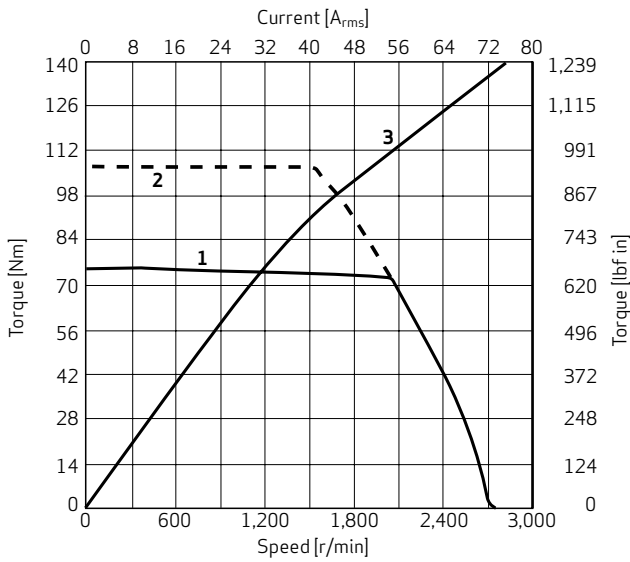
JHW5-047



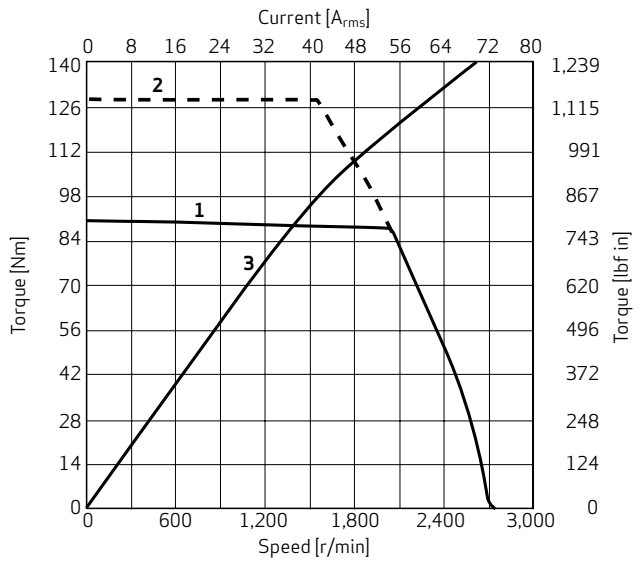
JHW5-063



JHW5-079



JHW5-094

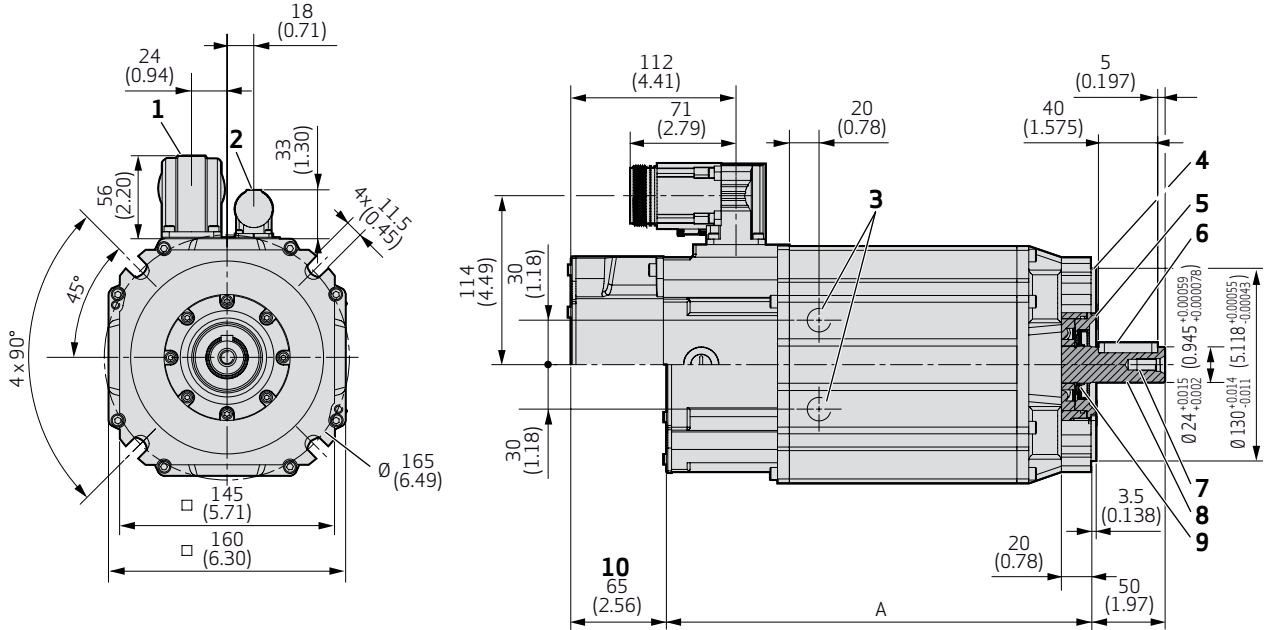


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

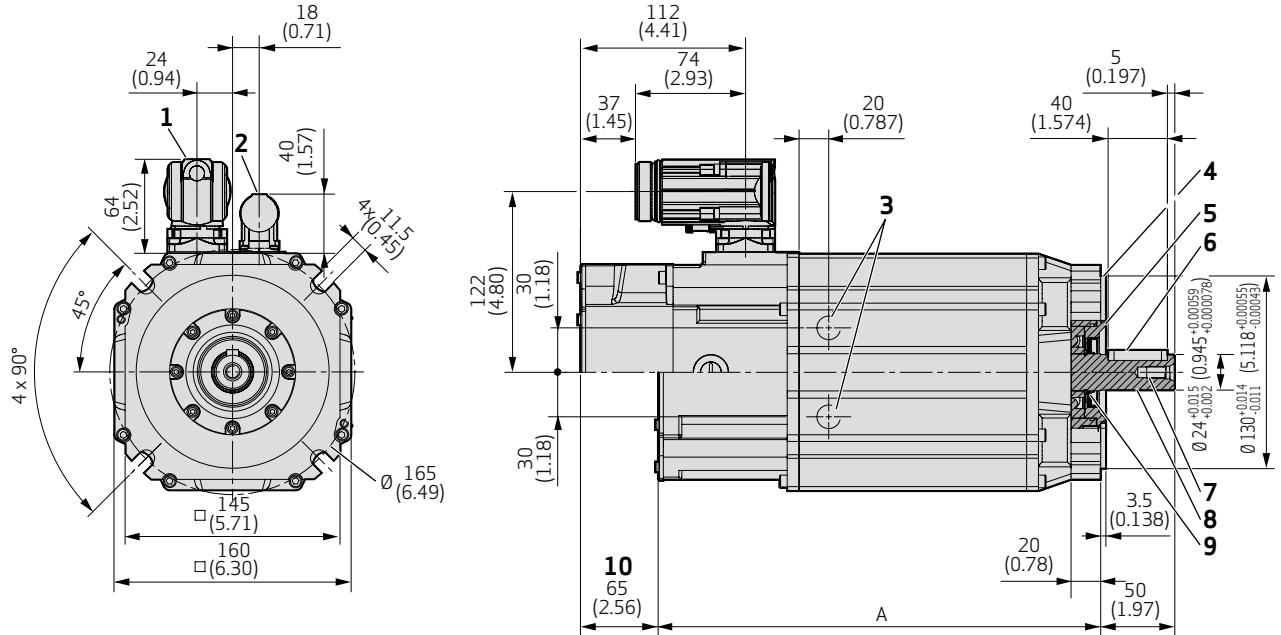
# SIZE 5

## Liquid Cooling, High Dynamic, Type JHW5

### JHW5 with Resolver



### JHW5 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JHW5-047	293 (11.5)	289 (11.4)
JHW5-063	333 (13.1)	329 (13)
JHW5-079	373 (14.7)	369 (14.5)
JHW5-094	413 (16.3)	409 (16.1)

- 1 Power connector
- 2 Signal connector
- 3 Cooler outlets G3/8" left side
- 4 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 5 Flange DIN 42948
- 6 Optional key DIN 6885-A 8x7x40
- 7 Thread M8x19 DIN 13
- 8 Shaft DIN 748-3
- 9 Optional shaft seal
- 10 With brake

1) Standard bearing

## SIZE 5

### Natural Cooling, Standard Dynamic, Type JSC5

#### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JSC5-063	JSC5-084	JSC5-105	JSC5-126	Units
Continuous stall torque	$M_0$	28.2 (250)	36.7 (325)	45.2 (400)	53.5 (474)	Nm (lbf in)
Nominal torque	$M_N$	19.8 (175)	28.1 (249)	36.7 (325)	45.0 (398)	Nm (lbf in)
Maximum torque	$M_{max}$	136 (1204)	182 (1611)	227 (2009)	273 (2416)	Nm (lbf in)
Nominal speed	$n_N$	3,000	2,300	1,800	1,500	r/min
Maximum speed	$n_{max}$	3,740	2,800	2,240	1,870	r/min
Continuous stall current	$I_0$	17	16.6	16.3	16.1	$A_{rms}$
Nominal power	$P_N$	6.2 (8.3)	6.8 (9.1)	6.9 (9.2)	7.1 (9.5)	kW (hp)
Torque constant	$k_T$	1.66 (14.7)	2.21 (19.6)	2.76 (24.4)	3.31 (29.3)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	118	157	196	235	$V_{rms}/k_{r/min}$
Thermal time constant	$t_{th}$	2,600	3,467	4,333	5,200	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	0.588	0.736	0.884	1.031	Ohm
Winding inductance (phase to phase)	$L_{tt}$	4.6	6.2	7.7	9.2	mH
Rotor inertia with resolver	J	28.9 (256)	36.4 (322)	46.1 (408)	54.7 (484)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	28.9 (256)	36.4 (322)	46.1 (408)	54.7 (484)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	22.1 (48.7)	25.1 (55.3)	31.3 (69)	35.6 (78.5)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	15 (133)	22 (195)	Nm (lbf in)
Extra weight	0.75 (1.7)	1.1 (2.4)	kg (lb)
Extra inertia with resolver	1 (8.9)	3.6 (31.9)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	1.2 (10.6)	3.8 (33.6)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	15.6	17	W
Voltage requirement (+6 % -10 %)	24	24	$V_{DC}$

#### Notes:

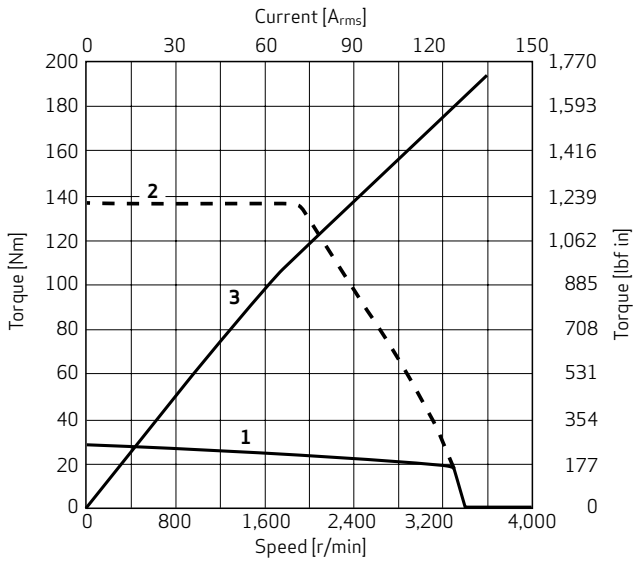
1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

# SIZE 5

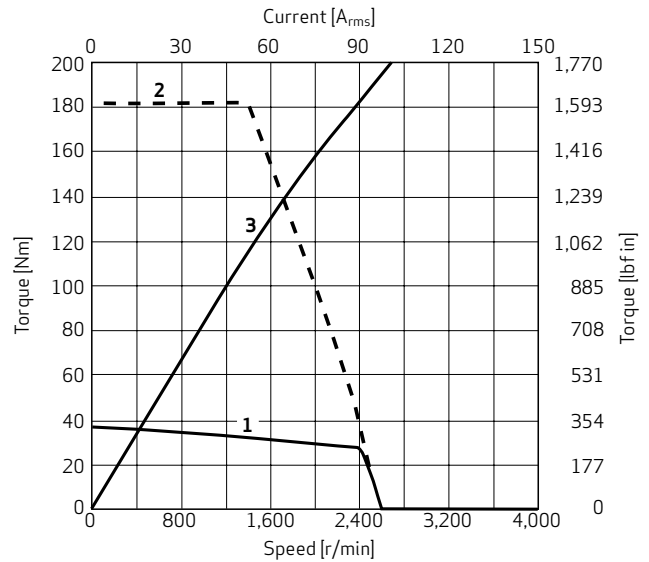
## Natural Cooling, Standard Dynamic, Type JSC5

### Motor Characteristics

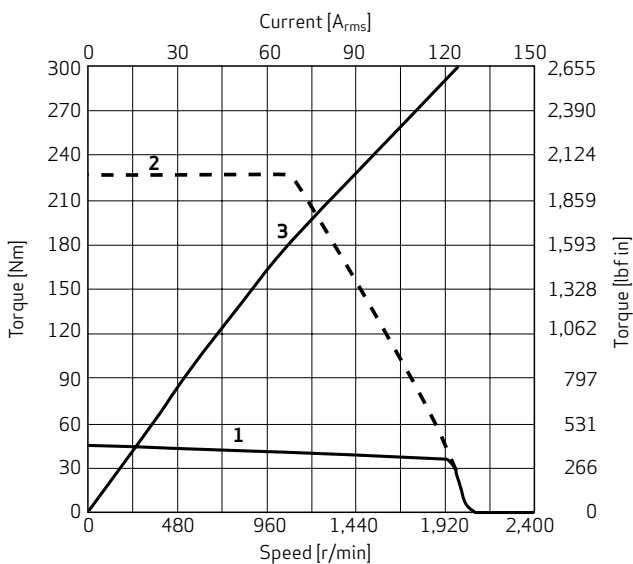
JSC5-063



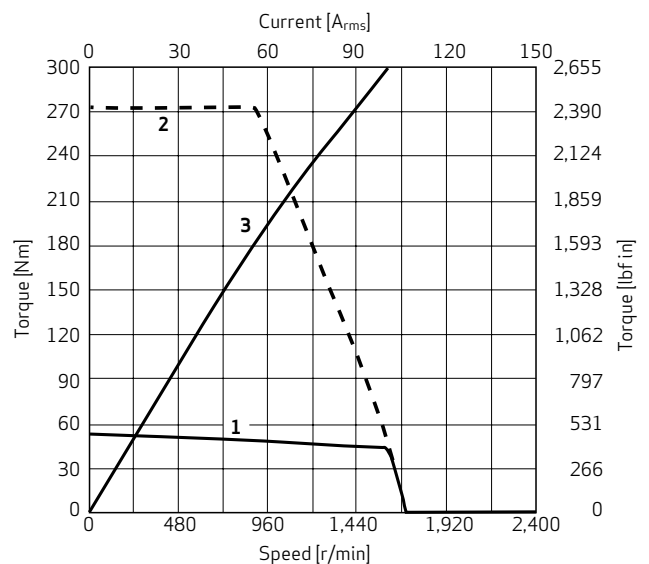
JSC5-084



JSC5-105



JSC5-126

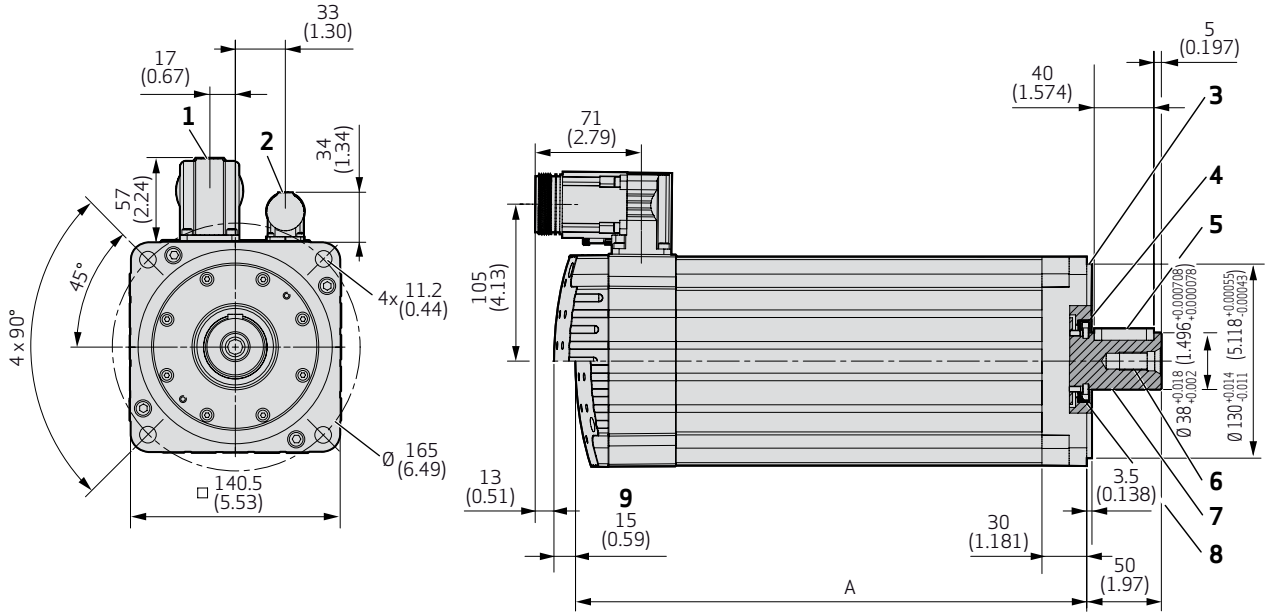


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

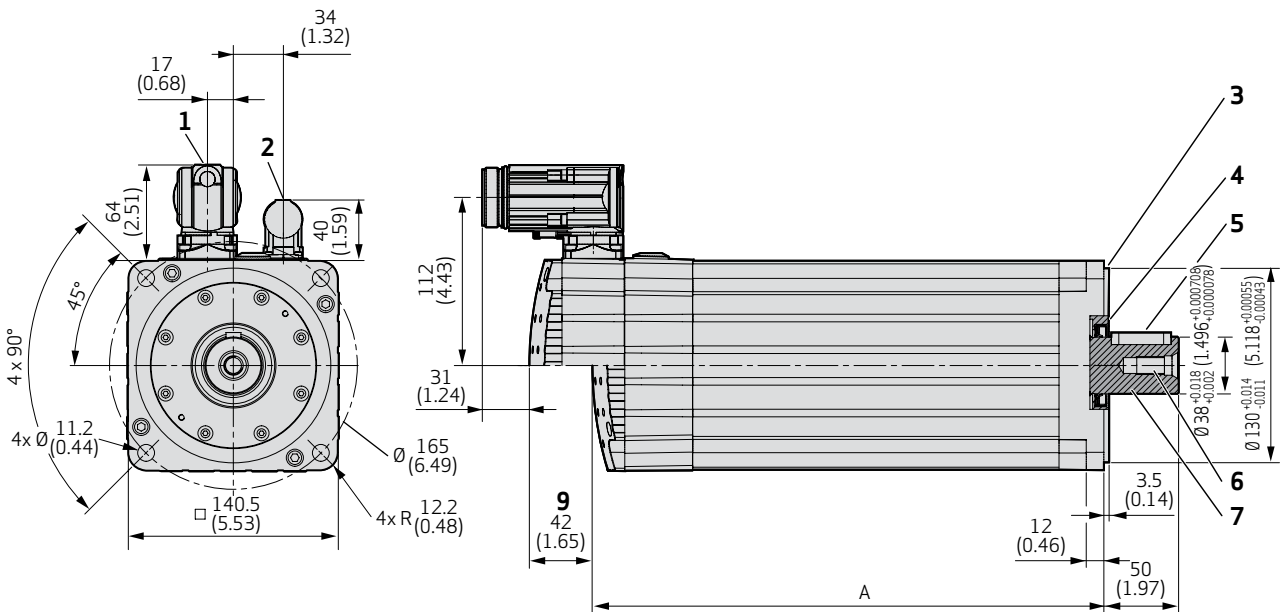
# SIZE 5

## Natural Cooling, Standard Dynamic, Type JSC5

### JSC5 with Resolver



### JSC5 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JSC5-063	343 (13.5)	343 (13.5)
JSC5-084	396 (15.6)	396 (15.6)
JSC5-105	450 (17.7)	450 (17.7)
JSC5-126	503 (19.8)	503 (19.8)

1) Standard bearing

- 1 Power connector
- 2 Signal connector
- 3 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 4 Flange DIN 42948
- 5 Optional key DIN 6885-A 10x8x40
- 6 Thread M12x28 DIN 13
- 7 Shaft DIN 748-3
- 8 Optional shaft seal
- 9 With brake



## SIZE 5

### Liquid Cooling, Standard Dynamic, Type JSW5

#### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JSW5-063	JSW5-084	JSW5-105	JSW5-126	Units
Continuous stall torque	$M_0$	59.3 (525)	78.7 (697)	98.0 (867)	117.4 (1039)	Nm (lbf in)
Nominal torque	$M_N$	56.2 (497)	75.5 (668)	94.8 (839)	114.2 (1011)	Nm (lbf in)
Maximum torque	$M_{max}$	136 (1204)	182 (1611)	227 (2009)	273 (2416)	Nm (lbf in)
Nominal speed	$n_N$	2,700	2,000	1,600	1,300	r/min
Maximum speed	$n_{max}$	3,740	2,800	2,240	1,870	r/min
Continuous stall current	$I_0$	35.6	35.5	35.3	35.3	$A_{rms}$
Nominal power	$P_N$	15.9 (21.3)	15.8 (21.2)	15.9 (21.3)	15.6 (20.9)	kW (hp)
Torque constant	$k_T$	1.66 (14.7)	2.22 (19.6)	2.77 (24.5)	3.33 (29.5)	$Nm/A_{rms}$ (lbf in/ $A_{rms}$ )
Voltage constant	$k_e$	118	157	196	235	$V_{rms}/k_{r/min}$
Thermal time constant	$t_{th}$	353	470	588	706	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	0.588	0.736	0.884	1.031	Ohm
Winding inductance (phase to phase)	$L_{tt}$	4.6	6.1	7.7	9.2	mH
Rotor inertia with resolver	J	29.1 (258)	37.7 (334)	46.3 (410)	54.9 (486)	$kg\ cm^2$ ( $10^{-4}$ lbf in $s^2$ )
Rotor inertia with encoder	J	29.1 (258)	37.7 (334)	46.3 (410)	54.9 (486)	$kg\ cm^2$ ( $10^{-4}$ lbf in $s^2$ )
Weight (without brake)	m	25.6 (56.4)	31 (68.4)	36.4 (80.3)	41.8 (92.2)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	N/A	22 (195)	Nm (lbf in)
Extra weight	N/A	1.1 (2.4)	kg (lb)
Extra inertia with resolver	N/A	3.6 (31.9)	$kg\ cm^2$ ( $10^{-4}$ lbf in $s^2$ )
Extra inertia with encoder	N/A	3.8 (33.6)	$kg\ cm^2$ ( $10^{-4}$ lbf in $s^2$ )
Power requirement	N/A	17	W
Voltage requirement (+6% -10%)	N/A	24	$V_{dc}$

#### Notes:

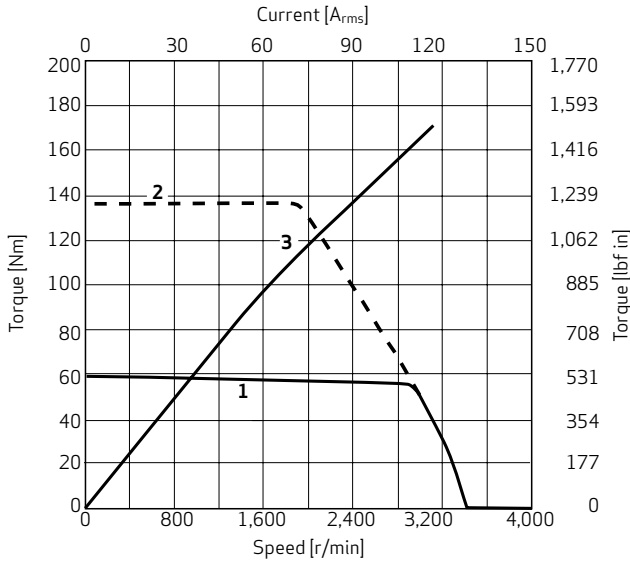
1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

# SIZE 5

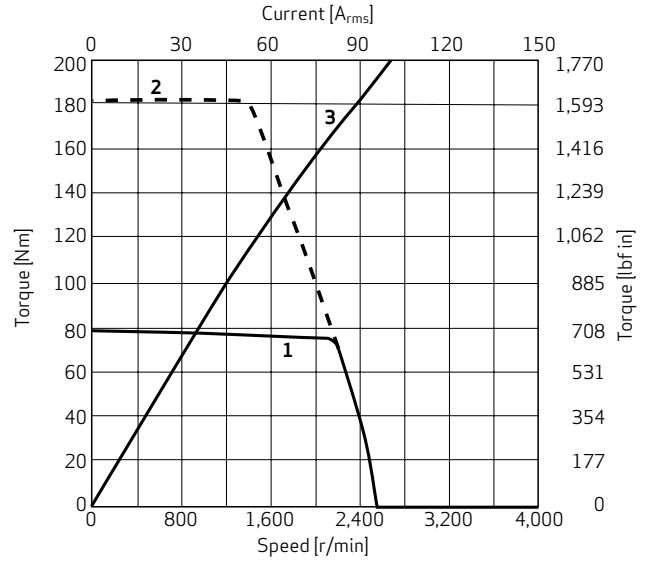
## Liquid Cooling, Standard Dynamic, Type JSW5

### Motor Characteristics

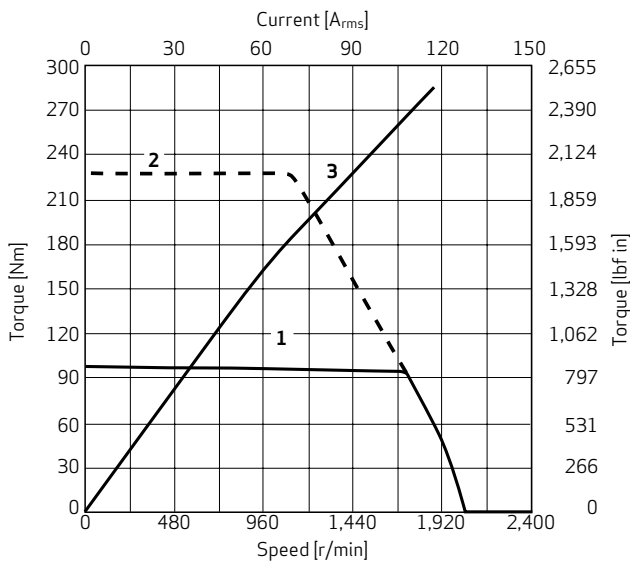
**JSW5-063**



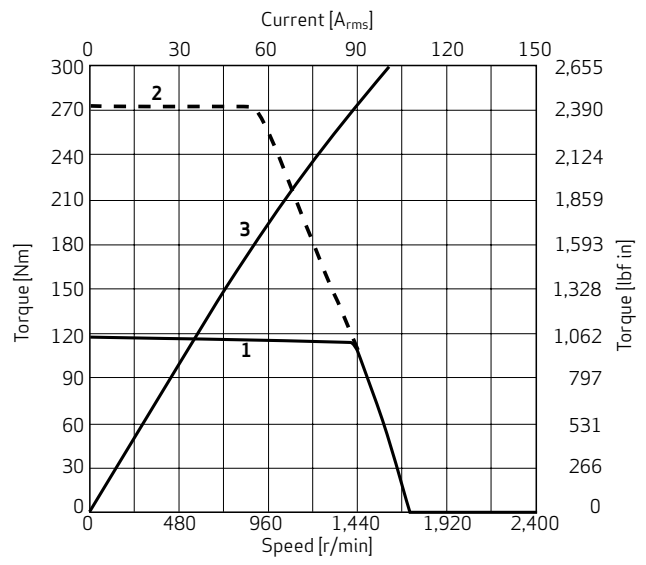
**JSW5-084**



**JSW5-105**



**JSW5-126**

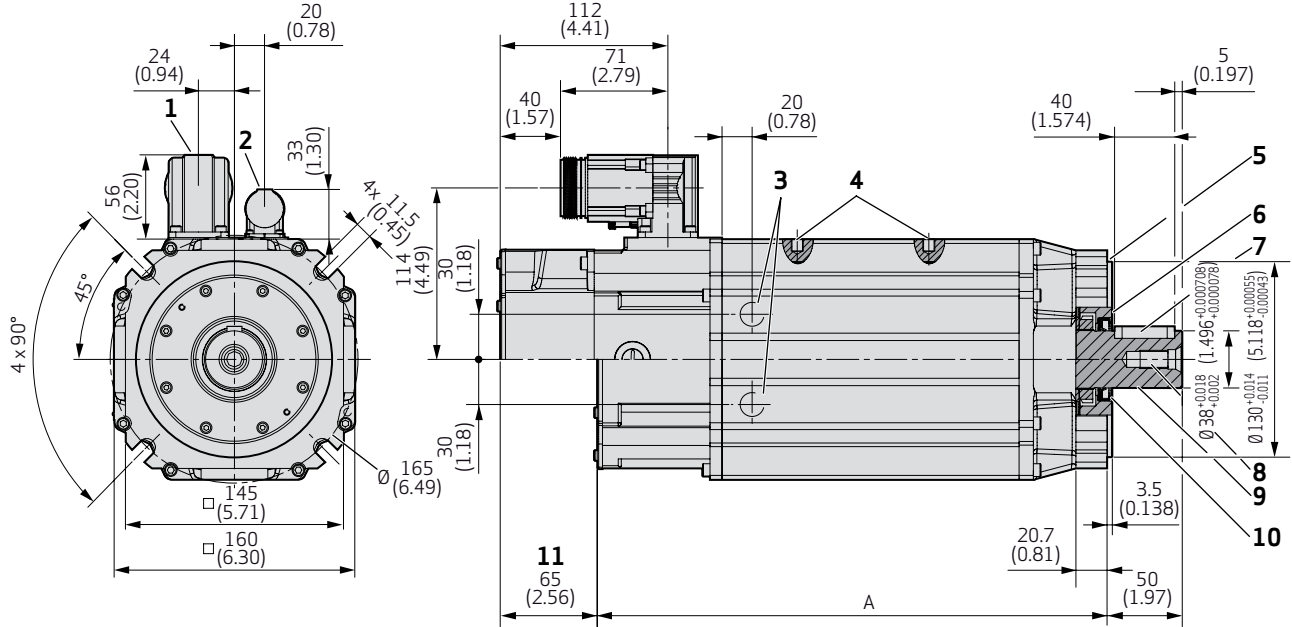


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

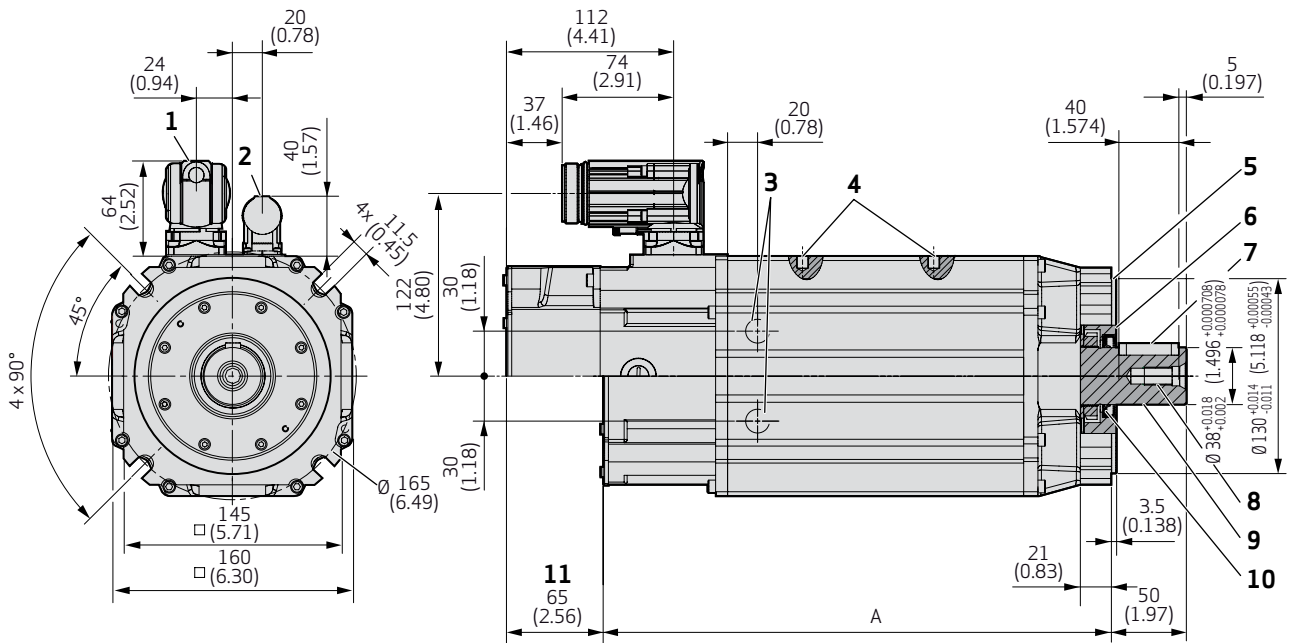
# SIZE 5

## Liquid Cooling, Standard Dynamic, Type JSW5

### JSW5 with Resolver



### JSW5 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JSW5-063	345 (13.6)	341 (13.4)
JSW5-084	398 (15.7)	394 (15.5)
JSW5-105	452 (17.8)	448 (17.6)
JSW5-126	505 (19.9)	501 (19.7)

- 1 Power connector
- 2 Signal connector
- 3 Cooler outlets G3/8"
- 4 Motor lifting holes M8 DIN 332
- 5 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 6 Flange DIN 42948
- 7 Optional key DIN 6885-A 10x8x40
- 8 Thread M12x28 DIN 13
- 9 Shaft DIN 748-3
- 10 Optional shaft seal
- 11 With brake

1) Standard bearing

## SIZE 6

### Natural Cooling, High Dynamic, Type JHC6

#### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JHC6-079	JHC6-105	JHC6-131	JHC6-157	Units
Continuous stall torque	$M_0$	70.8 (627)	92.9 (822)	114.6 (1014)	136.4 (1207)	Nm (lbf in)
Nominal torque	$M_N$	50.2 (444)	64.4 (570)	82.1 (727)	95.5 (845)	Nm (lbf in)
Maximum torque	$M_{max}$	276 (2443)	365 (3231)	456 (4036)	547 (4841)	Nm (lbf in)
Nominal speed	$n_N$	1,900	1,800	1,600	1,600	r/min
Maximum speed	$n_{max}$	2,200	2,060	1,880	1,830	r/min
Continuous stall current	$I_0$	21.4	26.3	29.6	34.4	$A_{rms}$
Nominal power	$P_N$	10.0 (13.4)	12.1 (16.2)	13.8 (18.5)	16.0 (21.4)	kW (hp)
Torque constant	$k_T$	3.31 (29.3)	3.53 (31.2)	3.87 (34.3)	3.97 (35.1)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	200	213	233	240	$V_{rms}/k_r/min$
Thermal time constant	$t_{th}$	4,000	4,200	4,620	5,200	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	0.483	0.385	0.355	0.302	Ohm
Winding inductance (phase to phase)	$L_{tt}$	8.3	7	6.7	5.9	mH
Rotor inertia with resolver	J	78.4 (694)	103.7 (918)	128.9 (1,141)	154.2 (1,365)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	78.4 (694)	103.7 (918)	128.9 (1,141)	154.2 (1,365)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	53.6 (118.2)	64.7 (142.7)	75.4 (166.3)	88.4 (194.9)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	22 (195)	72 (637)	Nm (lbf in)
Extra weight	1.1 (2.4)	2.9 (6.4)	kg (lb)
Extra inertia with resolver	3.6 (31.9)	16 (142)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	3.8 (33.6)	16.1 (142)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	17	40	W
Voltage requirement (+6% -10%)	24	24	$V_{dc}$

#### Notes:

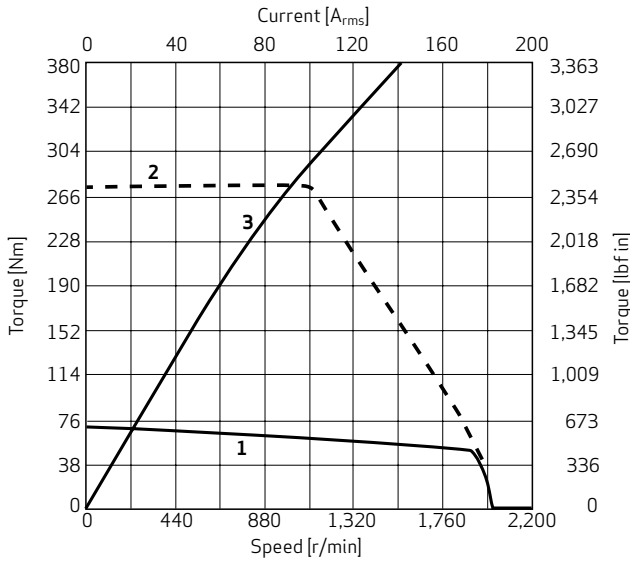
1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

# SIZE 6

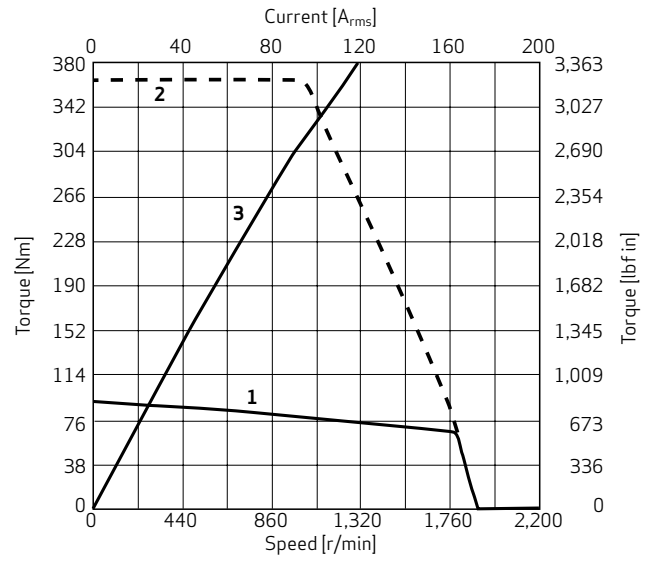
## Natural Cooling, High Dynamic, Type JHC6

### Motor Characteristics

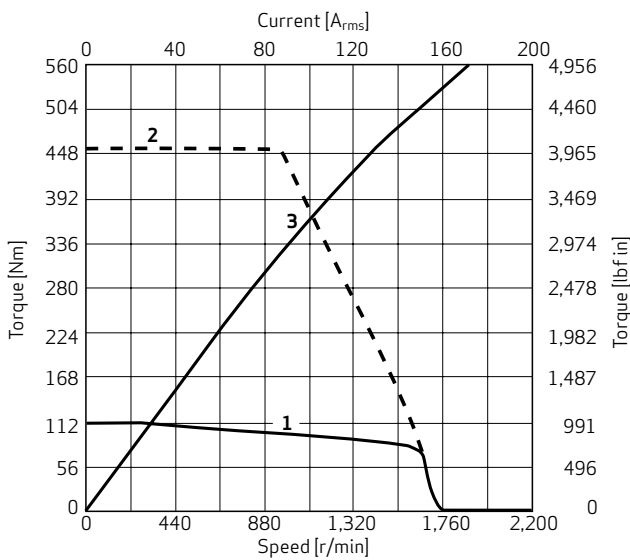
JHC6-079



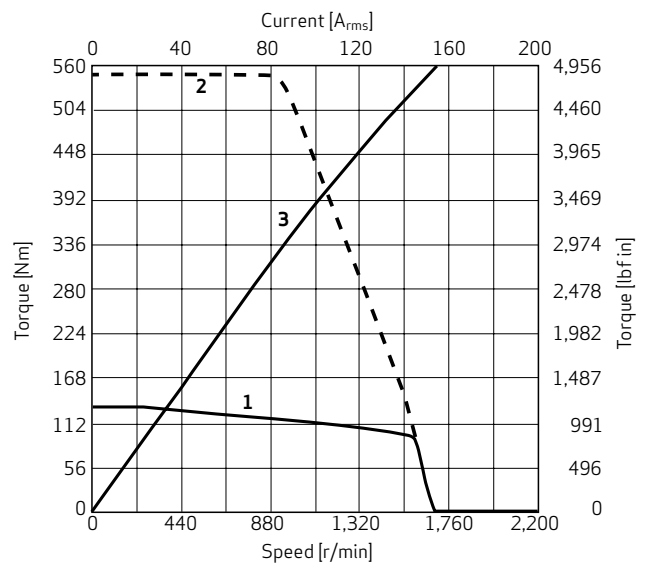
JHC6-105



JHC6-131



JHC6-157

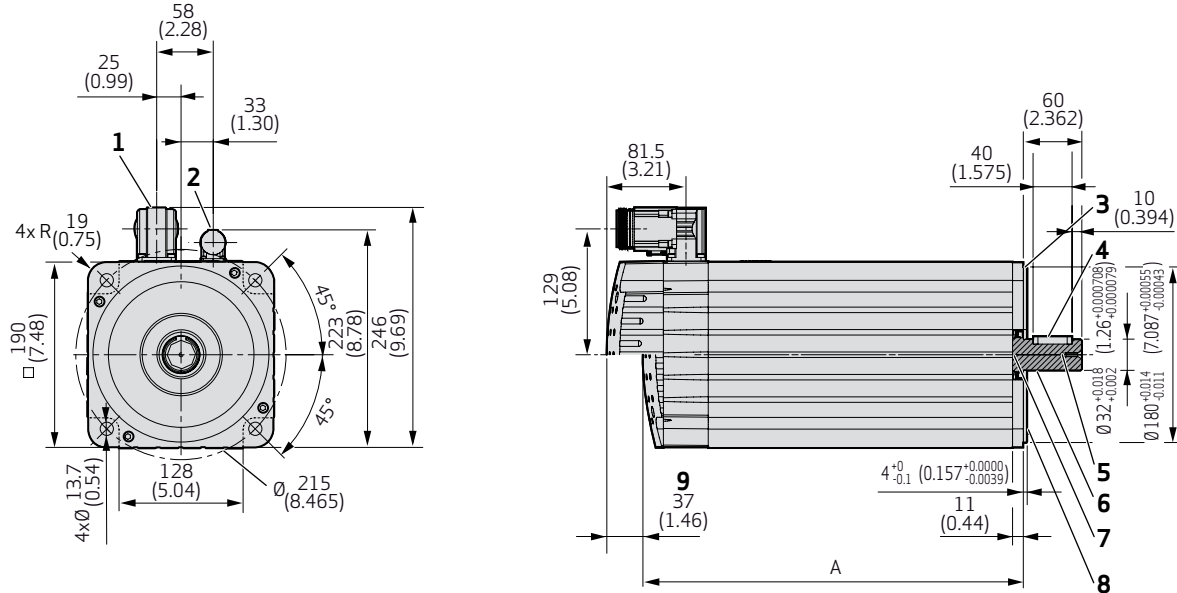


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

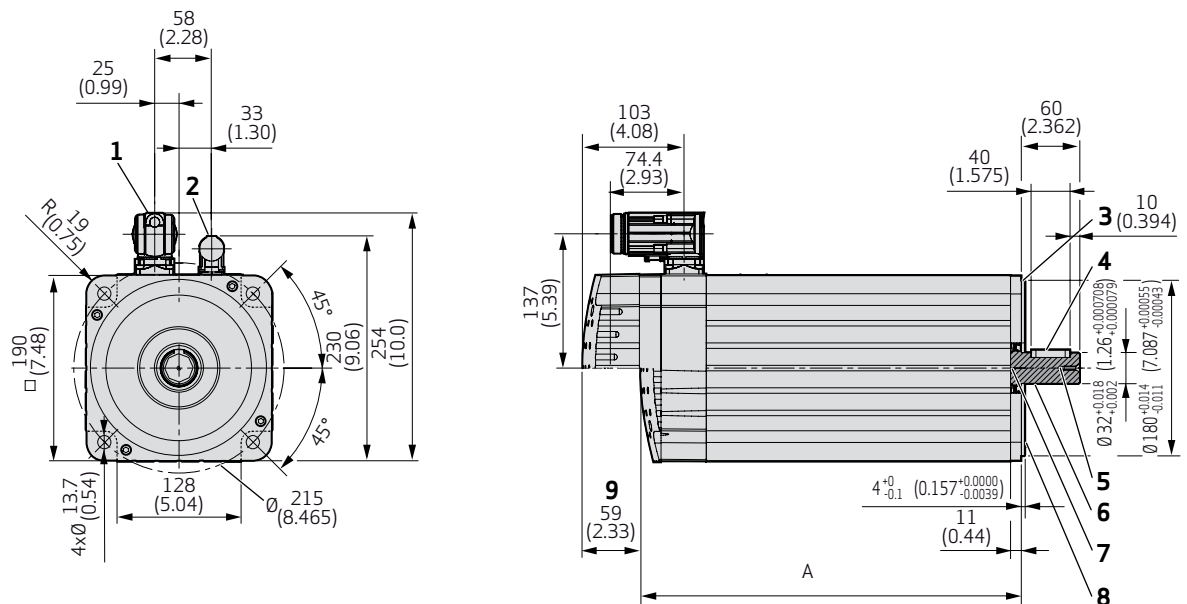
# SIZE 6

## Natural Cooling, High Dynamic, Type JHC6

### JHC6 with Resolver



### JHC6 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JHC6-079	390 (15.4)	390 (15.4)
JHC6-105	457 (18)	457 (18)
JHC6-131	524 (20.6)	524 (20.6)
JHC6-157	590 (23.2)	590 (23.2)

- 1 Power connector
- 2 Signal connector
- 3 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 4 Optional key DIN 6885-A 10x8x40
- 5 Thread M4x17 DIN 13
- 6 Shaft DIN 748-3
- 7 Optional shaft seal
- 8 Flange DIN 42948
- 9 With brake

1) Standard bearing

# SIZE 6

## Liquid Cooling, High Dynamic, Type JHW6

### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JHW6-079	JHW6-105	JHW6-131	JHW6-157	Units
Continuous stall torque	$M_0$	114 (1009)	151 (1336)	188 (1664)	225 (1991)	Nm (lbf in)
Nominal torque	$M_N$	104 (920)	138 (1221)	171 (1513)	207 (1832)	Nm (lbf in)
Maximum torque	$M_{max}$	276 (2443)	365 (3231)	456 (4036)	547 (4841)	Nm (lbf in)
Nominal speed	$n_N$	1,700	1,600	1,500	1,400	r/min
Maximum speed	$n_{max}$	2,200	2,060	1,880	1,830	r/min
Continuous stall current	$I_0$	34.5	42.98	48.86	57.05	$A_{rms}$
Nominal power	$P_N$	18.4 (24.7)	23.1 (31)	26.9 (36.1)	30.3 (40.6)	kW (hp)
Torque constant	$k_T$	3.29 (29.1)	3.52 (31.2)	3.85 (34.1)	3.95 (35)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	200	213	233.328	239.515	$V_{rms}/k_{r/min}$
Thermal time constant	$t_{th}$	541	568	660	704	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	0.483	0.385	0.355	0.302	Ohm
Winding inductance (phase to phase)	$L_{tt}$	8.3	7.1	6.8	5.9	mH
Rotor inertia with resolver	J	84.2 (745)	109.5 (969)	134.8 (1,193)	160 (1,416)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	84.2 (745)	109.5 (969)	134.8 (1,193)	160 (1,416)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	59.1 (130.3)	66.8 (147.3)	77.8 (1,71.5)	90.6 (199.8)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	N/A	72 (637)	Nm (lbf in)
Extra weight	N/A	2.9 (6.4)	kg (lb)
Extra inertia with resolver	N/A	16 (142)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	N/A	16.1 (142)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	N/A	40	W
Voltage requirement (+6% -10%)	N/A	24	$V_{DC}$

**Notes:**

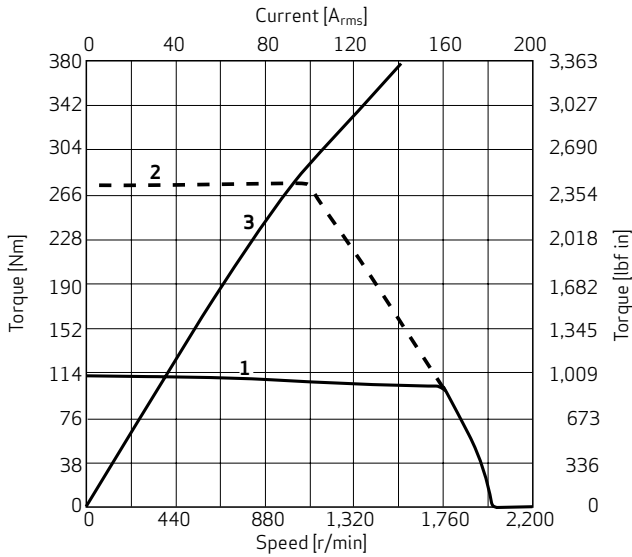
1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

# SIZE 6

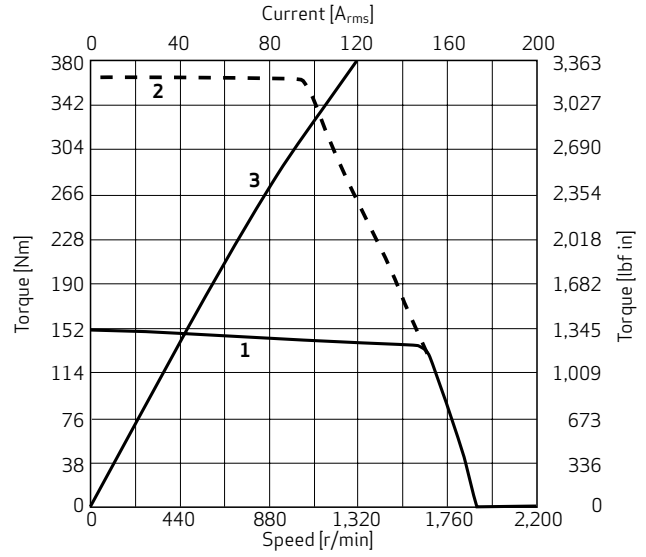
## Liquid Cooling, High Dynamic, Type JHW6

### Motor Characteristics

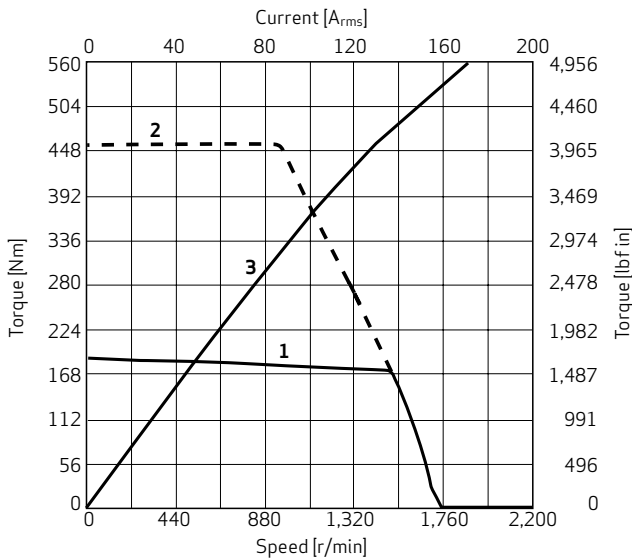
**JHW6-079**



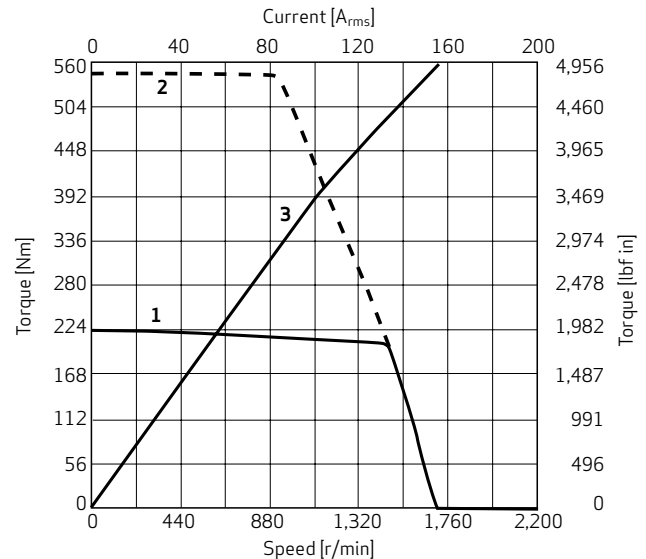
**JHW6-105**



**JHW6-131**



**JHW6-157**



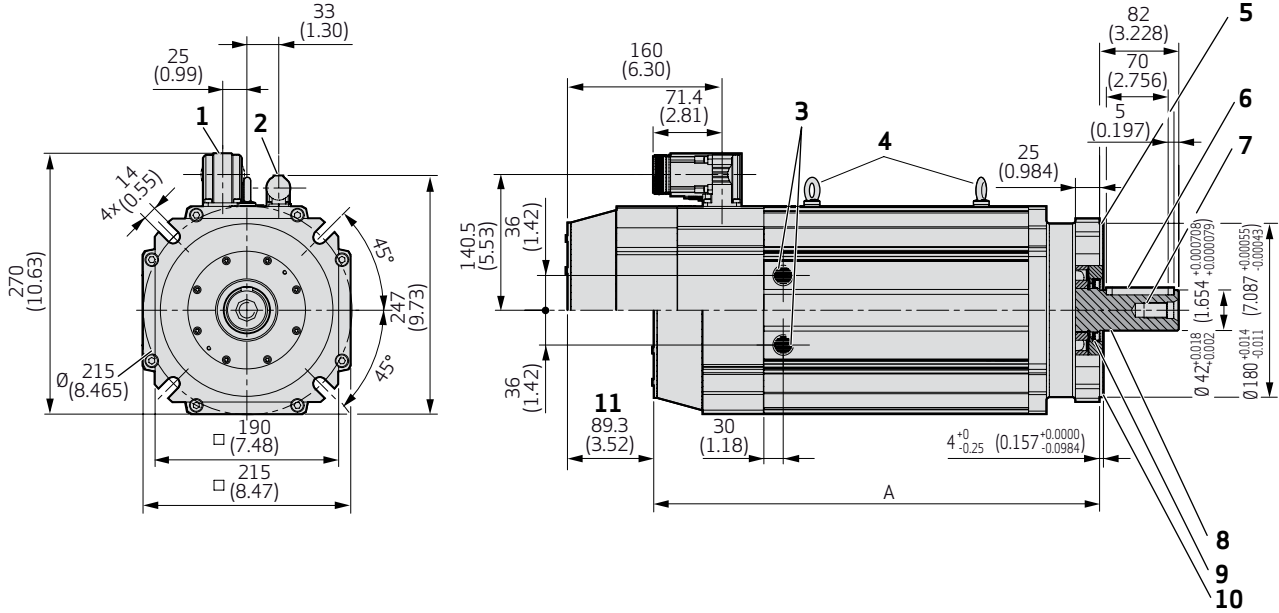
- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$



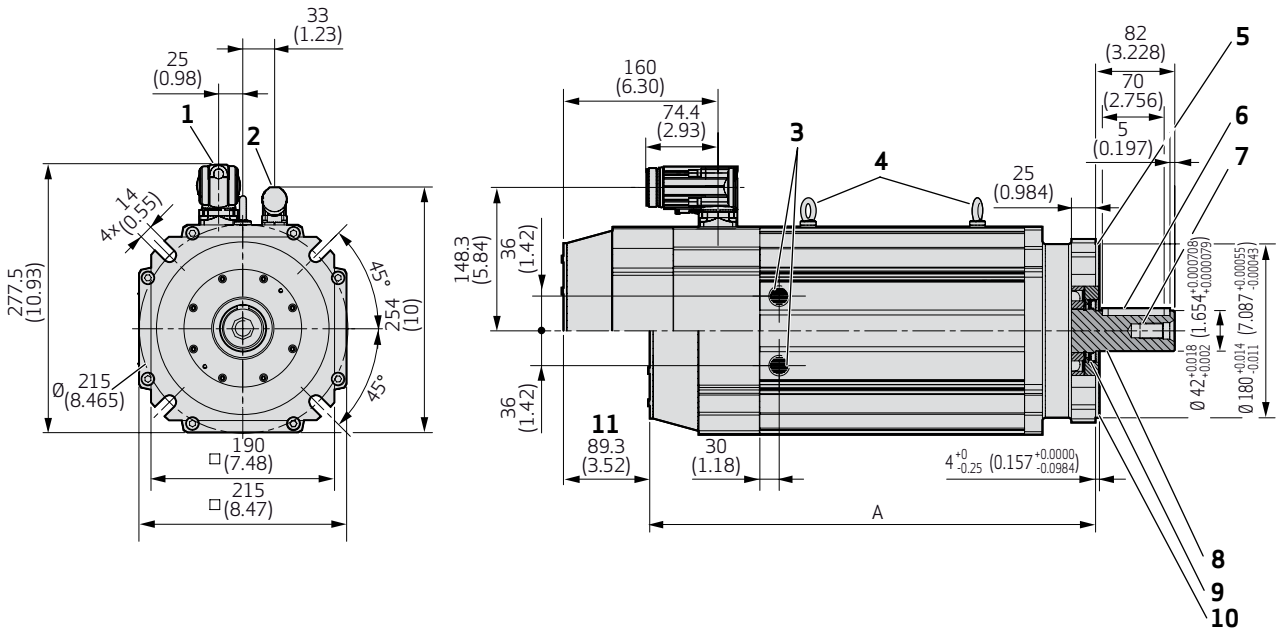
# SIZE 6

## Liquid Cooling, High Dynamic, Type JHW6

### JHW6 with Resolver



### JHW6 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JHW6-079	464 (18.3)	464 (18.3)
JHW6-105	531 (20.9)	531 (20.9)
JHW6-131	598 (23.5)	598 (23.5)
JHW6-157	664 (26.1)	664 (26.1)

1) Standard bearing

- 1 Power connector
- 2 Signal connector
- 3 Cooler outlets G1/2" left side
- 4 M8 eye bolts for motor lifting
- 5 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 6 Optional key DIN 6885-A 12x8x70
- 7 Thread M 16x36 DIN 13
- 8 Shaft DIN 748-3
- 9 Optional shaft seal
- 10 Flange DIN 42948
- 11 With brake

**SIZE 6****Natural Cooling, Standard Dynamic, Type JSC6****Characteristics and Nominal Values with Sinusoidal Drive**

Characteristics		JSC6-100	JSC6-134	JSC6-167	JSC6-201	Units
Continuous stall torque	$M_0$	84 (743)	110 (974)	135 (1,195)	160 (1,416)	Nm (lbf in)
Nominal torque	$M_N$	43 (381)	70 (620)	98 (867)	122 (1,080)	Nm (lbf in)
Maximum torque	$M_{max}$	612 (5,417)	816 (7,222)	1,021 (9,037)	1,225 (10,842)	Nm (lbf in)
Nominal speed	$n_N$	2,200	1,600	1,200	1,000	r/min
Maximum speed	$n_{max}$	2,570	1,930	1,540	1,290	r/min
Continuous stall current	$I_0$	28.4	27.7	27.3	27	$A_{rms}$
Nominal power	$P_N$	9.9 (13.3)	11.7 (15.7)	12.3 (16.5)	12.8 (17.2)	kW (hp)
Torque constant	$k_T$	2.96 (26.2)	3.95 (35)	4.93 (43.6)	5.92 (52.4)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	171	228	284	342	$V_{rms}/k_r/min$
Thermal time constant	$t_{th}$	4,180	4,622	5,300	6,000	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	0.238	0.301	0.364	0.428	Ohm
Winding inductance (phase to phase)	$L_{tt}$	2.1	2.8	3.5	4.2	mH
Rotor inertia with resolver	J	257 (2,274)	333 (2,947)	409 (3,620)	484 (4,283)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	257 (2,274)	333 (2,947)	409 (3,620)	484 (4,283)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	62.4 (137.6)	79.3 (174.9)	92.8 (204.6)	105.2 (232)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	22 (195)	72 (637)	Nm (lbf in)
Extra weight	1.1 (2.4)	2.9 (6.4)	kg (lb)
Extra inertia with resolver	3.6 (31.9)	16 (142)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	3.8 (33.6)	16.1 (142)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	17	40	W
Voltage requirement (+6 % -10 %)	24	24	$V_{dc}$

**Notes:**

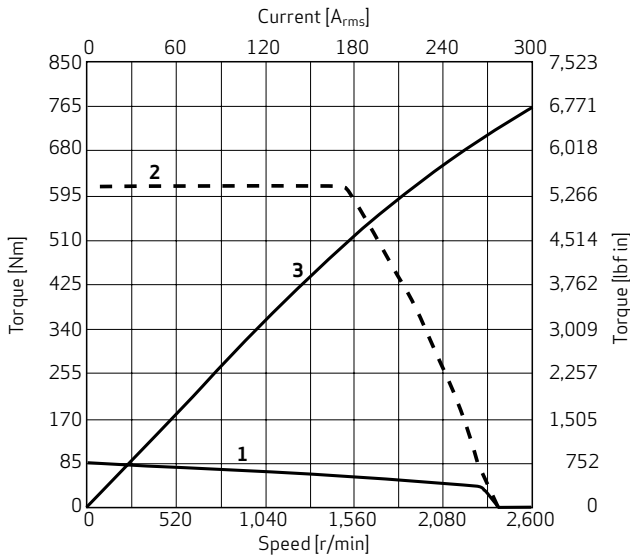
1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

# SIZE 6

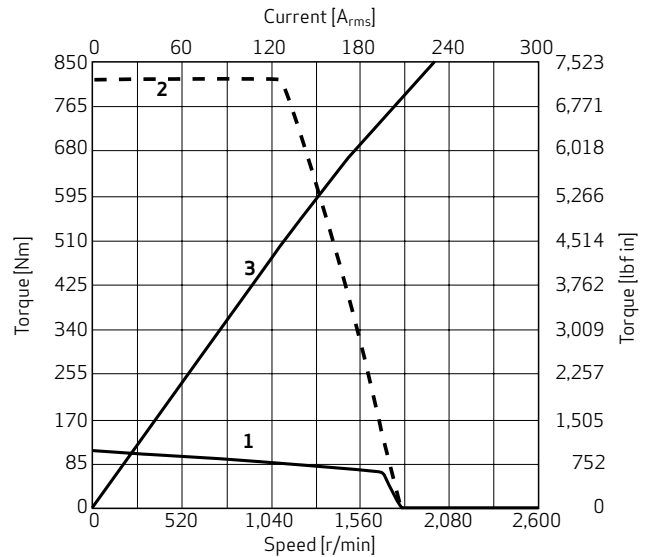
## Natural Cooling, Standard Dynamic, Type JSC6

### Motor Characteristics

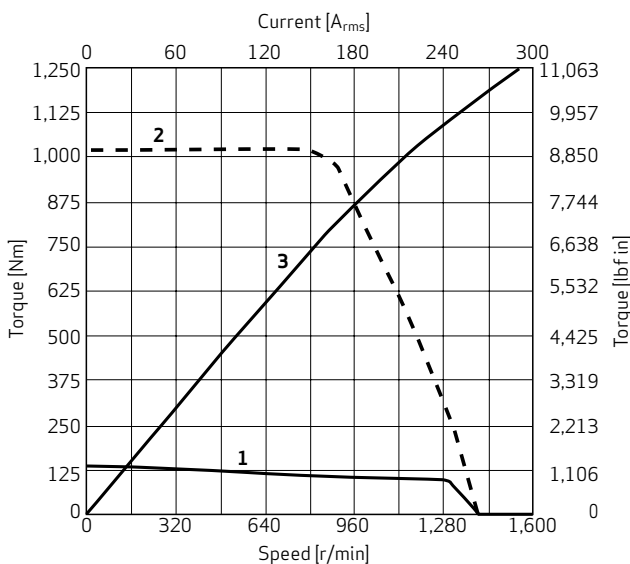
JSC6-100



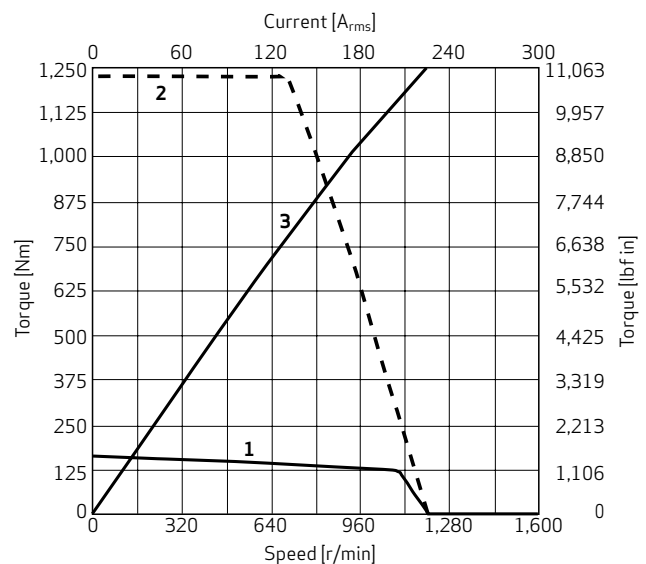
JSC6-134



JSC6-167



JSC6-201

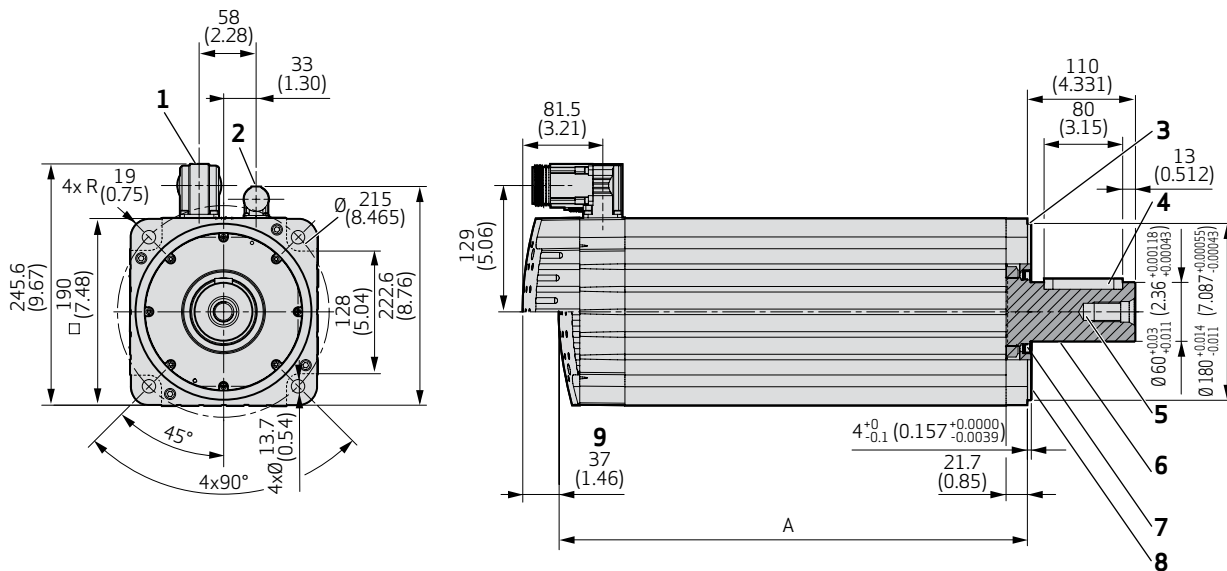


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

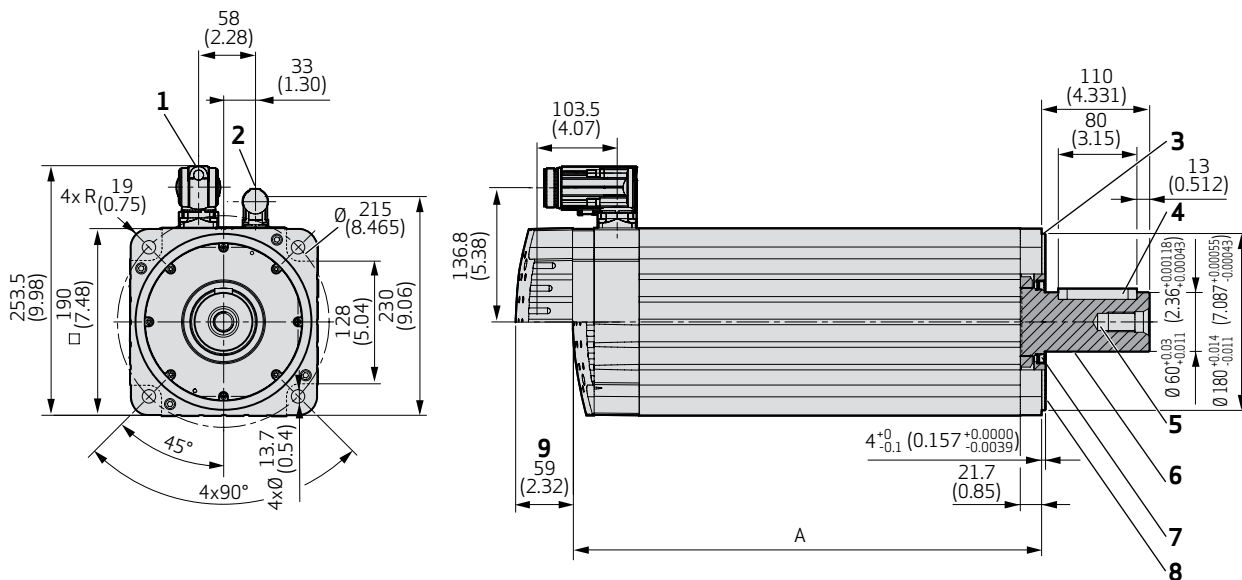
# SIZE 6

## Natural Cooling, Standard Dynamic, Type JSC6

### JSC6 with Resolver



### JSC6 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JSC6-100	477 (18.8)	477 (18.8)
JSC6-134	562 (22.1)	562 (22.1)
JSC6-167	647 (25.5)	647 (25.5)
JSC6-201	732 (28.8)	732 (28.8)

1) Standard bearing

- 1 Power connector
- 2 Signal connector
- 3 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 4 Optional key DIN 6885-A 18x11x80
- 5 Thread M 20x42 DIN 13
- 6 Shaft DIN 748-3
- 7 Optional shaft seal
- 8 Flange DIN 42948
- 9 With brake

# SIZE 6

## Liquid Cooling, Standard Dynamic, Type JSW6

### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JSW6-100	JSW6-134	JSW6-167	JSW6-201	Units
Continuous stall torque	$M_0$	134 (1,186)	177 (1,567)	218 (1,929)	261 (2,310)	Nm (lbf in)
Nominal torque	$M_N$	114 (1,009)	157 (1,390)	198 (1,752)	239 (2,115)	Nm (lbf in)
Maximum torque	$M_{max}$	610 (5,399)	817 (7,231)	1,019 (9,019)	1,226 (10,851)	Nm (lbf in)
Nominal speed	$n_N$	2,100	1,500	1,200	1,000	r/min
Maximum speed	$n_{max}$	2,580	1,930	1,550	1,280	r/min
Continuous stall current	$I_0$	45.3	44.6	44.2	43.8	$A_{rms}$
Nominal power	$P_N$	25.1 (33.6)	24.6 (33)	24.8 (33.2)	25.1 (33.6)	kW (hp)
Torque constant	$k_T$	2.96 (26.2)	3.97 (35.1)	4.95 (43.8)	5.95 (52.7)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	170	228	284	342	$V_{rms}/k_{r/min}$
Thermal time constant	$t_{th}$	566	625	717	812	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	0.237	0.301	0.364	0.428	Ohm
Winding inductance (phase to phase)	$L_{tt}$	2.1	2.8	3.5	4.2	mH
Rotor inertia with resolver	J	260 (2,301)	336 (2,974)	410 (3,629)	486 (4,301)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	260 (2,301)	336 (2,974)	410 (3,629)	486 (4,301)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	66.2 (146)	81.1 (178.8)	96.6 (213)	119.2 (262.8)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	N/A	72 (637)	Nm (lbf in)
Extra weight	N/A	2.9 (6.4)	kg (lb)
Extra inertia with resolver	N/A	16 (142)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	N/A	16.1 (142)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	N/A	40	W
Voltage requirement (+6% -10%)	N/A	24	$V_{DC}$

**Notes:**

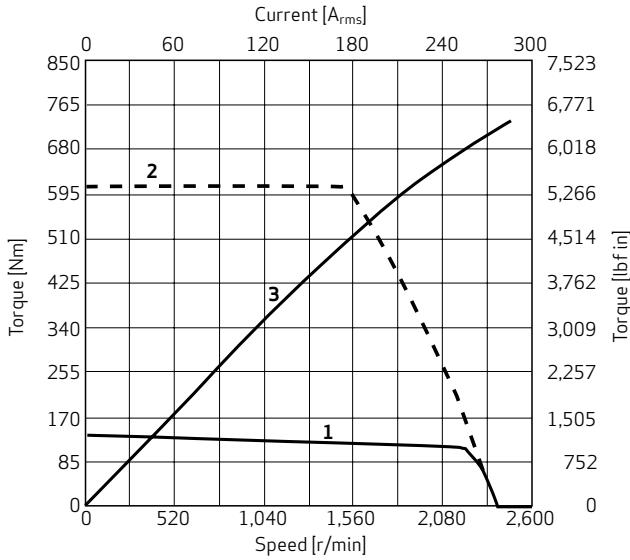
1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

# SIZE 6

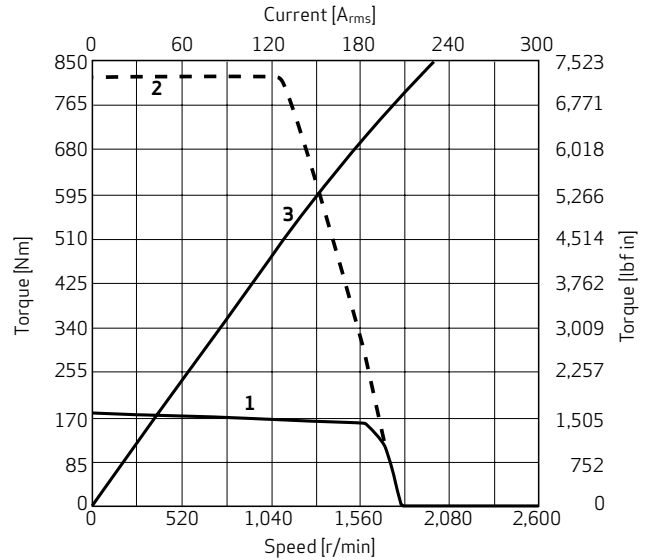
## Liquid Cooling, Standard Dynamic, Type JSW6

### Motor Characteristics

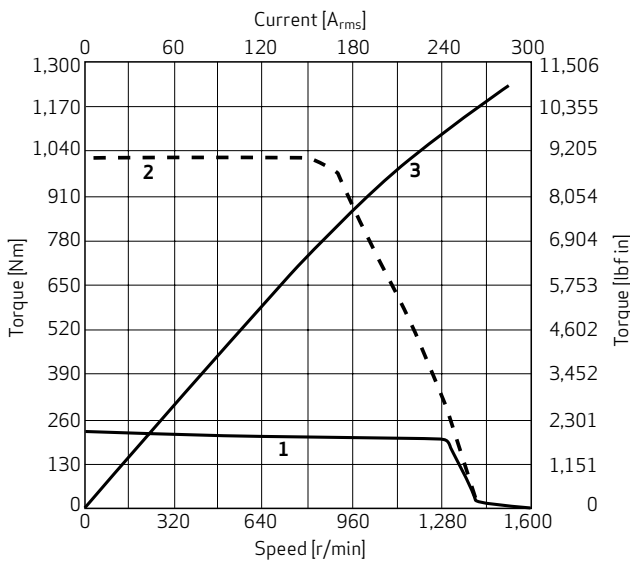
**JSW6-100**



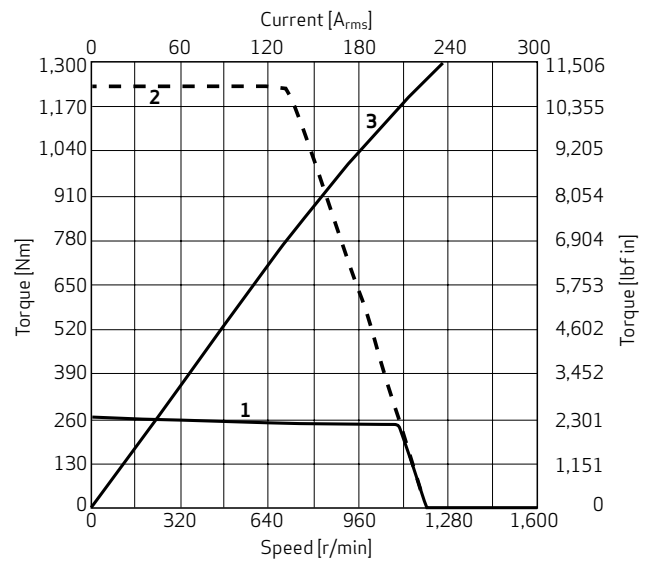
**JSW6-134**



**JSW6-167**



**JSW6-201**

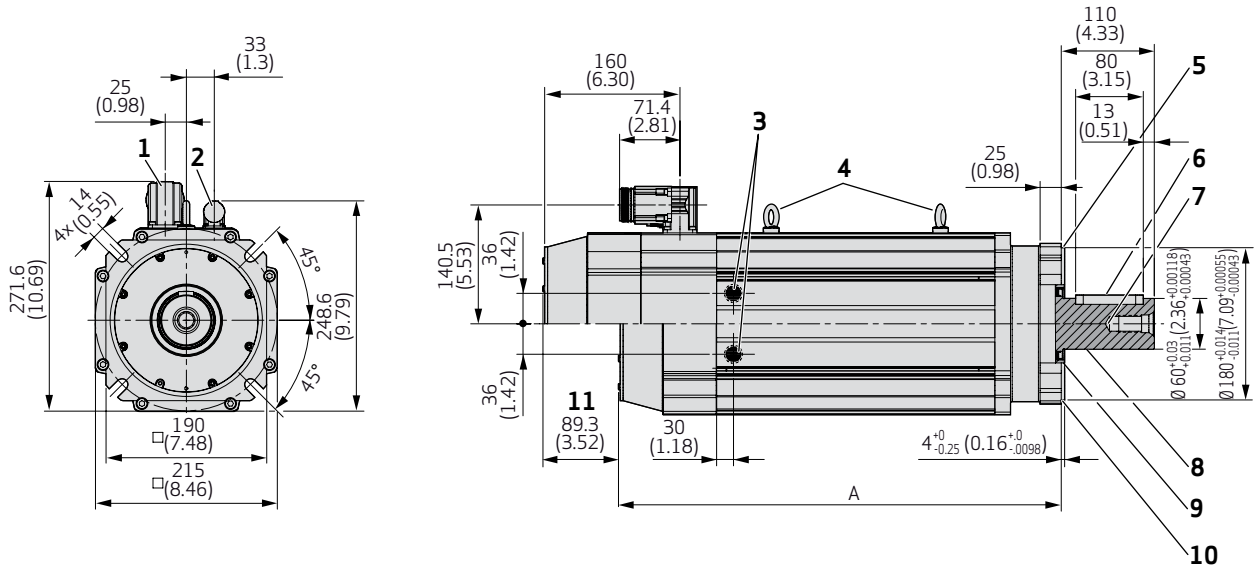


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

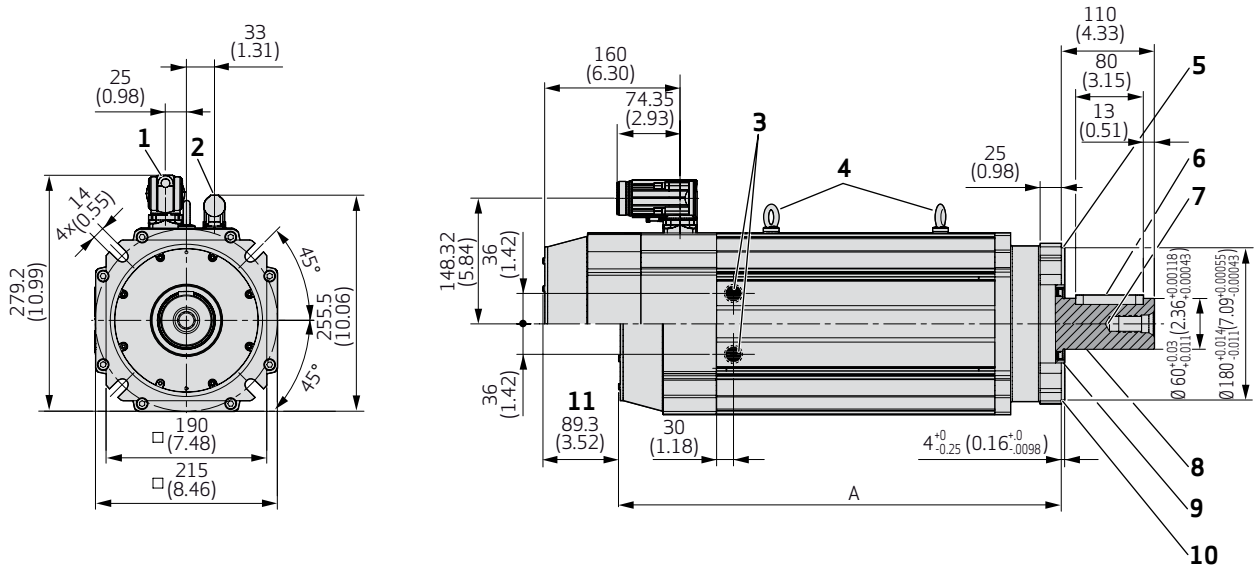
# SIZE 6

## Liquid Cooling, Standard Dynamic, Type JSW6

### JSW6 with Resolver



### JSW6 with Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JSW6-100	523.5 (20.6)	523.5 (20.6)
JSW6-134	608.5 (24)	608.5 (24)
JSW6-167	693.5 (27.3)	693.5 (27.3)
JSW6-201	778.5 (30.6)	778.5 (30.6)

1) Standard bearing

- 1 Power connector
- 2 Signal connector
- 3 Cooler outlet G1/2" left side
- 4 M8 eye bolts for motor lifting
- 5 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 6 Optional key DIN 6885-A 18x11x80
- 7 Thread M20x42 DIN 13
- 8 Shaft DIN 748-3
- 9 Optional shaft seal
- 10 Flange DIN 42948
- 11 With brake

# SIZE 7

## Natural Cooling, Standard Dynamic, Type JSC7

### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JSC7-122	JSC7-163	JSC7-204	JSC7-245	Units
Continuous stall torque	$M_0$	314 (2,779)	419 (3,708)	523 (4,629)	629 (5,567)	Nm (lbf in)
Nominal torque	$M_N$	268 (2,372)	374 (3,310)	482 (4,266)	575 (5,089)	Nm (lbf in)
Maximum torque	$M_{max}$	1,002 (8,868)	1,338 (11,842)	1,675 (14,825)	2,012 (17,808)	Nm (lbf in)
Nominal speed	$n_N$	900	700	550	575	r/min
Maximum speed	$n_{max}$	1,110	950	760	740	r/min
Continuous stall current	$I_0$	53.37	60.78	60.71	70.9	$A_{rms}$
Nominal power	$P_N$	25.3 (33.9)	27.4 (36.7)	27.8 (37.3)	34.6 (46.4)	kW (hp)
Torque constant	$k_T$	5.89 (52.1)	6.89 (61)	8.62 (76.3)	8.87 (78.5)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	394	461	577	594	$V_{rms}/k_r/min$
Thermal time constant	$t_{th}$	5,900	6,850	7,800	8,600	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	0.171	0.164	0.197	0.168	Ohm
Winding inductance (phase to phase)	$L_{tt}$	4.4	4.5	5.7	5	mH
Rotor inertia with resolver	J	1,021 (9,036)	1,342 (11,877)	1,664 (14,726)	1,985 (17,567)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	1,021 (9,036)	1,342 (11,877)	1,664 (14,726)	1,985 (17,567)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	137 (302.1)	172 (379.3)	208 (458.6)	242 (533.6)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	TBD	TBD	Nm (lbf in)
Extra weight	TBD	TBD	kg (lb)
Extra inertia with resolver	TBD	TBD	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	TBD	TBD	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	TBD	TBD	W
Voltage requirement (+6 % -10 %)	TBD	TBD	$V_{DC}$

**Notes:**

1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

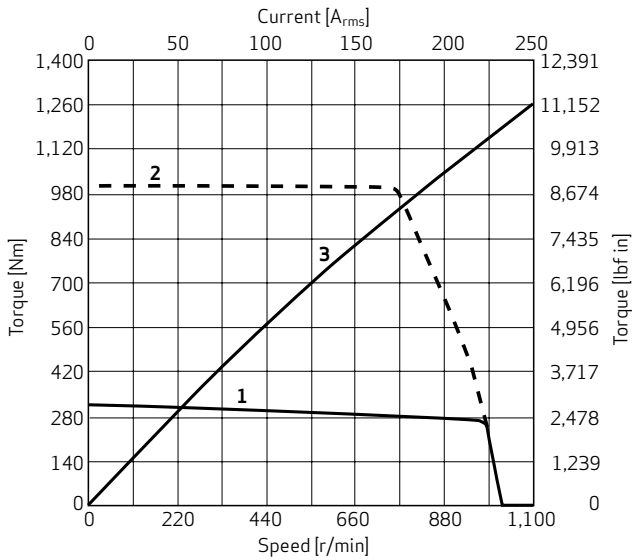


# SIZE 7

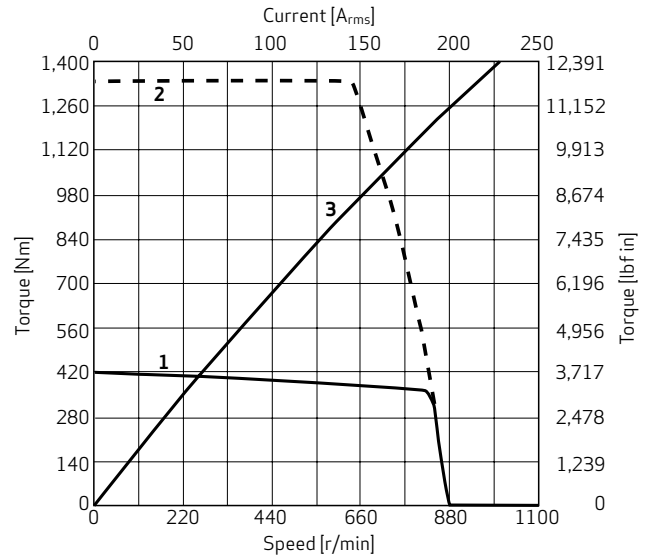
## Natural Cooling, Standard Dynamic, Type JSC7

### Motor Characteristics

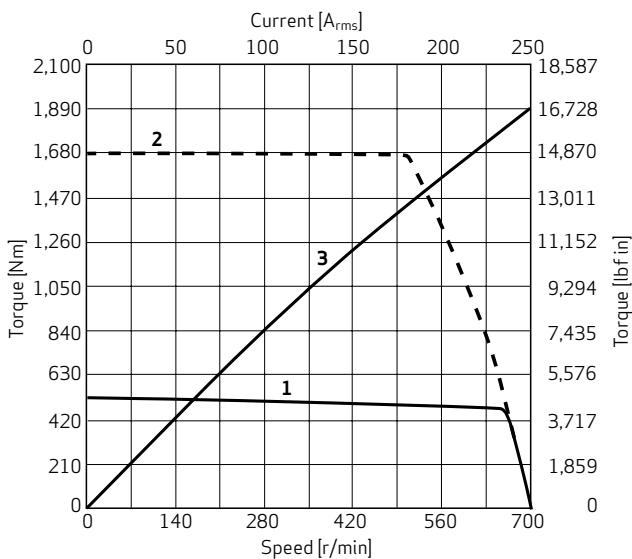
JSC7-122



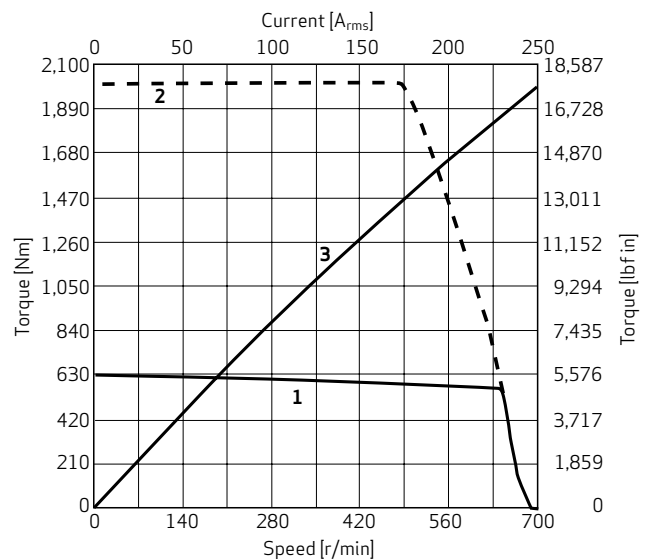
JSC7-163



JSC7-204



JSC7-245

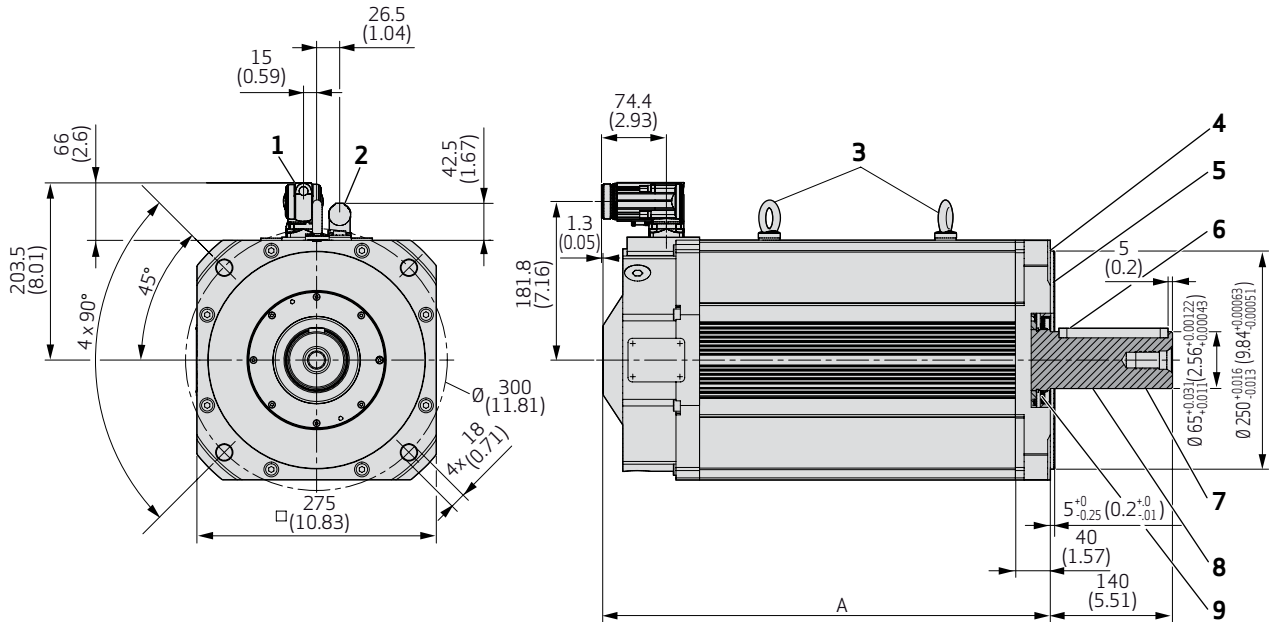


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

# SIZE 7

## Natural Cooling, Standard Dynamic, Type JSC7

### JSC7 with Resolver or Encoder



Model No.	Dimension "A" Encoder <sup>1)</sup>	Dimension "A" Resolver <sup>1)</sup>
	mm (in)	mm (in)
JSC7-122	513 (20.2)	513 (20.2)
JSC7-163	633 (24.9)	633 (24.9)
JSC7-204	737 (29)	737 (29)
JSC7-245	841 (33.1)	841 (33.1)

- 1 Power connector
- 2 Signal connector
- 3 M10 eye bolts for motor lifting
- 4 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 5 Flange DIN 42948
- 6 Optional key DIN 6885-A 18x11x125
- 7 Thread M20x42 DIN 13
- 8 Shaft DIN 748-3
- 9 Optional shaft seal

1) Standard bearing

# SIZE 7

## Liquid Cooling, Standard Dynamic, Type JSW7

### Characteristics and Nominal Values with Sinusoidal Drive

Characteristics		JSW7-122	JSW7-163	JSW7-204	JSW7-245	Units
Continuous stall torque	$M_0$	516 (4,567)	688 (6,089)	860 (7,612)	1,034 (9,152)	Nm (lbf in)
Nominal torque	$M_N$	491 (4,346)	662 (5,859)	836 (7,399)	1,003 (8,877)	Nm (lbf in)
Maximum torque	$M_{max}$	1,002 (8,868)	1,338 (11,842)	1,675 (14,825)	2,012 (17,808)	Nm (lbf in)
Nominal speed	$n_N$	900	700	550	575	r/min
Maximum speed	$n_{max}$	1,110	950	760	740	r/min
Continuous stall current	$I_0$	90.3	103	102.9	120.2	$A_{rms}$
Nominal power	$P_N$	46.3 (62.1)	48.6 (65.1)	48.2 (64.6)	60.4 (81)	kW (hp)
Torque constant	$k_T$	5.71 (50.5)	6.68 (59.1)	8.36 (74)	8.6 (76.1)	$Nm/A_{rms}$ ( $lbf\ in/A_{rms}$ )
Voltage constant	$k_e$	394	460.804	576.712	594	$V_{rms}/k_r/min$
Thermal time constant	$t_{th}$	1,680	1,970	2,250	2,500	s
Winding resistance at 25 °C (77 °F) (phase to phase)	$R_{tt}$	0.171	0.164	0.197	0.168	Ohm
Winding inductance (phase to phase)	$L_{tt}$	4.6	4.7	5.8	5.1	mH
Rotor inertia with resolver	J	1,021 (9,036)	1,342 (11,877)	1,664 (14,726)	1,985 (17,567)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Rotor inertia with encoder	J	1,021 (9,036)	1,342 (11,877)	1,664 (14,726)	1,985 (17,567)	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Weight (without brake)	m	145 (319.7)	180 (396.9)	216 (476.3)	251 (553.5)	kg (lb)

Optional holding brake	Option 1	Option 2	Units
Holding torque	TBD	TBD	Nm (lbf in)
Extra weight	TBD	TBD	kg (lb)
Extra inertia with resolver	TBD	TBD	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Extra inertia with encoder	TBD	TBD	$kg\ cm^2$ ( $10^{-4}\ lbf\ in\ s^2$ )
Power requirement	TBD	TBD	W
Voltage requirement (+6% -10%)	TBD	TBD	$V_{DC}$

### Notes:

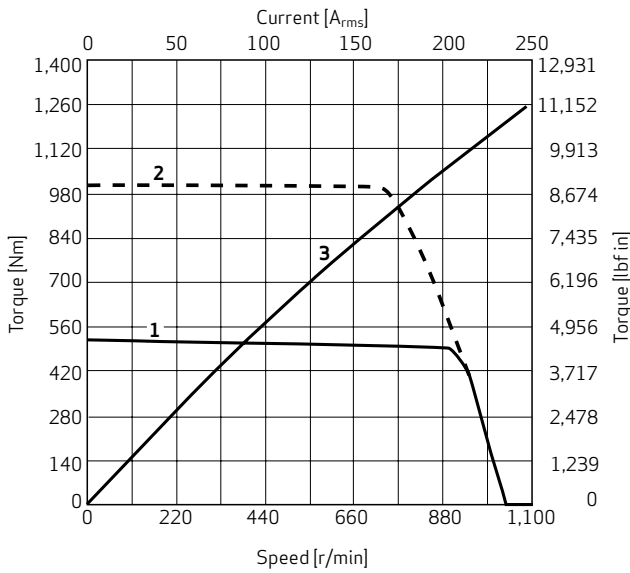
1. Different windings available to decrease nominal speed
2. Motor performances as measured with Moog's Servo Drive of proper size
3. Motor Pole Count: 8
4. DC Link voltage 565 V

# SIZE 7

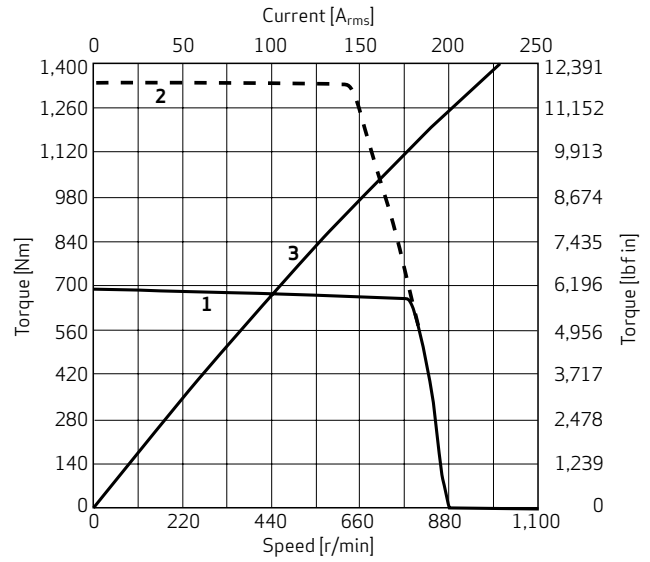
## Liquid Cooling, Standard Dynamic, Type JSW7

### Motor Characteristics

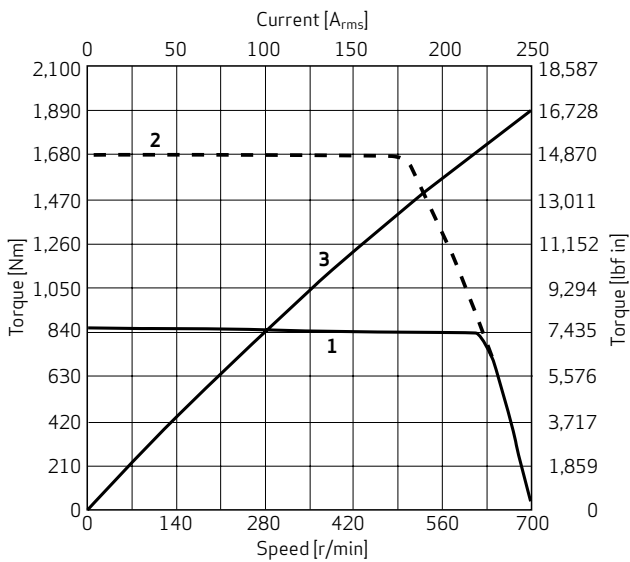
**JSW7-122**



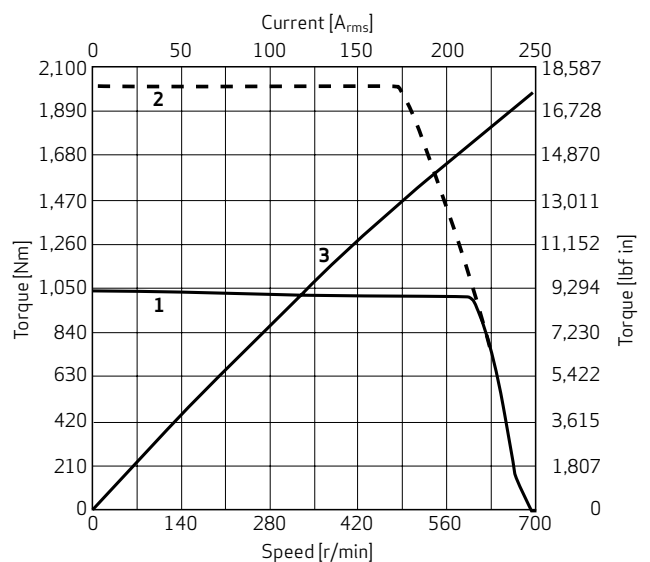
**JSW7-163**



**JSW7-204**



**JSW7-245**

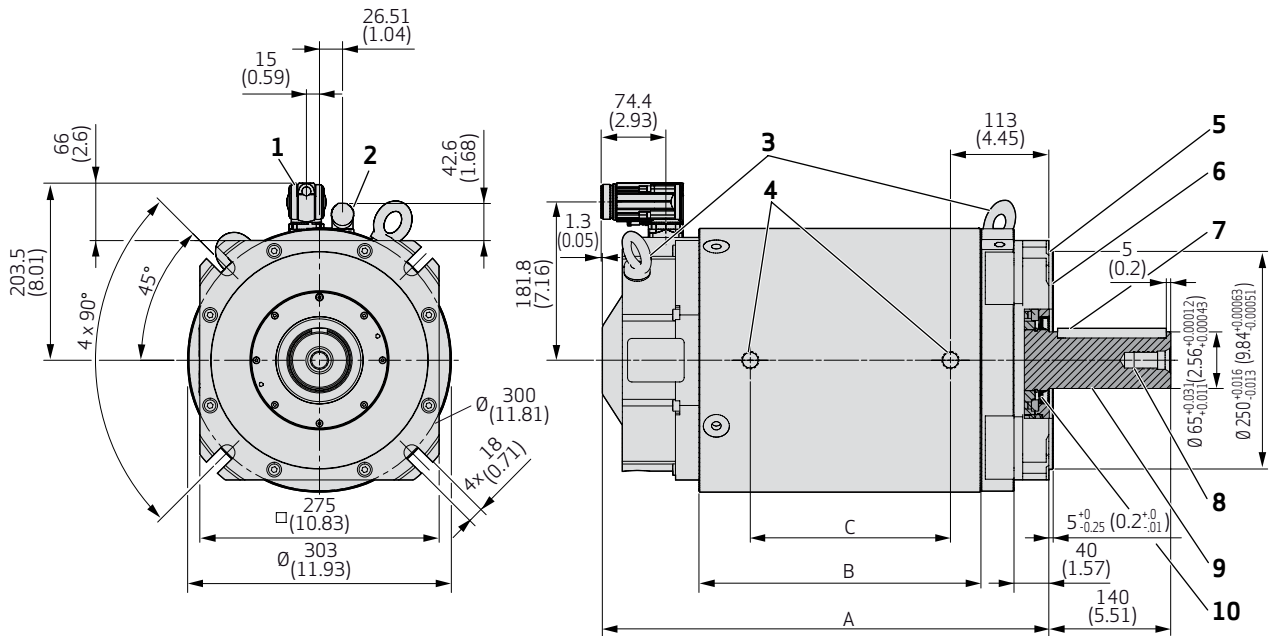


- 1 Continuous torque
- 2 Maximum torque
- 3 Torque constant  $k_t$

# SIZE 7

## Liquid Cooling, Standard Dynamic, Type JSW7

### JSW7 with Resolver or Encoder



Model No.	Dimension "A" <sup>1)</sup>	Dimension "B" <sup>1)</sup>	Dimension "C" <sup>1)</sup>
	mm (in)	mm (in)	mm (in)
JSW7-122	513 (20.2)	324 (12.8)	230 (9.1)
JSW7-163	633 (24.9)	444 (17.5)	350 (13.8)
JSW7-204	737 (29)	548 (21.6)	454 (17.9)
JSW7-245	841 (33.1)	652 (25.7)	558 (22)

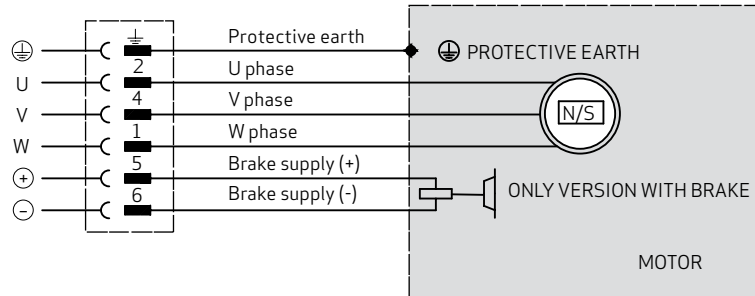
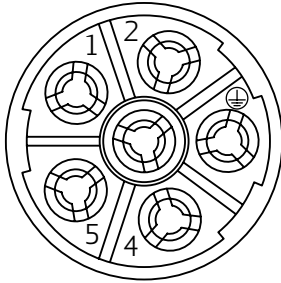
1) Standard bearing

- 1 Power connector
- 2 Signal connector
- 3 M12 eye bolts for motor lifting
- 4 Cooler outlet G1/2"
- 5 Tolerances of shaft extension-run-out and of mounting flange per DIN 42955
- 6 Flange DIN 42948
- 7 Optional key DIN 6885-A 18x11x125
- 8 Thread M20x42 DIN 13
- 9 Shaft DIN 748-3
- 10 Optional shaft seal

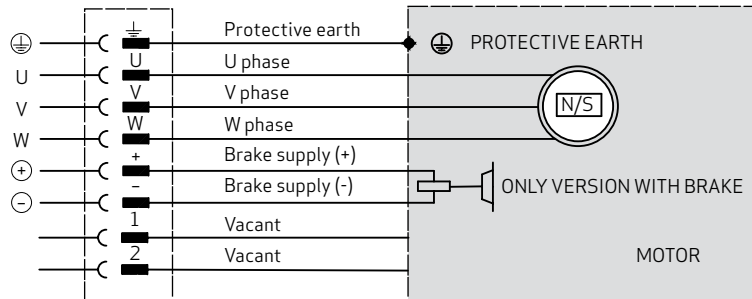
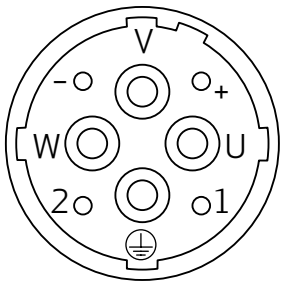
# WIRING DIAGRAMS

## Power Connector

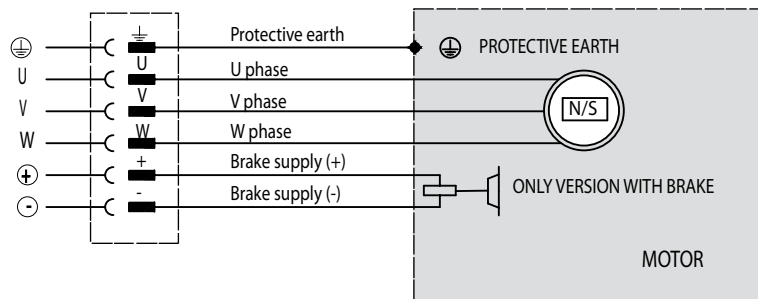
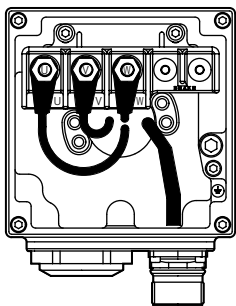
### Power Connector Size 1



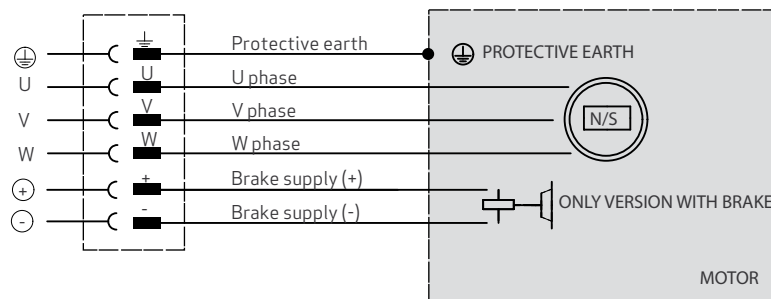
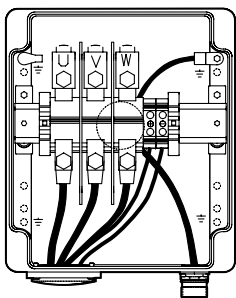
### Power Connector Size 1.5



### Power Connector for JHW5, JSW5, JHC6 and JSC6



### Power Connector for JHW6, JSW6, JSC7 and JSW7

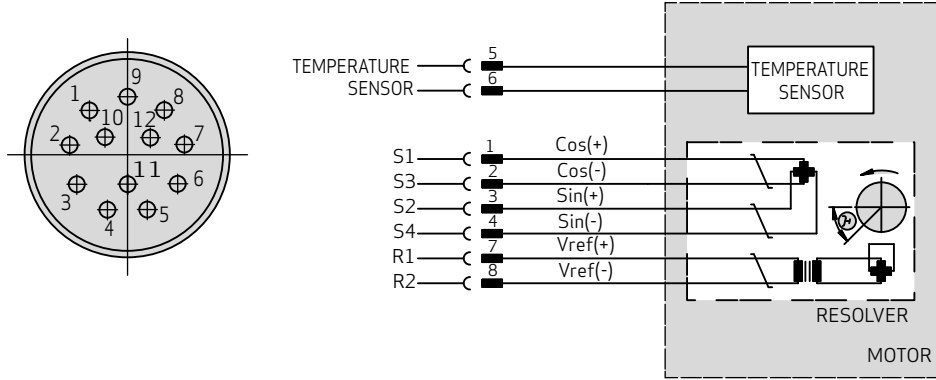


For more information on connectors, please request the MD Series Installation Instructions Manual.

# WIRING DIAGRAMS

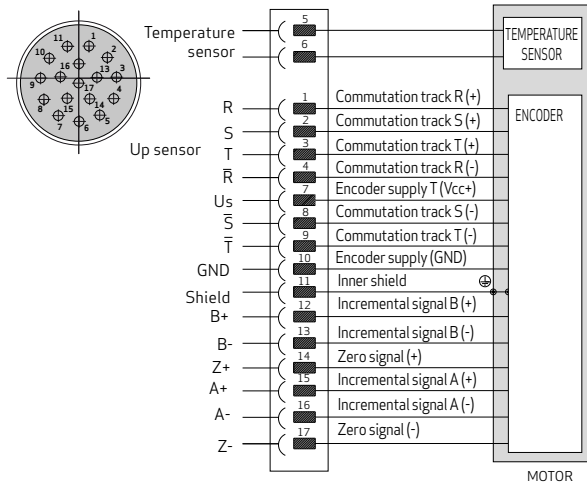
## Signal Resolver Connector

### Signal Resolver Connector

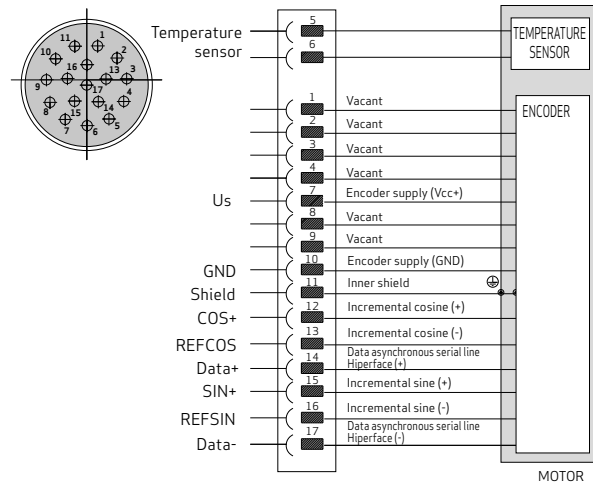


## Signal Encoder Connectors<sup>1)</sup>

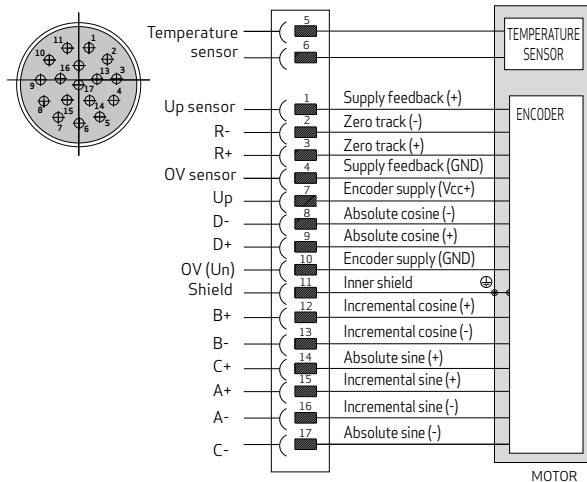
### Stegmann Incremental



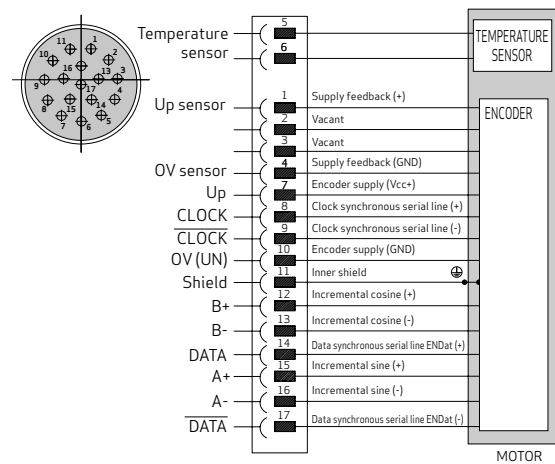
### Stegmann Absolute



### Heidenhain Incremental



### Heidenhain Absolute



1) See ordering information; Feedback option

## BEARING LOAD DIAGRAMS

### Maximum Permissible Shaft Load

The maximum permissible radial load depends on the desired service life.

The bearing load curves display servo motor configurations (motor speed:radial loads) that support an operational life of 20,000 hours (L10h).

For maximum axial loads values for individual servo motor models, see the table below. Consult Moog for extended service life requirements or alternate load conditions.

**Note:**

Load capacity referenced to middle of output shaft.

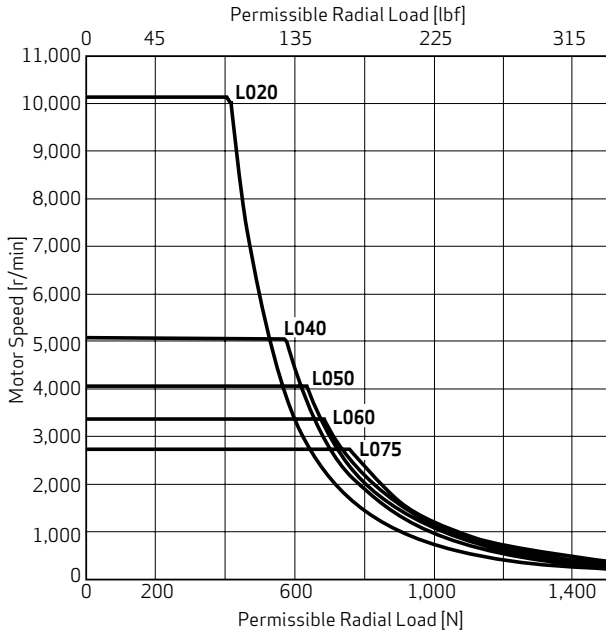
Type	Axial load during operation [N]	Axial load during installation [N]
JSC3	75	150
JSC4	150	300
JHC5	200	400
JHW5	200	400
JSC5	350	700
JSW5	350	700
JHC6	350	700
JHW6	600	1,200
JSC6	800	1,600
JSW6	1,000	2,000
JSC7	1,000	2,000
JSW7	1,000	2,000



# BEARING LOAD DIAGRAMS

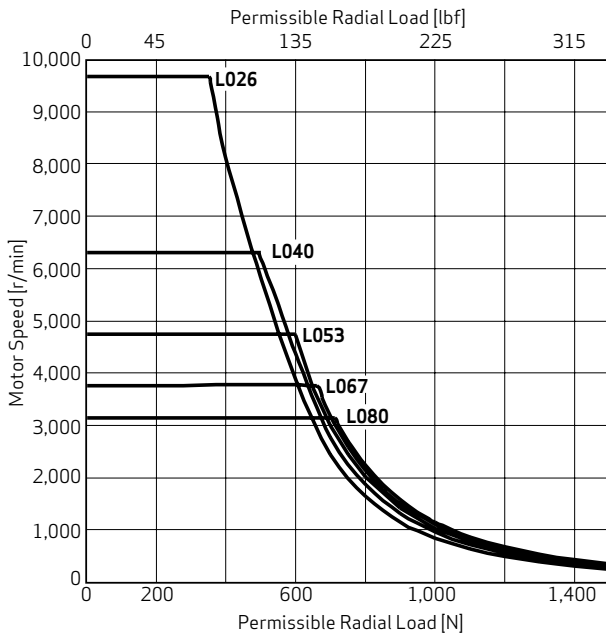
## Size 3

Natural Cooling, Standard Dynamic, Type JSC3



## Size 4

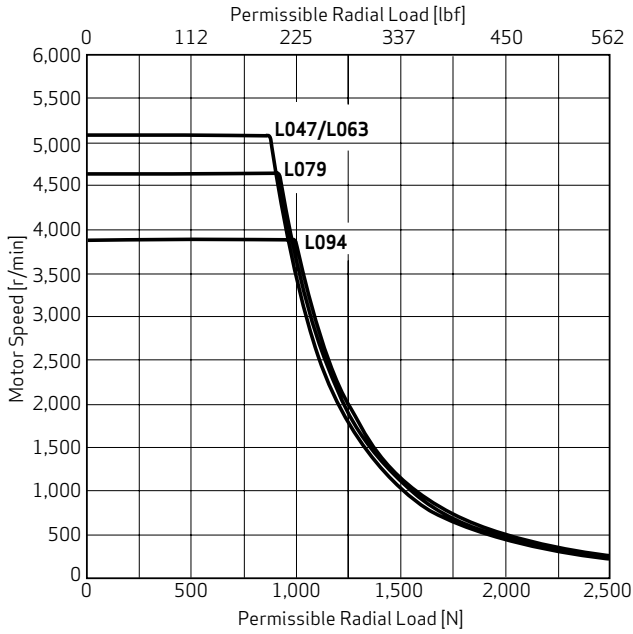
Natural Cooling, Standard Dynamic, Type JSC4



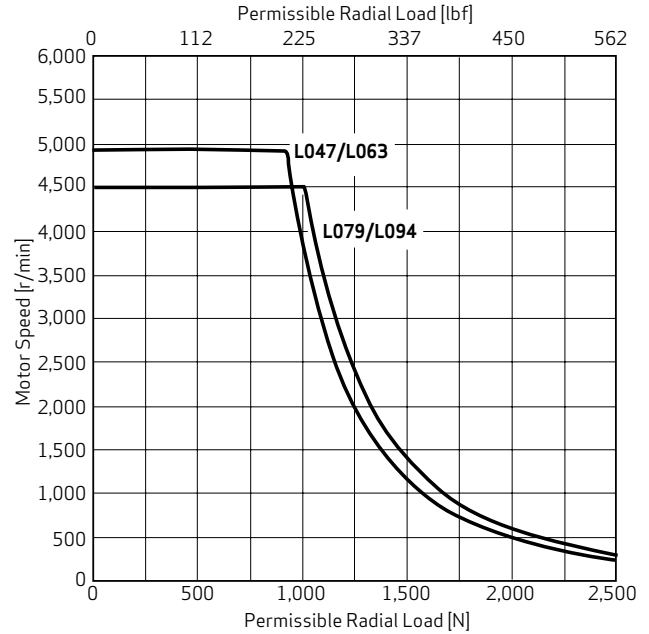
# BEARING LOAD DIAGRAMS

## Size 5

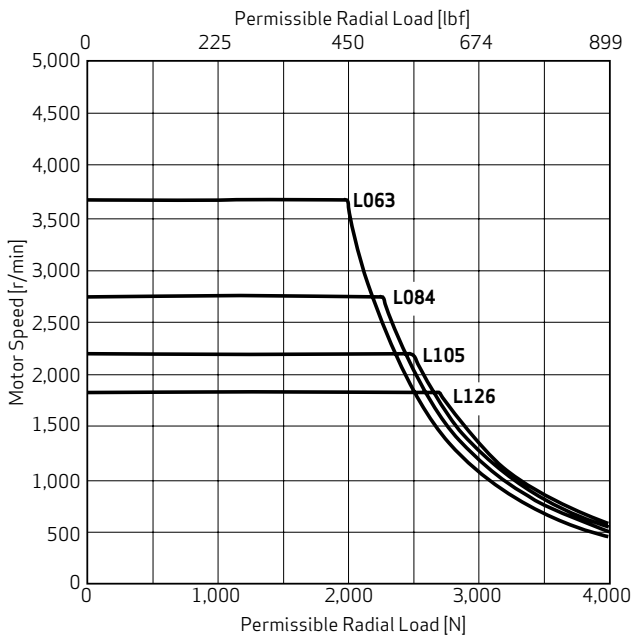
**Natural Cooling, High Dynamic, Type JHC5**



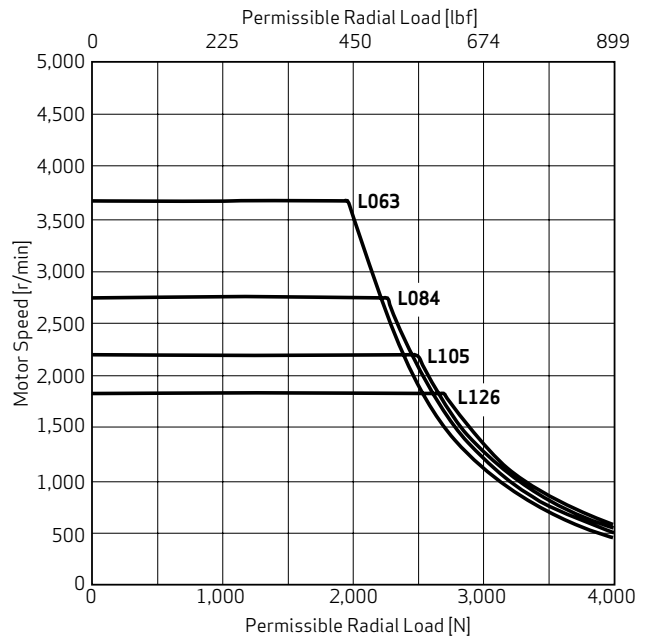
**Liquid Cooling, High Dynamic, Type JHW5**



**Natural Cooling, Standard Dynamic, Type JSC5**



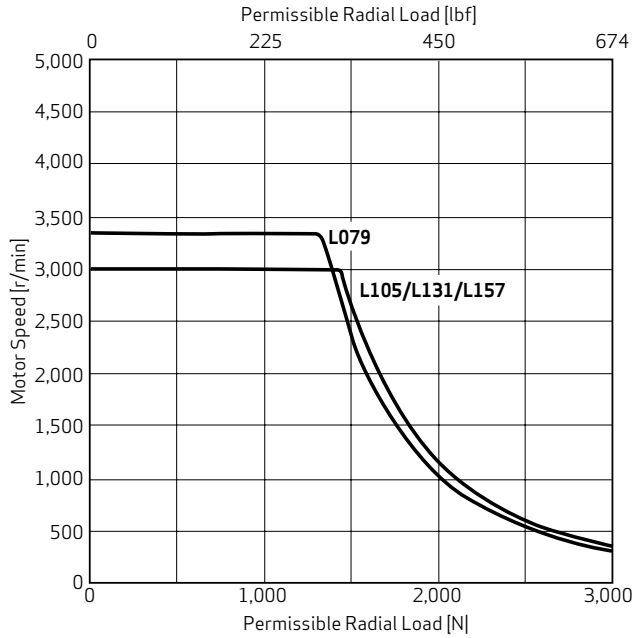
**Liquid Cooling, Standard Dynamic, Type JSW5**



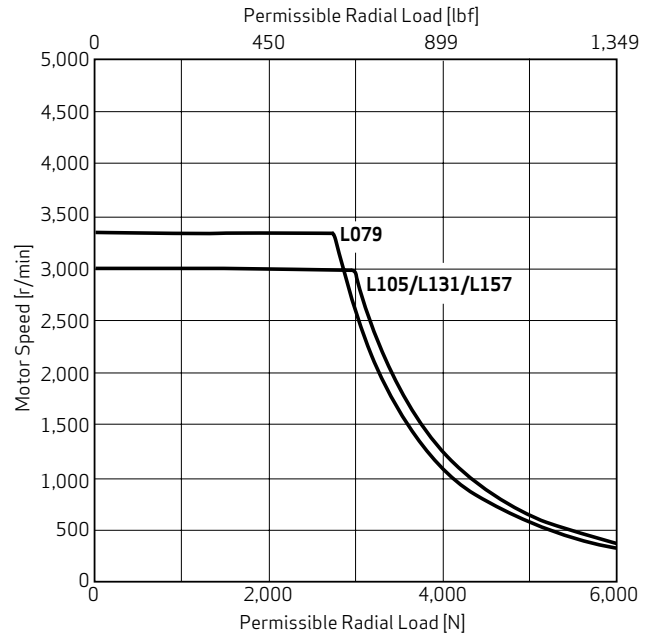
# BEARING LOAD DIAGRAMS

## Size 6

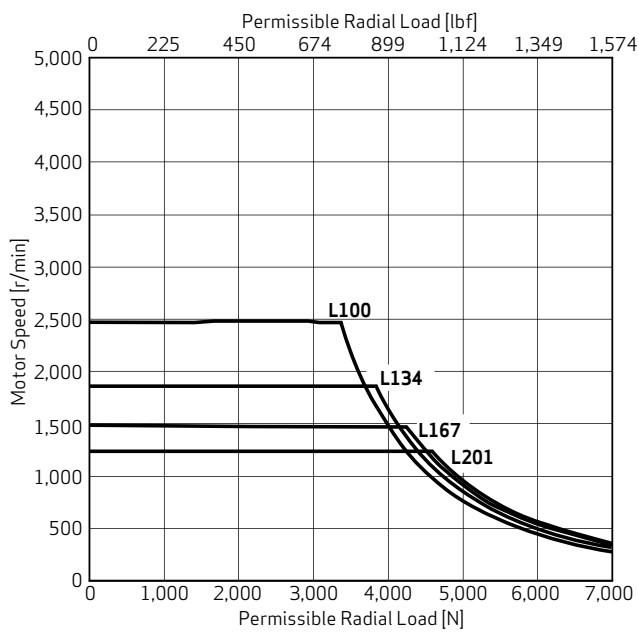
**Natural Cooling, High Dynamic, Type JHC6**



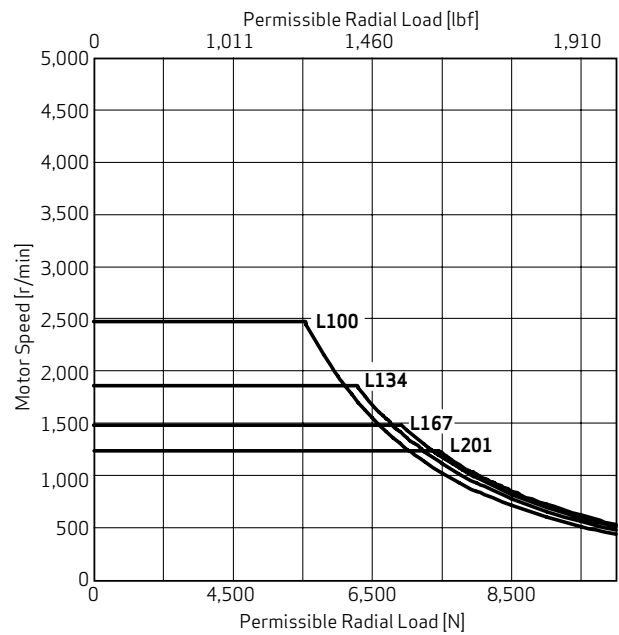
**Liquid Cooling, High Dynamic, Type JHW6**



**Natural Cooling, Standard Dynamic, Type JSC6**



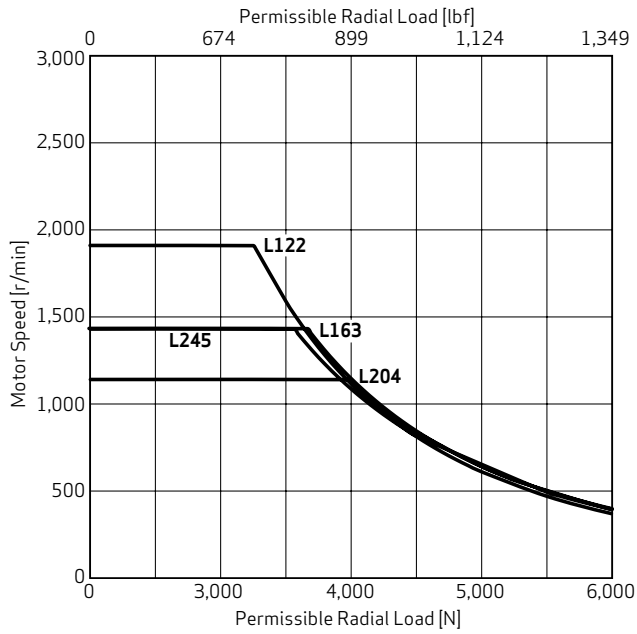
**Liquid Cooling, Standard Dynamic, Type JSW6**



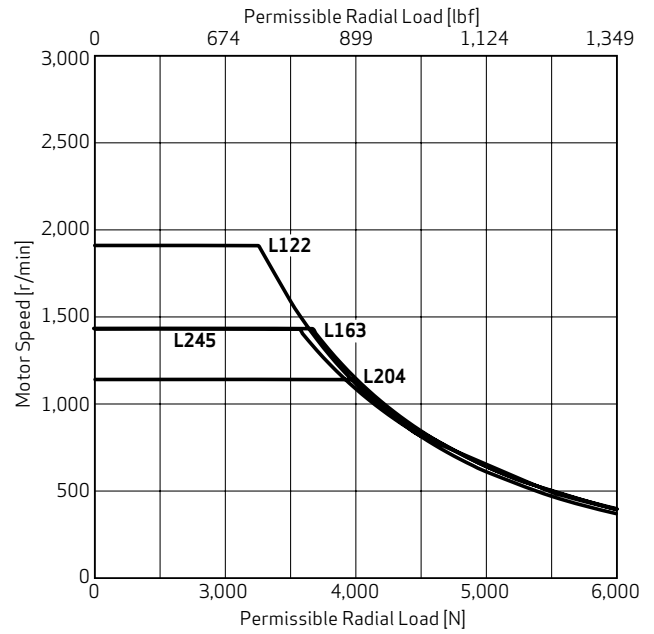
# BEARING LOAD DIAGRAMS

## Size 7

**Natural Cooling, Standard Dynamic, Type JSC7**



**Liquid Cooling, Standard Dynamic, Type JSW7**



## SERVO MOTOR SELECTION AND SIZING

This application note provides some tools and guidelines for the correct motor sizing for a new application. When a fully optimized system is required, please contact your local Moog application engineers.

### Fundamental Application Data

- A motor is selected to meet four characteristics:
  1. Inertia ratio
  2. RMS torque
  3. Maximum torque
  4. Speed
- Inertia ratio is generally the most important characteristic when selecting a servo system. It is the ratio of reflected total load inertia to the motor shaft inertia. As a general guideline, the more dynamic the system must be, the more important it is to configure these two characteristics with a 1:1 ratio. Higher inertia ratios may not tolerate any significant load change and even become unstable.
- The continuous stall torque is the torque rating at zero speed. This torque is generally higher than the continuous torque at operating speed. The achievable torque depends on a combination of the motor and the drive used.
- Maximum torque is declared for maximum capacity for a duration of 1s. Lower maximum torques can be tolerated for longer durations. For critical applications it is recommended to contact Moog application support.

### Special Considerations

- Brushless servo motor based systems are not like a standard asynchronous motors: They are complete control systems. Because there is more freedom of design, there are also more parameters (e.g. mechanical, electric, electronics) to be identified in comparison to a conventional motor-based system.
- Attention must be paid to applications that place heavy load on the motor (typically vertical load applications when decelerating in the downwards direction). The regeneration capacity must not be overloaded.

- A brushless servo motor has a very short response time and closely tracks changes in the control signals.
- Correctly sized servo motors can run with high case temperature. It is important to ensure that motor heat is properly dissipated. Dissipation may be through a volume of “still” air, heatsinks, fan cooling or liquid cooling.
- The speed accuracy depends much more on the quality of the sensor signal (and on the control algorithm of the drive) than on the motor and the load.
- The time lag between a load disturbance and speed adjustment depends on the resolution of the position transducer and on the parameters of the drive.

### Selection and Optimization of Systems Parameters

- Transmission ratio
- Mechanical transmission
- Position transducer
- Electronic drive type
- Control approach

### Transmission Ratio Considerations

Motors are sized on output torque, so that a high transmission ratio is useful to minimize the motor mass and cost, but it might not be the best choice in terms of overall cost and of dynamic performance.

When a motor is applied directly to the load, maximum stiffness and bandwidth (optimal position/following accuracy in the minimum time) is achieved.

## SERVO MOTOR SELECTION AND SIZING

### Mechanical Transmission Considerations

The following are the most common mechanical transmissions:

- Timing belt
- Cycloid and epicycloid reducer
- Rack and pinion
- Ball screw

Where N = transmission ratio, the load parameters are transferred to the motor axis according to the following relationship:

- Motor speed = load speed x N
- Motor torque = load torque/N
- Load inertia reflected to the motor axis = load inertia/ $N^2$

In order to identify the optimal mechanical transmission for an application, two main application areas can be identified:

- Low dynamic applications: The main objective of the motion is the supply of power, the dynamic performances are not important, involved power is quite large, the motor cost is a significant percentage of the overall system cost.
- High dynamic applications: The main objective of the motion is mainly positioning with the most of energy used to accelerate, to brake and to position the load in a minimum time with maximum accuracy.

For low dynamic applications, simple speed reducers are acceptable.

For high dynamic applications, the required torques are mainly inertial. Moog's general recommendation is to orientate the choice towards inertial matching (e.g. transmission ratio which makes the load inertia translated to the motor axis equal to the motor inertia).

When the load inertia transferred to the motor is more than a few times the motor inertia, a high control bandwidth is necessary to electronically compensate for the inertia mismatch and mechanical linkages must be stiff and with no backlash.

Based onto these considerations, it is important to consider whether to generate the torque with a long and narrow motor or with a short and compact motor:

- Long motors are optimized for of minimum inertia so that they meet the requirement of high acceleration with low inertia loads
- Short and compact motors are optimized for torsional stiffness so that they meet the requirements of high inertia loads

In applications with large inertia and short positioning time a check must be made on the torsional resonance frequency to ensure it remains above 1,000 Hz assuming that a closed loop bandwidth of 300 Hz is achieved by the high dynamic performances of MD Series Servo Motors. The frequency of torsional resonance of a load with inertia  $J_l$  connected to an axis with torsional stiffness  $S_m$  is :

$$f = \frac{1}{2} \pi \times \sqrt{\frac{S_m}{J_l}}$$

The torsional stiffness of a steel shaft with diameter D and with length L is:

$$S_m = \frac{\pi \times D^4 \times 2.466 \times 10^{-3}}{L}$$

### Considerations on Position Transducers

A high performance brushless motor is required to have low inertia, high torque and high torsional stiffness. The next considerations are the mechanics of the feed system and the position transducer.

Most common position transducers are resolvers and encoders.

Performances can dramatically be improved with encoders as they have:

- 1,000 times better resolution than a resolver
- 20 times better accuracy
- 1,000 times better signal/noise ratio

By using sinusoidal encoders, the rotational uniformity and the velocity dynamics are much higher. In other words, the sinusoidal encoder dramatically improves performance in terms of response time, servo error, overshoot and axis residual vibrations.

With a sinusoidal encoder the static positioning accuracy is about 20 arcs and, more importantly, the accuracy is not affected by the cabling quality. The dynamic error is limited by the signal/noise ratio.

A limitation to the adoption of encoders is the maximum allowed temperature which is on the order of 110 °C (230 °F) while a resolver is able to tolerate the 155 °C (331 °F) of Class F.

Encoders are typically more expensive than resolvers.

## SERVO MOTOR SELECTION AND SIZING

### Considerations on Servo Drive Type

In order to get the highest rotation uniformity at any speed, torque ripple must be minimized. To achieve this, careful choice of both sinusoidal motor and control system must be made. The motor is matched to a sinusoidal PWM inverter, of which amplitude, frequency and phase are separately controlled.

The PWM frequency used should be at least 10 KHz. Currently, all Moog Servo Drives are fully digital with position, velocity, torque digital loops.

Sampling time should be as short as possible to achieve wide system bandwidth.

Reference signals (position or speed) are provided in analog or digital form.

Analog reference is  $\pm 10$  V while digital reference can be provided using various protocols.

### Considerations on Control Strategy

Control systems can be configured according to three control strategies:

- Torque control: The speed depends on the load
- Velocity control: The torque depends on the load
- Position control: The torque depends on the load

The torque control strategy is used when it is needed to control a force or pull (e.g. winders, unwinders, paper processing, textile). Torque control is intrinsic to brushless motors as they are controlled by electrical current. Hence, torque control does not need accurate transducers.

Velocity control is the most traditional strategy. It uses an integration term so that the speed error is limited to the system offsets.

Position control is carried out only by digital drives, so that the steady state position and speed following error is limited to a few points of the sensor (for an encoder with 4,096 pulse/revolutions this implies 1/16,000 of a revolution). Position loop capability is necessary to synchronize several axes.

### Motor Selection

After the choice of the transmission ratio, based on load, speed and other load data, a first preliminary selection of a motor model can be performed.

The following sequence is suggested:

1. Trace the speed/time diagram of the load cycle
2. Transfer the inertia and the loads of the system to the motor shaft
3. Calculate the cycle of the accelerations and the inertial torques
4. Add the load on the motor axis to the inertial torque
5. Calculate the root mean square value of the torque
6. Calculate the root mean square of the speed
7. Calculate the maximum torque in the cycle
8. Calculate the maximum duration time of the maximum torque in the cycle
9. Calculate the required torque at the maximum speed
10. Calculate the maximum torque

With this data, a preliminary choice of the motor (and the drive) can be performed.

Validation is necessary at this point to ensure the correct thermal and electric sizing of the motor. A motor is considered properly sized when it achieves a maximum temperature of 50 °C (122 °F) above room temperature.

The following sequence is suggested to verify the selection:

- Check the maximum torque
- Check the rise in temperature
- Check that the maximum speed that can be reached

Points 1 and 2 can be solved by the selection of a larger motor, while point 3 can be solved by the selection of a motor with a higher speed winding. Also a higher drive current will be necessary.

# SERVO MOTOR SELECTION AND SIZING

## General information

1. Motors designed to EN 60034 (VDE 0530)
2. Runout class per DIN 42955, IEC 72-1
3. Rotors balanced to Class G 6.3 per ISO 1940
4. Sealing to IP65 (excluding shaft seal) with Moog specified mating connectors
5. Operating ambient temperature -25 to +40 °C (-13 to +104 °F) (up to 130 °C (266 °F) with derated output)
6. Class F winding insulation
7. Motor flange dimensions per IEC 60034, DIN 42948, ISO 286
8. Motor shaft dimensions per DIN 748
9. Motor shaft keyway per DIN 6885, IEC 72-1

10. Feedback Sensors

a. Resolver

	Option - 00	Option - 01
<b>Type</b>	Transmitter	Transmitter
<b>Pole Count</b>	8	2
<b>Input Voltage</b>	7 V <sub>RMS</sub>	4 V <sub>RMS</sub>
<b>Carrier Frequency</b>	10 kHz	3.4 to 8 kHz
<b>Maximum Input Current</b>	15 mA	35 mA
<b>Transformation Ratio</b>	0.29	0.5

b. Encoder

- Incremental
- Absolute Single-turn
- Absolute Multi-turn

11. Winding temperature sensors (standard version): PTC with threshold at 155 °C (311 °F)
12. Sealed life-time lubricated bearing

### Notes:

1. Continuous ratings based upon:
  - a. Operation in still air with ambient temperatures at 25 °C (77 °F)
  - b. Winding temperature at 110 °C (230 °F) over ambient
  - c. Motor front flange attached to a steel mounting plate measuring 300 x 300 x 25 mm (11.81 x 11.81 x 1.00 in)
2. Peak ratings based on:
  - a. Duty cycle: Please contact Moog application engineering
  - b. Iron saturation of 15 % or less
3. K<sub>T</sub>-line show non-linearity between current and torque at high end
4. Nominal speed and power values at maximum continuous output power with conditions per note 1
5. Resistance and inductance measurement based on cold values [i.e. measured at 25 °C (77 °F)]
6. Current ratings are A<sub>rms</sub> per phase
7. Motor performance as measured with Moog Servo Drives at 565 V<sub>DC</sub> link. For other drives and voltage levels, please talk to your local Moog application engineers.
8. Specification tolerances are ±10 %
9. For motors with Encoder feedback, please use a lower Nominal Torque, Continuous Duty, Nominal Speed rating [80 °C (176 °F) temperature rise above Ambient of 40 °C (104 °F)], due to operating temperature limitations [120 °C (248 °F)] of encoder devices
10. The maximum speed, n<sub>max</sub>, is the maximum allowable operating speed. This speed is either limited by the voltage limiting Back E.M.F. characteristic or mechanically by centrifugal forces and/or bearing-stressing, whichever value is lower
11. Resolver feedback motor installation diagrams shown in this catalog assume the use of fixed angled connectors. Encoder feedback motor installation diagrams shown in this catalog assume the use of rotatable angled connectors
12. Although very low maintenance, we advise you talk to your local Moog customer service team to determine an appropriate maintenance schedule for these Servo Motors based on loading and usage



## ABOUT MOOG

Moog Inc. is a worldwide designer, manufacturer and integrator of precision control components and systems. Moog's Industrial Group designs and manufactures high performance motion control solutions combining electric, hydraulic, and hybrid technologies with expert consultative support in a range of applications including energy production and generation machinery, industrial production machinery and simulation and test equipment. We help performance-driven companies design and develop their next-generation machines. Moog Industrial Group, with fiscal year 2011 sales of USD 629 million and over 40 locations worldwide, is part of Moog Inc. (NYSE:MOG.A and MOG.B) which has sales of USD 2.3 billion.

Moog maintains facilities in 26 countries around the globe. This vast scope ensures that our engineers remain close to the needs of machine builders and provide flexible design solutions and technical expertise tailored to our customers' toughest challenges.

Moog experts work in close collaboration with machine builders and application engineers to design motion control systems for greater productivity, higher reliability, superior connectivity, less costly maintenance and more effective operations. Our regional presence, industry knowledge and design flexibility ensures Moog motion control solutions are tailored to their environment—from meeting operating regulations and performance standards, to taking machine performance to a higher level.

## Products

At the heart of every Moog solution is an array of products engineered for precision, high performance and reliability. For more than six decades, Moog products have been specified for critical machine applications.

Some are developed specifically for unique operating environments. Others are standard equipment on machines across many industries. All are continuously improved to take advantage of the latest technology breakthroughs and advancements.

Moog products include:

- Servo Valves and Proportional Valves
- Servo Motors and Servo Drives
- Servo Controllers and Software
- Radial Piston Pumps
- Actuators
- Integrated Hydraulic Manifold Systems and Cartridge Valves
- Slip Rings
- Motion Bases



Servo Drives



Servo Motors



Servo Valves



Radial Piston Pumps

## ABOUT MOOG

### Solutions

#### Hydraulic solutions

Since Bill Moog invented the first commercially viable servo valve in 1951, Moog has set the standard for world-class hydraulic technology. Today, Moog products are used in a variety of applications - providing high power, enhanced productivity and ever better performance for some of the worlds most demanding applications.

#### Electric solutions

Clean operation, low noise generation, less maintenance and reduced power consumption make Moog electric solutions ideal for applications worldwide. Moog is the ideal partner for applications where transitioning technologies requires special expertise.

#### Hybrid solutions

By incorporating the advantages of existing hydraulic and electric technologies - including modular flexibility, increased efficiency and cleanliness - into innovative hybrid solutions, Moog offers new performance potential in specialized applications.

## Moog Global Support

Moog Global Support™ is our promise to offer world-class Repair and Maintenance Services delivered expertly by our trained technicians. With the reliability only available from a leading manufacturer with facilities around the world, Moog offers you service and expertise you can count on to keep your equipment operating as it should.

This promise offers many benefits to our customers including:

- Reduce your downtime by keeping critical machines running in peak performance
- Protect your investment by ensuring reliability, versatility and long-life of products
- Better plan your maintenance activities and make systematic upgrades
- Leverage our flexible programs to meet the unique service requirements of your facility

Look to Moog for global support including:

- Repair services using OEM parts are performed by trained technicians to the latest specifications
- Stock management of spare parts and products to prevent unplanned downtime



Flight Simulation



Formula One Simulation Table

- Flexible programs, tailored to your needs such as upgrades, preventative maintenance and annual/multi-year contracts
- On-site services bring the expertise to you, providing quicker commissioning, set-up and diagnostics
- Access to reliable services that are guaranteed to offer consistent quality anywhere in the world

For more information on Moog Global Support™, visit [www.moog.com/industrial/service](http://www.moog.com/industrial/service).



## OPTIONS

### Flexible Design Options

Moog's MD Series Servo Motors are available with a variety of standard and customized options to address the unique requirements of your application. Moog's motor design and application teams are continually introducing new options to address the changing needs of the market. As a result, if you need something that is not at present listed, contact your local Moog office to see if it is already available.

#### Standard Options

The standard options for the MD Series Servo Motors are detailed in the type boxcar.

#### 1. Cooling

##### Natural Convection Cooling

Moog's MD Series Servo Motors are designed to supply high dynamics to normal duty cycle applications. They offer very high angular acceleration in a given package size.

##### Fan Cooling

To supply high dynamics in high duty cycle applications, Moog offers optional fan cooling on select MD motor models. Fan cooling delivers up to 30 % greater continuous torque output without increasing motor inertia. Fans are powered by an unregulated 24 V<sub>DC</sub> supply (see Motor Accessories) with dedicated power connector.

Current requirements are 1 A<sub>DC</sub> per motor.

##### Liquid Cooling

To supply high dynamics in very high duty cycle applications, Moog offers liquid cooling as standard on all sizes of the MD Series Servo Motors. Liquid cooling can deliver up to 100 % greater continuous torque without adding any additional inertia.

#### 2. Integral Holding Brake

Holding brakes are available for all MD Series Servo Motors. The brake is a permanent magnet style that is designed to hold the axis in position even with power removed. This is especially useful in applications where the motor is on an axis controlling a weight-induced load (e.g. vertical axis on a gantry robot).

Please note that the brake is a holding brake and is not designed to stop dynamic loads. The Servo Drive is required to decelerate the axis and hold position before the brake is engaged.

The integral holding brake requires a regulated 24 V<sub>DC</sub> supply (see Accessories) for proper operation. Brake power connections are through the standard motor power connector. Refer to motor technical data for brake current requirements.

#### 3. Connectors

Standard connection options included fixed angled connectors, rotatable angled connectors, straight connectors and connection boxes on size 5 and 6 liquid cooling version.

#### 4. Thermal Sensor

In order to help protect the motor from overheating, a single thermal sensor in the stator is supplied as standard. This thermal sensor can be a PTC, NTC or KTY sensor.

For liquid cooling versions of the MD Series Servo Motors, a rear bearing thermal sensor is available as option.

#### 5. Shaft Options

MD Series Servo Motors are available with plain or slot and key metric shafts. For custom motor shafts such as spline or english dimension shafts see Custom Options.

#### 6. Heavy Bearing

Under some load conditions, heavy bearings are required. The MD Series Servo motors have the inclusion of heavy bearings as a standard option (Please contact Moog for details).

#### 7. Shaft Seal

In applications where the shaft/flange mating surface is immersed in fluids, a shaft seal is required to maintain motor integrity. Moog offers PTFE (teflon) type shaft seals which have excellent operating characteristics (resistant to shrinkage and thermal stress).

#### 8. Feedback Devices

As detailed on type code in ordering information, the MD Series Servo Motors boast a variety of resolvers,

incremental encoders and single turn and multiturn optical encoders as standard.

## OPTIONS

### Customizable Options

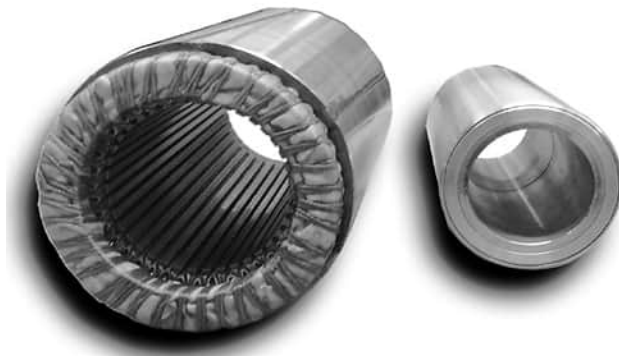
#### Motor Windings

Moog's MD Series Servo Motors are designed to address the needs of most dynamic motion control applications. However, Moog recognizes that OEMs have unique needs which can not always be addressed by catalog products. This is why Moog offers custom motor windings. Custom motor windings may be used to optimize motor performance in applications with non-standard bus voltages or deliver customized performance characteristics for applications with unique speed or current requirements.

#### Frameless Options

In addition to offering our compact MD Series Servo Motors in a frameless package, Moog's motor design and application teams are able to develop specialty motors meeting your unique specifications. Moog's high power density design allows our motor to be packaged in envelopes where other motors simply won't fit. In addition, Moog's design expertise includes motors adapted for operation in extreme environments:

- Elevated temperatures
- Explosive/flammable gases
- Underwater applications
- High shock loads
- Radiation zones



Moog's MD frameless motor offering is based on the following standard stator dimensions:

Type	Stator diameter (nominal) [mm (in)]
JSx3	63 (2.5)
JSx4	92 (3.6)
JHx5	130 (5.1)
JSx5	130 (5.1)
JHx6	178 (7)
JSx6	178 (7)
JSx7	250 (9.8)

#### Custom Shafts and Flanges

To support legacy products or meet unique application needs, Moog's modular MD motor design is capable of supporting custom shafts (e.g. length, diameter or spline fittings) and custom flanges.



#### Custom Connectors

Moog's MD Series Servo Motors standard connector options are detailed in the Ordering Information.

For non standard options, please contact your local Moog office.

#### Custom Feedback Options

In addition to standard resolver and encoder options as detailed in the Ordering Information, Moog can support requests, where practical, for special feedback devices such as other resolver or encoders types, tachometers and hall effect sensors.

#### Custom Coatings

Moog's MD Series Servo Motors can be customized for spraydown environments. Moog is capable of coating the motors with FDA required coatings for applications in the food processing industry.

#### Accessories

To speed your design cycle, Moog offers a variety of accessories which have been specified and tested for compatibility with our motors and drives. These accessories will also minimize assembly activities, allowing you to reduce production time.

To obtain preassembled motor cables, crimp tools, power supplies, please contact Moog staff.

## ORDERING CODE

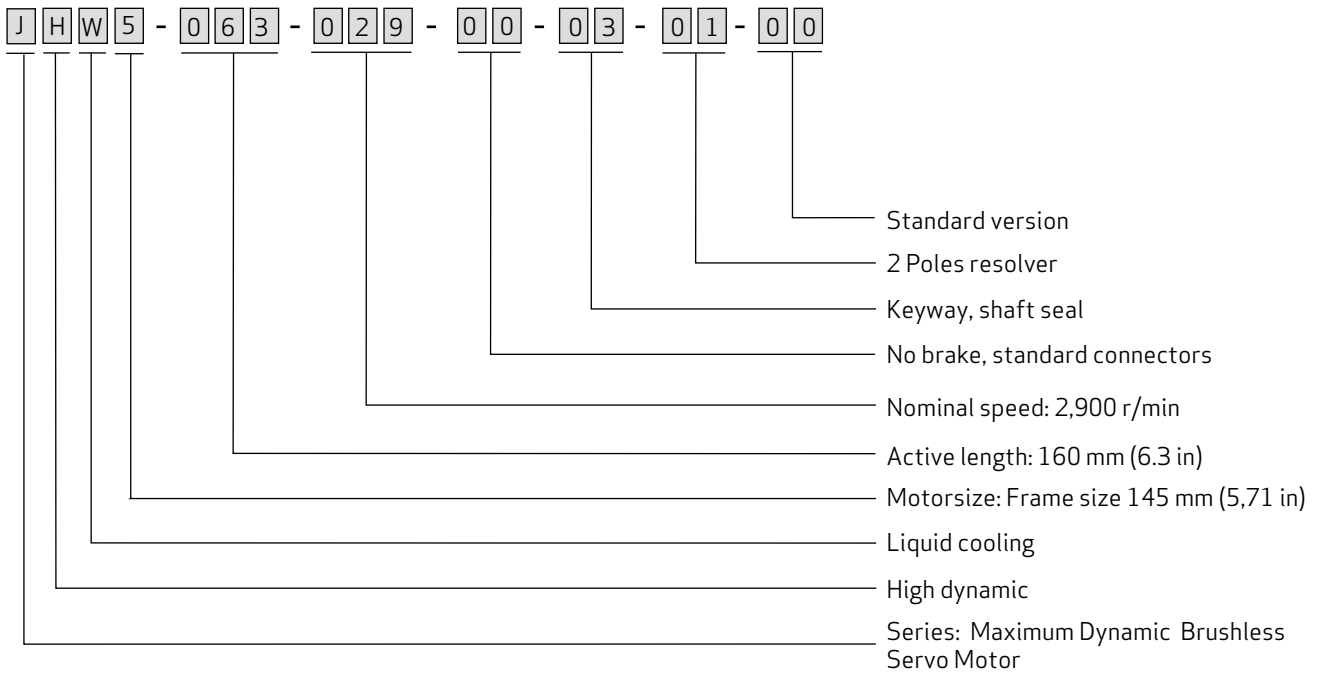
### How to Order

To order a motor, choose the various Type options by filling in the box car on the inside back page of the catalog.

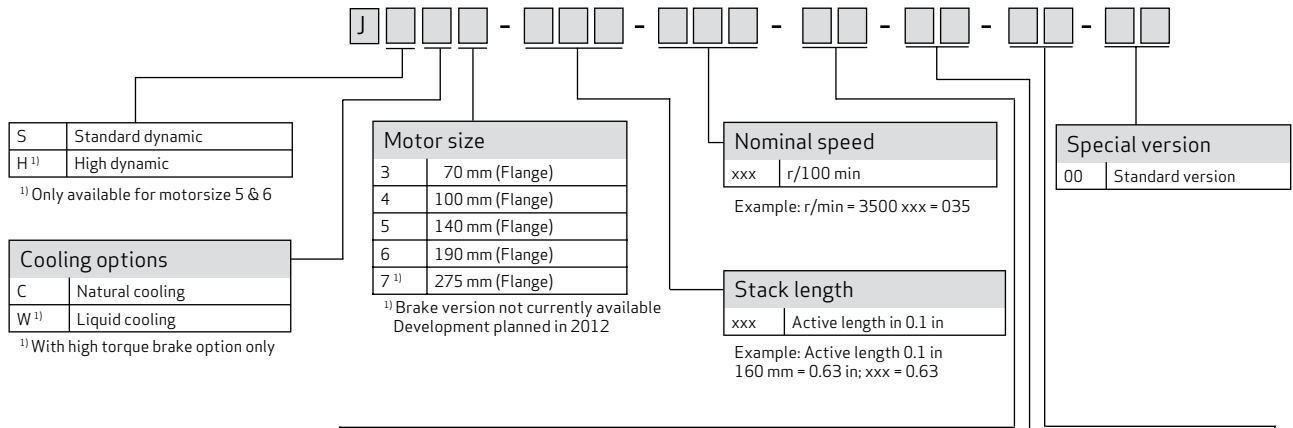
Moog sales department will provide the corresponding Model number suitable for the order.

Both model number and box car (Model and Type respectively) will be present on the motor nameplate.

### Example



# ORDERING CODE



S	Standard dynamic
H <sup>1)</sup>	High dynamic

<sup>1)</sup> Only available for motorsize 5 & 6

Cooling options	
C	Natural cooling
W <sup>1)</sup>	Liquid cooling

<sup>1)</sup> With high torque brake option only

Electrical options							
	Brake options <sup>1)</sup>		Straight connector	Rotable connector	Connec-tor box <sup>2)</sup>	NTC Thermal sensor	KTY Thermal sensor
	Low-T	High-T					
00	Standard <sup>3)</sup>						
01							
02							
03							
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34							
35							
99	Special						

Mechanical options				
	Keyway	Shaft exit seal	Heavy bearing	Bearing thermal sensor <sup>1)</sup>
00	Standard <sup>2)</sup>			
01				
02				
03				
07				
08				
09				
10				
14				
15				
16				
17				
21				
22				
23				
24				
99	Special			

<sup>1)</sup> Only available for liquid cooling  
<sup>2)</sup> Plain shaft, standard bearing, no shaft seal, no bearing thermal sensor

Feedback options						
	Motor size					
	3	4	5	6	7	Resolver/ Encoder type
00	Resolver with same number of poles of the motor					
01	2 poles resolver					
02						Incremental
03	SKS36		SRS50			Absolute single turn
04	SKM36		SRM50			Absolute multi turn
05	ERN1185		ERN1387			Incremental
06	ECN1113		ECN1313			Absolute single turn
07	EQN1125		EQN1325			Absolute multi turn
99	Special					

Brake options						
		JSx3	JSx4	Jxx5	Jxx6	Jxx7
1	Low torque	-	-	15 Nm	22 Nm	TBD
2	High torque	4.5 Nm	15 Nm	22 Nm	72 Nm	TBD

<sup>1)</sup> Liquid cooling motors have only the high torque brake option.  
<sup>2)</sup> Applicable only for JxW5, JxW6 and JxW7 as standard.  
<sup>3)</sup> Fixed angled connectors, PTC sensor, no brake

# TAKE A CLOSER LOOK.

Moog designs a range of motion control products that complement the performance of those featured in this catalog. Visit our website for more information and contact the Moog facility nearest you.

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